



Instruction Manual
Pressure Sensor
PSE510 / PSE511 / PSE512

The intended use of the pressure sensor is to measure the pressure of fluids and provide an analogue output signal.

1 Safety Instructions

- These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*)}, and other safety regulations.
- ^{*)}ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.
IEC 60204-1: Safety of machinery - Electrical equipment of machines. Part 1: General requirements.
ISO 10218-1: Robotics - Safety requirements - Part 1: Industrial robots.
- Refer to product catalogue, Operation Manual and Handling Precautions for SMC Products for additional information.
 - Keep this manual in a safe place for future reference.

	Danger	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.
	Warning	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
	Caution	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning

- Ensure compliance with relevant safety laws and standards.**
All work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.

2 Specifications

2.1 General Specifications

Model		PSE510-#	PSE511-#	PSE512-#
Operating Pressure range		0 to 1 MPa	0 to -101 kPa	0 to 100 kPa
Maximum Operating Pressure		1 MPa	200 kPa	
Applicable Fluid		Air, non-corrosive gas		
Power supply voltage		12 to 24 VDC ±10% (with 10% max. voltage ripple)		
Current consumption		10 mA or less		
Analogue output specification		1 to 5 VDC Load impedance: ≥ 1 kΩ		
Repeatability		± 0.3% F.S.		
Temperature characteristics		±1% F.S. (at 25°C ±10°C) ±1.5% F.S. (between 0 to 50°C)		
Environmental	Enclosure	IP40		
	Ambient temperature range	Operation: 0 to 50°C Storage: -20 to 70°C (no condensation or freezing)		
	Ambient humidity	Operation, Storage: 35 to 85% RH (no condensation)		
	Withstand voltage	1000 VAC or more (50/60 Hz), 1 minute (between wires and case)		
	Insulation resistance	2 MΩ or more at 500 VDC (between wires and case)		
	Vibration resistance	10 to 500 Hz either smaller of vibration amplitude 1.5 mm or acceleration 10 G 2 hours in X, Y, Z direction		
	Shock resistance	100 G, 3 times in X, Y, Z direction		

2.2 Piping and Weight specification

Model	R06	M5	01	T01
Port size	6 mm reducer	M5 x 0.8	R(PT) 1/8 M5 x 0.8	NPTF 1/8 M5 x 0.8
Material of case	Resin: PBT			
Material of fitting	-	SUS303	C3604BD (electroless nickel plating)	
Material of parts in contact with fluid	Pressure sensor: Silicon, O ring: NBR			
Weight (without lead wire)	7 g	10 g	12 g	

2.3 Cable Specification

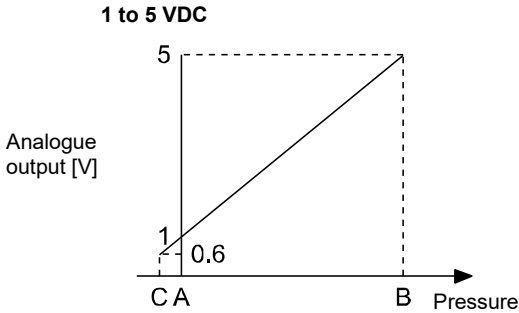
Wire Cross section	0.15 mm ²
Wire Colours	Brown, Blue, Black
Sheath material	Oil resistant vinyl cabtyre cable
Outside diameter	2.55 mm
Cable Length	3 m

Warning

- Special products (-X) might have specifications which are different from those shown in this section. Contact SMC for specific drawings.

2 Specifications (continued)

2.4 Analogue Output



Model	Operating pressure range	A	B	C
PSE510-#	0 to 1 MPa	0	1 MPa	-0.1 MPa
PSE511-#	0 to -101 kPa	0	-101 kPa	10.1 kPa
PSE512-#	0 to 100 kPa	0 kPa	100 kPa	-

3 Installation

Warning

Do not install the product unless the safety instructions have been read and understood.

3.1 Piping

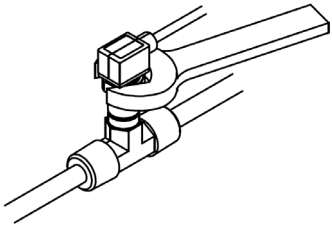
Caution

- Before piping make sure to clean up chips, cutting oil, dust etc.
- When installing piping or fittings, ensure sealant material does not enter inside the port. When using seal tape, leave 1.5 to 2 threads exposed on the end of the pipe/fitting.

- Tighten fittings according to the specified tightening torque.

Thread size	Tightening Torque
R1/8, NPT1/8	7 to 9 N•m
M5 x 0.8	1/6 rotation after tightening by hand

- Only fluids which are non-corrosive to SUS303, C3604BD, and NBR should be used.
- Install the piping correctly in a safe place away from water and dust.
- When piping, apply a spanner to the piping section of the sensor.



- For one touch fittings, insert the tube into the sensor fitting carefully and securely all the way to the bottom.

3.2 Environment

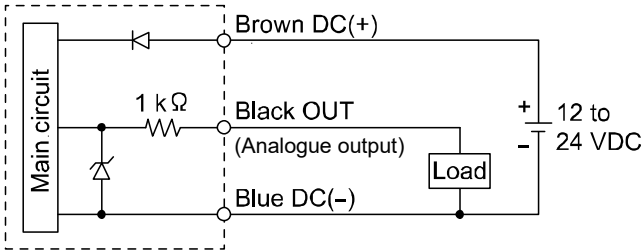
Warning

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- Do not use in an explosive atmosphere.
- Do not expose to direct sunlight. Use a suitable protective cover.
- Do not install in a location subject to vibration or impact in excess of the product's specifications.
- Do not mount in a location exposed to radiant heat that would result in temperatures in excess of the product's specifications.

4 Wiring

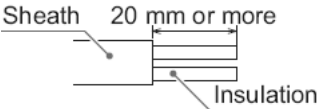
4.1 Internal circuit and wiring

- Output specification
Voltage output: 1 to 5 V
Output impedance: Approx. 1 kΩ



4.2 Attaching a sensor connector to the lead wire

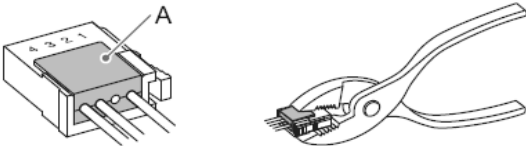
- The sensor wire sheath should be stripped as shown in the figure.
- Do not cut the insulation.



- The corresponding wire colour shown in the table should be pushed fully into the correct pin number marked on the sensor connector.

Pin No.	Wire colour
1	Brown (DC+)
2	N.C.
3	Blue (DC-)
4	Black (1 to 5 V)

- Check that the above preparation has been performed correctly, then press part A by hand to make a temporary connection.
- Press part A fully home using a suitable tool.



- The sensor connectors cannot be re-used once they have been pressed fully closed. If connection failure or incorrect wiring occurs a new sensor connector must be used.
- When connecting the sensor to a PSE200 / PSE300 series monitor, use the connector for sensor lead wire (ZS-28-C) or an e-Con* connector from the table below.

Maker	Model No.
Sumitomo 3M	37104-3101-000FL
Tyco Electronics	1-1473562-4
OMRON	XN2A-1430

* Refer to the manufacturers e-Con connector catalogue.

5 How to Order

Refer to the catalogue or operation manual on the SMC website (URL: <https://www.smcworld.com>) for How to order information.

6 Outline Dimensions

Refer to the catalogue or operation manual on the SMC website (URL: <https://www.smcworld.com>) for outline dimensions.

7 Maintenance

7.1 General Maintenance

 Caution

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous. Maintenance of pneumatic systems should be performed only by qualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.
- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions.

8 Limitations of Use

8.1 Limited warranty and Disclaimer/Compliance Requirements

Refer to Handling Precautions for SMC Products.

9 Product Disposal

This product should not be disposed of as municipal waste. Check your local regulations and guidelines to dispose of this product correctly, in order to reduce the impact on human health and the environment.

10 Contacts

Refer to www.smcworld.com or www.smc.eu for your local distributor / importer.

SMC Corporation

URL : <https://www.smcworld.com> (Global) <https://www.smc.eu> (Europe)
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