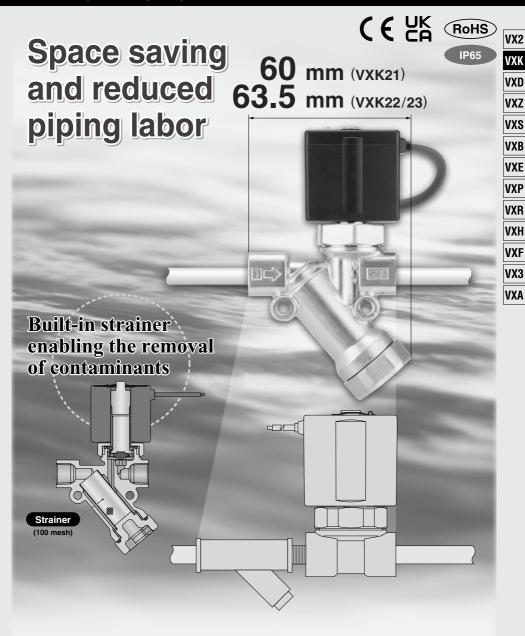
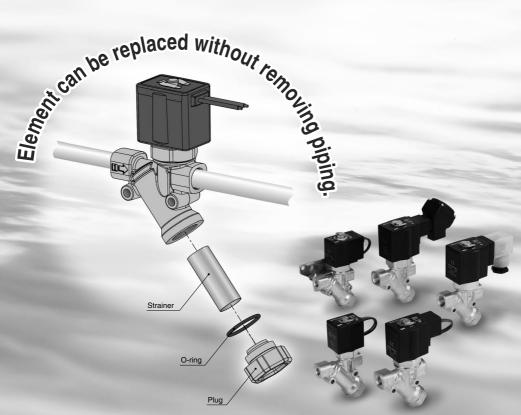
# 2 Port Solenoid Valve with Built-in Y-strainer

VXK Series

For Air, Water, Oil, Steam





#### ■ Variations

Direct Operated: VXK21/22/23 Series

Valve
Normally closed (N.C.)
Normally open (N.O.)

Solenoid Coil
 Coil: Class B, Class H

### Rated Voltage

AC: 100 V, 200 V, 110 V, 220 V, 240 V 230 V, 48 V

DC: 24 V. 12 V

#### Material

Body: C37

Seal: NBR, FKM, EPDM, PTFE

#### Electrical Entry

Grommet

Conduit

DIN terminal

Conduit terminal



#### Normally Closed (N.C.)

	Model	VXK21	VXK22	VXK23
	2 mmø	•	_	_
size	3 mmø	•	•	•
Ge :	4.5 mmø	•	•	•
Orifice	6 mmø	_	•	•
_	8 mmø	_	•	•
F	ort size	1/8, 1/4	1/4, 3/8	1/4, 3/8

#### Normally Open (N.O.)

	Model	VXK21	VXK22	VXK23
size	2 mmø	•	_	_
	3 mmø	•	•	•
Orifice	4.5 mmø	•	•	•
ō	6 mmø	_	•	•
Р	ort size	1/8, 1/4	1/4, 3/8	1/4, 3/8

\* Basic specifications are the same as those of the VX21/22/23 series.

# Direct Operated 2 Port Solenoid Valve with Built-in Y-strainer VXK21/22/23 Series For Air, Water, Oil, Steam

Single Unit

■ Valve

Normally closed (N.C.) Normally open (N.O.)

#### ■ Solenoid Coil

Coil: Class B, Class H

#### ■ Rated Voltage

100 VAC, 200 VAC, 110 VAC, 220 VAC, 240 VAC, 230 VAC, 48 VAC, 24 VDC, 12 VDC

#### ■ Material

Body — C37 Seal — NBR, FKM, EPDM, PTFE

#### ■ Electrical Entry

- Grommet
- Conduit
- DIN terminal

Conduit terminal



### Normally Closed (N.C.)

	Model	VXK21	VXK22	VXK23
	2 mmø			_
size	3 mmø		•	
8	4.5 mmø		•	•
Orifice size	6 mmø	_	•	•
	8 mmø	_	•	•
	Port size	1/8	1/4 3/8	1/4
	FUIT SIZE	1/4	3/8	1/4 3/8

#### Normally Open (N.O.)

	Model	VXK21	VXK22	VXK23		
g Ze	2 mmø		_	_		
Si	3 mmø	•	•	•		
Orifice size	4.5 mmø	•	•	•		
ŏ	6 mmø	_	•	•		
	Port size	1/8 1/4	1/4 3/8	1/4 3/8		

VX2

VXK

VXD

VXZ

VXS

VXE

VXP

VXR

VXF VX3

VXA

# **Common Specifications**

#### Standard Specifications

	Valve cons	truction		Direct operated poppet	
	Withstand	oressure	MPa	5.0	
Valve	Body mater	rial		C37	
specifications	Seal materi	al		NBR, FKM, EPDM, PTFE	
	Enclosure			Dust-tight, Water-jet-proof type (IP65) Note)	
	Environment			Location without corrosive or explosive gases	
Strainer	Mesh			100	
specifications	Material			Stainless steel	
	Rated voltage		AC	100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VAC	
		<b>J</b>	DC	24 VDC, 12 VDC	
Coil	Allowable voltage fluctuation		ctuation	±10% of rated voltage	
specifications	Allowable	AC (Cla	ss B, Built-in full-wave rectifier type)	10% or less of rated voltage	
	leakage		AC (Class B/H)	20% or less of rated voltage	
	voltage		DC (Class B only)	2% or less of rated voltage	
	Coil insulat	ion type		Class B, Class H	

Note) Electrical entry: Grommet with surge voltage suppressor (GS) has a rating of IP40.

#### **Solenoid Coil Specifications**

#### Normally Closed (N.C.)

#### DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

#### AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

<sup>\*</sup> There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

#### **AC Specification**

	Apparent power (VA)		Temperature
Frequency (Hz)	Inrush	Energized	rise (C°) Note)
50	19	10	50
60	16	8	45
50	43	20	65
60	35	17	60
50	62	32	65
60	52	27	60
	50 60 50 60 50	Frequency (Hz) Inrush 50 19 60 16 50 43 60 35 50 62	Frequency (Hz)         Inrush         Energized           50         19         10           60         16         8           50         43         20           60         35         17           50         62         32

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

# Normally Open (N.O.)

#### DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

#### AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)**	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

<sup>\*</sup> There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

#### AC Specification

Model		Apparent power (VA)		Temperature	
iviodei	Frequency (Hz)	Inrush	Energized	rise (C°) Note)	
VXK21	50	22	11	55	
VARZI	60	18	8	50	
VXK22	50	46	20	65	
VARZZ	60	38	18	60	
VXK23	50	64	32	65	
VARZS	60	54	27	60	

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.



Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

# **Applicable Fluid Check List**

### All Options (Single Unit)

VXK2 2 2	]1
----------	----

#### Option symbol

Fluid and application	Option symbol	Seal material	Body/Shading coil material Note 5)	Coil insulation type Note 4)	Remarks
Air	Nil	NBR	C37/-	В	Select the built-in full-wave rectifier type for AC spec.
Medium vacuum, Non-leak, Oil-free Note 1)	V Note 2)	FKM	C37/-	В	Select the built-in full-wave rectifier type for AC spec.
Water	Nil	NBR	C37/Cu	В	
Heated water	E	EPDM	C37/Cu	Н	
Oil Note 3)	Α	FKM	C37/Cu	В	
Sii ·	D		C3//Cu	Н	
Steam	S	PTFE	C37/Cu	Н	
Other combinations	В	EPDM	C37/Cu	В	
	С	PTFE	C3//Cu	ь	

Note 1) The leakage amount (10-6 Pa·m³/s) of the option "V" is a value when the differential pressure is 0.1 MPa.

Note 2) Option "V" is the oil-free treatment.

Note 3) The dynamic viscosity of the fluid must not exceed 50 mm<sup>2</sup>/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

Note 4) Coil insulation type Class H: AC spec. only
Note 5) There is no shading coil attached to the DC spec. or AC spec. built-in full-wave rectifier type.

VX2

VXK

VXD VXZ

VXS

VXB

VXE

**VXP** VXR

VXH

VXF

VX3

VXA

# For Air /Single Unit

(Non-leak, Medium vacuum)

#### Model/Valve Specifications

N.C.

N.O.

Symbol





#### ⚠ Fluid: Air -

When you operate the **VXK series** (AC spec.) by air, the built-in full-wave rectifier type is chosen.

- The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction

Best suited for medical equipment, low-noise environments, etc.



#### Normally Closed (N.C.)

Port size	Orifice size (mmø)	Model	Max. operating pressure differential	Flow rate			Max. system pressure (MPa)	Note 2) Weight (g)	
	,		(MPa)	C[dm <sup>3</sup> /(s-bar)]	b	Cv	' (MPa)	(9)	
1/8	2	VXK2110-01	1.5	0.59	0.48	0.18			
(6A)	3	VXK2120-01	0.6	1.2	0.45	0.33			
(=: -)	4.5	VXK2130-01	0.2	2.3	0.46	0.61		480	
	2	VXK2110-02	1.5	0.59	0.48	0.18			
		VXK2120-02	0.6						
	3	VXK2220-02	1.5	1.2	0.45	0.33		640	
		VXK2320-02	3.0				3.0	790	
			VXK2130-02	0.2				1	480
1/4	4.5	VXK2230-02	0.35	2.3	0.46	0.61		640	
(8A)		VXK2330-02	0.9					790	
	6	VXK2240-02	0.15	4.0				640	
	6	VXK2340-02 0.35 4.0 0.3	0.30	1.10		790			
		VXK2250-02	0.08					640	
	8	VXK2350-02	0.2	4.9	0.29	1.20	1.0	790	
	- \	VXK2220-03	1.5	4.0	0.45	0.00		640	
	3	VXK2320-03	3.0	1.2	0.45	0.33		790	
		VXK2230-03	0.35				1	640	
3/8	4.5	VXK2330-03	0.9	2.3	0.46	0.61	3.0	790	
(10A)		VXK2240-03	0.15				1	640	
,	6	VXK2340-03	0.35	4.0	0.30	1.10		790	
		VXK2250-03	0.08					640	
	8	VXK2350-03	0.2	4.9	0.29	1.20	1.0	790	

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

### **Ambient and Fluid Temperature**

Fluid tempe	A	
Solenoid valve	Ambient temperature (°C)	
Nil	V	(10)
-10 Note) to 60	-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10°C or less

#### Normally Open (N.O.)

Port	Orifice size	Model	Max. operating pressure differential	Flow rate characteristics			Max. system	Note 2) Weight
3120	(mmø)		(MPa)	C[dm3/(s-bar)]	b	Cv	pressure (MPa)	(g)
1/8	2	VXK2112-01	1.5	0.59	0.48	0.18		
(6A)	3	VXK2122-01	0.7	1.2	0.45	0.33		
(OA)	4.5	VXK2132-01	0.3	2.3	0.46	0.61		500
	2	VXK2112-02	1.5	0.59	0.48	0.18		
		VXK2122-02	0.7					
	3 <b>VXK</b>	VXK2222-02	1.0	1.2	0.45	0.33	3.0	670
1/4		VXK2322-02	1.6					830
(8A)	4.5	VXK2132-02	0.3	2.3	0.46	0.61		500
(0A)		VXK2232-02	0.45					670
		VXK2332-02	0.8					830
	6	VXK2242-02	0.25	4.0		0.30 1.10		670
	U	VXK2342-02	0.45	4.0	0.30			830
	3	VXK2222-03	1.0	1.2	0.45	0.33		670
	3	VXK2322-03	1.6	1.2	0.45	0.33		830
3/8	4.5	VXK2232-03	0.45	0.0	0.46	0.61		670
(10A)	4.5	VXK2332-03	0.8	2.3	0.46	0.61		830
	6	VXK2242-03	0.25	4.0			1	670
	6	VXK2342-03	0.45	4.0	0.30	1.10		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

#### Valve Leakage

#### Internal Leakage

	Leakage rate							
Seal material	Air	Non-leak, Medium vacuum <sup>Note)</sup>						
NBR, FKM	1 cm³/min or less	10 <sup>-6</sup> Pa⋅m³/sec or less						

#### **External Leakage**

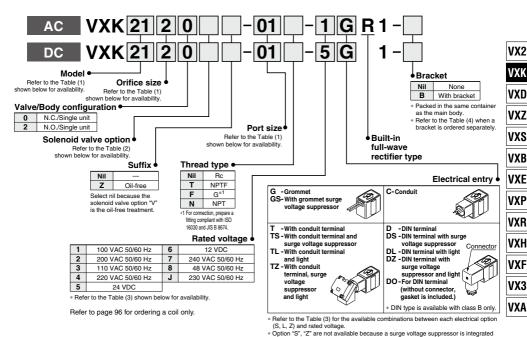
	Leakage rate			
Seal material	Air	Non-leak, Medium vacuum <sup>Note)</sup>		
NBR, FKM	1 cm³/min or less	10 <sup>-6</sup> Pa⋅m³/sec or less		

Note) Value for option "V" (Non-leak, Medium vacuum)

For Air/Single Unit

### How to Order (Single Unit)





#### Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

		(m			0.10			
S	olenoid val	ve (Port siz	Port size) Orifice symbol (Diameter)					
Madal	VXK21	VXK22	WYKOO	1	2	3	4	5
Model	VARZI	VARZZ	VAR23	(2 mmø)	(3 mmø)	(4.5 mmø)	(6 mmø)	(8 mmø)
	01 (1/8)	_	_	•	•	•	_	_
Port symbol	02 (1/4)	_	_	•	•	•	_	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•
	_	03 (3/8)	03 (3/8)	_	•	•	•	•

#### Normally Open (N.O.)

,								
	Solenoid val	Orifice symbol (Diameter)						
Model	VXK21	VXK22	VXK23	<b>1</b> (2 mmø)	2 (3 mmø)	<b>3</b> (4.5 mmø)	4 (6 mmø)	
_	01 (1/8)	_	_	•	•	•	_	
Port symbol	02 (1/4)	_	_	•	•	•	_	
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	
	_	03 (3/8)	03 (3/8)	_	•	•	•	

#### Table (2) Solenoid Valve Option

,	(-)								
Option symbol	Seal material	Body material	Coil insulation type	Remarks					
Nil	NBR	C37	В	_					
V	FKM	C37	В	Non-leak (10 <sup>-6</sup> Pa·m³/sec), Oil-free, Medium vacuum (0.1 Pa.abs)					

<sup>\*</sup> When using with vacuum, consider the max. differential pressure. (0.1 MPa or more is recommended.)

# into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (3) Rated Voltage/Electrical Option								
D	ated volt	000	Class B					
n	aleu voil	aye	s	L	Z			
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor			
	1	100 V	_	•	_			
	2	200 V	_	•	_			
	3	110 V	-	•	_			
AC	4	220 V	_	•	_			
	7	240 V	_	_	_			
	8	48 V	-	_	_			
	J	230 V	ı	-	_			
DC	5	24 V	•	•	•			
	6	12 V	•	_	_			

<sup>\*</sup> Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

#### Table (4) Bracket Part No.

Model	Part no.					
VXK21						
VXK22	VXK021N-5A					
VXK23						

#### ♠ Fluid: Air -

When you operate the VX series (AC spec.) by air, the built-in full-wave rectifier type is chosen.

- The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction

Best suited for medical equipment, low-noise environments, etc.

Dimensions → page 95 (Single unit)



# For Water /Single Unit

#### Model/Valve Specifications

N.C.

N.O.

#### Symbol





#### Normally Closed (N.C.)

Deat	Orifice Max. operating pressure differential Note 3) (MPa)		Note 1) Flow rate		Note 3) Max.	Note 2)		
Port size	size (mmø)	Model	AC	DC AC (Built-in full-wave	characteristics		system pressure	Weight (g)
				rectifier type)	Kv	Cv converted	(MPa)	
1/8	2	VXK2110-01	2.0	1.5	0.15	0.17		
(6A)	3	VXK2120-01	0.9	0.5	0.28	0.33		
(0,1)	4.5	VXK2130-01	0.4	0.2	0.54	0.61		480
	2	VXK2110-02	2.0	1.5	0.15	0.17		
		VXK2120-02	0.9	0.5			3.0	
	3	VXK2220-02	1.7	1.5	0.28	0.33		640
		VXK2320-02	2.5	3.0				790
4/4		VXK2130-02	0.4	0.2				480
1/4 (8A)	4.5	VXK2230-02	0.6	0.35	0.54	0.61		640
(oA)		VXK2330-02	0.85	0.9				790
		VXK2240-02	0.35	0.15	0.00	0.95		640
	6	VXK2340-02	0.55	0.3	0.82			790
		VXK2250-02	0.13	0.08	0.00	4.40		640
	8	VXK2350-02	0.17	0.2	0.93	1.10	1.0	790
	3	VXK2220-03	1.7	1.5	0.00	0.00		640
	3	VXK2320-03	2.5	3.0	0.28	0.33		790
	4.5	VXK2230-03	0.6	0.35	0.54	0.61	1	640
3/8	4.5	VXK2330-03	0.85	0.9	0.54	0.61	3.0	790
(10A)		VXK2240-03	0.35	0.15	0.00	0.05	1	640
,	6	VXK2340-03	0.55	0.3	0.82	0.95		790
		VXK2250-03	0.13	0.08	0.00	4.40	T	640
	8	VXK2350-03	0.17	0.2	0.93	1.10	1.0	790

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

#### Normally Open (N.O.)

Norma	ally O	pen (N.O.)					
Port size	Orifice size Model (mmø)		operation Flow rate			rate Max.	
	(1111110)		(MPa)	Kv	Cv converted	(MPa)	(g)
4/0	2	VXK2112-01	0.9	0.15	0.17		
1/8	3	VXK2122-01	0.45	0.28	0.33		
(6A)	4.5	VXK2132-01	0.2	0.54	0.61		500
	2	VXK2112-02	0.9	0.15	0.17		
		VXK2122-02	0.45	0.28	0.33	3.0	
	3	VXK2222-02	0.8				670
4/4		VXK2322-02	1.2				830
1/4 (8A)		VXK2132-02	0.2				500
(OA)	4.5	VXK2232-02	0.3	0.54	0.61		670
		VXK2332-02	0.6			3.0	830
	6	VXK2242-02	0.15	0.82	0.95		670
	١ ٥	VXK2342-02	0.35	0.62	0.95		830
	3	VXK2222-03	0.8	0.00	0.00		670
	3	VXK2322-03	1.2	0.28	0.33		830
3/8	4.5	VXK2232-03	0.3	0.54	0.61		670
(10A)	4.5	VXK2332-03 0.6 0.54		0.54	0.61		830
	6	VXK2242-03	0.15	0.00	0.05	1	670
	0	VXK2342-03	0.35	0.82	0.95		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

#### **Ambient and Fluid Temperature**

Fluid tempe	Fluid temperature (°C)				
Solenoid valve	Solenoid valve option symbol				
Nil	(°C)				
1 to 60	-20 to 60				

Note) With no freezing

#### Valve Leakage

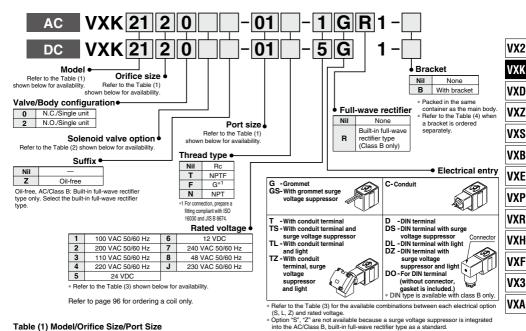
#### Internal Leakage

Seal material	Leakage rate (Water)
NBR, EPDM	0.1 cm <sup>3</sup> /min or less
External Leakage	
Seal material	Leakage rate (Water)
NBR, EPDM	0.1 cm³/min or less



# How to Order (Single Unit)





#### Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

Sol	enoid valve	e (Port size	)		Orifice syr	mbol (Diameter)			
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	<b>3</b> (4.5 mmø)	4 (6 mmø)	<b>5</b> (8 mmø)	
ъ	01 (1/8)	_	_	•	•	•	_	_	
Port symbol	02 (1/4)	_	_	•	•	•	_	_	
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•	
(	_	03 (3/8)	03 (3/8)	_	•	•	•	•	

Table (2) Solenoid Valve Option							
Option symbol	Seal material	Body/Shading coil material	Coil insulation type	Remarks			
Nil	NBR	C37/Cu	В	_			
E	EPDM	031/Cu	Н	Heated water (AC only)			

#### Normally Open (N.O.)

INOTHIAIT	iormany open (iv.o.)						
	Solenoid val	Orifice symbol (Diameter)					
Model	VXK21	VXK22	VXK23	1	2	3	4
iviouei	VARZI	VARZZ	VARZS	(2 mmø)	(3 mmø)	(4.5 mmø)	(6 mmø)
D .	01 (1/8)	_	_	•	•	•	_
Port symbol	02 (1/4)	_	_	•	•	•	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•
(1 011 0.20)	_	03 (3/8)	03 (3/8)	_	•	•	•

Table	Table (3) Rated Voltage/Electrical Option							
	Rated voltage			Class B			Class H	
п	aleu voil	aye	S	L	Z	S	L	Z
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•	_	_	•	_	
	8	48 V	•	_	_	•	_	_
	J	230 V	•	_	_	•	_	
	5	24 V	•	•	•	-		
DC 6		12 V	•	_	_	DC spe	c. is not a	vallable.

<sup>\*</sup> Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (4) Procket Bart No

Table (4) Bracket	rable (4) bracket Part No.				
Model	Part no.				
VXK21					
VXK22	VXK021N-5A				
VXK23					

Dimensions → page 95 (Single unit)

# For Oil /Single Unit

#### Model/Valve Specifications

N.C.

N.O.

Symbol





#### 🔥 fluid: Oil –

The dynamic viscosity of the fluid must not exceed 50 mm<sup>2</sup>/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.



#### Normally Closed (N.C.)

	0.7	,	Max. operat	ing pressure		Note 1)		Note 2)			
Port size	Orifice size (mmø)	Model	AC	DC AC (Built-in full-wave	Flow		Max. system pressure	Weight (g)			
	(·······-)			rectifier type)	Κv	Ov converted	(MPa)				
1/8	2	VXK2110-01	1.5	1.5	0.15	0.17					
(6A)	3	VXK2120-01	0.5	0.5	0.28	0.33					
(0A)	4.5	VXK2130-01	0.2	0.15	0.54	0.61		480			
	2	VXK2110-02	1.5	1.5	0.15	0.17					
		VXK2120-02	0.5	0.5							
	3	3	3	3	VXK2220-02	1.2	1.2	0.28	0.33	3.0	640
		VXK2320-02	1.7	2.0			3.0	790			
1/4		VXK2130-02	0.2	0.15				480			
(8A)	4.5 VXK2230-02	0.35	0.3	0.54	0.61		640				
(0/1)		VXK2330-02	0.55	0.85				790			
	6	VXK2240-02	0.2	0.1	0.82	0.95		640			
	ь	VXK2340-02	0.35	0.3	0.62	0.95		790			
	8	VXK2250-02	0.1	0.08	0.93	1.10	1.0	640			
	٥	VXK2350-02	0.14	0.2	0.93	1.10	1.0	790			
	3	VXK2220-03	1.2	1.2	0.28	0.33		640			
	3	VXK2320-03	1.7	2.0	0.28	0.33		790			
	4.5	VXK2230-03	0.35	0.3	0.54	0.61	3.0	640			
3/8	4.5	VXK2330-03	0.55	0.85	0.54	0.61	3.0	790			
(10A)	-	VXK2240-03	0.2	0.1	0.82	0.95		640			
	6	VXK2340-03	0.35	0.3	0.82	0.95		790			
	8	VXK2250-03	0.1	0.08	0.00	1 10	10	640			
	ď	VXK2350-03	0.14	0.2	0.93	1.10	1.0	790			

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

#### Normally Open (N.O.)

lorma	ally O	pen (N.O.)					
Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa)		Note 1) rate teristics	Max. system pressure	Note 2) Weight
	()		AC, DC	Kv	Cv converted	(MPa)	107
4/0	2	VXK2112-01	0.8	0.15	0.17		
1/8	3	VXK2122-01	0.45	0.28	0.33		
(6A)	4.5	VXK2132-01	0.2	0.54	0.61		500
	2	VXK2112-02	0.8	0.15	0.17		
		VXK2122-02	0.45			3.0	
	3	VXK2222-02	0.7	0.28	0.33		670
		VXK2322-02	1.0				830
1/4		VXK2132-02	0.2	0.54	0.61		500
(8A)	4.5	4.5 VXK2232-02 0.3 0.54 VXK2332-02 0.6	0.3				670
					3.0	830	
	6	VXK2242-02	0.15			i	670
	٥	VXK2342-02	0.35	0.82	0.95		830
	3	VXK2222-03	0.7	0.00	0.00		670
	3	VXK2322-03	1.0	0.28	0.33		830
3/8	4.5	VXK2232-03	0.3	0.54	0.04		670
(10A)	4.5	VXK2332-03 0.6		0.54	0.61		830
	_	VXK2242-03	0.15	0.00	0.05	1	670
	6	VXK2342-03	0.35	0.82	0.95		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

#### **Ambient and Fluid Temperature**

Fluid temp	Fluid temperature (°C)				
Solenoid valve	Solenoid valve option symbol				
Α	D	(°C)			
-5 Note) to 60	-5 Note) to 120	-20 to 60			

Note) Dynamic viscosity: 50 mm²/s or less

#### Valve Leakage

#### Internal Leakage

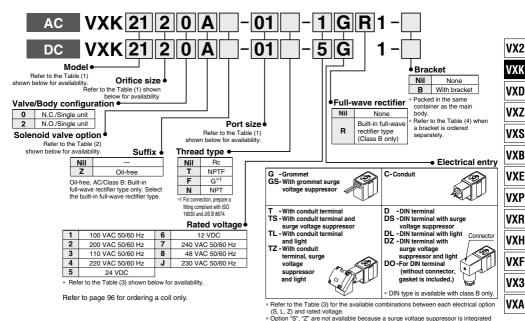
Seal material	Leakage rate (Oil)
FKM	0.1 cm <sup>3</sup> /min or less
External Leakage	
Seal material	Leakage rate (Oil)
5:44	2



For Oil/Single Unit

### How to Order (Single Unit)





#### Table (1) Model/Orifice Size/Port Size

Narmally Classed (N.C.)

Normany	Closed	i (iv.C.)							
Solenoid valve (Port size)				Orifice symbol (Diameter)					
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	<b>3</b> (4.5 mmø)	<b>4</b> (6 mmø)	<b>5</b> (8 mmø)	
	01 (1/8)	_	_	•	•	•	-	_	
Port	02 (1/4)	_	_	•	•	•	_	_	
symbol (Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•	
(	_	03 (3/8)	03 (3/8)	_	•	•	•	•	

#### ally Onen (N.O.)

Normally Open (N.O.)											
	Solenoid val	Orifice symbol (Diameter)									
Model	VXK21	VXK22	VXK23	1	2	3	4				
Wiodei	VARZI			(2 mmø)	(3 mmø)	(4.5 mmø)	(6 mmø)				
	01 (1/8)	_	_	•	•	•	_				
Port symbol	02 (1/4)	_	_	•	•	•	_				
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•				
(1 011 3120)	_	03 (3/8)	03 (3/8)	_	•	•	•				

#### Table (3) Rated Voltage/Flectrical Ontion

	(-)	ateu vo	Class H					
R	ated volt	ane		Class B			Class H	
	aica voii	age	S	L	Z	S	L	Z
AC/ Voltage DC symbol Voltage	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor	
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•	_	_	•	_	_
	8	48 V	•	_	_	•	_	_
	J	230 V	•	_	_	•	_	_
DC	5	24 V	•	•	•	DC one	c. is not a	voiloble
DC	6	12 V	•	_	_	DC spe	c. is not a	valiable.

<sup>\*</sup> Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

#### into the AC/Class B, built-in full-wave rectifier type as a standard. Table (2) Solenoid Valve Ontion

Table (2)	Joichiola	vaive Option	
Option symbol	Seal material	Body/Shading coil material	Coil insulation type
Α	FKM	C37/Cu	В
D	FRIVI	C37/Cu	Н

Table (4) Bracket Part No.						
Model	Part no.					
VXK21						
VXK22	VXK021N-5A					
VXK23						

Dimensions → page 95 (Single unit)

# For Steam /Single Unit

#### Model/Valve Specifications

N.C. N.O.







#### Normally Closed (N.C.)

Port	Orifice size	Model	Max. operating pressure differential (MPa)	Flow characte	rate <sup>Note 1)</sup> eristics	Max. system	Note 2) Weight
3120	(mmø)		AC	Kv	Cv converted	pressure (MPa)	(g)
1/8	2	VXK2110-01	1.0	0.15	0.17		
(6A)	3	VXK2120-01	1.0	0.28	0.33		
(OA)	4.5	VXK2130-01	0.45	0.54	0.61		480
	2	VXK2110-02	1.0	0.15	0.17		400
	3	VXK2120-02	1.0	0.28	0.33	1.0	
	4.5	VXK2130-02	0.45			1.0	
1/4		VXK2230-02	0.75	0.54	0.61		640
(8A)		VXK2330-02	1.0				790
(0, 1)	6	VXK2240-02	0.4	0.82	0.95		640
		VXK2340-02	0.5	0.62	0.95		790
	8	VXK2250-02	0.15	0.93	1.10	0.5	640
	0	VXK2350-02	0.2	0.93	1.10	0.5	790
	3	VXK2220-03	1.0	0.28	0.33		640
	4.5	VXK2230-03	0.75	0.54	0.61		640
0/0	4.5	VXK2330-03	1.0	0.54	0.61	1.0	790
3/8	6	VXK2240-03	0.4	0.82	0.05		640
(10A)	0	VXK2340-03	0.5	0.82	0.95		790
		VXK2250-03	0.15	0.93	4.40	0.5	640
	8	VXK2350-03	0.2	0.93	1.10	0.5	790

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 60 g for conduit terminal type.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

# Name aller Ones (N.O.)

MOIII	uniy	Open (N.O					
Port size	Orifice size	Model	Max. operating pressure differential (MPa)  Max. operating characteristics		rate <sup>Note 1)</sup> eristics	Max. system	Note 2) Weight
(mmø)			AC	Kv	Cv converted	préssure (MPa)	(g)
	2	VXK2112-01	1.0	0.15	0.17		
1/8	3	VXK2122-01	0.7	0.28	0.33		
(6A)	4.5	VXK2132-01	0.3	0.54	0.61		500
	2	VXK2112-02	1.0	0.15	0.17		
	3	VXK2122-02	0.7	0.28	0.33	1.0	
		VXK2222-02	1.0		0.33		670
1/4	4.5	VXK2132-02	0.3		0.61		500
(8A)		VXK2232-02	K2232-02 0.45 0.54	0.54			670
` ′		VXK2332-02	8.0				830
	6	VXK2242-02	0.25	0.82	0.95		670
	О	VXK2342-02	0.45	0.62	0.95		830
	3	VXK2222-03	1.0	0.28	0.33		670
	4.5	VXK2232-03	0.45	0.54	0.61		6/0
3/8	4.5	VXK2332-03	0.8	0.54	0.61		830
(10A)	6	VXK2242-03	0.25	0.82	0.95		670
	o	VXK2342-03	0.45	0.82	0.95		830

Note 1) The flow rate characteristics of this product have variations.

When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 60 g for conduit terminal type.

Note 3) Refer to "Glossary of Terms" on page 98 for details on the max. operating pressure differential and the max. system pressure.

#### **Ambient and Fluid Temperature**

Max. fluid temperature (°C)	A bi t t
Solenoid valve option symbol	Ambient temperature
S	( 6)
183	-20 to 60

#### Valve Leakage

Internal Leakage	
Seal material	Leakage rate (Air)
PTFE	300 cm³/min or less
External Leakage	
Seal material	Leakage rate (Air)
PTFE	1 cm³/min or less



### How to Order (Single Unit)



VX2

VXK

VXD

VXZ

VXS

VXB

VXE

**VXP** 

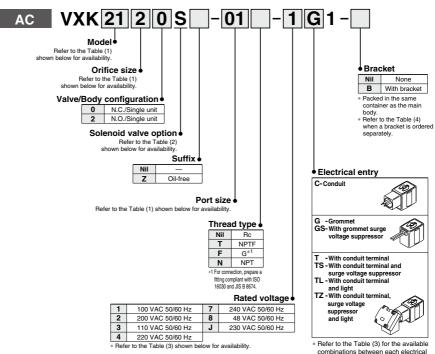
VXR

VXH

VXF

VX3

VXA



Refer to page 96 for ordering a coil only.

5

(8 mmø)

•

•

● (VXK22)

#### Table (1) Model/Orifice Size/Port Size

Normaliy	Closed	I (N.C.)					
Solei	noid valve		Orifice	symbol (Di	iameter)		
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	<b>3</b> (4.5 mmø)	4 (6 mmø
D .	01 (1/8)	_	_	•	•	•	_

02 (1/4) 02 (1/4)

03 (3/8) 03 (3/8)

symbol

(Port size)

02 (1/4)

Normally Open (N.O.)												
	Solenoid val	0	Orifice symbol (Diameter)									
Model	VXK21	VXK22	VXK23	1	2	3	4					
Model	VARZI	VARZZ	VXK23	(2 mmø)	(3 mmø)	(4.5 mmø)	(6 mmø)					
D .	01 (1/8)	_	_	•	•	•	_					
Port symbol	02 (1/4)	_	_	•	•	•	_					
(Port size)	_	02 (1/4)	02 (1/4)	_	● (VXK22)	•	•					
(* 511 512)	ı	03 (3/8)	03 (3/8)	_	● (VXK22)	•	•					

#### Table (2) Solenoid Valve Option

Tubic (2) Colonola Tarre Option									
Option symbol	Seal material	Body/Shading coil material	Coil insulation type						
S	PTFE	C37/Cu	Н						

Solenoid coil: AC/Class H only

#### Table (3) Rated Voltage/Electrical Option

option (S, L, Z) and rated voltage.

Table (6) Hatea Voltage/Electrical Option									
	ated volt		Class H						
n.	ated von	age	S	L	Z				
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor				
	1	100 V	•	•	•				
	2	200 V	•	•	•				
	3	110 V	•	•	•				
AC	4	220 V	•	•	•				
	7	240 V	•	_	_				
	8	48 V	•	_	_				
	J	230 V	•	_	_				
DC	5	24 V	DC cno	c. is not av	railabla				
DC	6	12 V	DO Spei	U. 13 1101 di	valiable.				

#### Table (4) Bracket Part No.

Model	Part no.
VXK21	
VXK22	VXK021N-5A
VXK23	

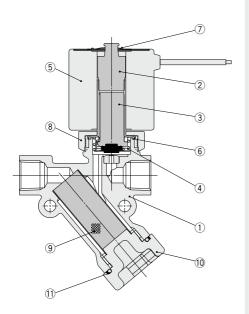
Dimensions → page 95 (Single unit)



# VXK21/22/23 Series For Air, Water, Oil, Steam

**Construction: Single Unit** 

Normally closed (N.C.) Body material: C37



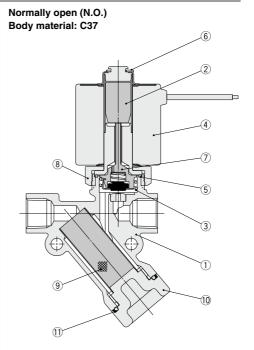
#### Component Parts

Component Faits								
No.	Description	Material						
1	Body	C37						
2	Tube assembly Note 2)	Stainless steel, Cu						
3	Armature assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)						
4	Return spring	Stainless steel						
5	Solenoid coil	_						
6	O-ring	NBR (FKM, EPDM, PTFE)						
7	Clip	SK						
8	Nut	C37						
9	Strainer	Stainless steel						
10	Plug	C37						
11	O-ring	NBR (FKM, EPDM, PTFE)						

Note 1) The seal materials shown in ( ) are available depending on the option

selected.

Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.



#### **Component Parts**

No.	Description	Material				
1	Body	C37				
2	Tube assembly Note 2)	Stainless steel, Cu				
3	Return spring	Stainless steel				
4	Solenoid coil	_				
5	O-ring	NBR (FKM, EPDM, PTFE)				
6	E stop ring	Stainless steel				
7	Push rod assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)				
8	Nut	C37				
9	Strainer	Stainless steel				
10	Plug	C37				
11	O-ring	NBR (FKM, EPDM, PTFE)				

Note 1) The seal materials shown in ( ) are available depending on the option

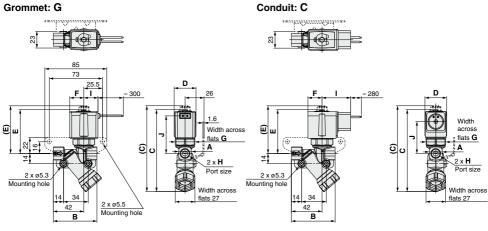
selected.

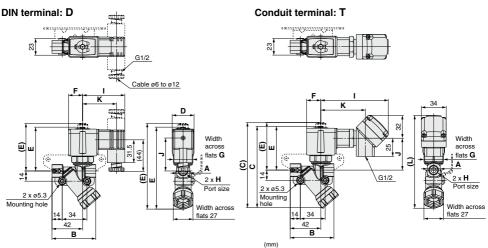
Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.



#### **Dimensions**

Normally closed (N.C.): VXK21□0/VXK22□0/VXK23□0 Normally open (N.O.): VXK21 2/VXK22 2/VXK23 2





	1110			D									
ĺ	Normally closed	Normally open	Orifice size	Port size	Α	В	С	(C)	D	E	(E)	F	G
	(N.C.)	(N.O.)						Note 2)			Note 2)		
	VXK21□0	VXK21□2	ø2, ø3, ø4.5	1/8, 1/4	18	60	(112)	(119)	30	60	67	19.5	27
ĺ	VXK22□0	VXK22□2	ø3, ø4.5, ø6, ø8 <sup>Note 1)</sup>	1/4, 3/8	22	63.5	(121.5)	(128.5)	35	69	76.5	22.5	32
	VXK23□0	VXK23□2	ø3, ø4.5, ø6, ø8 <sup>Note 1)</sup>	1/4, 3/8	22	63.5	(127.5)	(135)	40	75.5	83.5	25	36

Mo	del					Electrical entry Note 3)						Built-in full-wave rectifier type Electrical entry Note 3)													
Normally	Normally	Orifice size	Port size	Gron	nmet	Cor	duit	DIN	l term	inal	Co	nduit	termi	nal	Gror	nmet	Con	duit	DIN	l term	inal	Co	nduit	termi	nal
(N.C.)	(N.O.)		п	- 1	J	- 1	J	T	J	K	- 1	J	K	L	Т	J	Т	J	T	J	K	- 1	J	K	L
VXK21□0	VXK21□2	ø2, ø3, ø4.5	1/8, 1/4	19.5	52	40	44.5	58.5	44	46.5	(92)	44.5	(61)	(129)	30	48	48.5	43	65.5	44	53.5	(100.5)	43	(69.5)	(127)
VXK22□0	VXK22□2	ø3, ø4.5, ø6, ø8 <sup>Note 1)</sup>	1/4, 3/8	22.5	61	43	53.5	61.5	53	49.5	(95)	53.5	(64)	(138)	33	57	51.5	52	68.5	53	56.5	(103.5)	52	(72.5)	(136.5)
VXK23□0	VXK23□2	ø3, ø4.5, ø6, ø8 <sup>Note 1)</sup>	1/4, 3/8	25.5	67.5	46	60	64	59.5	52	(98)	60	(66.5)	(143.5)	36	63.5	54	58.5	71	59.5	59	(106)	58.5	(75)	(142.5)

Note 1) An orifice size of ø8 is only available with the N.C. spec.

Model

Note 2) (C)(E): N.O. spec. dimensions Note 3) Add 1.5 mm to "J" and "L" dimensions for the N.O. spec.



VX2 VXK

VXD VXZ

VXS

**VXB** VXE

**VXP** 

VXR VXH

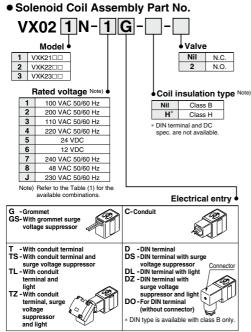
VXF

VX3

VXA

(mm)

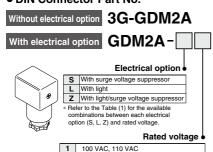
#### Replacement Parts



\* Refer to the Table (1) for the available combinations between each electrical option (S, L, Z) and rated voltage

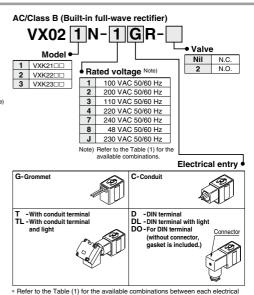
#### DIN Connector Part No.

2 5 24 VDC 12 VDC 6 48 VAC 15



 Gasket Part No. for DIN Connector VCW20-1-29-1

200 VAC, 220 VAC, 230 VAC, 240 VAC



- \* Surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard

#### Table (1) Rated Voltage/Electrical Option

				Class B		Class H				
R	ated volt	age	S	L	Z	S	L	Z		
AC/ DC	- Voltage I		With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor		
	1	100 V	•	•	•	•	•	•		
	2	200 V	•	•	•	•	•	•		
	3	110 V	•	•	•	•	•	•		
AC	4	220 V	•	•	•	•	•	•		
	7	240 V	•	_	_	•	_	_		
	8	48 V	•	_	_	•	_	_		
	J	230 V	•	_	_	•	_	_		
DC	5	24 V	•	•	•	DC ana	c. is not a	voilable		
DC	6	12 V	•	_	_	DC spec	valiable.			

- \* Option "S", "7" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.
- \* Replacement of solenoid coil

option and rated voltage

- Cannot be changed between DC and AC
- Cannot be changed between DC and AC (built-in full-wave rectifier type).
- · Can be changed from DC to DC
- Can be changed from AC to AC.



#### Name Plate Part No.

#### AZ-T- Valve model

† Enter by referring to "How to Order" (Single Unit).

• Clip Part No. (For N.C.)

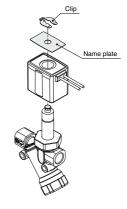
For VX21: VX021N-10 For VX22: VX022N-10 For VX23: VX023N-10

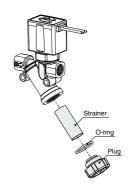
• Clip Part No. (For N.O.)

For VX21: **ETW-7** For VX22: **ETW-8** For VX23: **ETW-9** 

#### Strainer Part No.

Strainer	VXK021N-4-1
	VXK021N-3CA (NBR)
Plug assembly	VXK021N-3CA-F (FKM)
(Plug + O-ring)	VXK021N-3CA-E (EPDM)
	VXK021N-3CA-P (PTFE)
	VXK-OR (NBR)
O-ring	VXK-OR-F (FKM)
* Part numbers are for a set of ten O-rings.	VXK-OR-E (EPDM)
	VXK-OR-P (PTFE)





VX2

VXK

VXD VXZ

VXS VXB

VXE

VXP

VXR

VXH VXF

VX3 VXA

# **Glossary of Terms**

#### **Pressure Terminology**

#### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

#### 2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve stably operating.

#### 3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

#### 4. Proof pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

#### 5. 100 mesh

The number of meshes over a length of 25.4 mm (1 inch).

#### **Electrical Terminology**

#### 1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC,  $W = V \cdot A \cdot \cos\theta$ . For DC,  $W = V \cdot A$ . Note)  $\cos\theta$  shows power factor.  $\cos\theta = 0.6$ 

#### 2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

#### 3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



#### First Characteristics:

	begrees or protection against solid loreign objects								
0	Non-protected								
1	Protected against solid foreign objects of 50 mm ø and greater								
2	Protected against solid foreign objects of 12 mm ø and greater								
3	Protected against solid foreign objects of 2.5 mm ø and greater								
4	Protected against solid foreign objects of 1.0 mm ø and greater								
5	Dust-protected								
6	Dusttight								

#### Second Characteristics: Degrees of protection against water

0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Low jetproof type
6	Protected against powerful water jets	Strong jetproof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

#### Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

#### Others

#### 1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene propylene rubber PTFE: Polytetrafluoroethylene resin

#### 2. Oil-free treatment

The degreasing and washing of wetted parts.

#### 3. Symbol

In the symbol (III) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition  $(\frac{\bot}{T})$ , but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.



# **Solenoid Valve Flow Rate Characteristics**

(How to indicate flow rate characteristics)

#### 1. Indication of flow rate characteristics

The flow rate characteristics in equipment such as a solenoid valve, etc. are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow Rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
B	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8379, 8381-1, 8381-2
		Cv	ANSI/(NFPA)T3.21.3 R1-2008
Process fluid control	Kv	_	IEC60534-1: 2005 IEC60534-2-3: 1997 JIS B 2005-1: 2012
equipment	_	Cv	JIS B 2005-1: 2012 JIS B 2005-2-3: 2004 Equipment: JIS B 8471, 8472, 8473

#### 2. Pneumatic equipment

2.1 Indication according to the international standards

(1) Conformed standard

ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—

How to test flow rate characteristics

(2) Definition of flow rate characteristics

The flow rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b.

Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a

Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and

where sonic speed in a certain part of an equipment is reached.

Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar),

relative humidity 65%.

It is stipulated by adding the "(ANR)" after the unit depicting air volume.

(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference

atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

It is described by the practical units as following.

When

 $\frac{{\it P}_{2} + 0.1}{{\it P}_{1} + 0.1} \le {\it b}$ , choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + T}}$$
 .....(1)

When

 $\frac{{\bf P}_{2}+0.1}{{\bf P}_{1}+0.1}>{\bf b}$ , subsonic flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{1 - \left[ \frac{P_2 + 0.1}{P_1 + 0.1} - b}{1 - b} \right]^2 \sqrt{\frac{293}{273 + T}} \dots (2)$$

VX2

VXK VXD

VXZ

VXS VXB

VXE

VXP

VXR

VXH

VXF VX3

VXA

Q: Air flow rate [L/min (ANR)]

C: Sonic conductance [dm3/(s-bar)], dm3 (Cubic decimeter) of SI = L (liter).

**b** : Critical pressure ratio [—]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

T: Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow rate characteristics are shown in Graph (1) For details, please use the calculation software available from SMC website.

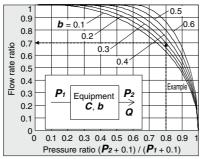
#### Example

Obtain the air flow rate for  $P_1 = 0.4$  [MPa],  $P_2 = 0.3$  [MPa], T = 20 [°C] when a solenoid valve is performed in C = 2 [dm³/(s·bar)] and D = 0.3.

According to formula 1, the maximum flow rate =  $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [L/min (ANR)]}$ 

Pressure ratio = 
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow ratio to be  $\boldsymbol{b} = 0.3$ . Hence, flow rate = Max. flow x flow ratio =  $600 \times 0.7 = 420$  [L/min (ANR)]



Graph (1) Flow rate characteristics

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance  $\bf{C}$  from this maximum flow rate. In addition, calculate  $\bf{b}$  using each data of others and the subsonic flow formula, and then obtain the critical pressure ratio  $\bf{b}$  from that average.

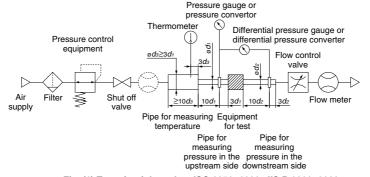


Fig. (1) Test circuit based on ISO 6358: 1989, JIS B 8390: 2000

# Solenoid Valve Flow Rate Characteristics VXK21/22/23 Series

#### 2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: Solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381-1: Fittings for pneumatics—Part 1: Push-in fittings for thermoplastic resin tubing JIS B 8381-2: Fittings for pneumatics—Part 2: Compression fittings for thermoplastic resin tubing

(2) Definition of flow rate characteristics

Effective area S: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1}$$
 0.5, choked flow

$$\mathbf{Q} = 120 \times \mathbf{S} (\mathbf{P}_1 + 0.1) \sqrt{\frac{293}{273 + \mathbf{T}}}$$
 ....(5)

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

$$P_1 + 0.1$$

$$\mathbf{Q} = 240 \times \mathbf{S} \sqrt{(\mathbf{P}_2 + 0.1) (\mathbf{P}_1 - \mathbf{P}_2)} \sqrt{\frac{293}{273 + \mathbf{T}}}$$
 ....(4)

Conversion with sonic conductance C:

Q : Air flow rate[L/min(ANR)]

S : Effective area [mm²]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

T: Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio  $\boldsymbol{b}$  is the unknown equipment. In the formula (2) by the sonic conductance  $\boldsymbol{C}$ , it is the same formula as when  $\boldsymbol{b} = 0.5$ .

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8379, the pressure values are in parentheses and the coefficient of the formula is 12.9.

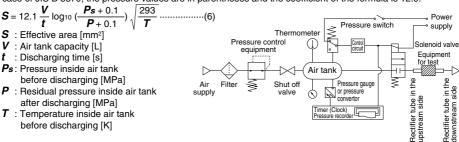


Fig. (2) Test circuit based on JIS B 8390: 2000

VXK VXD

VX2

VXZ

VXS VXB

VXE

VXP

VXR

VXH VXF

VX3

VXA

#### 2.3 Flow coefficient CV factor

The United States Standard ANSI/(NFPA)T3.21.3: R1-2008R: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

This standard defines the Cv factor of the flow coefficient by the following formula that is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P (P_2 + P_a)}{T_c}}}$$
 (7)

 $\Delta P$ : Pressure drop between the static pressure tapping ports [bar]

**P**<sub>1</sub>: Pressure of the upstream tapping port [bar gauge]

 $P_2$ : Pressure of the downstream tapping port [bar gauge]:  $P_2 = P_1 - \Delta P$ 

Q: Flow rate [L/s standard condition]

Pa: Atmospheric pressure [bar absolute]

T1: Upstream absolute temperature [K]

Test conditions are  $< P_1 + P_2 = 6.5 \pm 0.2$  bar absolute,  $T_1 = 297 \pm 5$ K, 0.07 bar  $\le \Delta P$  0.14 bar.

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

#### 3. Process fluid control equipment

(1) Conformed standard

IEC60534-1: 2005: Industrial-process control valves. Part 1: control valve terminology and general considerations

IEC60534-2-3: 1997: Industrial-process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005-1: 2012: Industrial-process control valves – Part 1: Control valve terminology and general considerations
JIS B 2005-2-3: 2004: Industrial-process control valves – Part 2: Flow capacity – Section 3: Test procedures
Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow rate characteristics

**Kv** factor: Value of the clean water flow rate represented by m³/h that runs through the valve (equipment for test) at 5 to 40°C, when the pressure difference is 1 x 105 Pa (1 bar). It is calculated using the following formula:

$$\mathbf{K}\mathbf{v} = \mathbf{Q}\sqrt{\frac{1\times10^5}{\Delta\mathbf{P}}\cdot\frac{\rho}{1000}}$$
....(8)

Kv: Flow coefficient [m3/h]

Q: Flow rate [m3/h]

△P: Pressure difference [Pa]

 $\rho$ : Density of fluid [kg/m<sup>3</sup>]

(3) Formula of flow rate

It is described by the practical units. Also, the flow rate characteristics are shown in Graph (2).

In the case of liquid:

$$Q = 53Kv\sqrt{\frac{\Delta P}{G}}$$
 (9)

Q : Flow rate [L/min]

Kv: Flow coefficient [m3/h]

△P: Pressure difference [MPa]

G: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 232 Kv \sqrt{\Delta P(P_2 + 0.1)}$$
 .....(10)

Q: Flow rate [kg/h]

Kv: Flow coefficient [m3/h]

Δ**P**: Pressure difference [MPa]

 $P_1$ : Upstream pressure [MPa]:  $\Delta P = P_1 - P_2$ 

P2: Downstream pressure [MPa]

# Solenoid Valve Flow Rate Characteristics VXK21/22/23 Series

Conversion of flow coefficient:

Kv = 0.865 Cv .....(11)

Here,

Cv factor: Value of the clean water flow rate represented by US gal/min that runs through the valve at 40 to 100°F, when the pressure difference is 1 lbf/in² (psi)

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.

#### (4) Test method

Connect the equipment for the test to the test circuit shown in Fig. (3), and run water at 5 to 40°C. Then, measure the flow rate with a pressure difference where vaporization does not occur in a turbulent flow (pressure difference of 0.035 MPa to 0.075 MPa when the inlet pressure is within 0.15 MPa to 0.6 MPa). However, as the turbulent flow is definitely caused, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not fall below 1 x 105, and the inlet pressure needs to be set slightly higher to prevent vaporization of the liquid. Substitute the measurement results in formula (8) to calculate **Kv**.

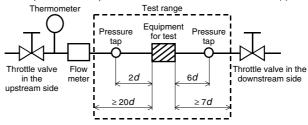
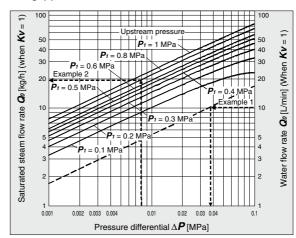


Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005-2-3



#### Graph (2) Flow rate characteristics

#### Example 1)

Obtain the pressure difference when water [15 L/min] runs through the solenoid valve with a  $\mathbf{K}\mathbf{v} = 1.5 \text{ m}^3/\text{h}$ . As the flow rate when  $\mathbf{K}\mathbf{v} = 1$  is calculated as the formula:  $\mathbf{Q}_0 = 15 \times 1/1.5 = 10$  [L/min], read off  $\Delta \mathbf{P}$  when  $\mathbf{Q}_0$  is 10 [L/min] in Graph (2). The reading is 0.036 [MPa].

#### Example 2)

Obtain the saturated steam flow rate when  $P_1 = 0.8$  [MPa] and  $\Delta P = 0.008$  [MPa] with a solenoid valve with a Kv = 0.05 [m³/h]. Read off  $Q_0$  when  $P_1$  is 0.8 and  $\Delta P$  is 0.008 in Graph (2), the reading is 20 kg/h. Therefore, the flow rate is calculated as the formula:  $Q = 0.05/1 \times 20 = 1$  [kg/h].

VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF

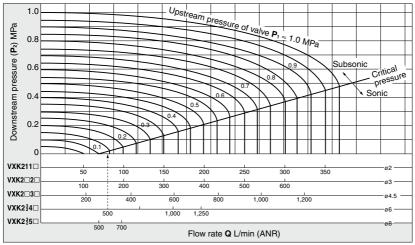
VX3

VXA

# **Flow Rate Characteristics**

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 99 to 103.

#### Air



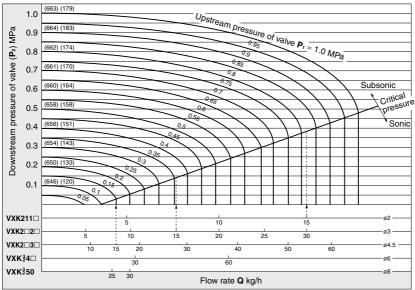
#### How to read the graph

The sonic range pressure to generate a flow rate of 500 L/min (ANR) is

P₁ = 0.14 MPa for a Ø6 orifice (VXK234□) and

 $P_1 = 0.3$  MPa for a Ø4.5 orifice (VX2 $\square$ 3 $\square$ ).

#### Saturated Steam



( ): Saturated steam holding heat (kcal/kg) ( ): Saturation temperature (°C)

#### How to read the graph

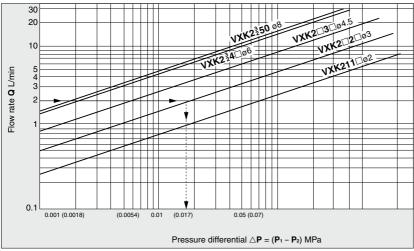
The sonic range pressure to generate a flow rate of 15 kg/h is

 $P_1$  = 0.15 MPa for Ø4.5 orifice (VXK2 $\square$ 3 $\square$ S),  $P_1$  = 0.37 MPa for Ø3 orifice (VXK2 $\square$ 2 $\square$ S), and

P₁ = 0.82 MPa for ø2 orifice (VXK211□S). The holding heat slightly differs depending on the pressure P₁, but at 15 kg/h it is approx. 9700 kcal/h.

# Flow Rate Characteristics VXK21/22/23 Series

#### Water



How to read the graph

When a water flow of 2 L/min is generated, △P = 0.017 MPa for a valve with ø3 orifice (VXK212□, 222□, 232□).

VX2

VXK

VXD VXZ

VXS

VXB

VXE

VXR

VXH

VX3

VXA



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Design

# **.**↑Warning

1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

#### 2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

#### 3. Closed liquid circuit

In a closed circuit, when liquid is static, pressure could rise due to changes in temperature. This pressure rise could cause malfunction and damage to components such as valves. To prevent this, install a relief valve in the system.

#### 4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

#### 5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

#### Selection

# **△** Warning

#### 1. Fluid

#### 1) Type of fluid

Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalog. Use a fluid with a kinematic viscosity of 50 mm²/s or less.

#### 2) Flammable oil, Gas

Do not use the product with combustion-supporting or flammable fluids.

#### 3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Use an oil-free specification when any oily particle must not enter the passage.
- 5) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general cased.

#### Selection

# **⚠** Warning

#### 2. Fluid quality

#### <Air>

#### 1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

#### 2) Install an aftercooler or air dryer, etc.

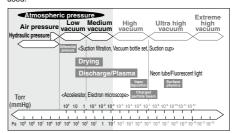
Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

3) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves. If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No.5 for further details on compressed air quality.

#### <Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side.

Please replace the valve after operating the device approximately 300,000 times.



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Selection

# **⚠** Warning

#### <Water>

The supply water includes materials that generate hard sediment or sludge such as calcium and magnesium. Since such scale and sludge can cause the valve to malfunction, install water softening equipment to remove these substances.

#### Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

#### <0il>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed 50 mm²/s.

#### <Steam>

The supply water to a boiler includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge from steam can cause the valve to not operate properly. Install a water softening device, which removes these materials. Do not use operation steam which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as these can cause damage or deterioration.

#### 3. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

#### 4. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

#### 5. Low temperature operation

- The valve can be used in an ambient temperature of between -20°C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water etc. When warming by a heater etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

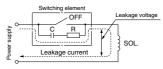
#### Selection

# **⚠** Caution

#### 1. Leakage voltage

When operating the solenoid valve with the controller, take appropriate measures so that the leakage current does not exceed the allowable leakage voltage of the product.

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC coil: 5% or less of rated voltage DC coil: 2% or less of rated voltage

#### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

#### 3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

#### Mounting

# **.** Marning

 If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

#### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

#### Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

#### Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

- Secure with the mounting holes firmly, except in the case of steel piping and copper fittings.
- Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

#### 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.



VX2

VXK

VXD

VXS

VXB

VXE VXP

VXR

VXH

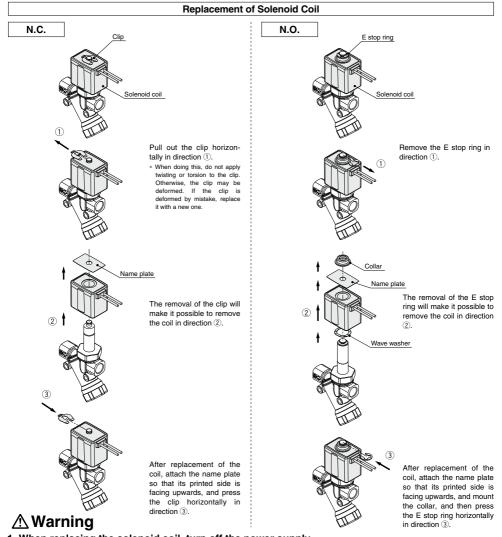
VXF

VX3



Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.



- 1. When replacing the solenoid coil, turn off the power supply.
- Be careful for possible high temperature of the solenoid coil due to the fluid temperature and operating conditions.
- Check the type of the solenoid coil (size, rated voltage, voltage specification, insulation specification).
  - \* Replacement of solenoid coil
  - Cannot be changed between DC and AC.
  - Can be changed between DC and AC (built-in full-wave rectifier type).
  - Can be changed from DC to DC.
  - · Can be changed from AC to AC.







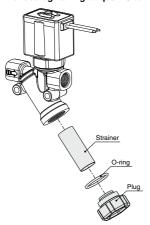
Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### Replacement of Strainer

# **⚠** Warning

- The valve will reach high temperatures from high temperature fluids such as steam. Confirm that the valve has cooled sufficiently before performing works.
   If touched inadvertently, there is a danger of being burned.
- Shut off the fluid supply and release the fluid pressure in the system.
- 3. Shut off the power supply.
- 1) Turn and remove the plug (width across flats of 27 mm).
- 2) Remove the strainer, and clean or replace it.
- 3) Mount the O-ring on the plug and insert the strainer to the end of the plug.
- 4) Screw the plug into the body. (Recommended tightening torque: 23 to 27 N⋅m)



#### Piping

# **⚠** Warning

 During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

# **⚠** Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

#### **Piping**

# **.** Caution

2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.

3. Always tighten threads with the proper tightening torque.

When using steel piping, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

#### **Tightening Torque for Piping**

Thread size	Proper tightening torque (N·m)
Rc1/8	7 to 9
Rc1/4	12 to 14
Rc3/8	22 to 24

4. Connection of piping to products

When connecting piping to a product, avoid mistakes regarding the supply port etc.

#### 5. Winding of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

VXR

VXH

VXF

VX3

VXA

 In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign objects or airtightness of the fittings.

#### Wiring

# **∧** Caution

1. As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.

Furthermore, do not allow excessive force to be applied to the lines.

- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within  $\pm 10\%$  of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within  $\pm 5\%$  of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used.)





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

#### **Operating Environment**

# 

- Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

#### Maintenance

# **⚠** Warning

#### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

### 

#### 1. Strainers

- 1) Be careful regarding clogging of strainers.
- 2) Clean strainers when the pressure drop reaches 0.1 MPa.

#### 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials

4. Exhaust the drainage from an air filter periodically.

#### **Operating Precautions**

# **△**Warning

- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- When problems are caused by a water hammer, install water hammer relief equipment (accumulator etc.), or use an SMC water hammer relief valve (VXR series).

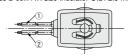
#### **Electrical Connections**

# **⚠** Caution

#### ■ Grommet

Class H coil: AWG18 Insulator O.D. 2.2 mm

Class B coil: AWG20 Insulator O.D. 2.5 mm



Rated voltage	Lead wire color	
	1)	2
DC	Black	Red
100 VAC	Blue	Blue
200 VAC	Red	Red
Other AC	Gray	Gray

\* There is no polarity

#### ■ DIN terminal

Since internal connections are shown below for the DIN terminal, make connections to the power supply accordingly.

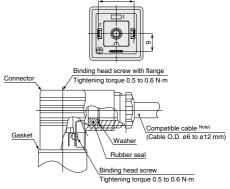


Terminal no.	1	2
DIN terminal	+ (-)	- (+)

- \* There is no polarity.
- Use compatible heavy duty cords with cable O.D. ø6 to ø12 mm.
- Use the tightening torques below for each section.

#### DIN (EN175301-803) Terminal

This DIN terminal corresponds to the Form A DIN connector with an 18 mm terminal pitch, which complies with EN175301-803B.



Note) For an outside cable O.D. ø9 to ø12 mm, remove the internal parts of the rubber seal before using.





Be sure to read this before handling the products.

Refer to back page 50 for Safety Instructions and pages 17 to 19 for 2 Port Solenoid Valve for Fluid Control Precautions.

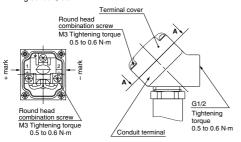
#### **Electrical Connections**

# **⚠** Caution

#### **Conduit terminal**

In the case of the conduit terminal, make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit, etc.

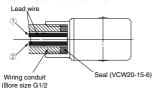


View A-A
(Internal connection diagram)

#### Conduit

When used as an IP65 equivalent, use seal (part no. VCW20-15-6) to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class H coil: AWG18 Insulator O.D. 2.2 mm Class B coil: AWG20 Insulator O.D. 2.5 mm



Tightening torque 0.5 to 0.6 N·m)

Detect with a	Lead wire color	
Rated voltage	1	2
DC	Black	Red
100 VAC	Blue	Blue
200 VAC	Red	Red
Other AC	Gray	Gray

\* There is no polarity for DC.

Description	Part no.
Seal	VCW20-15-6

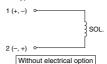
Note) Please order separately.

#### **Electrical Circuits**

# **⚠** Caution

[DC circuit]

Grommet, Conduit, Conduit terminal, DIN type



Grommet, Conduit terminal, DIN type

Varistor

VX2

VXK

VXD

VXZ

VXS

VXB

VXE

VXP

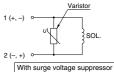
VXR

VXH

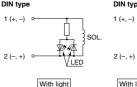
VXF

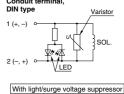
VX3

VXA



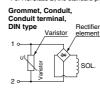
Conduit terminal, Conduit terminal,

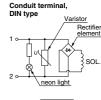




.....g...ee.ge .e.ege eepp

# [AC, Class B (Built-in full wave rectifier type) Circuit] \* For AC/Class B, the standard product is equipped with surge voltage suppressor.



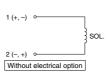


Without electrical option

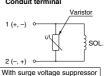
With light

#### [AC, Class B/H Circuit]

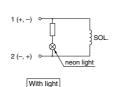
Grommet, Conduit, Conduit terminal



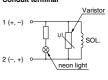
#### Grommet, Conduit terminal



#### Conduit terminal



#### Conduit terminal



With light/surge voltage suppressor

**ØSMC**