Air Cylinder/Non-rotating Rod Type: Double Acting, Single Rod CA2K Series

## Construction



* The numbers correspond with those in the "Construction" of the CA2K series in the Web Catalog.

With rod boot


* Replaceable with the rod boot assembly

For details on replacement part numbers, refer to page 248.

## Seal Kit List

| No. | Description | Material | Note |
| :---: | :---: | :---: | :---: |
| (18) | Cushion seal | Urethane | 21 is a non-replaceable part, so it is not included in the seal kit. |
| (19) | Rod seal | NBR |  |
| (20) | Piston seal | NBR |  |
| 21 | Cushion valve seal | NBR |  |
| (22) | Cylinder tube gasket | NBR |  |

## Disassembly/Replacement

1. Please consult with SMC when the rod seal is to be replaced.
When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide.
A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is to be replaced.
2. Do not replace the non-rotating guide.

Since the non-rotating guide is press fitted, the entire cover assembly needs be replaced instead of a single part.

Replacement Parts: Seal Kit

| Bore size $(\mathrm{mm})$ | Part no. | Contents |
| :---: | :---: | :---: |
| $\mathbf{4 0}$ | CA2K40-PS | Set of nos. |
| $\mathbf{5 0}$ | CA2K50-PS |  |
| $\mathbf{6 3}$ | CA2K63-PS |  |

* The seal kit includes (18), (19), (20) and (22). Order the seal kit based on each bore size.
* Do not disassemble the trunnion type.
* The seal kit includes a grease pack ( $\varnothing 40, \varnothing 50: 10 \mathrm{~g}$, over ø63: 20 g ).

Order with one of the following part numbers when only the grease pack is required.
Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)

