## 3 Port Pilot Operated Poppet Solenoid Valve Rubber Seal

Series VP300/500/700

How to Order


V100

## How to Order Pilot Valve Assembly



|  | Electrical entry |
| :---: | :---: |
| G | Grommet |
| E | Grommet terminal |
| T | Conduit terminal |
| D | DIN terminal |
| Y | DIN terminal: DIN43650B |

Pilot Valve Assembly and Electrical Entry

| Symbol | Electrical entry | Symbol | Electrical entry |
| :---: | :---: | :---: | :---: |
| G |  | GS | Surge voltage suppressor |
| E |  | EZ | Surge voltage suppressor Indicator light |
| T | $\xrightarrow[\square=7]{\square 7^{9}}$ | TZ | Surge voltage suppressor Indicator light |
| $\begin{aligned} & \mathbf{D} \\ & \mathbf{Y} \end{aligned}$ |  | $\begin{aligned} & \text { DZ } \\ & \text { YZ } \end{aligned}$ |  |

## Series VP300/500/700

Low power consumption 1.8 W (DC)

Possible to use as either a selector or divider valve
Changeable from normally closed type to normally open type

## Suitable for use in vacuum

 applicationsUp to - 101.2 kPa


Specifications

| Fluid | Air |  |  |
| :---: | :---: | :---: | :---: |
| Type of actuation | N.C. or N.O. (Convertible) |  |  |
| Pilot type | Internal pilot | External pilot |  |
| Operating pressure range ( MPa ) | 0.2 to 0.8 | Inlet pressure | -101.2 kPa to 0.8 |
|  |  | External pilot pressure | Same as supply pressure: Min. 0.2 |
| Ambient and fluid temperature ( ${ }^{\circ} \mathrm{C}$ ) | -10 to 50 (No freezing. Refer to page 4-18-4.) |  |  |
| Response time (ms) ${ }^{(1)}$ | 30 or less (at 0.5 MPa) |  |  |
| Max. operating frequency (Hz) | 5 |  |  |
| Lubrication | Not required (Use turbine oil Class 1 ISO VG32, if lubricated.) |  |  |
| Manual override | Non-locking push type |  |  |
| Manual override | Locking type (Slotted), Locking type (Manual) |  |  |
| Mounting orientation | Unrestricted |  |  |
| Shock/Vibration resistance ( $\left.\mathrm{m} / \mathrm{s}^{2}\right)^{(2)}$ | 300/50 |  |  |

Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: $20^{\circ} \mathrm{C}$, at rated voltage, without surge suppressor)
Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)
Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz . Test was performed at both energized and deenergized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

| Electrical entry |  | Grommet (G), Grommet terminal (E), Conduit terminal (T), DIN terminal (D, Y) |
| :---: | :---: | :---: |
| Coil rated voltage (V) | AC ( $50 / 60 \mathrm{~Hz}$ ) | 100, 200, 12*, 24*, 48*, $110^{*}$ to 120*, 220*, $240 *$ |
|  | DC | 24, 6*, 12*, 48*, 100*, 110* |
| Allowable voltage fluctuation |  | -15 to $+10 \%$ of rated voltage |
| Apparent power (VA) ${ }^{\text {Note) }}$ | AC ${ }^{\text {In }}$ Inrush | 5.6 ( 50 Hz ) , 5.0 ( 60 Hz ) |
|  | AC Holding | 3.4 ( 50 Hz ) , 2.3 ( 60 Hz ) |
| Power consumption (W) Note) | DC | 1.8,2 (With indicator light) |

> Option Note) At rated voltage

## Option

| Description | Series | Part no. |
| :--- | :---: | :---: |
| Bracket <br> (With screw) | VP342 | VP300-27-1A |
|  | VP542 | VP500-27-1A |
|  | VP742 | VP700-27-1A |

JIS Symbol


## External Pilot (Option)

Use external pilot model in the following cases:

- For vacuum or for low pressure less than 0.2 MPa
- Please consult with SMC for use in a vacuum hold application.
- When having P port downsized in diameter
- When using A port as the atmospheric releasing port, e.g. air blower
- If manifold, external pilot piping can be centralized in manifold base.


## Flow Characteristics/Weight

| Series | Valve model | Port size | Flow characteristics |  |  |  |  |  |  |  |  |  |  |  | Weight (kg) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $1 \rightarrow 2(P \rightarrow A)$ |  |  | $2 \rightarrow 3$ ( $\rightarrow$ R) |  |  | $3 \rightarrow 2(\mathrm{R} \rightarrow \mathrm{A})$ |  |  | $2 \rightarrow 1(A \rightarrow P)$ |  |  |  |
|  |  |  | $\mathrm{C}\left[\mathrm{dm}^{3} /(\mathrm{s} \cdot \mathrm{bar})\right]$ | b | Cv | $\mathrm{C}\left[\mathrm{dm}^{3} / \mathrm{s} \cdot \mathrm{bar}\right)$ ] | b | Cv | C[dm $\left.{ }^{3} /(\mathrm{s} \cdot \mathrm{bar})\right]$ | b | Cv | C[dm $\left.{ }^{3} /(\mathrm{s} \cdot \mathrm{bar})\right]$ | b | Cv |  |
| Series VP300 | VP342(Body ported) | 1/8 | 3.3 | 0.31 | 0.86 | 3.4 | 0.34 | 0.86 | 2.9 | 0.47 | 0.83 | 3.5 | 0.38 | 0.93 | 0.19 |
|  |  | 1/4 | 4.0 | 0.26 | 0.99 | 3.7 | 0.27 | 0.88 | 3.2 | 0.40 | 0.92 | 4.4 | 0.28 | 1.1 |  |
|  | VP344 (Base mounted) | 1/8 | 2.9/2.9 | 0.27/0.33 | 0.74/0.76 | 3.3/3.6 | 0.31/0.30 | 0.80/0.86 | 2.9/3.0 | 0.38/0.40 | 0.83/0.83 | 3.5/3.5 | 0.37/0.37 | 0.89/0.89 | 0.25 |
|  |  | 1/4 | 3.1/2.9 | 0.29/0.41 | 0.79/0.83 | 4.1/4.1 | 0.31/0.25 | 1.0/1.0 | 2.7/3.6 | 0.57/0.21 | 0.86/0.88 | 4.1/3.9 | 0.25/0.23 | 1.0/0.95 |  |
| Series VP500 | VP542(Body ported) | 1/4 | 6.6 | 0.35 | 1.6 | 7.4 | 0.41 | 2.0 | 6.9 | 0.34 | 1.7 | 7.5 | 0.42 | 2.0 | 0.33 |
|  |  | 3/8 | 9.1 | 0.42 | 2.4 | 9.0 | 0.43 | 2.4 | 8.8 | 0.36 | 2.2 | 9.3 | 0.43 | 2.5 |  |
|  | VP544 <br> (Base mounted) | 1/4 | 6.5/7.0 | 0.36/0.34 | 1.7/1.8 | 7.5/7.7 | 0.36/0.41 | 1.9/2.1 | 7.9/7.4 | 0.30/0.26 | 1.9/1.8 | 7.4/7.3 | 0.35/0.32 | 1.9/1.8 | 0.43 |
|  |  | 3/8 | 7.9/8.1 | 0.29/0.30 | 1.8/1.9 | 8.8/9.3 | 0.41/0.42 | 2.3/2.4 | 9.2/8.8 | 0.17/0.14 | 2.1/2.0 | 9.2/9.1 | 0.22/0.21 | 2.2/2.2 |  |
| Series VP700 | VP742(Body ported) | 3/8 | 12 | 0.29 | 2.9 | 12 | 0.36 | 3.1 | 12 | 0.31 | 3.1 | 13 | 0.36 | 3.4 | 0.64 |
|  |  | 1/2 | 15 | 0.23 | 3.8 | 14 | 0.25 | 3.8 | 15 | 0.22 | 3.7 | 16 | 0.29 | 4.0 |  |
|  | VP744 <br> (Base mounted) | 3/8 | 12/12 | 0.18/0.23 | 2.9/3.1 | 14/14 | 0.27/0.27 | 3.5/3.5 | 14/13 | 0.25/0.24 | 3.2/3.2 | 14/14 | 0.25/0.24 | 3.3/3.5 | 0.75 |
|  |  | 1/2 | 15/14 | 0.19/0.18 | 3.5/3.3 | 15/16 | 0.26/0.28 | 3.8/4.0 | 15/15 | 0.24/0.23 | 3.6/3.7 | 15/15 | 0.22/0.24 | 3.8/3.6 |  |

Note 1) Weight for body ported does not include a bracket.
Note 2) Flow characteristics of base mounted is the values for Normally closed/Normally open.

## Application Example


(2) Pressure release valve
X port

(3) Selector valve

(5) Divider valve

(7) Operation of a double acting cylinder

(6) Operation of a single acting cylinder

(8) Operation of a double acting cylinder (Exhaust center)


## Caution

Light/Surge Voltage Suppressor


Note) W/ surge voltage suppressor is available only for grommet type.

## Electrical Connection

For grommet with surge voltage suppressor for DC specifications, please correctly connect the lead wires to positive and negative indicators on the connector.
For non-polar type such as DIN terminal or Terminal, the lead wires can be connected to either one.

| Lead wire color | Red | Black |
| :---: | :---: | :---: |
| Polarity | + | - |

## DIN terminal or terminal

With DIN terminal block With terminal block


## Piping

A pilot solenoid valve will generate a pressure drop due to the small flow upstream of the valve. It can cause the valve to malfunction. Select a fitting with an I.D. greater than $\varnothing 8$ for the VP344 and the VP342; more than ø10 for the VP544 and VP542, and more than $\varnothing 12$ for VP744 and VP742 when piping length is less than 3 meters. Use an external pilot when there is a small flow outlet of the valve.

## . Precautions

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 4-18-2.

## Change of Actuation

## $\triangle$ Caution

## 1. Base mounted

## N.C.


N.O.


When changing the actuation from normally closed style to normally open style, remove the body from the sub-plate and reset the " $\nabla$ " mark on the body corresponding to the "NO" mark on the sub-plate as shown in the figure above. It is not necessary to change the piping at that time.

## 2. Body ported

N.C.
N.O.


When changing the actuation from normally closed type to normally open type, remove the body from the sub-plate and reset the " $\mathbf{V}$ " mark on the body corresponding to the "NO" mark on the sub-plate as shown in the figure above. Refer to the following table for piping.

| Port | $P$ | $A$ | $R$ |
| :---: | :---: | :---: | :---: |
| Actuation | R.C. | Inlet | Outlet |
| Exhaust side |  |  |  |
| N.O. | Exhaust side | Outlet | Inlet |

Confirm the safety sufficiently and conduct carefully when changing the passage state or restarting after changes.

## Change of Electrical Entry

1. Push out the body of DIN terminal from the cover, turn it and then insert it.

2. Remove pilot valve mounting screws (M3, 2 pcs.), rotate the pilot valve at $180^{\circ}$ and then re-tighten the valve with the screw.


How to Calculate the Flow Rate
For obtaining the flow rate, refer to page 4-1-6.

## $\triangle$ Caution

How to Use DIN Terminal

1. Disassembly
1) After loosening the thread (1), then if the cover (2) is pulled in the direction of the thread, the connector will be removed from the body of equipment (solenoid, etc.).
2) Pull the screw (1) out of the housing (2).
3) On the bottom part of the terminal block (3), there's a cut-off part (9). If a small flat head screwdriver is inserted between the opening in the bottom, terminal block (3) will be removed from the cover (2).
4) Remove the cable gland (4) and plain washer (5) and rubber seal (6).

## 2. Wiring

1) Pass them through the cable (7) in the order of cable ground (4), washer (5), rubber seal (6), and then insert into the housing (2).
2) From the terminal block (3), loosen the screw (11), then pass the lead wire (10) through, then again tighten the screw (11).
Note) Tighten within the tightening torque of $0.5 \mathrm{~N} \cdot \mathrm{~m} \pm 15 \%$.

## 3. Assembly

1) Passing through the cable (7), the cable gland (4), plain washer (5), and rubber seal (6) housing (2) in this order, and then connect with the terminal block (3). After that, set the terminal block (3) on the housing (2).
(Push it down until you hear the click sound.)
2) Putting rubber seal (6), plain washer (5), in this order into the cable introducing slit on the housing (2), then further tighten the cable gland (4) securely.
3) Insert the gasket (8) or between the bottom part of terminal block (3) and a plug attached to equipment, and then screw (1) in from the top of the housing (2) to tighten it.
Note) Tighten within the tightening torque of $0.5 \mathrm{~N} \cdot \mathrm{~m} \pm 20 \%$.
Note) Connector orientation can be changed by 180 degrees depending on how to assemble the housing (2) and the terminal block (3).


## Construction

Body ported



Component Parts

| No. | Description | Material | Note |
| :---: | :--- | :---: | :---: |
| $(1)$ | Body | Aluminum die-casted | Color: Platinum silver |
| $(2)$ | Adapter plate | Aluminum die-casted | Color: Platinum silver |
| $(3)$ | End plate | Aluminum die-casted | Color: Platinum silver |
| (4) | Retainer | Brass |  |
| (5) | Spool valve | Aluminum die-casted/HNBR |  |
| $(6)$ | Piston | Resin |  |
| $(7)$ | Spring | Stainless steel |  |
| 8 | Sub-plate | Aluminum die-casted | Color: Platinum silver |
| $(9)$ | Pilot valve assemblies |  |  |

Replacement Parts

| Series | Sub-plate | Hexagon socket head screw | Sub-plate gasket | Pilot valve assembly | ¢ Caution |
| :---: | :---: | :---: | :---: | :---: | :---: |
| VP344 | VP300-2-1P (Rc 1/8) | $\begin{gathered} \text { M3 } \times 0.5 \times 32 \\ \text { VP300-24-4 } \end{gathered}$ | VP300-17-1 |  |  |
|  | VP300-2-2P (Rc 1/4) |  |  |  | Tightening Torques |
| VP544 | VP500-2-1P (Rc 1/4) | $\begin{aligned} & \text { M4 } \times 0.7 \times 41 \\ & \text { VP500-24-3 } \\ & \hline \end{aligned}$ | VP500-17-1 |  | M3: 0.6 N.m |
|  | VP500-2-2P (Rc 3/8) |  |  |  | M4: 1.4 N.m |
| VP744 | VP700-2-1P (Rc 3/8) | $\begin{aligned} & \text { M5 } \times 0.8 \times 50 \\ & \text { VP700-24-1 } \end{aligned}$ | VP700-17-1 |  | M5: 2.9 N.m |
|  | VP700-2-2P (Rc 1/2) |  |  |  |  |

How to Order Sub-plate


## Series VP300/500/700

Dimensions: VP300/Body Ported


Dimensions: VP300/Base Mounted


| V100 |
| :--- |
| SY |
| SYJ |
| VK |
| VZ |
| VT |
| VP |
| VG |
| VP |
| S070 |
| VQ |
| VKF |
| VQZ |
| VZ |
| VS |
| VFN |

## Series VP300/500/700

Dimensions: VP500/Body Ported


Dimensions: VP500/Base Mounted


| V100 |
| :--- |
| SY |
| SYJ |
| VK |
| VZ |
| VT |
| VP |
| VG |
| VP |
| S070 |
| VQ |
| VKF |
| VQZ |
| VZ |
| VS |
| VFN |

## Series VP300/500/700

Dimensions: VP700/Body Ported


Dimensions: VP700/Base Mounted

| V100 |
| :--- |
| SK |
| SYJ |
| WK |
| NZ |
| VT |

VP


Grommet terminal (E)


$\square$ : With light/surge voltage suppressor

## Conduit terminal (T)


$\varnothing 6$ to $\varnothing 8$ MAX. 10 173.


$\square$ : With light/surge voltage suppressor
DIN terminal ( $\mathrm{D}, \mathrm{Y}$ )
,
$\square$ : With light/surge voltage suppressor

## Series VP300/500/700 <br> Manifold Specifications

Piping is concentrated at the base side.

## All external pilots are gathered in the base.

Common external, pilot port allows one piping.

## 2 types of exhaust ports

Select either a common or individual exhaust port. Individual exhaust type makes it possible to control the flow rate.
Easy to change switching style. (Normally Closed or Normally Open)
Switching style is easily changed from normally closed to normally open by changing the direction of the valve only $180^{\circ}$.


Specifications

| Manifold base type | B mount single base |
| :--- | :---: |
| $R(E X H)$ type | Common EXH, Individual EXH |
| $P(S U P)$ type | Common SUP |
| Max. number of stations | Max. 20 stations Note) |
| Note) In the case of more than 10 stations, use 2 SUP/EXH ports to supply/exhaust pressure. |  |

Model

| Series | Manifold base model no. |  | $\begin{array}{c}\text { Port 3 (R) } \\ \text { type }\end{array}$ | Port size |
| :---: | :---: | :---: | :---: | :---: | \(\left.\begin{array}{c}Applicable valve <br>

model\end{array}\right]\)- Common external pilot style (VV3P $\square$-41R/-42R).

In the case of external pilot manifold, valve is external pilot type (standard specification).
Option

| Description | Part no. | Applicable manifold base model |
| :--- | :---: | :---: |
| Blanking plate assembly <br> (With gasket and mounting screw) | VP300-25-1A | VV3P3 |
|  | VP500-25-1A | VV3P5 |
|  | VP700-25-1A | VV3P7 |

How to Order


## Stations

| 02 | 2 stations |
| :---: | :---: |
| $\vdots$ | $\vdots$ |
| 20 | 20 stations |

Note) Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.
(Example) 4 stations manifolds
VV3P3-41-041-02.......................... 1
*VV344-1G-A.................................. 3
*VV300-25-1A (Blanking plate).... 1
$\rightarrow$ The asterisk denotes the symbol for assembly
Prefix it to the part nos. of the solenoid valve, etc.

Dimensions: VV3P3 (For N.C.)$\square$ : With light/surge voltage suppressor ( ): Dimensions for external pilot

| $\mathbf{L}$ Sations | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L}_{1}$ | 83.5 | 111 | 138.5 | $\mathbf{1 6 6}$ | 193.5 | $\mathbf{2 2 1}$ | 248.5 | 276 | 303.5 | $\mathrm{~L} 1=27.5 \times \mathrm{n}+28.5$ |
| $\mathbf{L}_{\mathbf{2}}$ | 68.5 | 96 | 123.5 | 151 | 178.5 | 206 | 233.5 | 261 | 288.5 | $\mathrm{~L} 2=27.5 \times \mathrm{n}+13.5$ |

## Series VP300/500/700

Dimensions: VV3P5 (For N.C.)
Common exhaust: VV3P5-41■-Stations 1-03

$\square$ : With light/surge voltage suppressor (): Dimensions for external pilot

| Stains | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L}_{1}$ | 95 | 128 | 161 | 194 | 227 | 260 | 293 | 326 | 359 | $\mathrm{~L} 1=33 \times \mathrm{n}+29$ |
| $\mathbf{L}_{\mathbf{2}}$ | 80 | 113 | 146 | 179 | 212 | 245 | 278 | 311 | 344 | $\mathrm{~L} 2=33 \times \mathrm{n}+14$ |

Individual exhaust: VV3P5-42■-Stations 3-03

(G)
(E)
(T)
(D, Y)
$\square$ : With light/surge voltage suppressor ( ): Dimensions for external pilot

| Stations | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{L}_{1}$ | 95 | 128 | 161 | 194 | 227 | 260 | 293 | 326 | 359 | $\mathrm{~L} 1=33 \times \mathrm{n}+29$ |
| $\mathrm{~L}_{2}$ | 80 | 113 | 146 | 179 | 212 | 245 | 278 | 311 | 344 | $\mathrm{~L} 2=33 \times \mathrm{n}+14$ |

## 3 Port Pilot Operated Poppet Solenoid Valve <br> Rubber Seal

Dimensions: VV3P7 (For N.C.)

## Common exhaust: VV3P7-41ロ-Stations 1-04

$\square$ : With light/surge voltage suppressor ( ): Dimensions for external pilot| Stations | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} 1$ | 115 | 156 | 197 | 238 | 279 | 320 | 361 | 402 | 443 | $\mathrm{~L} 1=41 \times \mathrm{n}+33$ |
| $\mathbf{L} 2$ | 99 | 140 | 181 | 222 | 263 | 304 | 345 | 386 | 427 | $\mathrm{~L} 2=41 \times \mathrm{n}+17$ |

Individual exhaust: VV3P7-42■-Stations 3-04

(G)
(E)
(T)
(D, Y)
$\square$ : With light/surge voltage suppressor ( ): Dimensions for external pilot

| Lsations | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L} 1$ | 115 | 156 | 197 | 238 | 279 | 320 | 361 | 402 | 443 | $\mathrm{~L} 1=41 \times \mathrm{n}+33$ |
| $\mathbf{L} 2$ | 99 | 140 | 181 | 222 | 263 | 304 | 345 | 386 | 427 | $\mathrm{~L} 2=41 \times \mathrm{n}+17$ |


| V100 |
| :--- |
| SY |
| SYJ |
| VK |
| VZ |
| VT |
| VP |
| VG |
| VP |
| SO70 |
| VQ |
| VKF |
| VQZ |
| VZ |
| VS |
| VFN |



# 3 Port Air Operated Valve Series VPA300/500/700 

How to Order



Flow Characteristics/Weight

## Specifications

| Fluid | Air |  |
| :--- | :---: | :---: |
| Type of actuation | N.C. or N.O. (Can be switched.) Note) |  |
| Operating pressure range (MPa) | Standard | 0.2 to 0.8 |
|  | Vacuum | -101.2 kPa to 0.2 |
| Pilot pressure (MPa) | Same as operating pressure (Min. 0.2 MPa ) |  |
| Ambient and fluid temperature $\left({ }^{\circ} \mathrm{C}\right)$ | -10 to $50^{\circ} \mathrm{C}$ (No freezing. Refer to page 5-11-4.) |  |
| Lubrication | Not required (Use turbine oil Class 1 ISO VG32, if lubricated.) |  |
| Mounting orientation | Free |  |
| Impact/Vibration resistance $\left(\mathrm{m} / \mathrm{s}^{2}\right)$ Note) | $30 / 50$ |  |
| Option | Bracket | VPA342: VP300-27-1A |
|  | (With screw) | VPA542: VP500-27-1A |

Note) Impact resistance: No malfunction from test using drop impact tester, to axis and right angle directions of main valve, each one time when pilot signal ON and OFF. (Value in the initial stage)
Vibration resistance: No malfunction from test with 45 to 2000 Hz one sweep, to axis and right angle direction of main valve, each one time when pilot signal ON and OFF. (Value in the initial stage)

| Series | Model | Port size | Flow characteristics |  |  |  |  |  |  |  |  |  |  |  | Weight (kg) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $1 \rightarrow 2(\mathrm{P} \rightarrow \mathrm{A})$ |  |  | $2 \rightarrow 3$ ( $\mathrm{A} \rightarrow \mathrm{R}$ ) |  |  | $3 \rightarrow 2(R \rightarrow A)$ |  |  | $2 \rightarrow 1(A \rightarrow P)$ |  |  |  |
|  |  |  | C [dm³/(s.bar)] | b | Cv | C [dm³/(s.bar)] | b | Cv | C [ $\mathrm{dm}^{3} /(\mathrm{s} \cdot \mathrm{bar})$ ] | b | Cv | C [dm³/(s.bar)] | b | Cv |  |
| Series VPA300 | VPA342(Body ported) | 1/8 | 3.3 | 0.31 | 0.86 | 3.4 | 0.34 | 0.86 | 2.9 | 0.47 | 0.83 | 3.5 | 0.38 | 0.93 | 0.12 |
|  |  | 1/4 | 4.0 | 0.26 | 0.99 | 3.7 | 0.27 | 0.88 | 3.2 | 0.40 | 0.92 | 4.4 | 0.28 | 1.1 |  |
|  | VPA344 (Base mounted) | 1/8 | 2.9/2.9 | 0.27/0.33 | 0.74/0.76 | 3.3/3.6 | 0.31/0.30 | 0.80/0.86 | 2.9/3.0 | 0.38/0.40 | 0.83/0.83 | 3.5/3.5 | 0.37/0.37 | 0.89/0.89 | 0.19 |
|  |  | 1/4 | 3.1/2.9 | 0.29/0.41 | 0.79/0.83 | 4.1/4.1 | 0.31/0.25 | 1.0/1.0 | 2.7/3.6 | 0.57/0.21 | 0.86/0.88 | 4.1/3.9 | 0.25/0.23 | 1.0/0.95 |  |
| Series VPA500 | VPA542 <br> (Body ported) | 1/4 | 6.6 | 0.35 | 1.6 | 7.4 | 0.41 | 2.0 | 6.9 | 0.34 | 1.7 | 7.5 | 0.42 | 2.0 | 0.27 |
|  |  | 3/8 | 9.1 | 0.42 | 2.4 | 9.0 | 0.43 | 2.4 | 8.8 | 0.36 | 2.2 | 9.3 | 0.43 | 2.5 |  |
|  | VPA544(Base mounted) | 1/4 | 6.5/7.0 | 0.36/0.34 | 1.7/1.8 | 7.5/7.7 | 0.36/0.41 | 1.9/2.1 | 7.9/7.4 | 0.30/0.26 | 1.9/1.8 | 7.4/7.3 | 0.35/0.32 | 1.9/1.8 | 0.36 |
|  |  | 3/8 | 7.9/8.1 | 0.29/0.30 | 1.8/1.9 | 8.8/9.3 | 0.41/0.42 | 2.3/2.4 | 9.2/8.8 | 0.17/0.14 | 2.1/2.0 | 9.2/9.1 | 0.22/0.21 | 2.2/2.2 |  |
| Series VPA700 | VPA742 <br> (Body ported) | 3/8 | 12 | 0.29 | 2.9 | 12 | 0.36 | 3.1 | 12 | 0.31 | 3.1 | 13 | 0.36 | 3.4 | 0.64 |
|  |  | 1/2 | 15 | 0.23 | 3.8 | 14 | 0.25 | 3.8 | 15 | 0.22 | 3.7 | 16 | 0.29 | 4.0 |  |
|  | VPA744 <br> (Base mounted) | 3/8 | 12/12 | 0.18/0.23 | 2.9/3.1 | 14/14 | 0.27/0.27 | 3.5/3.5 | 14/13 | 0.25/0.24 | 3.2/3.2 | 14/14 | 0.25/0.24 | 3.3/3.5 | 0.71 |
|  |  | 1/2 | 15/14 | 0.19/0.18 | 3.5/3.3 | 15/16 | 0.26/0.28 | 3.8/4.0 | 15/15 | 0.24/0.23 | 3.6/3.7 | 15/15 | 0.22/0.24 | 3.8/3.6 |  |

Note 1) In the case of body ported type, the valve is without bracket.
Note 2) Flow characteristics of base mounted type are the values measured in the normally closed and normally open state.

## $\triangle$ Cautions

Fefer to pages 5-11-2 to 6 for

- Refer to Best Pneumatics Vol. 4 regarding exchange of passage.
Safety Instruction and Solenoid

Valve Precautions.

## Construction

Standard

## Body ported



Base mounted


Base mounted


Component Parts

| No. | Description | Material | Note |
| :---: | :--- | :---: | :---: |
| $(1)$ | Body | Aluminium die-casted | Platinum silver |
| $(2)$ | Adapter plate | Aluminium die-casted | Platinum silver |
| $(3)$ | End plate | Aluminium die-casted | Platinum silver |
| $(4)$ | Retainer | Brass |  |
| $(5)$ | Spool valve | Aluminum/NBR |  |
| $(6)$ | Piston | Resin |  |
| $(7)$ | Spring | Stainless steel |  |
| $(8)$ | Sub-plate | Aluminium die-casted | Platinum silver |

Replacement Parts

| Series | Sub-plate | Hexagon socket head bolt | Gasket for sub-plate |
| :---: | :---: | :---: | :---: |
| VPA344 | VP300-2-1P (Rc 1/8) | M $3 \times 0.5 \times 32$ | VP300-17-1 |
|  | VP300-2-2P (Rc 1/4) | VP300-24-4 |  |
| VPA544 | VP500-2-1P (Rc 1/4) | M4 x $0.7 \times 41$ | VP500-17-1 |
|  | VP500-2-2P (Rc 3/8) | VP500-24-3 |  |
| VPA744 | VP700-2-1P (Rc 3/8) | M5 $\times 0.8 \times 50$ | VP700-17-1 |
|  | VP700-2-2P (Rc 1/2) | VP700-24-1 |  |

## Caution

Tightening Torque for Mounting Screw
M3: $0.6 \mathrm{~N} \cdot \mathrm{~m}$
M4: $1.4 \mathrm{~N} \cdot \mathrm{~m}$
M5: 2.9 N.m

How to Order Sub-plate


## Dimensions

Body ported: VPA342- $\square_{B}^{A}$


Body ported: VPA342V- $\square_{B}^{A}$


## Dimensions



Base mounted: VPA344V- $\square_{B}^{A}$


## Dimensions

Body ported: VPA542- $\square \square_{B}^{A}$


Body ported: VPA542V- $\square_{B}^{A}$


## Dimensions



## Dimensions

Body ported: VPA742- $\square$ B


2-R 3.2

Body ported: VPA742V- $\square_{B}^{A}$


## Dimensions

Base mounted: VPA744- $\square \square_{B}^{A}$


Base mounted: VPA744V- $\square_{B}^{A}$


## Series VPA300/500/700

Manifold Specifications


How to Order


* To order valves and blank plate assembly mounted onto the manifold, list valves and blanking plate assembly with manifold base part number.
Example) 4 stations manifold

```
VV3PA3-41-041-02......................... 1
*VPA344-A................................... }
*VP300-25-1A (Blanking plate)....... 1
\longrightarrow \text { To order valves and options mounted onto the manifold at the factory,} list the valve/option with an asterisk (*) in front of each part number.
```

Specifications

| Manifold base type | B mount (Single base) |
| :--- | :---: |
| Exhaust type | Common exhaust, Individual exhaust |
| Supply (P) port type | Common supply port |
| Max. valve stations | 20 stations |

Note) If there are more than 10 stations, supply air to $P$ port on both sides of the manifold and exhaust from R port on both sides of the manifold.

Model

| Series | Manifold base model | R port model | Port size | Applicable valve model |
| :---: | :---: | :---: | :---: | :---: |
| VPA300 | VV3PA3-41-n 1-02 | Common | Rc $1 / 4$ | VPA344 |
|  | VV3PA3-42-n 3-02 | Individual | Rc $1 / 4$ |  |
| VPA500 | VV3PA5-41-n 1-03 | Common | Rc 3/8 | VPA544 |
|  | VV3PA5-42-n 3-03 | Individual | Rc 3/8 |  |
| VPA700 | VV3PA7-41-n 1-04 | Common | Rc $1 / 2$ | VPA744 |
|  | VV3PA7-42-n 3-04 | Individual | Rc $1 / 2$ |  |

Option

| Description | Part no. | Applicable manifold base model |
| :---: | :---: | :---: |
| Blanking plate assembly | VP300-25-1A | VV3PA3 |
|  | VP500-25-1A | VV3PA5 |
|  | VP700-25-1A | VV3PA7 |

## Series VPA300/500/700

## Dimensions

Common exhaust: VV3PA3-41-Station 1-02


Individual exhaust: VV3PA3-42-Station 3-02


| $\mathbf{L}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{\mathbf { L } _ { 1 }}$ | 83.5 | $\mathbf{1 1}$ | 138.5 | 166 | 193.5 | 221 | 248.5 | 276 | 303.5 | $\mathrm{~L}_{1}=27.5 \times n+28.5$ |
| $\mathbf{L}_{2}$ | 68.5 | 96 | 123.5 | 151 | 178.5 | 206 | 233.5 | 261 | 288.5 | $\mathrm{~L}_{2}=27.5 \times n+13.5$ |

## Dimensions

Common exhaust: VV3PA5-41-Station 1-03


Individual exhaust: VV3PA5-42-Station]3-03


| $\mathbf{L}^{n}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L}_{1}$ | 95 | 128 | 161 | 194 | 227 | 260 | 293 | 326 | 359 | $\mathrm{~L}_{1}=33 \times \mathrm{n}+29$ |
| $\mathbf{L}_{2}$ | 80 | 113 | 146 | 179 | 212 | 245 | 278 | 311 | 344 | $\mathrm{~L}_{2}=33 \times \mathrm{n}+14$ |

## Dimensions

Common exhaust: VV3PA7-41-Station 1-04


Individual exhaust: VV3PA7-42-Station 3-04


| $\mathbf{L}$ | $\mathbf{2}$ | $\mathbf{3}$ | $\mathbf{4}$ | $\mathbf{5}$ | $\mathbf{6}$ | $\mathbf{7}$ | $\mathbf{8}$ | $\mathbf{9}$ | $\mathbf{1 0}$ | Formula |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{L}_{1}$ | 115 | 156 | 197 | 238 | 279 | 320 | 361 | 402 | 443 | $\mathrm{~L}_{1}=41 \times \mathrm{n}+33$ |
| $\mathbf{L}_{2}$ | 99 | 140 | 181 | 222 | 263 | 304 | 345 | 386 | 427 | $\mathrm{~L}_{2}=41 \times \mathrm{n}+17$ |

