# Miniature One-touch Fittings <br> One-touch Mini <br> Series KJ <br> Applicable Tubing: ø3.2, ø4, ø6 <br> Connection Thread: M3, M5, R 1/8 



Optimum piping in less space with $20 \%$ reduction of the outside diameter Thread seal is standard.
Copper-free specifications (With electroless nickel plated.)
Possible to use in vacuum to $\mathbf{- 1 0 0} \mathbf{k P a}$


Applicable Tubing

| Tubing material | Nylon, Soft nylon, Polyurethane |
| :--- | :---: |
| Tubing O.D. | $\varnothing 3.2, \varnothing 4, \varnothing 6$ |

## Specifications

| Fluid |  | Air/Water ${ }^{\text {Note) }}$ |
| :---: | :---: | :---: |
| Maximum operating pressure |  | 1.0 MPa |
| Operating vacuum pressure |  | $-100 \mathrm{kPa}$ |
| Proof pressure |  | 3.0 MPa |
| Ambient and fluid temperature |  | -5 to $60^{\circ} \mathrm{C}$, Water: 0 to $40^{\circ} \mathrm{C}$ (No freezing) |
| Thread | Mounting section | JIS B 0203 (Taper thread for piping) JIS B 0209, Class 2 (Metric coarse thread) |
|  | Nut section | JIS B 0211 Class 2 (Metric fine thread) |
| Thread seal (Standard) |  | With thread seal |
| Copper-free (Standard) |  | Brass parts are all electroless nickel plated. |
| Note) App Als | industrial water. P ure must be under | consult with SMC if using for other kinds of fluid. aximum operating pressure. |

Principal Parts Material

| Body | Stainless steel 303, C3604BD, PBT |
| :--- | :---: |
| Stud | C3604BD (Thread portion) |
| Chuck, Guide 2 | Stainless steel 304 |
| Release button, Guide 1 | POM |
| Seal, O-ring | NBR |
| Gasket | Stainless steel 304, NBR |



## . Precautions

Be sure to read before handing.
Refer to pages 15-18-3 to 15-18-4 for Safety Instructions and Common Precautions on the products mentioned in this catalog, and refer to pages 15-1-10 to 15-1-11 for Precautions on every series.

Interchangeability of Series KJ and KQ
$\triangle$ Caution

1. Do not use the plug-in KQ Series with the KJ Series, it will not hold.
2. For combinations other than the plug-in KQs, they are interchangeable.

## Installation and Removal of One-touch Mini Fittings

## $\triangle$ Caution

Installing of tube

1. Cut the tube perpendicularly, using caution not to damage its surface. (Use tube cutter TK-1, 2 or 3 . Do not cut the tube with cutting pliers, nippers, scissors, etc.)
2. Grasp the tube, then slowly push it until it
b. comes to a stop.
3. Then, pull it back gently to make sure that it does not come out.

## Removing of tube

(Use one hand for removal.)

1. Hold the release button with the thumb and forefinger.
2. Grasp the tube with the remaining three fingers and palm.
3. Then, pull out the tube with three fingers and palm while pushing in the release button with the thumb and the forefinger.
4. To reuse the released tube, cut off the damaged portion of the tube.

## Series KJ

Male Connector: KJH


## Hexagon Socket Head Male Connector: KJS



## Female Connector: KJF



## Straight Union: KJH



Different Diameter Straight: KJH


Male Elbow: KJL


| Applicable tubing O.D. (mm) | Connection threads T | Model |  | Note)øD | L1 | L2 | A | M | Effective area $\left(\mathrm{mm}^{2}\right)$ |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 3.2 | M3 $\times 0.5$ | KJL23-M3 |  | 8.4 | 15.3 | 12.5 | 14.1 | 12.7 | 0.8 | 0.8 | 2.1 |
|  | M5 x 0.8 | KJL23-M5 | 7 |  |  | 13.2 | 14.3 |  | 2.6 | 2.2 | 2.5 |
|  | R 1/8 | KJL23-01S | 10 |  |  | 15.2 | 15.4* |  |  |  | 6.7 |
| 4 | M3 $\times 0.5$ | KJL04-M3 | 7 | 9.3 | 15.6 | 13 | 15.1 | 12.7 | 0.8 | 0.8 | 2.2 |
|  | M5 x 0.8 | KJL04-M5 | 7 |  |  | 13.7 | 15.3 |  | 3.5 | 3.5 | 2.7 |
|  | R 1/8 | KJL04-01S | 10 |  |  | 15.7 | 16.4* |  |  |  | 6.8 |
| 6 | M5 x 0.8 | KJL06-M5 | 7 | 11.6 | 16.1 | 14.7 | 17.4 | 13.5 | 3.5 | 3.5 | 3.2 |
|  | R 1/8 | KJL06-01S | 10 |  | 17.8 | 16.7 | 18.5* |  | 9 | 9 | 6.4 |

* Reference dimensions after R thread installation Note) øD: Max. diameter

<R 1/8>


Union Elbow: KJL


Plug-in Elbow: KJL


Reducer Elbow: KJL


Extended Male Elbow: KJW

<R 1/8>


## Male Branch Tee: KJT



## Miniature One-touch Fittings

Union Tee: KJT


Different Diameter Tee: KJT


Male Run Tee: KJY


Union "Y": KJU



## Different Diameter Union "Y": KJU



| Applicable tubing O.D. ( mm ) |  | Model | $\begin{gathered} \text { Note) } \\ \text { øD1 } \end{gathered}$ | $\begin{aligned} & \text { Note) } \\ & \text { ©D2 } \end{aligned}$ | L1 | L2 | P | Q | M1 | M2 | Effective area ( $\mathrm{mm}^{2}$ ) |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (a) | (b) |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 3.2 | 4 | KJU23-04 | 8.4 | 9.3 | 27.5 | 18.3 | 8.4 | 6.3 | 12.7 | 12.9 | 4.5 | 4.5 | 2.7 |
| 4 | 6 | KJU04-06 | 9.3 | 11.6 | 29.2 | 19.3 | 9.3 | 7.3 | 12.7 | 13.7 | 8 | 8 | 3.7 |

Note) øD1, øD2: Max. diameter


Plug-in "Y": KJU


## Different Diameter Plug-in "Y": KJX



| Applicable tubing O.D. (mm) | Applicable fitting size ød | Model | $\begin{aligned} & \text { Note) } \\ & \boldsymbol{\sigma D 1} \end{aligned}$ | øD2 | L | P | A | M | Effective area ( $\mathrm{mm}^{2}$ ) |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 3.2 | 4 | KJX23-04 | 8.4 | 10 | 44 | 8.4 | 34.6 | 12.7 | 4.5 | 4.5 | 2.8 |
| 4 | 6 | KJX04-06 | 9.3 | 10 | 45.7 | 9.3 | 35.5 | 12.7 | 8 | 8 | 3.5 | Note) $\varnothing$ D1: Max. diameter



Branch: KJU


Plug-in Reducer: KJR


Bulkhead Union: KJE


# One-touch Fittings Series KQ2 <br> <br> Applicable Tubing: Metric Size <br> <br> Applicable Tubing: Metric Size Connection Thread: M, R, Rc 

 Connection Thread: M, R, Rc}

How to Order


| Symbol | Name |
| :---: | :---: |
| KQ2N | Nipple |
|  | Reducer nipple |
|  | Adaptor |
| KQ2C | Tube cap |
| KQ2C | Color cap |
| KQ2P | Plug (White) |
| KQP | Plug (Blue) |

Use the below part number to order the gasket for M5 and M6 threads. Gasket for M5 thread: M-5G2 Gasket for M6 thread: M-6G

| H | Male connector | T | Male branch tee |
| :---: | :---: | :---: | :---: |
|  | Straight union |  | Union tee |
|  | Different diameter straight |  | Different diameter tee * Note) |
| S | Hex. socket head male connector | TW | Cross* |
| F | Female connector | TX | Different diameter cross* |
| L | Male elbow | TY | Different diameter cross* |
|  | Union elbow | Y | Male run tee |
|  | Plug-in elbow | D | Male delta union |
|  | Reducer elbow |  | Delta union |
| LU | Male branch connector | U | Branch |
|  | Branch union elbow |  | Union "Y" |
| K | $45^{\circ}$ male elbow |  | Different dia. union " Y " |
| V | Universal male elbow |  | Plug-in "Y" |
| VS | Hexagon socket head universal male elbow | UD | Delta branch |
| VF | Universal female elbow |  | Different dia. double union "Y" |
| LF | Female elbow | XD | Double plug-in "Y" |
| VD | Double universal male elbow | X | Different diameter plug-in " $Y$ " |
| VT | Triple universal male elbow | R | Plug-in reducer |
| Z | Branch universal male elbow | E | Bulkhead union |
| ZF | Branch universal female elbow |  | Bulkhead connector |
| ZD | Double branch universal male elbow | LE | Bulkhead male elbow |
| ZT | Triple branch universal male elbow |  |  |
| W | Extended plug-in elbow |  |  |
|  | Extended male elbow |  |  |

* Available only for white color body.

Note) KQT06-04, KQT08-06, KQT10-08, and
KQT12-10 are available as made to order.


One-touch IN/OUT connection.
Possible to use in vacuum
to - $\mathbf{1 0 0} \mathrm{kPa}$

- Applications for metric size tubing
- Applicable tubing material-Nylon, Soft nylon, Polyurethane


Applicable Tubing

| Tubing material | Nylon, Soft nylon, Polyurethane |
| :--- | :--- |
| Tubing O.D. | $\varnothing 3.2, \varnothing 4, \varnothing 6, \varnothing 8, \varnothing 10, \varnothing 12, \varnothing 16$ |

Product's Color

| Series | Body | Release button |
| :---: | :---: | :---: |
| Series KQ2 | White | Light gray |
| Series KQ | Black | Blue |

## Specifications

| Fluid | Air/Water Note) |
| :--- | :---: |
| Maximum operating pressure | 1.0 MPa |
| Operating vacuum pressure |  |
| Proof pressure |  |
| Ambient and fluid temperature |  |
| Thread | Mounting section |
|  | Nut section |
|  | -500 kPa |
| Seal (Thread portion) |  |

Note) Applicable for general industrial water. Please consult with SMC if using for other kinds of fluid. Also, the surge pressure must be under the maximum operating pressure.

## Principal Parts Material

| Body | C3604BD, PBT, PP |
| :--- | :---: |
| Stud | C3604BD (Thread portion) |
| Chuck | Stainless steel 304 |
| Guide | Stainless steel 304, C3604BD, POM |
| Collet, Release button | POM |
| Seal, O-ring | NBR |
| Gasket | Stainless steel 304, NBR |



## One-touch Fittings



## Gasket/Seal for M5 and M6 thread

Part no.: M-5G2 (For M5 thread)
M-6G (For M6 thread)
Material: Stainless steel 304, NBR





Male Connector: KQ2H

| <M5, M6> | Applicable tubing O.D. (mm) | Connection thread R | Model | $\begin{aligned} & \text { (width } \\ & \text { (widn } \\ & \text { across } \\ & \text { flats) } \end{aligned}$ | $\boldsymbol{\omega}{ }^{(1)}$ | L | A* | M | $\begin{aligned} & \text { Effective area (2) } \\ & \left(\mathrm{mm}^{2}\right) \end{aligned}$ |  | Weight (g) | $\begin{array}{r} <M 5, \text { M6> } \\ \hline \emptyset D \end{array}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |  |
| $\square$ | 3.2 | M5 x 0.8 | KQ2H23-M5 | 7 | 7 | 16.7 | 13.6 | 12.7 | 3 | 2.5 | 2.1 | $0$ |
|  |  | 1/8 | KQ2H23-01S | 10 | - | 22 | 18 | 15.5 | 3.4 | 2.9 | 9 |  |
|  |  | 1/4 | KQ2H23-02S | 14 | - | 19.5 | 13.5 |  |  |  | 16 | $\cdots$ |
|  | 4 | M5 $\times 0.8$ | KQ2H04-M5 | 8 | 8 | 17 | 13.9 | 12.7 | 4 | 4 | 2.4 | 1 1 <br> 1 1 |
|  |  | M6 x 1.0 | KQ2H04-M6 | 8 |  | 18 |  |  |  |  | 2.5 | $\rightarrow \lll \pi$ |
|  |  | $1 / 8$ | KQ2H04-01S | 10 | - | 22 | 18 | 16 | 5.6 | 4 | 9 |  |
|  |  | 1/4 | KQ2H04-02S | 14 | - | 19.5 | 13.5 |  |  |  | 16 |  |
|  | 6 | M5 $\times 0.8$ | KQ2H06-M5 | 10 | 10 | 17.8 | 14.7 | 13.5 | 4 | 4 | 3.3 |  |
|  |  | M6 x 1.0 | KQ2H06-M6 | 10 |  | 19 | 14.9 |  |  |  | 3.4 |  |
| <R> |  | 1/8 | KQ2H06-01S | 12 | - | 22.5 | 18.5 | 17 | 13.1 | 10.4 | 16 | $<R>$ |
|  |  | 1/4 | KQ2H06-02S | 14 | - | 23 | 17 |  |  |  | 14 |  |
|  |  | $3 / 8$ | KQ2H06-03S | 17 | - | 22 | 15.5 |  |  |  | 27 |  |
|  | 8 | 1/8 | KQ2H08-01S | 14 | - | 28 | 24 | 18.5 | 26.1 | 18.0 | 21 |  |
|  |  | 1/4 | KQ2H08-02S |  |  | 26.5 | 20.5 |  |  |  | 19 |  |
|  |  | 3/8 | KQ2H08-03S | 17 |  | 22 | 15.5 |  |  |  | 26 |  |
| $\pm$ | 10 | 1/8 | KQ2H10-01S | 17 | - | 30 | 26 | 21 | 26.1 | 26.1 | 19 |  |
|  |  | 1/4 | KQ2H10-02S |  |  | 33.5 | 27.5 |  | 41.5 | 29.5 | 30 |  |
| $\cdots$ |  | 3/8 | KQ2H10-03S |  |  | 29 | 22.5 |  |  |  | 30 |  |
|  |  | 1/2 | KQ2H10-04S | 22 |  | 27 | 19 |  |  |  | 53 |  |
|  | 12 | 1/4 | KQ2H12-02S | 19 | - | 34.5 | 28.5 | 22 | 58.3 | 46.1 | 42 |  |
|  |  | $3 / 8$ | KQ2H12-03S |  |  | 30 | 23.5 |  |  |  | 34 |  |
|  |  | 1/2 | KQ2H12-04S | 22 |  |  | 22 |  |  |  | 51 |  |
|  | 16 | 3/8 | KQ2H16-03S | 24 | 25.7 | 39.5 | 33 | 25 | 81 | (81) | 61 |  |
|  |  | $1 / 2$ | KQ2H16-04S |  |  | 35.5 | 27.5 |  | 113 | (96) | 47 |  |
|  | * Reference dimensions after R thread installation. <br> Note 1) D: Max. diameter Note 2) (): Values for soft nylon. |  |  |  |  |  |  |  |  |  |  |  |

Hexagon Socket Head Male Connector: KQ2S

| $<\mathrm{M5}, \mathrm{M6}$ > | Applicable tubing O.D. (mm) | Connection thread P | Model | $\mathbf{H}$(widthacrossflats) | $\begin{array}{r} (1) \\ \text { øD1 } \end{array}$ | øD2 | L | $A^{*}$ | M | $\begin{gathered} \text { Effective area }{ }^{(2)} \\ \left(\mathrm{mm}^{2}\right) \end{gathered}$ |  | Weight (g) | $\begin{aligned} & <\text { M5, M6 }><\text { R }> \\ & \text { KQ2S04 to } 12 \text { KQ2S16 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |  |
|  | 4 | M5 x 0.8 | KQ2S04-M5 | 2.5 | 8 | - | 18.7 | 15.6 | 12.7 | 4 | 4 | 2.7 | Applicable Applicable |
|  |  | M6 x 1.0 | KQ2S04-M6 | 3 |  |  | 18.2 | 14.1 |  |  |  | 2.8 |  |
|  |  | $1 / 8$ | KQ2S04-01S |  | 9.8 |  | 23 | 19 | 16 | 4.1 | 3.6 | 8 | + tubing |
|  | 6 | M5 x 0.8 | KQ2S06-M5 | 2.5 | 10 | - | 19.5 | 16.4 | 13.5 | 4 | 4 | 3.3 | $\underline{1}+5$ |
| $\square$ |  | M6 x 1.0 | KQ2S06-M6 | 3 |  |  | 19.1 | 15 |  |  |  | 3.4 |  |
|  |  | $1 / 8$ | KQ2S06-01S | 4 | 11.8 |  | 24 | 20 | 17 | 10.0 | 9.9 | 9 | 14 , Connection |
|  |  | 1/4 | KQ2S06-02S |  | 13.8 |  | 24 | 18 |  | 10.7 | 10.0 | 15 | Connection thread (With sealant) theed |
| $<\mathrm{R}>$ |  |  |  |  |  |  |  |  |  |  |  |  | (With sealant) |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\square$ |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  | H |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| $\cdots$ |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Female Connector: KQ2F

> * Reference dimensions after R thread installation. Note 1) øD: Max. diameter
> Note 2) (): Values for soft nylon.

|  | Applicable tubing O.D. (mm) | Connection thread Rc | Model | $\begin{array}{\|c\|} \hline \text { H } \\ \text { (width } \\ \text { across } \\ \text { flats) } \\ \hline \end{array}$ | øD1 | øD2 | L1 | L2 | M | Effective area ${ }^{(2)}$ ( $\mathrm{mm}^{2}$ ) |  | Weight (g) | $\text { KQ2F04 to } 12$ <br> Applicable |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |  |
|  | 4 | 1/8 | KQ2F04-01 | 14 | - | 10 | 27 | 11 | 16 | 5.6 | 4 | 15 |  |
|  |  | 1/4 | KQ2F04-02 | 17 |  |  | 31 | 14 |  |  |  | 23 |  |
|  | 6 | 1/8 | KQ2F06-01 | 14 | - | 12 | 27.5 | 11 | 17 | 13.1 | 10.4 | 15 |  |
|  |  | 1/4 | KQ2F06-02 | 17 |  |  | 31 | 13 |  |  |  | 22 |  |
|  |  | 3/8 | KQ2F06-03 | 19 |  |  | 33.5 | 15 |  |  |  | 25 |  |
|  | 8 | 1/8 | KQ2F08-01 | 14 | - | 14 | 29 | 11 | 18.5 | 26.1 | 18.0 | 17 | KQ2F16 <br> Applica tubing |
|  |  | 1/4 | KQ2F08-02 | 17 |  |  | 32.5 | 13 |  |  |  | 24 |  |
| 1 |  | 3/8 | KQ2F08-03 | 19 |  |  | 33.5 | 14 |  |  |  | 24 |  |
|  | 10 | 1/4 | KQ2F10-02 | 17 | - | 17 | 34.5 | 14 | 21 | 41.5 | 29.5 | 27 |  |
|  |  | 3/8 | KQ2F10-03 | 19 |  |  | 36.5 | 15 |  |  |  | 30 |  |
|  | 12 | 1/4 | KQ2F12-02 | 19 | - | 19 | 35 | 14 | 22 | 58.3 | 46.1 | 36 |  |
|  |  | 3/8 | KQ2F12-03 | 19 |  |  | 37 | 14 |  |  |  | 31 |  |
|  |  | 1/2 | KQ2F12-04 | 24 |  |  | 41 | 18 |  |  |  | 52 |  |
|  | 16 | 3/8 | KQ2F16-03 | 24 | 24 | 25.7 | 38 | 15 | 25 | 81 | (81) | 59 | L2 $\overline{\text { ¢ }}$ |
|  |  | $1 / 2$ | KQ2F16-04 |  |  |  | 43 | 19 |  | 113 | (96) | 58 | ${ }_{\text {L2 }}{ }^{\text {a }}$ |

Note 1) øD2: Max. diameter Note 2) ( ): Values for soft nylon

Straight Union: KQ2H

| Applicable tubing O.D. (mm) | Model | $\boldsymbol{\sim}{ }^{(1)}$ | L | M | Effective area ${ }^{(2)}$ ( $\mathrm{mm}^{2}$ ) |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Nylon | Urethane |  |
| 3.2 | KQ2H23-00 | 9.6 | 31.5 | 15.5 | 3.4 | 2.9 | 3 |
| 4 | KQ2H04-00 | 10.4 | 32.5 | 16 | 5.6 | 4 | 3 |
| 6 | KQ2H06-00 | 12.8 | 34.5 | 17 | 13.1 | 10.4 | 4 |
| 8 | KQ2H08-00 | 15.2 | 38.5 | 18.5 | 26.1 | 18.0 | 6 |
| 10 | KQ2H10-00 | 18.5 | 42.5 | 21 | 41.5 | 29.5 | 11 |
| 12 | KQ2H12-00 | 20.9 | 44.5 | 22 | 58.3 | 46.1 | 14 |
| 16 | KQ2H16-00 | 26.5 | 51 | 25 | 113 | (96) | 24 |



Note 1) øD: Max. diameter
Note 2) ( ): Values for soft nylon.

## Different Diameter Straight: KQ2H

|  | Applicabletubing O.D. $(\mathrm{mm})$ |  | Model | $\begin{aligned} & \text { Note) } \\ & \boldsymbol{\sigma D} \end{aligned}$ | L | M1 | M2 | Effective area ( $\mathrm{mm}^{2}$ ) |  | Weight <br> (g) | Applicable tubing (a) | Applicable tubing (b) | D $\square$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | (a) | (b) |  |  |  |  |  | Nylon | Urethane |  |  |  | MS |
| $\square$ | 3.2 | 4 | KQ2H23-04 | 10.4 | 32.5 | 15.5 | 16 | 3.4 | 2.9 | 3 | ${ }^{4}$ | - 7 |  |
|  | 4 | 6 | KQ2H04-06 | 12.8 | 34.5 | 16 | 17 | 5.6 | 5.6 | 5 | $\bigcirc 8$ |  | T $\square$ |
|  | 6 | 8 | KQ2H06-08 | 15.2 | 38.5 | 17 | 18.5 | 13.1 | 10.4 | 6 |  |  |  |
|  | 8 | 10 | KQ2H08-10 | 18.5 | 42 | 18.5 | 21 | 26.1 | 18.0 | 11 |  | - |  |
|  | 10 | 12 | KQ2H10-12 | 20.9 | 44.5 | 21 | 22 | 41.5 | 29.5 | 14 |  |  | MG |
|  | 12 | 16 | KQ2H12-16 | 26.5 | 56.5 | 22 | 25 | 58.3 | 46.1 | 47 |  |  |  |

Note) øD: Max. diameter
Male Elbow: KQ2L


* Reference dimensions after R thread installation.
Note 1) $\varnothing D 1$ : Max. diameter

Note 1) $ø D 1$ : Max. diameter
Note 2) (): Values for soft nylon.

Male Branch Connector: KQ2LU

$45^{\circ}$ Male Elbow: KQ2K


[^0]Universal Male Elbow: KQ2V


K
H

Universal Female Elbow: KQ2VF


Female Elbow: KQ2LF


## Double Universal Male Elbow: KQ2VD



> * Reference dimensions after R thread installation.
> Note) $\varnothing D 1$ : Max. diameter

Triple Universal Male Elbow: KQ2VT


Branch Universal Male Elbow: KQ2Z


Branch Universal Female Elbow: KQ2ZF


Double Branch Universal Male Elbow: KQ2ZD


* Reference dimensions after R thread installation. Note) øD1: Max. diameter

Triple Branch Universal Male Elbow: KQ2ZT


* Reference dimensions after R thread installation.

Union Elbow: KQ2L


Branch Union Elbow: KQ2LU

|  | Applicable tubing O.D. (mm) | Model | $\begin{aligned} & \text { Note) } \\ & \boldsymbol{\sigma D} \end{aligned}$ | L1 | L2 | Q1 | Q2 | M | P | Effective area ( $\mathrm{mm}^{2}$ ) |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
|  | 4 | KQ2LU04-00 | 10.4 | 18.5 | 24 | 18.5 | 10 | 16 | 10.4 | 6.0 | 4.1 | 6 |
|  | 6 | KQ2LU06-00 | 12.8 | 21 | 27.5 | 20.5 | 12 | 17 | 12.8 | 13.9 | 11.0 | 8 |
|  | 8 | KQ2LU08-00 | 15.2 | 24 | 32 | 24.5 | 14 | 18.5 | 15.2 | 26.3 | 18.2 | 15 |
|  | 10 | KQ2LU10-00 | 18.5 | 27 | 36.5 | 28 | 16 | 21 | 18.5 | 40.8 | 29.0 | 25 |
|  | 12 | KQ2LU12-00 | 20.9 | 29 | 40 | 30 | 18 | 22 | 20.9 | 57.2 | 45.2 | 32 |



Plug-in Elbow: KQ2L

| Applicable tubing O.D. (mm) | Applicable fitting size ød | Model | $\overbrace{}^{(1)}$ | øD2 | L1 | L2 | A | M | Effective area ${ }^{(2)}$ ( $\mathrm{mm}^{2}$ ) |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 3.2 | 3.2 | KQ2L23-99 | 9.6 | 7 | 17 | 24.5 | 14 | 15.5 | 3 | 2.5 | 2 |
| 4 | 4 | KQ2L04-99 | 10.4 | 8 | 18 | 25 | 14.5 | 16 | 4.2 | 4.2 | 3 |
| 6 | 6 | KQ2L06-99 | 12.8 | 10 | 20 | 27.5 | 17 | 17 | 11.4 | 9.0 | 3 |
| 8 | 8 | KQ2L08-99 | 15.2 | 12 | 22.5 | 31.5 | 21 | 18.5 | 21.6 | 14.9 | 5 |
| 10 | 10 | KQ2L10-99 | 18.5 | 14 | 25.5 | 35.5 | 23.5 | 21 | 35.2 | 25.0 | 9 |
| 12 | 12 | KQ2L12-99 | 20.9 | 16 | 27 | 37.5 | 26 | 22 | 50.2 | 39.7 | 10 |
| 16 | 16 | KQ2L16-99 | 26.5 | 20.9 | 34 | 53 | 41 | 25 | 100 | (84) | 42 |

Note 1) øD1: Max. diameter Note 2) ( ): Values for soft nylon.


Extended Plug-in Elbow: KQ2W


Extended Male Elbow: KQ2W


Male Branch Tee: KQ2T


Union Tee: KQ2T


## Different Diameter Tee: KQ2T



## Different Diameter Tee: KQ2T



Cross: KQ2TW


Different Diameter Cross: KQ2TY


## Male Run Tee: KQ2Y



Male Delta Union: KQ2D


K
MD
H

Delta Union: KQ2D

<M5, M6>
<R>



Delta Branch: KQ2UD


* Reference dimensions after R thread installation. Note) øD1: Max. diameter


Union "Y": KQ2U


## Different Diameter Double Union "Y": KQ2UD





| Appicable tubing O.D (mm) | $\begin{aligned} & \text { Appication } \\ & \text { fiting } \\ & \text { Fitting siz odd } \end{aligned}$ | Model | $\begin{array}{\|l\|} \hline \text { Note } \\ \boldsymbol{\sigma D 1} \end{array}$ | ¢D2 | L1 | L2 | I | Q | A | P | M | Effective area $\left(\mathrm{mm}^{2}\right)$ |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 4 | 6 | KQ2XD04-06 | 10.4 | 12.8 | 54 | 18.2 | 21 | 9.7 | 37 | 10.4 | 16 | 4.2 | 4.2 | 10 |
| 6 | 8 | KQ2XD06-08 | 12.8 | 15.2 | 62.5 | 20.3 | 26 | 11.7 | 44 | 12.8 | 17 | 13.4 | 10.6 | 23 |



Different Diameter Plug-in "Y": KQ2X


| Applicable tubing O.D (mm) | Application fiting Fiting size od | Model | $\begin{aligned} & \text { Note) } \\ & \text { øD1 } \end{aligned}$ | øD2 | L1 | L2 | A | P | Q | M | Effective area ( $\mathrm{mm}^{2}$ ) |  | Weight(g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 4 | 6 | KQ2X04-06 | 10.4 | 12.8 | 53.5 | 18.5 | 36.5 | 10.4 | 9.7 | 16 | 4.2 | 4.2 | 7 |
| 6 | 8 | KQ2X06-08 | 12.8 | 15.2 | 61.5 | 20.5 | 43 | 12.8 | 11.7 | 17 | 13.4 | 10.6 | 18 |
| 8 | 10 | KQ2X08-10 | 15.2 | 18.5 | 68.5 | 24.5 | 47.5 | 15.2 | 13.7 | 18.5 | 25.6 | 17.7 | 28 |
| 10 | 12 | KQ2X10-12 | 18.5 | 20.9 | 73.5 | 27.5 | 51.5 | 18.5 | 16.1 | 21 | 40 | 28.4 | 42 |



-Q.

Plug-in Reducer: KQ2R

| च | Applicable tubing O.D (mm) | Applicable fitting size ød | Model | $\boldsymbol{\omega} D^{(1)}$ | L | A | M | Effective area ${ }^{(2)}$ ( $\mathrm{mm}^{2}$ ) |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  | Nylon | Urethane |  |
|  | 3.2 | 4 | KQ2R23-04 | 9.6 | 33.5 | 18.5 | 15.5 | 3.4 | 2.9 | 2 |
|  | 4 | 6 | KQ2R04-06 | 10.4 | 34.5 | 17.5 | 16 | 5.6 | 4 | 1.8 |
|  |  | 8 | KQ2R04-08 |  | 36.5 | 18 |  |  |  | 2.0 |
|  |  | 10 | KQ2R04-10 | 12.8 | 39.5 | 18.5 |  |  |  | 3.3 |
|  | 6 | 4 | KQ2R06-04 | 12.8 | 37 | 21 | 17 | 4 | 4 | 2.5 |
|  |  | 8 | KQ2R06-08 | 12.8 | 37 | 18.5 |  | 13.1 | 10.4 | 2.5 |
|  |  | 10 | KQ2R06-10 |  | 39.5 | 18.5 |  |  |  | 3 |
|  |  | 12 | KQ2R06-12 | 15.2 | 42 | 20 |  |  |  | 4.7 |
|  | 8 | 10 | KQ2R08-10 | 15.2 | 41 | 20 | 18.5 | 26.1 | 18.0 | 4.0 |
|  |  | 12 | KQ2R08-12 |  | 42 |  |  |  |  | 4.6 |
|  | 10 | 12 | KQ2R10-12 | 18.5 | 44.5 | 23 | 21 | 41.5 | 32.8 | 33 |
|  |  | 16 | KQ2R10-16 | 20.9 | 50.5 | 25.5 |  |  | (29.5) | 42 |
|  | 12 | 16 | KQ2R12-16 | 20.9 | 50.5 | 25.5 | 22 | 58.3 | (46.1) | 37 |



Note 1) øD: Max. diameter
Note 2) ( ): Values for soft nylon.
Bulkhead Union: KQ2E


Bulkhead Male Elbow: KQ2LE




Note) (): Values for soft nylon.

Adaptor: KQ2N


| Applicable <br> tubing O.D. <br> (mm) | Model | Note) <br> ©D | $\mathbf{L}$ | $\mathbf{M}$ | Weight <br> $(\mathrm{g})$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | KQ2C04-00 | 10.4 | 17 | 16 | 3 |
| 6 | KQ2C06-00 | 12.8 | 18.5 | 17 | 3 |
| 8 | KQ2C08-00 | 15.2 | 20.5 | 18.5 | 4 |
| 10 | KQ2C10-00 | 18.5 | 23 | 21 | 6 |
| 12 | KQ2C12-00 | 20.9 | 24 | 22 | 8 |
| 16 | KQ2C16-00 | 26.5 | 28 | 25 | 13 |

Color Cap: KQ2C


Plug: KQ2P, KQP

| Applicable fitting size ød | $\text { Model }{ }^{\text {Note) }}$ |  | øD | L | A | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3.2 | KQ2P-23 | KQP-23 | 5 | 31.5 | 16 | 1 |
| 4 | KQ2P-04 | KQP-04 | 6 | 32 | 16 | 1 |
| 6 | KQ2P-06 | KQP-06 | 8 | 35 | 18 | 1 |
| 8 | KQ2P-08 | KQP-08 | 10 | 39 | 20.5 | 2 |
| 10 | KQ2P-10 | KQP-10 | 12 | 43 | 22 | 3.5 |
| 12 | KQ2P-12 | KQP-12 | 14 | 45.5 | 24 | 5 |
| 16 | KQ2P-16 | KQP-16 | 20.9 | 47 | 22 | 8 |

## 1. Oil-free applications using Vaseline ${ }^{\circledR}$

For use in oil-free applications, for example, paint air lines.
Specifications
Same as Series KQ2.
Dimensions
Same as Series KQ2.
How to Order .......... A
Add "-X12" at the end of the standard part number. (Example: KQ2H06-02-X12)

## 2. Stainless One-touch fittings

For use in highly corrosive atmospheres where brass is not acceptable.
Specifications
Same as Series KQ2.
Dimensions
Same as Series KQ2. (Some may be different, please consult with SMC)

Materials in each part

| Body* $^{*}$ | Stainless steel $\square$, PBT |
| :--- | :---: |
| Stud | Stainless steel $\square$ (Thread portion) |
| Chuck | Stainless steel 304 |
| Guide* | Stainless steel $\square$, POM |
| Collet, Release button | POM |
| Seal, O-ring | NBR |

*Every one of Stainless steel 303, Stainless steel 304 and Stainless steel 316 is possible to use.
How to Order .......... Please consult with SMC.


| $\mathrm{K} \square$ |
| :--- |
| $\mathrm{M} \square$ |
| $\mathrm{H} \square$ |
| $\mathrm{D} \mathrm{\square}$ |
| MS |
| $\mathrm{T} \square$ |
| VMG |

# Uni One-touch Fittings Series KQ2 

## Applicable Tubing: Metric Size <br> Connection Thread: Rc, G, NPT, NPTF

New-stand male thread for piping that reduces the screw-in time by 1/3.


## Uni thread ridge shape

A gasket made of a stainless sheet covered with laminated NBR on both sides is seated on the chamfer of a female thread for a perfect sealing construction irrespective of the difference in thread diameters due to the difference in the types of female threads, variation in tolerance, or difference in the size of chamfer. (It is applicable to any female thread with an ordinary chamfer.)

## A ridge shape has been

 created as a Uni thread for common applications for Rc, G, NPT and NPTF.The male thread for piping drastically cuts piping manhours.



Light force for removal
When the fitting is removed from the tube, the check and collet are released, thus preventing them from biting into the tube excessively.

## Applicable Tubing

| Tubing material | Nylon, Soft nylon, Polyurethane |
| :--- | :---: |
| Tubing O.D. | $\varnothing 4, \varnothing 6, \varnothing 8, \varnothing 10, \varnothing 12, \varnothing 16$ |

## Product's Color

| Series | Body | Release button |
| :---: | :---: | :---: |
| Series KQ2 | White | Light gray |
| Series KQ | Black | Blue |

## Specifications

| Fluid | Air/Water Note) |
| :--- | :---: |
| Maximum operating pressure | 1.0 MPa |
| Operating vacuum pressure | -100 kPa |
| Proof pressure | 3.0 MPa |
| Ambient and fluid temperature | -5 to $60^{\circ} \mathrm{C}$, Water: 0 to $40^{\circ} \mathrm{C}$ (No freezing) |



Note) Applicable for general industrial water. Please consult with SMC if using for other kinds of fluid. Also, the surge pressure must be under the maximum operating pressure.

Principal Parts Material

| Body | C3604BD, PBT |
| :--- | :---: |
| Stud | C3604BD (Thread portion) |
| Chuck | Stainless steel 304 |
| Guide | Stainless steel 304, C3604BD, POM |
| Collet, Release button | POM |
| Seal, O-ring | NBR |
| Gasket | Stainless steel 304, NBR |



How to Order

<Metric size> Male Connector: KQ2H


* Reference dimensions after Uni thread installation. Note) Dimensions in () are the case of soft nylon tubing.
<Metric size> Male Elbow: KQ2L

* Reference dimensions after Uni thread installation. Note) Dimensions in () are the case of soft nylon tubing.
<Metric size> Male Branch Tee: KQ2T


[^1]<Metric size> Male Run Tee: KQ2Y

<Metric size> Branch: KQ2U


| Applicable tubing O.D. (mm) | $\begin{array}{\|c\|} \hline \begin{array}{c} \text { Connection } \\ \text { thread } \\ \text { Uni ine-touch } \\ \text { fittings } \end{array} \\ \hline \end{array}$ | Model | $\begin{array}{\|c} \mathbf{H} \\ \begin{array}{l} \text { (width } \\ \text { across } \\ \text { flats) } \end{array} \\ \hline \end{array}$ | ๑D | L | P | A* | M | $\begin{gathered} \text { Effective area } \\ \left(\mathrm{mm}^{2}\right) \end{gathered}$ |  | Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 4 | 1/8 | KQ2U04-U01 | 11 | 10.4 | 40 | 10.4 | 36 | 16 | 4.2 | 4.2 | 11 |
|  | 1/4 | KQ2U04-U02 | 14 |  | 42 |  |  |  |  |  | 16 |
| 6 | 1/8 | KQ2U06-U01 | 13 | 12.8 | 43.5 | 12.8 | 39.5 | 17 | 13.4 | 13.4 | 14 |
|  | 1/4 | KQ2U06-U02 | 14 |  | 45 |  | 39 |  |  |  | 18 |
|  | $3 / 8$ | KQ2U06-U03 | 17 |  | 46 |  | 40 |  |  |  | 26 |
| 8 | 1/8 | KQ2U08-U01 | 17 | 15.2 | 50.5 | 15.2 | 46.5 | 18.5 | 25.6 | 17.7 | 27 |
|  | 1/4 | KQ2U08-U02 |  |  | 52 |  | 46 |  |  |  | 25 |
|  | 3/8 | KQ2U08-U03 |  |  | 51.5 |  | 45.5 |  |  |  | 28 |
| 10 | 1/4 | KQ2U10-U02 | 19 | 18.5 | 57.5 | 18.5 | 51.5 | 21 | 40 | 28.4 | 38 |
|  | $3 / 8$ | KQ2U10-U03 |  |  |  |  |  |  |  |  | 36 |
|  | 1/2 | KQ2U10-U04 | 22 |  | 59 |  | 51 |  |  |  | 51 |
| 12 | 1/4 | KQ2U12-U02 | 22 | 20.9 | 61 | 20.9 | 55 | 22 | 57.4 | 45.4 | 53 |
|  | 3/8 | KQ2U12-U03 |  |  |  |  |  |  |  |  | 52 |
|  | 1/2 | KQ2U12-U04 |  |  | 62.5 |  | 54.5 |  |  |  | 52 |



* Reference dimensions after Uni thread installation.
<Metric size> Extended Male Elbow: KQ2W


[^2]<Metric size> Hexagon Socket Head Male Connector: KQ2S


* Reference dimensions after Uni thread installation.
<Metric size> $45^{\circ}$ Male Elbow: KQ2K

* Reference dimensions after Uni thread installation.
<Metric size> Universal Male Elbow: KQ2V

| Applicable tubing O.D. | $\begin{gathered} \text { Connection } \\ \text { thread } \\ \text { UniOne-toch } \\ \text { fittings } \end{gathered}$ | Model | $\mathbf{H}$ <br> (width <br> across <br> flats) <br> fla | øD1 | øD2 | L1 | L2 | L3 | $A^{*}$ | M | Effective area$\left(\mathrm{mm}^{2}\right)$ |  | Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| (mm) |  |  |  |  |  |  |  |  |  |  | Nylon | Urethane |  |
| 4 | 1/8 | KQ2V04-U01 | 8 | 10.4 | 13.4 | 22 | 13.5 | 25.5 | 20.5 | 16 | 2.9 | 2.9 | 12 |
| 6 | $1 / 8$ | KQ2V06-U01 | 8 | 12.8 | 13.4 | 24 | 13.5 | 25.5 | 20.5 | 17 | 7.5 | 7.5 | 13 |
|  | 1/4 | KQ2V06-U02 | 10 |  | 15.4 | 23.5 | 15.5 | 28 | 22 |  |  |  | 21 |
| 8 | 1/8 | KQ2V08-U01 | 12 | 15.2 | 17.6 | 28.5 | 14.5 | 27.5 | 22.5 | 18.5 | 11.2 | 24 | 22 |
|  | 1/4 | KQ2V08-U02 |  |  |  |  | 16.5 | 29.5 | 23.5 |  |  | 30 | 25 |
|  | $3 / 8$ | KQ2V08-U03 | 14 |  | 20.6 | 27.5 | 18.5 | 34 | 28 |  | 14.3 | 47 | 36 |
| 10 | 1/4 | KQ2V10-U02 | 14 | 18.5 | 20.6 | 31 | 18.5 | 34 | 28 | 21 | 27 | 20.3 | 35 |
|  | $3 / 8$ | KQ2V10-U03 |  |  |  |  |  |  |  |  |  |  | 38 |
| 12 | 3/8 | KQ2V12-U03 | 17 | 20.9 | 25.2 | 34 | 20 | 36.5 | 30.5 | 22 | 39 | 30.8 | 52 |
|  | $1 / 2$ | KQ2V12-U04 |  |  |  |  | 22.5 | 39.5 | 31.5 |  |  |  | 62 |



* Reference dimensions after Uni thread installation.
<Metric size> Gasket: KQG




## $\triangle$ Precautions

FBe sure to read before handing.
I Refer to pages 15-18-3 to 15-18-4 for Safety Instructions and Common Precautions on the products mentioned in I t this catalog, and refer to pages 15-1-10 to 15-1-11 for Precautions on every series.

## Handling and Precautions

## $\triangle$ Caution

1. First tighten by hand, then use a proper wrench, which could be suitable for the hexagon across flats on the body to tighten with the proper tightening torque given below.

Connecting Female Thread:
Rc, NPT, NPTF

| Nominal size of <br> Uni thread | Recommended <br> tightening torque <br> (N $\cdot \mathrm{m}$ ) | Approx. spanner <br> tightening angle after <br> tightened by hand |
| :---: | :---: | :---: |
| $1 / 8$ | 5 to 7 | 30 to 60 |
| $1 / 4$ | 11 to 13 | 30 to 60 |
| $3 / 8$ | 14 to 16 | 15 to 45 |
| $1 / 2$ | 20 to 22 | 15 to 30 |

Connecting Female Thread: G

| Nominal size of <br> Uni thread | Recommended <br> tightening torque <br> (N $\cdot \mathrm{m}$ ) | Approx. spanner <br> tightening angle after <br> tightened by hand |
| :---: | :---: | :---: |
| $1 / 8$ | 3 to 4 | 30 to 45 |
| $1 / 4$ | 4 to 5 | 15 to 30 |
| $3 / 8$ | 8 to 9 | 15 to 30 |
| $1 / 2$ | 14 to 15 | 15 to 30 |

2. Gasket can be recycled 6 to 10 times. It can be replaced easily when it has sustained damage. A broken gasket can be removed by holding and then turning in the same direction of loosening the thread. If it is difficult to remove, cut it with nippers, etc. In such a case, use caution not to scratch seat face because the seat face of $45^{\circ}$ gasket of fitting is the sealing face.
3. Please consult with SMC if using for other fluids than air.
4. Other precautions on handling, etc. are the same as those of One-touch fittings.

Chamfered area for female thread (Recommended value)
By chamfering as shown in the following table, machining of threads is easier and effective for burr prevention, too.


| Female thread <br> size | Chamfered port size $₫ D$ (Recommended value) |  |
| :---: | :---: | :---: |
|  | Rc, $G$ | NPT, NPTF |
| $1 / 8$ | 10.2 to 11.8 | 10.5 to 11.8 |
| $1 / 4$ | 13.6 to 15.8 | 14.1 to 15.8 |
| $3 / 8$ | 17.1 to 19.4 | 17.4 to 19.4 |
| $1 / 2$ | 21.4 to 25.1 | 21.7 to 25.1 |


[^0]:    2

    * Reference dimensions after R thread installation.

    Note 1) øD: Max. diameter
    Note 2) (): Values for soft nylon.

[^1]:    * Reference dimensions after Uni thread installation. Note) Dimensions in () are the case of soft nylon tubing.

[^2]:    * Reference dimensions after Uni thread installation.

