



**Installation & Maintenance Manual**  
**Digital Pressure Switch**  
**Series ZSE40A/ZSE40AF/ISE40A**



**Safety Instructions**

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution", "Warning" or "Danger". They are all important notes for safety and must be followed in addition to International standards (ISO/IEC), Japan Industrial Standards (JIS) and other safety regulations. To ensure safety of personnel and equipment the safety instructions in this manual and the product catalogue must be observed, along with other relevant safety practices.

<b>Caution</b>	Operator error could result in injury or equipment damage.
<b>Warning</b>	Operator error could result in serious injury or loss of life.
<b>Danger</b>	In extreme conditions, there is a possibility of serious injury or loss of life.

**Safety Instructions (Continued)**

**Caution**

- Do not touch the terminals and connectors while the power is on. Otherwise electric shock, malfunction or damage to the product can result.
- After maintenance is complete, perform appropriate functional inspections and leak tests. Stop operation if the equipment does not function properly or there is a leakage of fluid. When leakage occurs from parts other than the piping, the product might be faulty. Disconnect the power supply and stop the fluid supply. Do not apply fluid under leaking conditions. Safety cannot be assured in the case of unexpected malfunction.

**NOTE**

- The direct current power supply to be used should be UL approved as follows: Circuit (of class 2) which is of maximum 30Vrms (42.4V peak) or less, with UL 1310 class 2 power supply unit or UL 1585 class 2 transformer.
- The Pressure switch is a approved product only if it has a on the body.

**Warning**

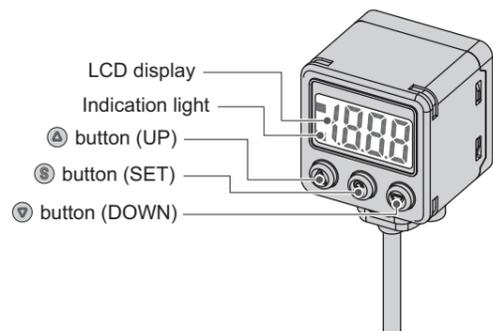
- Do not disassemble, modify (including changing the printed circuit board) or repair. An injury or failure can result.
- Do not operate the product outside of the specifications. Do not use for flammable or harmful fluids. Fire, malfunction, or damage to the product can result. Verify the specifications before use.
- Do not operate in an atmosphere containing flammable or explosive gases. Fire or an explosion can result. This product is not designed to be explosion proof.
- Do not use the product in a place where static electricity is a problem. Otherwise it can cause failure or malfunction of the system.
- If using the product in an interlocking circuit:
  - Provide a double interlocking system, for example a mechanical system
  - Check the product regularly for proper operation. Otherwise malfunction can result, causing an accident.
- The following instructions must be followed during maintenance:
  - Turn off the power supply
  - Stop the air supply, exhaust the residual pressure and verify that the air is released before performing maintenance. Otherwise an injury can be caused.

**Model Indication and How to Order**

Refer to the operation manual on the website and catalogue for this product.

**Names and Functions of Individual Parts**

- Indication light (Orange LED): Displays the switch operation condition.  
 LCD display: Displays the current status of pressure, setting mode and error code.  
 Four display modes can be selected to display always in red or green only, or changing from green to red, red to green according to the output status.
- ▲ button (UP): Selects the mode or increases the ON/OFF set value. Press this button to change to the peak display mode.
  - ▼ button (DOWN): Selects the mode or decreases the ON/OFF set value. Press this button to change to the bottom display mode.
  - Ⓢ button (SET): Press this button to change to either mode and to set a value.



**Installation**

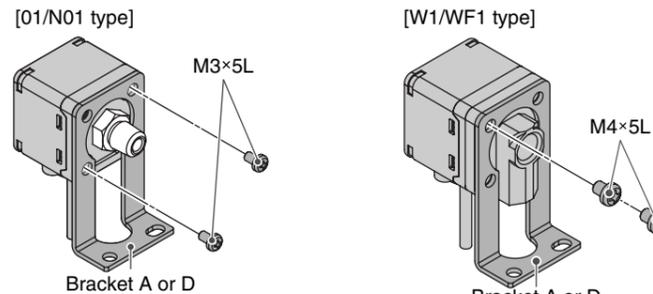
**Mounting**

- Mount the optional bracket and panel mount adapter to the pressure switch.
- When the pressure switch is to be mounted in a place where water and dust splashes occur, insert a tube (O.D  $\phi$  4, I.D  $\phi$  2.5) into the air-relieving port of the pressure switch. (Refer to "Tube attachment")

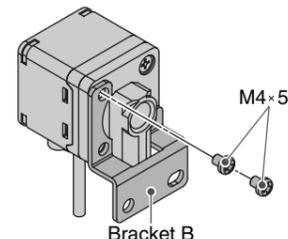
**Mounting with bracket**

- Fix the bracket to the pressure switch with the set screws M3x5L (2 pcs.) or M4x5L (2 pcs.) supplied.
- Apply a tightening torque of 0.5 to 0.7 Nm for the M3 set screws or 1.4 to 1.6 Nm for the M4 set screws

**Bracket A or D (Model: ZS-24-A/ZS-24-D)**

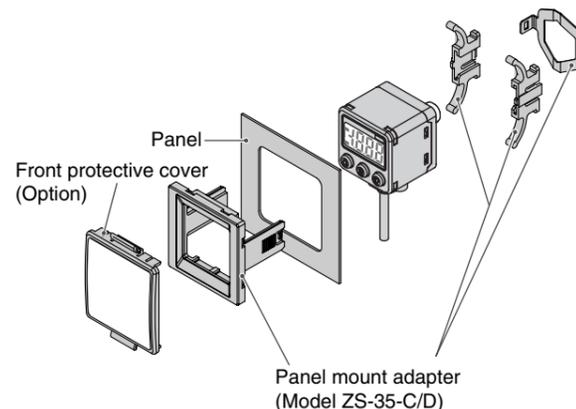


**Bracket B (Model: ZS-24-B)**



**Mounting with panel mount adapter**

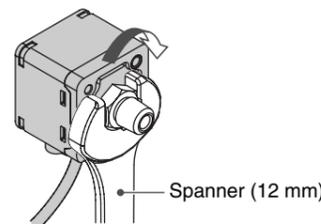
- Panel mount adapter (Model: ZS-35-C/ZS-35-D)  
 Panel mount adapter + Front protective cover (Model: ZS-35-F/ZS-35-G)



**Piping**

**Connection using screw type piping**

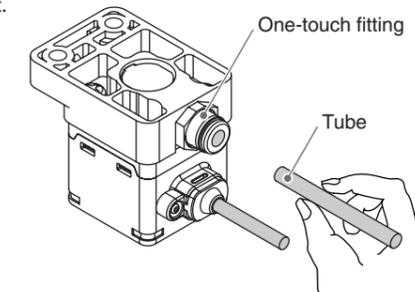
- Connect suitable piping to the mating port.
- Hold the hexagon part of the pressure port and fix. Apply a tightening torque of 7 to 9 Nm. When using an M5 female fitting confirm the fitting specification.



**Installation (Continued)**

**Connection using One-touch fitting**

1. Cut the tube perpendicularly.
2. Hold the tube and insert it into the One-touch fitting slowly until it bottoms out.



- Allow sufficient tube length to prevent twist, tensile and moment load from being applied to the fitting and tube.

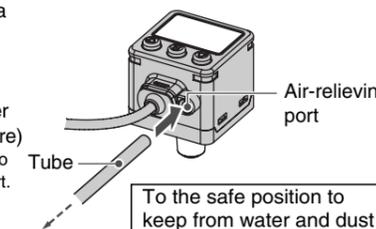
- When using a tube manufactured by a company other than SMC, check its outside diameter accuracy satisfies the following values.

- 1) Nylon tube:  $\pm 0.1$  mm maximum
- 2) Soft nylon tube:  $\pm 0.1$  mm maximum
- 3) Polyurethane tube:  $+0.15$  mm/-0.2 mm maximum

**Tube attachment**

- When this pressure switch is used in a place where water and dust splashes may occur, insert a tube in the air-relieving port, and bring piping of the opposite side up to the safe position to keep it from water and dust. (See the right figure)

- \*: The tube should be inserted to the end of the air-relieving port.
- \*: SMC TU0425 (polyurethane, O.D  $\phi$  4, I.D  $\phi$  2.5) is a suitable tubing.

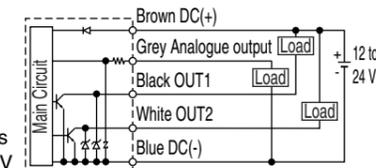


**Internal Circuit and Wiring**

- Internal circuit and wiring example

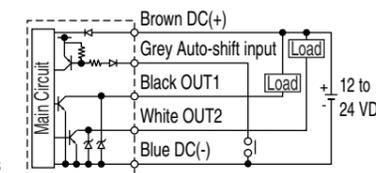
**-S/-R**

- (Analogue output mode)  
 Switch output  
 NPN open collector output type-2 output  
 Max. 28 V, 80 mA  
 Residual voltage 1 V or less  
 R: Analogue output 1 to 5 V  
 Output impedance 1 k $\Omega$   
 S: Analogue output 4 to 20 mA  
 Max. load impedance  
 Power supply voltage 12 V: 300  $\Omega$   
 Power supply voltage 24 V: 600  $\Omega$   
 Min. load impedance 50  $\Omega$



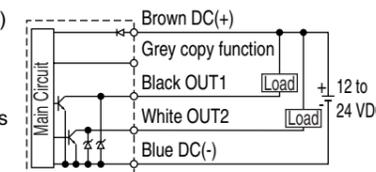
**-S/-R**

- (Auto-shift input mode)  
 With auto-shift switch output  
 NPN open collector output type-2 output  
 Max. 28 V, 80 mA  
 Residual voltage 1 V or less



**-X**

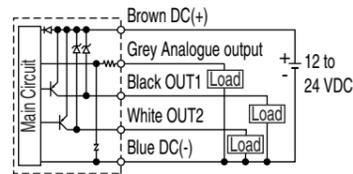
- (copy function switch output)  
 NPN open collector output type  
 Max. 28 V, 80 mA  
 Residual voltage 1 V or less



## Internal Circuit and Wiring (Continued)

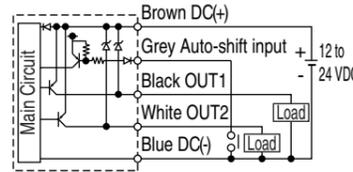
### -V/-T

(Analogue output mode)  
 Switch output  
 PNP open collector output  
 type-2 output  
 Max. 80 mA  
 Residual voltage 1 V or less  
 T: Analogue output 1 to 5 V  
 Output impedance 1 kΩ  
 V: Analogue output 4 to 20 mA  
 Max. load impedance  
 Power supply voltage 12 V: 300 Ω  
 Power supply voltage 24 V: 600 Ω  
 Min. load impedance 50 Ω



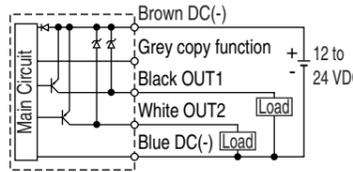
### -V/-T

(Auto-shift input mode)  
 With auto-shift switch output  
 PNP open collector output  
 type-2 output  
 Max. 80 mA  
 Residual voltage 1 V or less



### -Y

(copy function switch output)  
 PNP open collector output  
 type-2 output  
 Max. 80 mA  
 Residual voltage 1 V or less



## Setting (Continued)

### <How to operate>

#### •Hysteresis mode

1, Press the **[S]** button once in measurement mode.



2, [P\_1] or [n\_1] and set value are displayed in turn.



3, Press the **[▲]** or **[▼]** button to change the set value.

The **[▲]** button is for increase and the **[▼]** button is for decrease.

•Press the **[▲]** button once to increase by one figure, and press it continuously to keep increasing the set figure.



•Press the **[▼]** button once to decrease by one figure, and press it continuously to keep decreasing the set figure.



4, Press the **[S]** button to finish the setting of OUT1.

[P\_2] is displayed. Set OUT2 in the same way as OUT1.

#### •Window comparator mode

The Pressure switch turns on within a set pressure range (from P1L to P1H) during window comparator mode.

Set P1L (switch lower limit) and P1H (switch upper limit) using the setting procedure above.

#### Zero clear of indication

Indication is reset to zero when **[▲]** and **[▼]** buttons are pressed simultaneously for 1 second.  
 For the first operation, perform zero clear without pressure supply.

## Setting

### Pressure Setting

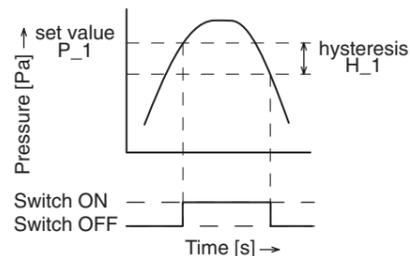
Set ON point and OFF point of the Pressure switch.

#### Operation

When the pressure exceeds a set value, the Pressure switch will be turned on.

When the pressure falls below the set value by the amount of hysteresis or more, the Pressure switch will be turned off.

The default setting of the output set value is the central value between the atmospheric pressure and the upper limit of the rated pressure range. If the operation shown below does not cause any problem, keep this operation setting.



### Default setting

At the time of shipment, the following settings are provided. If the setting is acceptable, keep it for use.

To change setting, enter function selection mode.

#### •[F 0] Unit conversion function

Unit specification	Pressure range	Default setting
Nil or M	ISE40A	MPa
	ZSE40A(F)	kPa
P	ISE40A	PSI
	ZSE40A(F)	

#### •[F 1] Setting of OUT1

Item	Explanation	Default setting
Output mode	Selects hysteresis mode, window comparator mode or OFF mode.	Hysteresis mode
Reversed output	Selects reversed output.	Normal output
Pressure setting	Sets ON point or OFF point of the switch output	ISE40A: 0.500MPa ZSE40A: -50.7kPa ZSE40AF: 50.0kPa
Hysteresis	Chattering can be prevented by setting hysteresis.	5%
Display colour	Selects the display colour.	ON: Green OFF: Red

#### •[F 2] Setting of OUT2

Same setting as [F 1] OUT1.

At the output mode, Error detection mode can be selected.

Display colour is linked to the setting of OUT1, and can not be selected.

#### •Other parameter setting

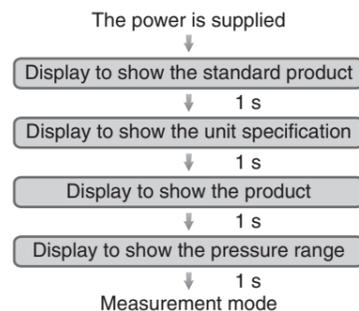
Item	Default setting
[F 3] Setting of response time	2.5 ms
[F 4] Setting of auto-preset	Manual
[F 5] Setting of analogue output/auto-shift input	Analogue output
[F 6] Setting of fine adjustment of display value	0%
[F11] Setting of display resolution	1000-split
[F80] Setting of power saving mode	OFF
[F81] Setting of security code	OFF
[F90] Setting of all functions	OFF
[F97] Selection of copy function	OFF
[F98] Check of output	Normal
[F99] Reset to the default setting	OFF

To set each function in detail, refer to the operation manual on the website.

#### Measurement mode

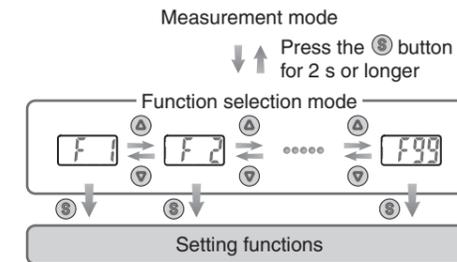
The measurement mode is the condition where the pressure is detected and indicated, and the switch function is operating.

This is the basic mode, and other modes should be selected for setting change and other function setting changes.



### Function selection mode

In measurement mode, press the **[S]** button for 2 seconds or longer to display [F 0]. Select to display the function setting to be changed, [F□□]. Press the **[S]** button for 2 seconds or longer in function selection mode to return to measurement mode.



\*: Some functions are not available depending on part number. All functions are displayed with [F□□] and followed with function description. If a function is not available for specified type, the function is displayed as [---]. To set each function in detail, refer to the operation manual on the website.

## Other Functions

- Peak/Bottom hold value indication
- Zero clear
- Key lock

To set each function in detail, refer to the operation manual on the website.

## Maintenance

### How to reset the product after power cut or forcible de-energizing

The setting of the product will be retained as it was before a power cut or de-energizing. The output condition is also basically recovered to that before a power cut or de-energizing, but may change depending on the operating environment.

Therefore, check the safety of the whole facility before operating the product. If the facility is using accurate control, wait until the pressure switch has warmed up. (About 10 to 15 minutes)

**Error Indication Function**

This function is to display error location and content when a problem or an error occurs.

Error Name	Error Display	Error Type	Troubleshooting Method
Over current Error	Er1 Er2	A load current of switch output is 80 mA or more.	Turn the power off and remove the output factor for the over current. Then turn the power on.
Residual Pressure Error	Er3	During zero clear operation, pressure over $\pm 7\%$ F.S. ( $\pm 3.5\%$ F.S. for compound pressure) is applied. After 1 second, the mode will reset to measurement mode. $\pm 1\%$ F.S. of the zero clear range varies with individual product differences.	Perform zero clear operation again after restoring the applied pressure to an atmospheric pressure condition.
Pressurizing Error	HHH	Pressure has exceeded the upper limit of the set pressure range.	Reset applied pressure to a level within the set pressure range.
	LLL	Pressure has exceeded the lower limit of the set pressure range.	

Error Name	Error Display	Error Type	Troubleshooting Method
Auto-shift Error	Or	The measured pressure auto-shift input has exceeded the set pressure range. *After 1 second, the mode will reset to measurement mode.	Auto-shift input signal is invalid. Check the connected equipment and correct the signal.
System Error	Er0 Er4 Er6 Er7 Er8 Er9	Displayed in the case of an internal data error.	Turn the power off and turn it on again. If resetting fails, an investigation by SMC CORPORATION will be required.

If the error can not be reset after the above measures are taken, then please contact SMC.

**Troubleshooting**

Refer to the operation manual on the website for this product.

**Specification**

Refer to the operation manual on the website and catalogue for this product.

**Outline with Dimensions (in mm)**

Refer to the operation manual on the website and catalogue for this product.

**Contact**

AUSTRIA	(43) 2262 62280	NETHERLANDS	(31) 20 531 8888
BELGIUM	(32) 3 355 1464	NORWAY	(47) 67 12 90 20
CZECH REP.	(420) 541 424 611	POLAND	(48) 22 211 9600
DENMARK	(45) 7025 2900	PORTUGAL	(351) 21 471 1880
FINLAND	(358) 207 513513	SLOVAKIA	(421) 2 444 56725
FRANCE	(33) 1 6476 1000	SLOVENIA	(386) 73 885 412
GERMANY	(49) 6103 4020	SPAIN	(34) 945 184 100
GREECE	(30) 210 271 7265	SWEDEN	(46) 8 603 1200
HUNGARY	(36) 23 511 390	SWITZERLAND	(41) 52 396 3131
IRELAND	(353) 1 403 9000	UNITED KINGDOM	(44) 1908 563888
ITALY	(39) 02 92711		

**SMC Corporation**

URL <http://www.smcworld.com> (Global) <http://www.smceu.com> (Europe)

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