



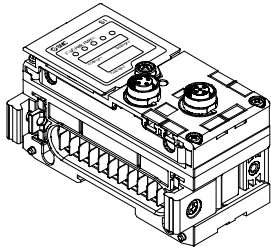
ORIGINAL INSTRUCTIONS

Instruction Manual

Fieldbus device - SI unit for EtherNet/IP™

Series 56-EX600-SEN#-X10

II 3G Ex ec IIC T4 Gc -10°C ≤ Ta ≤ 50°C  
II 3D Ex tc IIIC T77°C Dc IP67



The intended use of this SI unit is for the control of pneumatic valves.

1 Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the levels of potential hazard with the labels of “Caution,” “Warning” or “Danger.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) <sup>\*)</sup>, and other safety regulations.

<sup>\*)</sup> ISO 4414: Pneumatic fluid power - General rules relating to systems.  
ISO 4413: Hydraulic fluid power - General rules relating to systems.  
IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)  
ISO 10218-1: Manipulating industrial robots -Safety. etc.

- Refer to product catalogue, Operation Manual and Handling Precautions for SMC Products for additional information.
- Keep this manual in a safe place for future reference.

	<b>Caution</b>	Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.
	<b>Warning</b>	Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.
	<b>Danger</b>	Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

**Warning**

- Always ensure compliance with relevant safety laws and standards.**
- All work must be carried out in a safe manner by a qualified person in compliance with applicable national regulations.

Ex Marking Description	
II 3G Ex ec IIC T4 Gc -10°C ≤ Ta ≤ 50°C II 3D Ex tc IIIC T77°C Dc IP67	
Equipment Group II	tc - protected by enclosure
Category 3	IIIC - for all types of dust
Gas (G) and Dust (D) environment	T77°C - Max. surface temperature
Ex - European standards apply	Gc/Dc - Equipment Protection Level
ec – Increased safety	Ta - ambient temperature
IIC - for all types of gas	IP67 - Protection structure
T4 - Temperature classification	

Based on the conformity assessment carried out by SMC Corporation.

Certificate Number: SMC 20.0009 X

If the Certificate number includes an X, special conditions for safe use apply as follows :-

- Protect the product from sources of heat which can generate surface temperatures greater than the temperature classification.
- Protect the product and cable connections against all impact or mechanical damage using a suitable Ex compliant enclosure.

1 Safety Instructions (continued)

- Protect the product from direct sunlight or UV light using a suitable protective cover.
- Do not disconnect the M12 connectors before first switching OFF the power supply.
- Use only Ex approved connectors and use shielded cable to provide grounding.
- Use only a damp cloth to clean the product to avoid an electrostatic charge.

2 Specifications

General specifications

Item	Specifications
Ambient temperature	-10 to +50 °C
Ambient humidity	35 to 85%RH (No condensate)
Ambient storage temperature	-20 to +60 °C
Withstand voltage	500 VAC applied for 1 minute
Insulation resistance	500 VDC, 10 MΩ or more
Weight	300 g

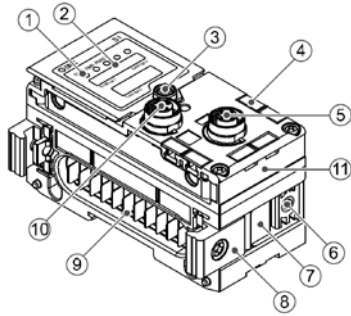
Electrical specifications

Item		Specifications
Power supply voltage range / current consumption	Control and Input power supply	24.0 VDC 2.0 A max.
	Solenoid valve and Output power supply	24.0 VDC 2.0 A max.
	Internal current consumption	120 mA maximum
Solenoid valve specification	Output type	PNP / source (negative common) NPN / sink (positive common)
	Number of outputs	32 outputs
	Output condition at the time of communication error	HOLD / CLEAR / Force ON
	Connected load	24 VDC and 1.5 W max. Solenoid valve with LED and surge voltage suppression (manufactured by SMC)
	Protection function	Short circuit protection

Communication specifications

Item	Specifications
Fieldbus protocol	EtherNet/IP™ (conformance version: Composite6)
Protocol	EtherNet (IEEE802.3)
Communication media	100BASE-TX
Communication speed	10 / 100 Mbps (auto / manual)
Communication type	Full duplex / Half duplex (auto / manual)
Occupied area (No. of I/O)	512 inputs / 512 outputs maximum
Device information	Vendor ID: 7 (SMC Corporation)
	Product type: 12 (communication adapter)
	Product code: 126

3 Name and function of Individual parts



No	Part	Description
1	LED display	Displays the SI unit status.
2	Display cover	Display cover for switch setting.
3	Display cover screw	To open the display cover.
4	Marker groove	Groove for identification marker.
5	Connector (PCI)	Connector for Handheld terminal.
6	Valve plate hole	Hole for valve plate mounting.
7	Valve plate groove	Groove for valve plate mounting.
8	Joint bracket	Bracket for joining to adjacent units.
9	Unit connector	Connector for signal/power to next unit.
10	Connector (BUS IN)	Connector for Fieldbus Inputs.
11	MAC address label	Displays the unique MAC address.

4 Assembly

4.1 Assembling the unit

**Warning**

Do not install the product unless the safety instructions have been read and understood.

(1) Connect an I/O unit to the end plate. Digital and analogue units can be connected in any order. Joint bracket screw tightening torque: 1.5 to 1.6 N•m.

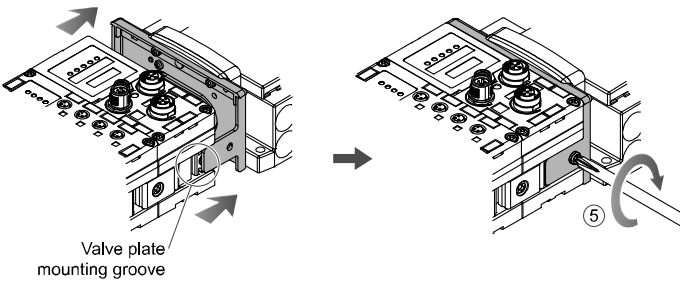
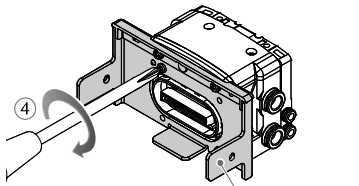
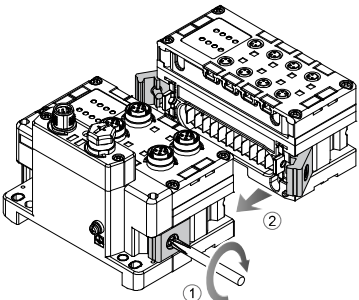
(2) Add more I/O units. Up to 9 I/O units can be connected to one manifold.

(3) Connect the SI unit. After connecting the required I/O units, connect the SI unit. The connection method is as above.

(4) Mount the valve plate (EX600-ZMV#) to the valve manifold using the valve screws (M3 x 8) supplied. (Tightening torque: 0.6 to 0.7 N•m).

(5) Connect the SI unit assembly to the valve manifold. Insert the valve plate into the valve plate mounting groove.

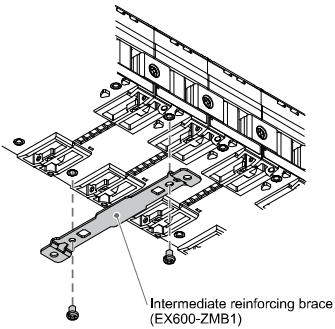
Then fix using the valve plate mounting screws (M4 x 6) supplied (Tightening torque: 0.7 to 0.8 N•m).



5 Installation

• **Direct mounting**

(1) When assembling six or more units, the middle part of the assembly must be fitted with an intermediate reinforcing brace (EX600-ZMB1) before mounting using 2-M4 x 5 screws (Tightening torque: 0.7 to 0.8 N•m).



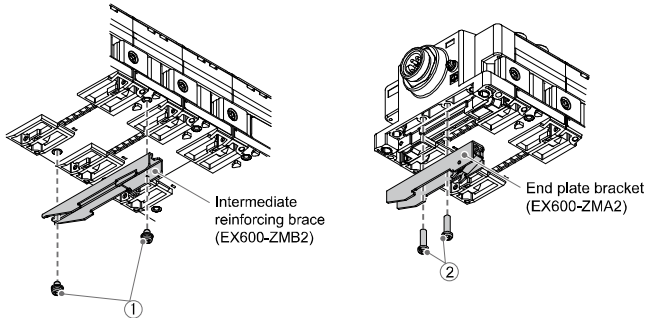
(2) Mount and tighten the end plate at one end of the unit and mount the intermediate reinforcing brace if required using M4 screws (Tightening torque: 0.7 to 0.8 N•m). Fix the end plate at the valve side while referring to the operation manual for the applicable valve series.

• **DIN rail mounting**

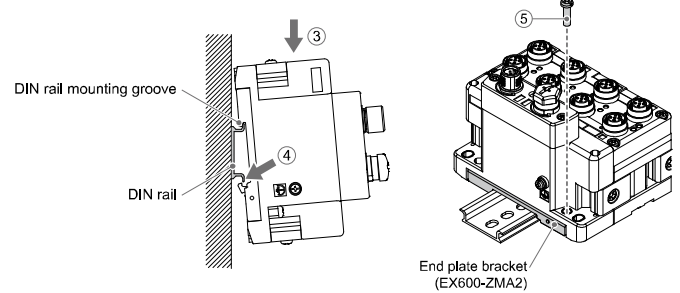
(1) When assembling six or more units, the middle part of the complete assembly must be fitted with an intermediate reinforcing brace for DIN rail mounting (EX600-ZMB2), using 2-M4 x 6 screws. (Tightening torque: 0.7 to 0.8 N•m).

5 Installation (continued)

(2) Mount the end plate bracket (EX600-ZMA2) to the end plate using 2-M4 x 14 screws (Tightening torque: 0.7 to 0.8 N•m). For the SY series, use end plate bracket (EX600-ZMA3).



(3) Hook the DIN rail mounting groove on to the DIN rail.  
(4) Press the manifold using its side hooked to the DIN rail as a fulcrum until the manifold is locked onto the DIL rail.  
(5) Fix the manifold by tightening the DIN rail fixing screws (M4 x 20) on the end plate bracket (Tightening torque: 0.7 to 0.8 N•m). Refer to the Operation Manual for the applicable valve series on the SMC website (URL: <https://www.smcworld.com>) for the mounting method of the valve manifold.



5.1 Wiring connections

• **Communication Connector**

Select the appropriate cables to mate with the connectors on the SI unit. The EtherNet/IP™ connection port pin layout is as shown below.

Connector	Pin No.	Signal name
BUS IN		
	1	TX+
	2	RX+
	3	TX-
	4	RX-

• **Power Supply Connector**

The system is operated using power supplied from the 56-EX600-ED# end plate. Refer to the end plate instruction manual and operation manual for the power supply connection details.

The M12 connector cable for fieldbus and power supply connections has two types, Standard M12 and SPEEDCON compatible. If both plug and socket have SPEEDCON connectors, the cable can be inserted and connected by turning it a 1/2 rotation. A standard connector can be connected to a SPEEDCON connector.

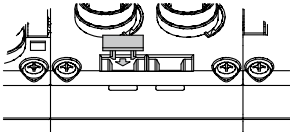
**Warning**

- Be sure to fit a seal cap (EX9-AWTS) on any unused connectors. Proper use of the seal cap enables the enclosure to maintain IP67 specification.

5 Installation (continued)

5.2 Identification marker

The signal name of the input or output devices and unit address can be written on the marker and can be installed on each unit. Mount a marker (EX600-ZT1) into the marker groove as required.



5.3 Environment

Warning

- Do not use in an environment where corrosive gases, chemicals, salt water or steam are present.
- Do not install in a location subject to vibration or impact in excess of the product's specifications.
- Do not mount in a location exposed to radiant heat that would result in temperatures in excess of the product's specifications.

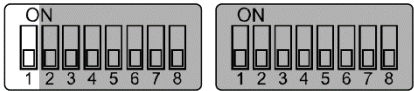
6 Setting

6.1 Switch Setting

- Open the display cover.
- Turn OFF the power before setting the switches.
- Set the switches using a small flat blade screwdriver, referring to the information below.
- After setting the switches close the cover and tighten the screw (Tightening torque: 0.3 to 0.4 N•m).

• Configuration memory setting

When the manifold configuration memory switch is set ON and the power supply is switched ON, the system will compare the stored configuration with the manifold configuration. If the configuration is different, a diagnostic error will be generated.



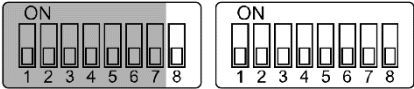
Settings1

Settings2

Settings1	Content
1	
OFF	Normal operation mode (default)
ON	Configuration memory mode

• IP address setting

Set the IP address of the SI unit.



Settings1

Settings2

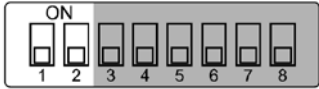
Settings1	Settings2								IP Address
8	1	2	3	4	5	6	7	8	
OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	192.168.0.1
OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	192.168.0.2
:	:	:	:	:	:	:	:	:	:
OFF	ON	OFF	ON	ON	ON	ON	ON	ON	192.168.0.253
OFF	OFF	ON	ON	ON	ON	ON	ON	ON	192.168.0.254
ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	192.168.1.1
ON	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	192.168.1.2
:	:	:	:	:	:	:	:	:	:
ON	ON	OFF	ON	ON	ON	ON	ON	ON	192.168.1.253
ON	OFF	ON	ON	ON	ON	ON	ON	ON	192.168.1.254
ON/OFF	ON	ON	ON	ON	ON	ON	ON	ON	DHCP mode
ON/OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	Remote control mode

- DHCP mode is the mode to obtain IP address from DHCP server. Obtained IP address is lost when the power supply is cut.
- Remote control mode is the mode to respond to commands via the BOOTP/DHCP server provided by Rockwell Automation. Refer to the BOOTP/DHCP server manual for further details.

6 Setting (continued)

• V\_SEL switch setting

Select the number of outputs (size) occupied by the SI unit.



Settings3

Settings3	No. of occupied valves	Output data size used by SI unit
1	2	
OFF	OFF	32 outputs 4 bytes (default)
OFF	ON	24 outputs 3 bytes
ON	OFF	16 outputs 2 bytes
ON	ON	8 outputs 1 byte

\* Set the number of occupied valve outputs to at least the number of valves used.

Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for other switch settings.

- Baud rate setting switch
- HOLD / CLEAR setting switch
- Diagnostics setting switch
- EtherNet/IP communication setting switch.

6.2 Configuration

Technical documentation giving detailed configuration information can be found on the SMC website (URL: <https://www.smcworld.com>).

7 How to Order

Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for How to order information.

8 Outline Dimensions (mm)

Refer to the operation manual on the SMC website (URL: <https://www.smcworld.com>) for outline dimensions.

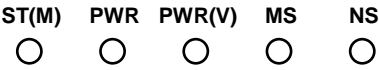
9 Maintenance

9.1 General Maintenance

Caution

- Not following proper maintenance procedures could cause the product to malfunction and lead to equipment damage.
- If handled improperly, compressed air can be dangerous.
- Maintenance of pneumatic systems should be performed only by qualified personnel.
- Before performing maintenance, turn off the power supply and be sure to cut off the supply pressure. Confirm that the air is released to atmosphere.
- After installation and maintenance, apply operating pressure and power to the equipment and perform appropriate functional and leakage tests to make sure the equipment is installed correctly.
- If any electrical connections are disturbed during maintenance, ensure they are reconnected correctly and safety checks are carried out as required to ensure continued compliance with applicable national regulations.
- Do not make any modification to the product.
- Do not disassemble the product, unless required by installation or maintenance instructions
- Stop operation if the product does not function correctly.

10 LED Display



• SI unit status

LED	Description
ST(M) PWR PWR(V) OFF	Power supply for control and input is OFF.
ST(M) PWR PWR(V) Green LED's ON	The SI unit is operating normally.
ST(M) PWR PWR(V) ST(M) Red ON	Component failure inside the SI unit.
ST(M) PWR PWR(V) PWR Red ON	Power supply voltage for control and input is abnormal.
ST(M) PWR PWR(V) PWR(V) Red ON	Power supply voltage for outputs is abnormal.
ST(M) PWR PWR(V) ST(M) Green flashing	A unit other than the SI unit is detected.
ST(M) PWR PWR(V) ST(M) Red flashing	<ul style="list-style-type: none"><li>The valve ON/OFF counter has exceeded the set value.</li><li>The valve is short circuited or disconnected.</li></ul>
ST(M) PWR PWR(V) ST(M) Red/Green flashing alternately	<ul style="list-style-type: none"><li>Connection error between units.</li><li>Configuration memory error has occurred.</li></ul>

• Communication status

LED	Description
MS MS OFF	Power supply for control and input is OFF.
MS Green flashing	The SI unit has not been configured correctly or the Fieldbus is idling.
MS MS Green ON	The SI unit is operating normally.
MS Red flashing	Recoverable error.
MS MS Red ON	Component inside the SI unit is faulty.
NS NS OFF	Power supply for control and input is OFF or the IP address is not set.
NS Green flashing	The SI unit received an IP address, but connection is not established.
NS Green ON	Connection is established.
NS Red flashing	Connection time out.
NS NS Red ON	IP address is duplicated.

11 Limitations of Use

11.1 Limited warranty and Disclaimer/Compliance Requirements

Refer to Handling Precautions for SMC Products.

12 Product disposal

This product should not be disposed of as municipal waste. Check your local regulations and guidelines to dispose of this product correctly, in order to reduce the impact on human health and the environment.

13 Contacts

Refer to [www.smcworld.com](https://www.smcworld.com) or [www.smc.eu](https://www.smc.eu) for your local distributor / importer.

SMC Corporation

URL: <https://www.smcworld.com>(Global) <https://www.smc.eu> (Europe)  
SMC Corporation, 4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, Japan  
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