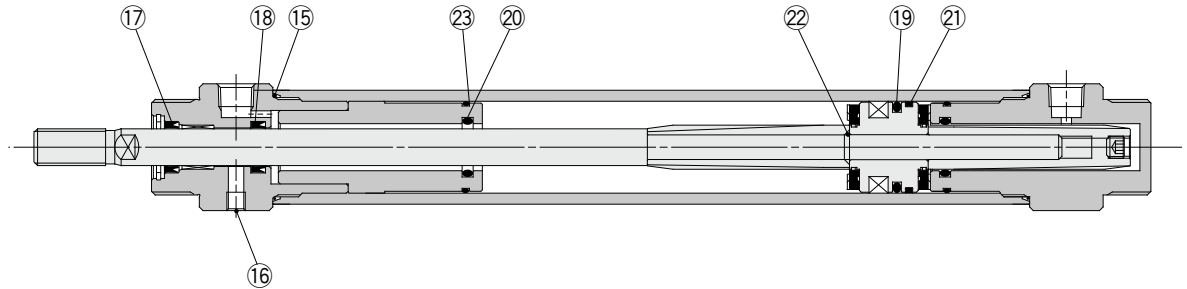


## Construction



\* The numbers correspond with those in the "Construction" of the REC series in the Best Pneumatics catalog.

### Seal Kit List

No.	Description	Material	Qty.	Note
15	Cylinder tube gasket	NBR	2	<b>16, 18 and 22 are non-replaceable parts, so they are not included in the seal kit.</b>
16	Hexagon socket head set screw	Carbon steel	1	
17	Rod seal A	NBR	1	
18	Rod seal B	NBR	1	
19	Piston seal	NBR	1	
20	Cushion seal	NBR	2	
21	Wear ring	Resin	1	
22	Piston gasket	NBR	1	
23	Holder gasket	NBR	2	

### Replacement Parts: Seal Kit

Bore size (mm)	Part no.	Contents
20	REC20-PS	Set of nos. 15, 17, 19, 20, 21, 23
25	REC25-PS	
32	REC32-PS	
40	REC40-PS	

\* The seal kit includes a grease pack (10 g).

Order with the following part number when only the grease pack is required.

Grease pack part no.: GR-S-010 (10 g)

### ⚠ Caution

When disassembling cylinders with bore sizes of  $\varnothing 20$  to  $\varnothing 40$ , grip the double flat part of either the tube cover or the rod cover with a vise and loosen the other side with a wrench or an adjustable angle wrench, and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position.