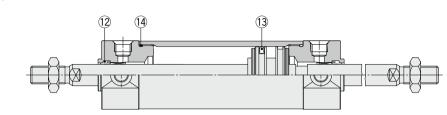
# Air Cylinder/Standard Type: Double Acting, Double Rod

CG1W-Z Series 032, 040 050, 063 080, 010

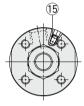


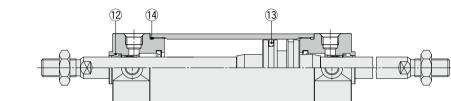
## Construction

### With rubber bumper



#### With air cushion





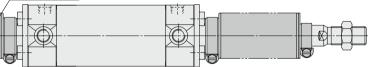
\* The numbers correspond with those in the "Construction" of the CG1W-Z series in the Web Catalog.

#### With rod boot on one side

de	Rod boot assembly	/
		K

### With rod boot on both sides





Seal Kit List

No.	Description	Material	Note	
12	Rod seal	NBR	15 is a non-replaceable part, so it is not included in the seal kit.	
13	Piston seal			
14	Tube gasket			
15	Valve seal			

### **Disassembly/Replacement**

# **Caution**

#### 1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

2. To replace a seal, apply grease to the new seal before installing it.

If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

# 3. Cylinders with ${\it ø}$ 50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position. (Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.) \* Replaceable with the rod boot assembly For details on replacement part numbers, refer to page 244.

#### **Replacement Parts: Seal Kit**

Bore size (mm)	Part no.	Contents
20	CG1WN20Z-PS	
25	CG1WN25Z-PS	Set of nos.
32	CG1WN32Z-PS	12, 13, 14
40	CG1WN40Z-PS	

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

