## Direct Operated 3 Port Solenoid Valve

## VX31/32/33 Series

For Air, Water, Oil, Steam


Solenoid valves for various fluids used in a wide variety of applications

Improved corrosion resistance
Special magnetic material adopted

Enclosure: Equivalent to IP65

Low-noise construction
Special construction enables to reduce the metal noise. (DC specification)


Reduced power consumption
(DC specification)
VX31: $6 \mathrm{w} \rightarrow 4.5 \mathrm{w}$
VX32: $8 \mathrm{w} \rightarrow 7 \mathrm{w}$
VX33: $11.5 w \rightarrow 10.5 w$

Flame resistance UL94V-0 conformed Flame resistant mold coil material

Improved
maintenance performance
Maintenance is performed easily due to the threaded assembly.

# Direct Operated 3 Port Solenoid Valve VX31/32/33 Series 

## For Air, Water, Oil, Steam



## VX31/32/33 Series <br> Common Specifications

Standard Specifications

| Valve specifications | Valve construction |  | Direct operated poppet |
| :---: | :---: | :---: | :---: |
|  | Withstand pressure (MPa) |  | 3.0 |
|  | Body material |  | Brass (C37), Stainless steel |
|  | Seal material |  | NBR, FKM, EPDM, PTFE, FFKM |
|  | Enclosure |  | Dusttight, Low jetproof (equivalent to IP65)* |
|  | Environment |  | Location without corrosive or explosive gases |
| Coil specifications | Rated voltage | AC (Class B coil, <br> Built-in full-wave rectifier type) <br> AC (Class H coil) | $100 \mathrm{VAC}, 200 \mathrm{VAC}, 110 \mathrm{VAC}, 220 \mathrm{VAC}, 230 \mathrm{VAC}, 240 \mathrm{VAC}, 48 \mathrm{VAC}$ |
|  |  | DC | 24 VDC, 12 VDC |
|  | Allowable voltage fluctuation |  | $\pm 10 \%$ of rated voltage |
|  | Allowable leakage voltage | AC (Class B coil, Built-in full-wave rectifier type) | $\pm 5 \%$ or less of rated voltage |
|  |  | AC (Class H coil) | $\pm 20 \%$ or less of rated voltage |
|  |  | DC | $\pm 2 \%$ or less of rated voltage |
|  | Coil insulation type |  | Class B, Class H |

* Electrical entry, Grommet with surge voltage suppressor (GS) has a rating of IP40.

For enclosure, refer to "Glossary of Terms" on page 403.

## Solenoid Coil Specifications

DC Specification

| Model | Power consumption (W) | Temperature rise ( ${ }^{\circ} \mathrm{C}$ ) Note) |
| :---: | :---: | :---: |
| VX31 | 4.5 | 45 |
| VX32 | 7 | 45 |
| VX33 | 10.5 | 60 |

Note) The values are for an ambient temperature of $20^{\circ} \mathrm{C}$ and at the rated voltage.
AC Specification (Class B coil, Built-in full-wave rectifier type)

| Model | Apparent power (VA)* | Temperature rise ( ${ }^{\circ} \mathrm{C}$ ) ${ }^{\text {Note) }}$ |
| :---: | :---: | :---: |
| VX31 | 7 | 55 |
| VX32 | 9.5 | 60 |
| VX33 | 12 | 65 |

* There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC (Class B). Note) The values are for an ambient temperature of $20^{\circ} \mathrm{C}$ and at the rated voltage.
AC Specification (Class H coil)

| Model |  | Apparent power (VA) |  | Temperature rise ( ${ }^{\circ} \mathrm{C}$ ) Note) |
| :---: | :---: | :---: | :---: | :---: |
|  | Frequency (Hz) | Inrush | Energized |  |
| VX31 | 50 | 33 | 14 | 65 |
|  | 60 | 28 | 12 | 60 |
| VX32 | 50 | 65 | 33 | 100 |
|  | 60 | 55 | 27 | 95 |
| $\mathbf{2}$ VX33 | 50 | 94 | 50 | 120 |
|  | 60 | 79 | 41 | 115 |

Note) The values are for an ambient temperature of $20^{\circ} \mathrm{C}$ and at the rated voltage.

## Contents

For Air /Single Unit ..... P. 382
For Air /Manifold ..... P. 384
For Water /Single Unit ..... P. 386
For Oil /Single Unit ..... P. 388
For Oil /Manifold ..... P. 390
For Steam /Single Unit ..... P. 392
For Vacuum Pad /Single Unit ..... P. 394
For Vacuum Pad /Manifold ..... P. 396
Construction ..... P. 398
Dimensions /Single Unit ..... P. 399
Dimensions /Manifold ..... P. 400
Replacement Parts ..... P. 401

## Direct Operated 3 Port Solenoid Valve

VX31/32/33 Series

## Applicable Fluid Check List

## All Options (Single Unit)



| Fluid and application | Option symbol | Seal material |  | Body material/ Shading coil material Note 6) | Guide pin material | Coil insulation type Note 4) | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Main valve poppet | Fixed sealant |  |  |  |  |
| Air | Nil | NBR | NBR | Brass (C37) | PPS | B | - |
|  | G |  |  | Stainless steel |  |  |  |
| Medium vacuum, Non-leak, Oil-free | M ${ }^{\text {Note 1, 2) }}$ | FKM | FKM | Stainless steel | PPS | B |  |
|  | V Note 1, 2) |  |  | Brass (C37) |  |  |  |
| Water | Nil | NBR | NBR | Brass (C37) | PPS | B |  |
|  | G |  |  | Stainless steel |  |  |  |
| Heated water | E | EPDM | EPDM | Brass (C37)/Cu | Stainless steel | H |  |
|  | P |  |  | Stainless steel/Ag |  |  |  |
| Oil Note 3) | A | FKM | FKM | Brass (C37) | PPS | B |  |
|  | H |  |  | Stainless steel |  |  |  |
|  | D |  |  | Brass (C37)/Cu | Stainless steel | H |  |
|  | N |  |  | Stainless steel/Ag |  |  |  |
| Steam (Max. $183{ }^{\circ} \mathrm{C}$ ) | S | FFKM | PTFE | Brass (C37)/Cu | Stainless steel | H | COM. only |
|  | Q |  |  | Stainless steel/Ag |  |  |  |
| Copper-free, Fluorine-free ${ }^{\text {Note 5) }}$ | J | EPDM | EPDM | Stainless steel | PPS | B | - |
|  | P |  |  | Stainless steel/Ag | Stainless steel | H |  |
| Others | B | EPDM | EPDM | Brass (C37) | PPS | B |  |
|  | C | FFKM | PTFE |  | Stainless steel |  | COM. only |
|  | K Note 1, 2) |  |  | Stainless steel |  |  | COM. only, Oil-free |

All Options (Manifold)*


| Fluid and application | Option symbol | Seal material |  | Body material/ <br> Shading coil material Note 6) | Guide pin material | Coil insulation type Note 4) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Main valve poppet | Fixed sealant |  |  |  |
| Air | Nil | NBR | NBR | Brass (C37) | PPS | B |
| Medium vacuum, Non-leak, Oil-free | V Note 1, 2) | FKM | FKM | Brass (C37) | PPS | B |
| Oil ${ }^{\text {Note 3) }}$ | A | FKM | FKM | Brass (C37) | PPS | B |
|  | D |  |  | Brass (C37)/Cu | Stainless steel | H |
| Others | B | EPDM | EPDM | Brass (C37) | PPS | B |
|  | E |  |  | Brass (C37)/Cu | Stainless steel | H |

[^0]Note 1) The leakage amount ( $10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{s}$ ) of " V ", " M " options are values when differential pressure is 0.1 MPa .
Note 2) " $V$ ", "M" and "K" options are for oil-free treatment
Note 3) The dynamic viscosity of the fluid must not exceed $50 \mathrm{~mm}^{2} / \mathrm{s}$.
Note 4) Coil insulation type Class H: AC spec. only, Class B/AC spec.: built-in full-wave rectifier type only
Note 5) The nuts (non-welded parts) are nickel plated on the Brass (C37) material.
Note 6) There is no shading coil attached to DC spec. or Class B/AC spec.

## VX31/32/33 Series

## For Air/Single Unit

## (Non-leak, Medium vacuum)

## Model / Valve Specifications



Note) Symbols for N.C. and N.O. types
The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (T).
However, use each port pressure in the state shown below.
N.C. type: Pressure at port $1 \geq$ Pressure at port $2 \geq$ Pressure at port 3
N.O. type: Pressure at port $3 \geq$ Pressure at port $2 \geq$ Pressure at port 1

| Port size | Orifice diameter (mmø) | Model | Max. operating pressure differential ${ }^{\text {Note } 3)}$ (MPa) |  |  | Flow rate characteristics ${ }^{\text {Note 1) }}$ |  |  | Max. system pressure (MPa) | Note 2) <br> Weight <br> (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | N.C. | N.O. | COM. | C[dm ${ }^{3} /(\mathrm{s}$-bar)] | b | Cv |  |  |
| $\begin{gathered} 1 / 8 \\ (6 A) \end{gathered}$ | 1.5 | VX311■-01 | 1 | 1 | 0.7 | 0.29 | 0.32 | 0.08 | 2.0 | 380 |
|  | 2.2 | VX312■-01 | 0.7 | 0.5 | 0.4 | 0.60 | 0.25 | 0.15 |  |  |
|  | 3 | VX313 $\square$-01 | 0.3 | 0.3 | 0.2 | 0.82 | 0.20 | 0.20 |  |  |
| $\begin{gathered} 1 / 4 \\ (8 \mathrm{~A}) \end{gathered}$ | 1.5 | VX311-02 | 1 | 1 | 0.7 | 0.29 | 0.32 | 0.08 |  |  |
|  | 2.2 | VX312■-02 | 0.7 | 0.5 | 0.4 | 0.60 | 0.25 | 0.15 |  |  |
|  |  | VX322■-02 | 1.2 | 1 | 0.7 | 0.64 | 0.40 | 0.17 |  | 530 |
|  |  | VX332■-02 | 1.6 | 1.6 | 1 |  |  |  |  | 730 |
|  | 3 | VX313 $\square$-02 | 0.3 | 0.3 | 0.2 | 0.82 | 0.20 | 0.20 |  | 380 |
|  |  | VX323■-02 | 0.6 | 0.5 | 0.3 | 1.1 | 0.25 | 0.27 |  | 530 |
|  |  | VX333 -02 | 1 | 0.9 | 0.6 |  |  |  |  | 730 |
|  | 4 | VX324■-02 | 0.3 | 0.25 | 0.2 | 1.6 | 0.20 | 0.38 |  | 530 |
|  |  | VX334■-02 | 0.5 | 0.4 | 0.3 |  |  |  |  | 730 |
| $\begin{gathered} 3 / 8 \\ (10 \mathrm{~A}) \end{gathered}$ | 2.2 | VX322■-03 | 1.2 | 1 | 0.7 | 0.64 | 0.40 | 0.17 |  | 530 |
|  |  | VX332■-03 | 1.6 | 1.6 | 1 |  |  |  |  | 730 |
|  | 3 | VX323■-03 | 0.6 | 0.5 | 0.3 | 1.1 | 0.25 | 0.27 |  | 530 |
|  |  | VX333■-03 | 1 | 0.9 | 0.6 |  |  |  |  | 730 |
|  | 4 | VX324■-03 | 0.3 | 0.25 | 0.2 | 1.6 | 0.20 | 0.38 |  | 530 |
|  |  | VX334■-03 | 0.5 | 0.4 | 0.3 |  |  |  |  | 730 |

Note 1) The flow rate characteristics of this product have variations.
When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.
Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.
Also, add 60 g for VX31 $\square \square, 80 \mathrm{~g}$ for $\mathrm{VX} 32 \square \square$ and $\mathrm{VX} 33 \square \square$ respectively for bracket option.
Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure.

## Fluid and Ambient Temperature

| Power source | Fluid tem | ature ( ${ }^{\circ} \mathrm{C}$ ) | Ambient temperature ( ${ }^{\circ} \mathrm{C}$ ) |
| :---: | :---: | :---: | :---: |
|  | Solenoid valve option (symbol) |  |  |
|  | Nil, G | V, M |  |
| AC | $-10^{\text {Note) }}$ to 60 | $-10^{\text {Note) }}$ to 40 | -20 to 60 |
| DC | $-10^{\text {Note) }}$ to 60 | $-10^{\text {Note) }}$ to 40 | -20 to 40 |

Note) Dew point temperature: $-10^{\circ} \mathrm{C}$ or less

## Valve Leakage Rate

Internal Leakage / External Leakage

| Seal material | Max. operating <br> pressure differential | Leakage rate |  |
| :---: | :---: | :---: | :---: |
|  |  | Non-leak, Medium <br> vacuum Note) |  |
| NBR, FKM | From 0 to less than 1 MPa | $1 \mathrm{~cm}^{3} / \mathrm{min}$ or less | $10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec}$ |
| or less |  |  |  |

Note) The leakage amount ( $10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec}$ ) for the " V " and " M " option are values when the differential pressure is 0.1 MPa .


Table (1) Model/Orifice Diameter/Port Size

| Solenoid valve model |  |  |  | Orifice symbol (Diameter) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | VX31 | VX32 | VX33 | $\begin{gathered} \mathbf{1} \\ (1.5 \mathrm{~mm} \sigma) \end{gathered}$ | $\begin{gathered} \mathbf{2} \\ (2.2 \mathrm{~mm}) \\ \hline \end{gathered}$ | $\begin{gathered} \mathbf{3} \\ (3 \mathrm{~mm}) \end{gathered}$ | $\begin{gathered} \hline 4 \\ (4 \mathrm{~mm}) \end{gathered}$ |
| $\begin{gathered} \text { Port } \\ \text { symbol } \\ \text { (Port size) } \end{gathered}$ | 01 (1/8) | - | - | - | - | $\bigcirc$ | - |
|  | 02 (1/4) | - | - | $\bigcirc$ | - | $\bigcirc$ | - |
|  | - | 02 (1/4) | 02 (1/4) | - | $\bigcirc$ | $\bigcirc$ | - |
|  | - | 03 (3/8) | 03 (3/8) | - | - | $\bigcirc$ | $\bigcirc$ |

Table (2) Solenoid Valve Option

| Option symbol | Seal material |  | $\begin{array}{\|c\|} \hline \text { Body material/ } \\ \text { Shading coil } \\ \text { material } \end{array}$ | Guide pin material | Coil <br> insulation <br> type | Note ${ }^{\text {Note) }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Main valve poppet | Fixed sealant |  |  |  |  |
| Nil | NBR | NBR | Brass (C37) | PPS | B |  |
| G |  |  | $\begin{gathered} \hline \text { Stainless } \\ \text { steel } \\ \hline \end{gathered}$ |  |  | - |
| M | FKM | FKM | Stainless steel |  |  | $\begin{gathered} \text { Non-leak } \\ \left(10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec}\right), \end{gathered}$ |
| V |  |  | Brass (C37) |  |  | Medium vacuum (0.1 Pa.abs), Oil-free |

[^1]Table (3) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class B |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC/} \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - Note) | $\bigcirc$ | - Note) |
|  | 2 | 200 V |  | - |  |
|  | 3 | 110 V |  | $\bigcirc$ |  |
|  | 4 | 220 V |  | $\bigcirc$ |  |
|  | 7 | 240 V |  | - |  |
|  | 8 | 48 V |  | - |  |
|  | J | 230 V |  | - |  |
| DC | 5 | 24 V | - | $\bigcirc$ | $\bigcirc$ |
|  | 6 | 12 V | $\bigcirc$ | - | - |

Note 1) Option $S, Z$ are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

* Class H coil is not available.


## VVX31／32／33 Series

## For Air／Manifold

## （Non－leak，Medium vacuum）

## Solenoid Valve for Manifold／Valve Specifications

N．C．

## Symbol


N．O．

## Symbol



## COM．

## Symbol



Note）Symbols for N．C．and N．O．types
The symbols show that the N．C．type：port 3 and N．O．type：port 1 are in a blocked state（ $T$ ）．
However，use each port pressure in the state shown below．
N．C．type：Pressure at port $1 \geq$ Pressure at port $2 \geq$ Pressure at port 3
N．O．type：Pressure at port $3 \geq$ Pressure at port $2 \geq$ Pressure at port 1

| Orifice diameter （mmø） | Model | Max．operating pressure differential ${ }^{\text {Note 2）}}$（ MPa ） |  |  | Flow rate characteristics ${ }^{\text {Note 1）}}$ |  |  | Max．system pressure （MPa） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | N．C． | N．O． | COM． | C［dm ${ }^{3} /(\mathrm{s} \cdot \mathrm{bar})$ ］ | b | Cv |  |
| 1.5 | VX311口－00 | 1 | 1 | 0.7 | 0.29 | 0.32 | 0.08 | 2.0 |
| 2.2 | VX312■－00 | 0.7 | 0.5 | 0.4 | 0.60 | 0.25 | 0.15 |  |
|  | VX322■－00 | 1.2 | 1 | 0.7 | 0.64 | 0.40 | 0.17 |  |
|  | VX332■－00 | 1.6 | 1.6 | 1 |  |  |  |  |
| 3 | VX313口－00 | 0.3 | 0.3 | 0.2 | 0.82 | 0.20 | 0.20 |  |
|  | VX323■－00 | 0.6 | 0.5 | 0.3 | 1.1 | 0.25 | 0.27 |  |
|  | VX333口－00 | 1 | 0.9 | 0.6 |  |  |  |  |
| 4 | VX324■－00 | 0.3 | 0.25 | 0.2 | 1.6 | 0.20 | 0.38 |  |
|  | VX334■－00 | 0.5 | 0.4 | 0.3 |  |  |  |  |

Note 1）The flow rate characteristics of this product have variations．
When the highly precise flow control is required according to the system to be used，select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment．
Note 2）Refer to＂Glossary of Terms＂on page 403 for details on the max．operating pressure differential and the max．system pressure．

## Fluid and Ambient Temperature

| Power source | Fluid temp | ature（ ${ }^{\circ} \mathrm{C}$ ） | Ambienttemperature$\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: |
|  | Solenoid valve option（symbol） |  |  |
|  | Nil | V |  |
| AC | $-10^{\text {Note）}}$ to 60 | $-10^{\text {Note）}}$ to 40 | －20 to 60 |
| DC | $-10^{\text {Note）}}$ to 60 | $-10^{\text {Note）}}$ to 40 | －20 to 40 |

Note）Dew point temperature：$-10^{\circ} \mathrm{C}$ or less

## Valve Leakage Rate

Internal Leakage／External Leakage

| Seal material | Max．operating pressure differential | Leakage rate |  |
| :---: | :---: | :---: | :---: |
|  |  | Air | Non－leak，Medium vacuum Note） |
| NBR，FKM | From 0 to less than 1 MPa | $1 \mathrm{~cm}^{3} / \mathrm{min}$ or less | $\begin{gathered} 10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec} \\ \text { or less } \\ \hline \end{gathered}$ |
|  | 1 MPa or more | $2 \mathrm{~cm}^{3} / \mathrm{min}$ or less |  |

[^2]How to Order (Solenoid Valve for Manifold)


Table (2) Solenoid Valve Option

| Option <br> symbol | Seal material <br> Main valve <br> poppet |  | Fixed <br> sealant | Body <br> material | Guide pin <br> material | Coil <br> insulation <br> type |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | Note Note) $^{\text {Nil }}$

* Aluminum is only available as a material for the manifold base.

Note) The leakage amount ( $10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec}$ ) for the " V "option are values when the differential pressure is 0.1 MPa .
Table (3) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class B |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC} / \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With <br> light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - Note) | - | - Note) |
|  | 2 | 200 V |  | - |  |
|  | 3 | 110 V |  | - |  |
|  | 4 | 220 V |  | - |  |
|  | 7 | 240 V |  | - |  |
|  | 8 | 48 V |  | - |  |
|  | J | 230 V |  | - |  |
| DC | 5 | 24 V | - | - | - |
|  | 6 | 12 V | - | - | - |

* Class H coil is not available.

Note) Option $\mathrm{S}, \mathrm{Z}$ are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

## For Water/Single Unit

## Model / Valve Specifications


N.O. type: Pressure at port $3 \geq$ Pressure at port $2 \geq$ Pressure at port 1

| Port size | Orifice diameter (mmø) | Model | Max. operating pressure differential ${ }^{\text {Note 3) }}(\mathrm{MPa})$ |  |  | Flow rate characteristics ${ }^{\text {Note 1) }}$ |  | Max. system pressure (MPa) | Note 2) Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | N.C. | N.O. | COM. | Kv | Cv converted |  |  |
| $\begin{gathered} 1 / 8 \\ (6 A) \end{gathered}$ | 1.5 | VX311■-01 | 1 | 1 | 0.7 | 0.07 | 0.08 | 2.0 | 380 |
|  | 2.2 | VX312■-01 | 0.7 | 0.5 | 0.4 | 0.14 | 0.16 |  |  |
|  | 3 | VX313■-01 | 0.3 | 0.3 | 0.2 | 0.21 | 0.24 |  |  |
| $\begin{gathered} 1 / 4 \\ (8 \mathrm{~A}) \end{gathered}$ | 1.5 | VX311-02 | 1 | 1 | 0.7 | 0.07 | 0.08 |  |  |
|  | 2.2 | VX312■-02 | 0.7 | 0.5 | 0.4 | 0.14 | 0.16 |  |  |
|  |  | VX322■-02 | 1.2 | 1 | 0.7 | 0.16 | 0.19 |  | 530 |
|  |  | VX332■-02 | 1.6 | 1.6 | 1 |  |  |  | 730 |
|  | 3 | VX313 --02 | 0.3 | 0.3 | 0.2 | 0.21 | 0.24 |  | 380 |
|  |  | VX323 --02 | 0.6 | 0.5 | 0.3 | 0.28 | 0.33 |  | 530 |
|  |  | VX333■-02 | 1 | 0.9 | 0.6 |  |  |  | 730 |
|  | 4 | VX324■-02 | 0.3 | 0.25 | 0.2 | 0.43 | 0.50 |  | 530 |
|  |  | VX334■-02 | 0.5 | 0.4 | 0.3 |  |  |  | 730 |
| $\begin{gathered} 3 / 8 \\ (10 A) \end{gathered}$ | 2.2 | VX322■-03 | 1.2 | 1 | 0.7 | 0.16 | 0.19 |  | 530 |
|  |  | VX332■-03 | 1.6 | 1.6 | 1 |  |  |  | 730 |
|  | 3 | VX323■-03 | 0.6 | 0.5 | 0.3 | 0.28 | 0.33 |  | 530 |
|  |  | VX333 --03 | 1 | 0.9 | 0.6 |  |  |  | 730 |
|  | 4 | VX324■-03 | 0.3 | 0.25 | 0.2 | 0.43 | 0.50 |  | 530 |
|  |  | VX334■-03 | 0.5 | 0.4 | 0.3 |  |  |  | 730 |

Note 1) The flow rate characteristics of this product have variations.
When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.
Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.
Also, add 60 g for $V X 31 \square \square, 80 \mathrm{~g}$ for $\mathrm{VX} 32 \square \square$ and $V X 33 \square \square$ respectively for bracket option.
Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure.

## Fluid and Ambient Temperature

| Power source | Fluid temperature $\left({ }^{\circ} \mathrm{C}\right)$ |  | Ambient <br> temperature <br> $\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: |
|  | Solenoid valve option (Symbol) |  |  |
|  | Nil, G, H | $\mathbf{E ,}, \mathbf{P}$ | -20 to 60 |
| AC | 1 to 60 | 1 to 99 | -20 to 40 |
| DC | 1 to 40 | - |  |

[^3]
## Valve Leakage Rate

Internal Leakage / External Leakage

| Seal material | Max. operating <br> pressure differential | Leakage rate (Water) |
| :---: | :---: | :---: |
| NBR, FKM, EPDM | From 0 to less than 1 MPa | $0.1 \mathrm{~cm}^{3} / \mathrm{min}$ or less |
|  | 1 MPa or more | $0.2 \mathrm{~cm}^{3} / \mathrm{min}$ or less |



* Refer to Table (3) shown below for availability.
* Refer to Table (3) for available combinations between each electrical option (S, L, Z) and rated voltage.
Refer to page 401 for ordering coil only.

Table (1) Model/Orifice Diameter/Port Size

| Solenoid valve model |  |  |  | Orifice symbol (Diameter) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | VX31 | VX32 | VX33 | $\begin{array}{\|c\|} \hline 1 \\ (1.5 \mathrm{~mm}) \end{array}$ | $\begin{gathered} \mathbf{2} \\ (2.2 \mathrm{mmø}) \end{gathered}$ | $\begin{gathered} \mathbf{3} \\ (3 \mathrm{mmø}) \end{gathered}$ | $\begin{gathered} 4 \\ (4 \mathrm{mmø}) \end{gathered}$ |
| Port symbol (Port size) | 01 (1/8) | - | - | $\bigcirc$ | $\bigcirc$ | - | - |
|  | 02 (1/4) | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |
|  | - | 02 (1/4) | $02(1 / 4)$ | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | - | 03 (3/8) | 03 (3/8) | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |

## Table (2) Solenoid Valve Option

| Option symbol | Seal material |  | Body material/ Shading coil material | Guide pin material | Coilinsulation type | Note |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Main valve poppet | Fixed sealant |  |  |  |  |
| Nil | NBR | NBR | Brass (C37) | PPS | B | - |
| G |  |  | Stainless steel |  |  |  |
| E | EPDM | EPDM | Brass (C37)/Cu | Stainless steel | H | Heated water |
| P |  |  | Stainless steel/Ag |  |  |  |
| H | FKM | FKM | Stainless steel | PPS | B | - |

Table (3) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class B |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC/} \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - Note) | $\bigcirc$ | - Note) |
|  | 2 | 200 V |  | - |  |
|  | 3 | 110 V |  | - |  |
|  | 4 | 220 V |  | - |  |
|  | 7 | 240 V |  | - |  |
|  | 8 | 48 V |  | - |  |
|  | J | 230 V |  | - |  |
| DC | 5 | 24 V | $\bigcirc$ | $\bigcirc$ | - |
|  | 6 | 12 V | $\bigcirc$ | - | - |

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

| Rated voltage |  |  | Class H |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC} / \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With light | With light and surge voltage suppressor |
| AC | 1 | 100 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 2 | 200 V | - | - | - |
|  | 3 | 110 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 4 | 220 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 7 | 240 V | - | - | - |
|  | 8 | 48 V | $\bigcirc$ | - | - |
|  | J | 230 V | $\bigcirc$ | - | - |
| DC | 5 | 24 V | DC specification is not available. |  |  |
|  | 6 | 12 V |  |  |  |

## For Oil／Single Unit

## Model／Valve Specifications



The symbols show that the N．C．type：port 3 and N．O．type：port 1 are in a blocked state（T）．
However，use each port pressure in the state shown below．
N．C．type：Pressure at port $1 \geq$ Pressure at port $2 \geq$ Pressure at port 3
N．O．type：Pressure at port $3 \geq$ Pressure at port $2 \geq$ Pressure at port 1

| Port size | Orifice diameter （mmø） | Model | Max．operating pressure differential ${ }^{\text {Note } 3)}(\mathrm{MPa})$ |  |  | Flow rate characteristics ${ }^{\text {Note 1）}}$ |  | Max．system pressure （MPa） | Note 2） Weight （g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | N．C． | N．O． | COM． | Kv | Cv converted |  |  |
| $\begin{gathered} 1 / 8 \\ (6 A) \end{gathered}$ | 1.5 | VX311口－01 | 1 | 1 | 0.7 | 0.07 | 0.08 | 2.0 | 380 |
|  | 2.2 | VX312■－01 | 0.7 | 0.5 | 0.4 | 0.14 | 0.16 |  |  |
|  | 3 | VX313口－01 | 0.3 | 0.3 | 0.2 | 0.21 | 0.24 |  |  |
| $\begin{gathered} 1 / 4 \\ (8 \mathrm{~A}) \end{gathered}$ | 1.5 | VX311口－02 | 1 | 1 | 0.7 | 0.07 | 0.08 |  |  |
|  | 2.2 | VX312■－02 | 0.7 | 0.5 | 0.4 | 0.14 | 0.16 |  |  |
|  |  | VX322■－02 | 1.2 | 1 | 0.7 | 0.16 | 0.19 |  | 530 |
|  |  | VX332■－02 | 1.6 | 1.6 | 1 |  |  |  | 730 |
|  | 3 | VX313口－02 | 0.3 | 0.3 | 0.2 | 0.21 | 0.24 |  | 380 |
|  |  | VX323口－02 | 0.6 | 0.5 | 0.3 | 0.28 | 0.33 |  | 530 |
|  |  | VX333口－02 | 1 | 0.9 | 0.6 |  |  |  | 730 |
|  | 4 | VX324■－02 | 0.3 | 0.25 | 0.2 | 0.43 | 0.50 |  | 530 |
|  |  | VX334■－02 | 0.5 | 0.4 | 0.3 |  |  |  | 730 |
| $\begin{gathered} 3 / 8 \\ (10 \mathrm{~A}) \end{gathered}$ | 2.2 | VX322■－03 | 1.2 | 1 | 0.7 | 0.16 | 0.19 |  | 530 |
|  |  | VX332■－03 | 1.6 | 1.6 | 1 |  |  |  | 730 |
|  | 3 | VX323■－03 | 0.6 | 0.5 | 0.3 | 0.28 | 0.33 |  | 530 |
|  |  | VX333口－03 | 1 | 0.9 | 0.6 |  |  |  | 730 |
|  | 4 | VX324■－03 | 0.3 | 0.25 | 0.2 | 0.43 | 0.50 |  | 530 |
|  |  | VX334■－03 | 0.5 | 0.4 | 0.3 |  |  |  | 730 |

Note 1）The flow rate characteristics of this product have variations．
When the highly precise flow control is required according to the system to be used，select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment．
Note 2）Weight of grommet type．Add 10 g for conduit， 30 g for DIN terminal，and 60 g for conduit terminal type respectively．
Also，add 60 g for $\mathrm{VX} 31 \square \square, 80 \mathrm{~g}$ for $\mathrm{VX} 32 \square \square$ and $\mathrm{VX} 33 \square \square$ respectively for bracket option．
Note 3）Refer to＂Glossary of Terms＂on page 403，for details on the max．operating pressure differential and the max．system pressure．

Fluid and Ambient Temperature

| Power source | Fluid temperature $\left({ }^{\circ} \mathrm{C}\right)$ |  | Ambient <br> temperature <br> $\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: |
|  | Solenoid valve option（Symbol） |  |  |
|  | $\mathbf{A , H}$ | $\mathbf{D}, \mathbf{N}$ | -20 to 60 |
| AC | $-5^{\text {Note）}}$ to 60 | $-5^{\text {Note）}}$ to 120 | -20 to 40 |
| DC | $-5^{\text {Note）}}$ to 40 | - | -20 |

[^4]
## Valve Leakage Rate

Internal Leakage／External Leakage

| Seal material | Max．operating <br> pressure differential | Leakage rate（Oil） |
| :---: | :---: | :---: |
| FKM | From 0 to less than 1 MPa | $0.1 \mathrm{~cm}^{3} / \mathrm{min}$ or less |
|  | 1 MPa or more | $0.2 \mathrm{~cm}^{3} / \mathrm{min}$ or less |



* Refer to Table (3) shown below for availability.

Refer to page 401 for ordering coil only.

Table (1) Model/Orifice Diameter/Port Size

| Solenoid valve model |  |  |  | Orifice symbol (Diameter) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | VX31 | VX32 | VX33 | $\begin{gathered} \mathbf{1} \\ (1.5 \mathrm{~mm}) \end{gathered}$ | $\begin{gathered} \mathbf{2} \\ (2.2 \mathrm{mmø}) \end{gathered}$ | $\begin{gathered} \mathbf{3} \\ (3 \mathrm{mmø}) \end{gathered}$ | $\begin{gathered} 4 \\ (4 \mathrm{mmø}) \end{gathered}$ |
| Port symbol (Port size) | 01 (1/8) | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |
|  | 02 (1/4) | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |
|  | - | 02 (1/4) | $02(1 / 4)$ | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | - | 03 (3/8) | 03 (3/8) | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |

Table (2) Solenoid Valve Option

| Option symbol | Seal material |  | Body material/ Shading coil material | Guide pin material | Coil insulation type |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Main valve poppet | Fixed sealant |  |  |  |
| A | FKM | FKM | Brass (C37) | PPS | B |
| H |  |  | Stainless steel |  |  |
| D |  |  | Brass (C37)/Cu | Stainless steel | H |
| N |  |  | Stainless steel/Ag |  |  |

Table (3) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class B |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC} / \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With <br> light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - Note) | - | - Note) |
|  | 2 | 200 V |  | - |  |
|  | 3 | 110 V |  | - |  |
|  | 4 | 220 V |  | - |  |
|  | 7 | 240 V |  | - |  |
|  | 8 | 48 V |  | - |  |
|  | J | 230 V |  | - |  |
| DC | 5 | 24 V | $\bigcirc$ | $\bigcirc$ | - |
|  | 6 | 12 V | $\bigcirc$ | - | - |

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

| Rated voltage |  |  | Class H |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC} / \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With light | With light and surge voltage suppressor |
| AC | 1 | 100 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 2 | 200 V | - | - | , |
|  | 3 | 110 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 4 | 220 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 7 | 240 V | - | - | - |
|  | 8 | 48 V | - | - | - |
|  | J | 230 V | $\bigcirc$ | - | - |
| DC | 5 | 24 V | DC specification is not available. |  |  |
|  | 6 | 12 V |  |  |  |

## VVX31/32/33 Series

## For Oil /Manifold

## Solenoid Valve for Manifold / Valve Specifications

N.C.

Symbol

N.O.

## Symbol



## COM.

Symbol


Note) Symbols for N.C. and N.O. types
The symbols show that the N.C. type: port 3 and N.O. type: port 1 are in a blocked state (T).
However, use each port pressure in the state shown below.
N.C. type: Pressure at port $1 \geq$ Pressure at port $2 \geq$ Pressure at port 3
N.O. type: Pressure at port $3 \geq$ Pressure at port $2 \geq$ Pressure at port 1

| Orifice diameter (mmø) | Model | Max. operating pressure differential ${ }^{\text {Note 2) }}$ ( MPa ) |  |  | Flow rate characteristics ${ }^{\text {Note 1) }}$ |  | Max. system pressure (MPa) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | N.C. | N.O. | COM. | Kv | Cv converted |  |
| 1.5 | VX311■-00 | 1 | 1 | 0.7 | 0.07 | 0.08 | 2.0 |
| 2.2 | VX312■-00 | 0.7 | 0.5 | 0.4 | 0.14 | 0.16 |  |
|  | VX322■-00 | 1.2 | 1 | 0.7 | 0.16 | 0.19 |  |
|  | VX332■-00 | 1.6 | 1.6 | 1 |  |  |  |
| 3 | VX313■-00 | 0.3 | 0.3 | 0.2 | 0.21 | 0.24 |  |
|  | VX323 $\square$-00 | 0.6 | 0.5 | 0.3 | 0.28 | 0.33 |  |
|  | VX333 $\square$-00 | 1 | 0.9 | 0.6 |  |  |  |
| 4 | VX324■-00 | 0.3 | 0.25 | 0.2 | 0.43 | 0.50 |  |
|  | VX334■-00 | 0.5 | 0.4 | 0.3 |  |  |  |

Note 1) The flow rate characteristics of this product have variations.
When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.
Note 2) Refer to "Glossary of Terms" on page 403 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

| Power source | Fluid temperature $\left({ }^{\circ} \mathrm{C}\right)$ |  | Ambient <br> temperature <br> $\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: | :---: |
|  | Solenoid valve option $($ Symbol $)$ |  |  |
|  | A | D | -20 to 60 |
| AC | $-5^{\text {Note) }}$ to 60 | $-5^{\text {Note) }}$ to 120 | -20 to 40 |
| DC | $-5^{\text {Note) }}$ to 40 | - | - |

Note) Dynamic viscosity: $50 \mathrm{~mm}^{2} / \mathrm{s}$ or less

## Valve Leakage Rate

Internal Leakage / External Leakage

| Seal material | Max. operating <br> pressure differential | Leakage rate (Oil) |
| :---: | :---: | :---: |
| FKM | From 0 to less than 1 MPa | $0.1 \mathrm{~cm}^{3} / \mathrm{min}$ or less |
|  | 1 MPa or more | $0.2 \mathrm{~cm}^{3} / \mathrm{min}$ or less |

How to Order (Solenoid Valve for Manifold)


Table (1) Model/Orifice/Diameter

| Solenoid valve model | Orifice symbol (Diameter) |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | $\begin{array}{\|c\|} \hline \mathbf{1} \\ (1.5 \mathrm{~mm} \varnothing) \\ \hline \end{array}$ | $\begin{array}{\|c\|} \hline \mathbf{2} \\ (2.2 \mathrm{~mm}) \\ \hline \end{array}$ | $\begin{gathered} \mathbf{3} \\ (3 \mathrm{~mm}) \end{gathered}$ | $\begin{gathered} \mathbf{4} \\ (4 \mathrm{~mm}) \\ \hline \end{gathered}$ |
| VX31 | - | $\bigcirc$ | $\bigcirc$ | - |
| VX32 | - | - | $\bigcirc$ | $\bigcirc$ |
| VX33 | - | - | - | - |

Table (2) Solenoid Valve Option

| Option <br> symbol | Seal material <br> Main valve <br> poppet | Fixed <br> sealant | Body material/ <br> Shading coil <br> material | Guide pin <br> material | Coil <br> insulation <br> type |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | FKM | FKM | Brass (C37) | PPS | B |
|  |  |  | Brass (C37)/Cu | Stainless <br> steel | H |

* Aluminum is only available as a material for the manifold base.

Table (3) Rated Voltage - Electrical Entry - Electrical Option

| Rated voltage |  |  | Class B |  |  | Class H |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z | S | L | Z |
| $\begin{aligned} & \mathrm{AC} / \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | $\begin{gathered} \text { With surge } \\ \text { voltage } \\ \text { suppressor } \end{gathered}$ | With light | With light and surge voltage suppressor | With surge voltage suppresso | With light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - Note) | $\bigcirc$ | - Note) | - | $\bigcirc$ | $\bigcirc$ |
|  | 2 | 200 V |  | - |  | - | $\bigcirc$ | $\bigcirc$ |
|  | 3 | 110 V |  | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 4 | 220 V |  | - |  | - | - | - |
|  | 7 | 240 V |  | - |  | - | - | - |
|  | 8 | 48 V |  | - |  | $\bigcirc$ | - | - |
|  | J | 230 V |  | - |  | $\bigcirc$ | - | - |
| DC | 5 | 24 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | DC specification is not available. |  |  |
|  | 6 | 12 V | $\bigcirc$ | - | - |  |  |  |

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

## For Steam/Single Unit

## Model / Valve Specifications

## COM.



| Port size | Orifice diameter (mmø) | Model | Max. operating pressure differential Note 3) (MPa) | Flow rate characteristics ${ }^{\text {Note 1) }}$ |  | Max. system pressure (MPa) | Note 2) Weight (g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | COM. | Kv | Cv converted |  |  |
| $\begin{gathered} 1 / 8 \\ (6 A) \end{gathered}$ | 1.5 | VX3114-01 | 0.7 | 0.07 | 0.08 | 1.0 | 380 |
|  | 2.2 | VX3124-01 | 0.4 | 0.14 | 0.16 |  |  |
|  | 3 | VX3134-01 | 0.2 | 0.21 | 0.24 |  |  |
| $\begin{gathered} 1 / 4 \\ (8 \mathrm{~A}) \end{gathered}$ | 1.5 | VX3114-02 | 0.7 | 0.07 | 0.08 |  |  |
|  | 2.2 | VX3124-02 | 0.4 | 0.14 | 0.16 |  |  |
|  |  | VX3224-02 | 0.7 | 0.16 | 0.19 |  | 530 |
|  |  | VX3324-02 | 1 |  |  |  | 730 |
|  | 3 | VX3134-02 | 0.2 | 0.21 | 0.24 |  | 380 |
|  |  | VX3234-02 | 0.3 | 0.28 | 0.33 |  | 530 |
|  |  | VX3334-02 | 0.6 |  |  |  | 730 |
|  | 4 | VX3244-02 | 0.2 | 0.43 | 0.50 |  | 530 |
|  |  | VX3344-02 | 0.3 |  |  |  | 730 |
| $\begin{gathered} 3 / 8 \\ (10 A) \end{gathered}$ | 2.2 | VX3224-03 | 0.7 | 0.16 | 0.19 |  | 530 |
|  |  | VX3324-03 | 1 |  |  |  | 730 |
|  | 3 | VX3234-03 | 0.3 | 0.28 | 0.33 |  | 530 |
|  |  | VX3334-03 | 0.6 |  |  |  | 730 |
|  | 4 | VX3244-03 | 0.2 | 0.43 | 0.50 |  | 530 |
|  |  | VX3344-03 | 0.3 |  |  |  | 730 |

Note 1) The flow rate characteristics of this product have variations.
When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.
Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.
Also, add 60 g for VX31ロロ, 80 g for VX32■■ and VX33 $\square \square$ respectively for bracket option.
Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

| Power source | Fluid temperature ( ${ }^{\circ} \mathrm{C}$ ) | Ambient temperature ( $\left.{ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: |
|  | Solenoid valve option (Symbol) |  |
|  | S, Q |  |
| AC | 183 | -20 to 60 |

## Valve Leakage Rate

Internal Leakage

| Seal material | Leakage rate (Air) |
| :---: | :---: |
| FFKM | $150 \mathrm{~cm}^{3} / \mathrm{min}$ or less |

External Leakage

| Seal material | Leakage rate (Air) |
| :---: | :---: |
| PTFE | $1 \mathrm{~cm}^{3} / \mathrm{min}$ or less |



Table (1) Model/Orifice Diameter/Port Size

| Solenoid valve model |  |  |  | Orifice symbol (Diameter) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Model | VX31 | VX32 | VX33 | $\begin{gathered} 1 \\ (1.5 \mathrm{~mm} \sigma) \end{gathered}$ | $\begin{gathered} \mathbf{2} \\ (2.2 \mathrm{~mm}) \end{gathered}$ | $\begin{gathered} 3 \\ (3 \mathrm{mmø}) \end{gathered}$ | $\begin{gathered} 4 \\ (4 \mathrm{mmø}) \end{gathered}$ |
| Port symbol (Port size) | 01 (1/8) | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |
|  | 02 (1/4) | - | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | - |
|  | - | 02 (1/4) | $02(1 / 4)$ | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | - | 03 (3/8) | 03 (3/8) | - | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |

Table (2) Solenoid Valve Option

| Option symbol | Seal material |  | Body material/ Shading coil material | Guide pin material | Coil insulation type |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Main valve poppet | Fixed sealant |  |  |  |
| S | FFKM | PTFE | Brass (C37)/Cu | Stainless steel | H |
| Q |  |  | Stainless steel/Ag |  |  |

Table (3) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class H |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC/} \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | With surge voltage suppressor | With light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - | $\bigcirc$ | - |
|  | 2 | 200 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 3 | 110 V | - | $\bigcirc$ | - |
|  | 4 | 220 V | - | $\bigcirc$ | - |
|  | 7 | 240 V | - | - | - |
|  | 8 | 48 V | $\bigcirc$ | - | - |
|  | J | 230 V | - | - | - |
| DC | 5 | 24 V | DC specification is not available. |  |  |
|  | 6 | 12 V |  |  |  |

Solenoid coil: AC/Class H only

## For Vacuum Pad / Single Unit VXV31/32/33 Series

- Vacuum circuit side is suited for a large orifice. Supply pressure side is suited for high pressure and a vacuum pad.
- Construction and dimensions are the same as the VX3 series.

Model / Valve Specifications


Note 1) The flow rate characteristics of this product have variations.
When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.
Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.
Also, add 60 g for $\mathrm{VX} 31 \square \square, 80 \mathrm{~g}$ for $\mathrm{VX} 32 \square \square$ and $\mathrm{VX} 33 \square \square$ respectively for bracket option.
Note 3) Refer to "Glossary of Terms" on page 403, for details on the max. system pressure.

* Low vacuum: Up to $1.3 \times 10^{2} \mathrm{~Pa}$-abs


## Fluid and Ambient Temperature

| Power source | Fluid temperature $\left({ }^{\circ} \mathrm{C}\right)$ | Ambient <br> temperature $\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: |
| AC | $-10^{\text {Note) }}$ to 60 | -20 to 60 |
| DC | $-10^{\text {Note) }}$ to 60 | -20 to 40 |

Note 1) Dew point temperature: $-10^{\circ} \mathrm{C}$ or less

## Valve Leakage Rate

Internal Leakage / External Leakage

| Seal material | Leakage rate ${ }^{\text {Note) }}$ |
| :---: | :---: |
|  | Air |
| NBR, FKM | $1 \mathrm{~cm}^{3} / \mathrm{min}$ or less |

[^5]How to Order (Single Unit)


Table (1) Model/Orifice Diameter/Port Size

| Solenoid valve model |  |  |  | Orifice symbol (Diameter) Note) |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Model | VXV31 | VXV32 | VXV33 | $\mathbf{3}$ <br> $(1.5 / 3 \mathrm{~mm} \mathrm{\varnothing})$ | $\mathbf{4}$ <br> $(2.2 / 4 \mathrm{~mm} \mathrm{\sigma})$ |
|  | $\mathbf{0 1 ( 1 / 8 )}$ | $\mathbf{0 2 ( 1 / 4 )}$ | - | - | - |
| $\boldsymbol{O}$ | - | - |  |  |  |
|  | - | $\mathbf{0 2 ( 1 / 4 )}$ | $\mathbf{0 2 ( 1 / 4 )}$ | - | - |
|  | $\mathbf{0 3}(3 / 8)$ | $\mathbf{0 3}(3 / 8)$ | - | - |  |

Note) The orifice diameter shown above are for the supply pressure side/ vacuum side port.

Table (2) Solenoid Valve Option

| Option symbol | Seal material |  | Body material | Guide pin material | Coil insulation type |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Main valve poppet | Fixed sealant |  |  |  |
| Nil | NBR | NBR | Brass (C37) | PPS | B |
| A | FKM | FKM |  |  |  |
| G | NBR | NBR | Stainless steel |  |  |
| H | FKM | FKM |  |  |  |

Table (3) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class B |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z |
| $\begin{aligned} & \mathrm{AC} / \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | $\begin{aligned} & \text { With surge } \\ & \text { voltage } \\ & \text { suppressor } \end{aligned}$ | With <br> light | With light and surge voltage suppressor |
| AC | 1 | 100 V | - Note) | - | - Note) |
|  | 2 | 200 V |  | - |  |
|  | 3 | 110 V |  | - |  |
|  | 4 | 220 V |  | - |  |
|  | 7 | 240 V |  | - |  |
|  | 8 | 48 V |  | - |  |
|  | J | 230 V |  | - |  |
| DC | 5 | 24 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 6 | 12 V | - | - | - |

Note) Option S, Z are not available as surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

* Class H coil is not available.


# For Vacuum Pad / Manifold VVXV31/32/33 Series 

- Construction and dimensions are the same as those of the VVX3 series.

Model / Valve Specifications
N.C.

## N.O.

Symbol (example)


| Orifice diameter (mmø) |  | Model | Operating pressure* (MPa) |  | Flow rate characteristics |  |  |  |  |  | $\mathrm{Max}^{\text {Note }}$ system pressure(MPa) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Passage: $1 \Leftrightarrow 2$ |  |  | Passage: $2 \Leftrightarrow 3$ |  |  |  |
| Port 1 side | Port 3 side |  | Port 1 side | Port 3 side | $\begin{aligned} & C\left[\mathrm{dm}^{3} /\right. \\ & (\mathrm{s} \cdot \mathrm{bar})] \\ & \hline \end{aligned}$ | b | Cv | $\begin{aligned} & {\left[\mathrm{dm}^{3}{ }^{\prime}\right.} \\ & (\mathrm{s} \cdot \mathrm{bar})] \end{aligned}$ | b | Cv |  |
| 3 | 1.5 |  | VXV3131-00 | Low vacuum | 0 to 0.5 | 0.82 | 0.20 | 0.20 | 0.29 | 0.32 | 0.08 | 2.0 |
| 1.5 | 3 | VXV3133-00 | 0 to 0.5 | Low vacuum | 0.29 | 0.32 | 0.08 | 0.82 | 0.20 | 0.20 |  |  |
| 4 | 2.2 | VXV3241-00 | Low vacuum | 0 to 0.5 | 1.6 | 0.20 | 0.38 | 0.64 | 0.40 | 0.17 |  |  |
|  |  | VXV3341-00 |  | 0 to 0.9 |  |  |  |  |  |  |  |  |
| 2.2 | 4 | VXV3243-00 | 0 to 0.5 | Low vacuum | 0.64 | 0.40 | 0.17 | 1.6 | 0.20 | 0.38 |  |  |
|  |  | VXV3343-00 | 0 to 0.9 |  |  |  |  |  |  |  |  |  |

Note) Refer to "Glossary of Terms" on page 403 for details on the max. system pressure.

* Low vacuum: Up to $1.3 \times 10^{2} \mathrm{~Pa}$ abs


## Fluid and Ambient Temperature

| Power source | Fluid temperature $\left({ }^{\circ} \mathrm{C}\right)$ | Ambient <br> temperature $\left({ }^{\circ} \mathrm{C}\right)$ |
| :---: | :---: | :---: |
| AC | $-10^{\text {Note) }}$ to 60 | -20 to 60 |
| DC | $-10^{\text {Note) }}$ to 60 | -20 to 40 |

Note 1) Dew point temperature: $-10^{\circ} \mathrm{C}$ or less

## Valve Leakage Rate

Internal Leakage / External Leakage

| Seal material | Leakage rate ${ }^{\text {Note) }}$ |
| :---: | :---: |
|  | Air |
| NBR, FKM | $1 \mathrm{~cm}^{3} / \mathrm{min}$ or less |

Note) Value when air pressure is applied.


## VX31/32/33 Series

For Air, Water, Oil, Steam

Construction

## Single unit <br> Body material: Brass (C37), Stainless steel



Component Parts

| No. | Description | Material |  |
| :---: | :---: | :---: | :---: |
|  |  | Standard | Option |
| 1 | Body | Brass (C37) | Stainless steel |
| 2 | Tube assembly Note) | Stainless steel, Cu | Stainless steel, Ag |
| 3 | Armature assembly | Stainless steel, C36, PTFE (NBR) | Stainless steel, PTFE <br> (FKM, EPDM, FFKM) |
| 4 | Return spring | Stainless steel |  |
| 5 | Nut | Brass (C37) | Brass (C37)/Ni plated |
| 6 | Solenoid coil | Class B molded | Class H molded |
| 7 | O-ring | (NBR) | (FKM, EPDM, PTFE) |
| 8 | Clip | SK |  |
| 9 | Guide pin assembly | PPS, C36 (NBR) | Stainless steel <br> (FKM, EPDM, FFKM) |
| 10 | Support spring | Stainless steel |  |
| 11 | O-ring | (NBR) | (FKM, EPDM, PTFE) |
| 12 | Plate | Stainless steel |  |

The materials in parentheses are the seal materials.
Note) Cu and Ag are not applicable to the DC spec and to the AC spec with built-in full-wave rectifier.

## Manifold <br> Base material: Aluminum <br> Manifold body material: Brass (C37)



## Component Parts

| No. | Description | Material |  |
| :---: | :---: | :---: | :---: |
|  |  | Standard | Option |
| 1 | Manifold body | Brass (C37) |  |
| 2 | Tube assembly ${ }^{\text {Note) }}$ | Stainless steel, Cu |  |
| 3 | Armature assembly | Stainless steel, C36, PTFE (NBR) | Stainless steel, PTFE <br> (FKM, EPDM) |
| 4 | Return spring | Stainless steel |  |
| 5 | Nut | Brass (C37) | Brass (C37)/Ni plated |
| 6 | Solenoid coil | Class B molded | Class H molded |
| 7 | O-ring | (NBR) | (FKM, EPDM) |
| 8 | Clip | SK |  |
| 9 | Guide pin assembly | PPS, C36 (NBR) | Stainless steel <br> (FKM, EPDM) |
| 10 | Support spring | Stainless steel |  |
| 11 | O-ring | (NBR) | (FKM, EPDM) |
| 12 | Plate | Stainless steel |  |
| 13 | Gasket | (NBR) | (FKM, EPDM) |
| 14 | Base | Aluminum |  |

The materials in parentheses are the seal materials.
Note) Cu is not applicable to the DC spec and to the AC spec with built-in full-wave rectifier.

Dimensions: Single Unit / Body Material: Brass (C37), Stainless Steel
$\begin{array}{lll}\text { Normally closed (N.C.) } & \text { : VX31 } \square 0 / \text { VX32 } \square 0 / \text { /XX33 } \square 0 \\ \text { Normally open (N.O.) } & \text { : VX31 } \square 2 / V X 32 \square 2 / V X 33 \square 2 \\ \text { Common (COM.) } & \text { : VX31 } \square 4 / V X 32 \square 4 / V X 33 \square 4\end{array}$

Grommet: G


DIN terminal: D


Conduit: C


Conduit terminal: T


With bracket

(mm)

| Model | Orifice diameter | Port size P | Electrical entry (AC/Class B) |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Grommet |  | Conduit |  | DIN terminal |  |  | Conduit terminal |  |  |  |
| N.C., N.O., COM. |  |  | J | K | J | K | J | K | M | J | K | M | N |
| VX31 $\square \square$ | ø1.5, ø2.2, $\varnothing 3$ | 1/8 | 30 | 46 | 48.5 | 41 | 65.5 | 42 | 53.5 | 100.5 | 41 | 69.5 | 91.5 |
| VX31 $\square \square$ | ø1.5, ø2.2, ø3 | 1/4 |  |  |  |  |  |  |  |  |  |  |  |
| VX32 $\square \square$ | ø2.2, ø3, ø4 | 1/4, 3/8 | 33 | 56 | 51.5 | 51 | 68.5 | 52 | 56.5 | 103.5 | 51 | 72.5 | 105 |
| VX33 $\square \square$ | ø2.2, ø3, ø4 | 1/4, 3/8 | 36 | 64.5 | 54 | 59.5 | 71 | 60.5 | 59 | 106 | 59.5 | 75 | 113 |

(mm)

| Model | Orifice diameter | Port size P | A | B |  | C | D | E | F | H | Electrical entry (DC, AC/Class H) |  |  |  |  |  |  |  |  |  |  | Bracket mounting |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | Grommet |  |  |  |  | Conduit |  | DIN terminal |  |  | Conduit terminal |  |  |  |  |  |  |  |
| N.C., N.O., COM. |  |  |  | B1 | B2 |  |  |  |  |  | J | K | J | K | J | K | M | J | K | M | N | Q | R | S | T |
| VX31■ $\square$ | ø1.5, ø2.2, ø3 | 1/8 | 22 | 36 | 18 |  | 76.5 | 30 | 19 | 19.5 | 27 | 19.5 | 50 | 40 | 425 | 58.5 | 42 | 46.5 | 92 | 42.5 | 61 | 93 | 175 | 40 | 50 | 75.5 |
| VX31 $\square \square$ | ø1.5, $02.2, ~ ø 3$ | 1/4 | 22 | 41 | 20.5 | 6.5 | 30 | 19 | 19.5 | 27 | 19.5 | 50 | 40 | 42.5 | 58.5 | 42 | 46.5 | 92 | 42.5 | 61 | 93 | 17.5 | 40 | 50 | 75.5 |
| VX32 $\square \square$ | ø2.2, ø3, ø4 | 1/4, 3/8 | 24 | 42 | 21 | 90 | 35 | 22 | 22.5 | 32 | 22.5 | 60 | 43 | 52.5 | 61.5 | 52 | 49.5 | 95 | 52.5 | 64 | 106.5 | 21 | 47 | 57 | 89 |
| VX33 $\square \square$ | ø2.2, ø3, ø4 | 1/4, 3/8 | 24 | 42 | 21 | 98 | 40 | 22 | 25 | 36 | 25.5 | 68.5 | 46 | 61 | 64 | 60.5 | 52 | 98 | 61 | 66.5 | 114.5 | 21 | 47 | 57 | 97 |
|  |  |  |  |  |  |  |  |  |  |  | $\sqrt{C}$ |  |  |  |  |  |  |  |  |  |  |  |  |  | 399 |

## VVX31/32/33 Series

For Air, Oil / Manifold

## Dimensions: Manifold / Base Material: Aluminum

Normally closed (N.C.) :
Normally open (N.O.) : VVX31/VVX32/VVX33
Common (COM.) :


| Model | $\begin{aligned} & \text { Dimen- } \\ & \text { sion } \end{aligned}$ | n (stations) |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| VVX31 | L1 | 96 | 132 | 168 | 204 | 240 | 276 | 312 | 348 | 384 |
|  | L2 | 84 | 120 | 156 | 192 | 228 | 264 | 300 | 336 | 372 |
| VVX32 <br> VVX33 | L1 | 126 | 172 | 218 | 264 | 310 | 356 | 402 | 448 | 494 |
|  | L2 | 108 | 154 | 200 | 246 | 292 | 338 | 384 | 430 | 476 |


| Model | A | B | C | D | E | F | H | J | K | L | M | N | Q | Electrical entry (DC, AC/Class H) |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  | Grommet | Conduit |  | DIN terminal |  |  | Conduit terminal |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  | R | S | T | T | U | V | W | X | Y |
| VVX31 | 40 | 20 | 9 | 22 | 6.5 | 33 | 24 | 26 | 36 | 6 | 49 | 19.5 | 80.5 | 19.5 | 40 | 45.5 | 45 | 58.5 | 46.5 | 92 | 61 | 97 |
| VVX32 | 44 | 22 | 10 | 24 | 8.5 | 34 | 25 | 31 | 46 | 9 | 55 | 22.5 | 91 | 22.5 | 43 | 54 | 53.5 | 61.5 | 49.5 | 95 | 64 | 107.5 |
| VVX33 | 44 | 22 | 10 | 24 | 8.5 | 34 | 25 | 31 | 46 | 9 | 55 | 25 | 99.5 | 25.5 | 46 | 62 | 61.5 | 64 | 52 | 98 | 66.5 | 116 |

(mm)

| Model | Electrical entry (AC/Class B) |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Grommet | Conduit |  | DIN terminal |  |  | Conduit terminal |  |  |
|  | $\mathbf{R}$ | $\mathbf{S}$ | $\mathbf{T}$ | $\mathbf{T}$ | $\mathbf{U}$ | $\mathbf{V}$ | $\mathbf{W}$ | $\mathbf{X}$ | $\mathbf{Y}$ |
| VVX31 | 30 | 48.5 | 44 | 45 | 65.5 | 53.5 | 100.5 | 69.5 | 95.5 |
| VVX32 | 33 | 51.5 | 52.5 | 53.5 | 68.5 | 56.5 | 103.5 | 72.5 | 106 |
| VVX33 | 36 | 54 | 60.5 | 61.5 | 71 | 59 | 106 | 75 | 114.5 |

## Replacement Parts

## - Solenoid coil assembly part no.

 and rated voltage.

AC/Class B coil (Built-in full-wave rectifier type)

Table (1) Rated Voltage - Electrical Option

| Rated voltage |  |  | Class B |  |  | Class H |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | S | L | Z | S | L | Z |
| $\begin{aligned} & \hline \mathrm{AC/} \\ & \mathrm{DC} \end{aligned}$ | Voltage symbol | Voltage | $\begin{array}{\|c\|} \hline \text { With surge } \\ \text { voltage } \\ \text { suppressor } \\ \hline \end{array}$ | With light | With light and surge voltage suppressor | With surge voltage suppresso | With light | $\begin{array}{\|c\|} \hline \text { With light and } \\ \text { surge voltage } \\ \text { suppressor } \end{array}$ |
| AC | 1 | 100 V | - Note) | $\bigcirc$ | - Note) | $\bigcirc$ | $\bigcirc$ | - |
|  | 2 | 200 V |  | - |  | $\bigcirc$ | - | $\bigcirc$ |
|  | 3 | 110 V |  | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 4 | 220 V |  | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |
|  | 7 | 240 V |  | - |  | - | - | - |
|  | 8 | 48 V |  | - |  | $\bigcirc$ | - | - |
|  | J | 230 V |  | - |  | - | - | - |
| DC | 5 | 24 V | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | DC specification is not available. |  |  |
|  | 6 | 12 V | - | - | - |  |  |  |

Note) Option S, Z are not available since a surge voltage suppressor is integrated into the AC/Class B coil, as a standard.

* When changing coils, $A C / D C$ are not interchangeable with each other, and Class B and H coils are also not interchangeable with each other.



## AC/Class H coil



[^6]
## VX31/32/33 Series

For Air, Water, Oil, Steam

## Replacement Parts

## - Name plate part no.

AZ-T-VX Valve model<br>Enter by referring to<br>"How to Order".

- Clip part no.

For VX31: VX021N-10
For VX32: VX022N-10
For VX33: VX023N-10


- DIN connector part no.

Without electrical option 3G-GDM2A


| Rated voltage |  |
| :---: | :--- |
| $\mathbf{1}$ | $100 \mathrm{VAC}, 110 \mathrm{VAC}$ |
| $\mathbf{2}$ | $200 \mathrm{VAC}, 220 \mathrm{VAC}, 230 \mathrm{VAC}, 240 \mathrm{VAC}$ |
| $\mathbf{5}$ | 24 VDC |
| $\mathbf{6}$ | 12 VDC |
| $\mathbf{1 5}$ | 48 VAC |

- Gasket part no. for DIN connector

VCW20-1-29-1

# VX3 Series <br> Glossary of Terms 

## Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa , this becomes the maximum operating pressure.
2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.
3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).
(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

## 4. Proof pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

## Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage $(\mathrm{V})$ and current $(\mathrm{A})$.
Power consumption (W): For AC, W = V.A $\cdot \cos \theta$. For DC, W = V.A.
Note) $\cos \theta$ shows power factor. $\cos \theta=0.6$
2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

## 3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".
Verify the degree of protection for each product.


- First Characteristics:

Degrees of protection against solid foreign objects

| $\mathbf{0}$ | Non-protected |
| :--- | :--- |
| $\mathbf{1}$ | Protected against solid foreign objects of $50 \mathrm{~mm} \varnothing$ and greater |
| $\mathbf{2}$ | Protected against solid foreign objects of $12 \mathrm{~mm} \varnothing$ and greater |
| $\mathbf{3}$ | Protected against solid foreign objects of $2.5 \mathrm{~mm} \varnothing$ and greater |
| $\mathbf{4}$ | Protected against solid foreign objects of $1.0 \mathrm{~mm} \varnothing$ and greater |
| $\mathbf{5}$ | Dust-protected |
| $\mathbf{6}$ | Dusttight |

- Second Characteristics:

Degrees of protection against water

| $\mathbf{0}$ | Non-protected | - |
| :--- | :--- | :--- |
| $\mathbf{1}$ | Protected against vertically falling water drops | Dripproof type 1 |
| $\mathbf{2}$ | Protected against vertically falling water drops when enclosure tilted up to $15^{\circ}$ | Dripproof type 2 |
| $\mathbf{3}$ | Protected against rainfall when enclosure tilted up to $60^{\circ}$ | Rainproof type |
| $\mathbf{4}$ | Protected against splashing water | Splashproof type |
| $\mathbf{5}$ | Protected against water jets | Low jetproof type |
| $\mathbf{6}$ | Protected against powerful water jets | Strong jetproof type |
| $\mathbf{7}$ | Protected against the effects of temporary immersion in water | Immersible type |
| $\mathbf{8}$ | Protected against the effects of continuous immersion in water | Submersible type |

Example) IP65: Dusttight, Low jetproof type
"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.
Others

## 1. Material

NBR: Nitrile rubber
FKM: Fluororubber
EPDM: Ethylene propylene rubber
PTFE: Polytetrafluoroethylene resin
FFKM: Perfluoroelastomer

## 2. Oil-free treatment

The degreasing and washing of wetted parts.

## 3. Passage symbol

In the symbol ( $\pi_{1]_{1}^{+}}$) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition ( $\stackrel{+}{\top}$ ), but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.

Be sure to read this before handling the products. For detailed precautions on each series, refer to the main text.

## Selection

## $\triangle$ Warning

1. Minimum operating pressure differential (VXED, VXP, VXR)
Select an appropriate valve size while referring to the solenoid valve flow rate characteristics.

## $\triangle$ Caution

1. Leakage voltage

When the solenoid valve is operated using the controller, etc., the leakage voltage should be the product allowable leakage voltage or less. Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.


AC/Class B built-in full-wave rectifier coil: 10\% or less of rated voltage (VX3: $5 \%$ or less)
AC/Class B/H coil: $20 \%$ or less of rated voltage
DC coil: $2 \%$ or less of rated voltage
2. Selecting options

The fluid handled will differ depending on the valve options. Select optimal options for the fluid.
3. When the fluid is oil.

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using. The kinematic viscosity must not exceed $50 \mathrm{~mm}^{2} / \mathrm{s}$.
The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON. Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

## Piping

## $\triangle$ Caution

1. If a regulator and valve are connected directly, they may vibrate together and cause chattering. Do not connect directly.
2. If the cross-sectional area of piping for the fluid supply side is restricted, operation will become unstable due to inadequate pressure differential during valve operation. Use piping size for the fluid supply side that is suited to the port size.
3. The behavior of the diaphragm valve becomes unstable under the conditions that the circuit flow rate is restricted to $40 \%$ or less of the maximum flow rate on the solenoid valve flow rate characteristics. This may cause unstable valve activation. So, select a solenoid valve with an appropriate flow rate size while carefully checking the circuit flow rate.

## Wiring <br> © Caution <br> 1. As a rule, use electrical wire with a cross sectional area of 0.5 to $1.25 \mathrm{~mm}^{2}$ for wiring. <br> Furthermore, do not allow excessive force to be applied to the lines.

2. Use electrical circuits which do not generate chattering in their contacts.
3. Use voltage which is within $\pm 10 \%$ of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within $\pm 5 \%$ of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor, etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used.)

## Operating Precautions

## © Warning

1. Make sure when using pilot type 2-port solenoid valves that the flow direction is from 1 (IN) to 2 (OUT). The valve is designed based on a flow direction of 1 (IN) to 2 (OUT) and harnesses the fluid pressure of port 1 (IN) when the valve opens or closes. If reverse pressure (2 (OUT) to $1(\mathrm{IN})$ ) is applied, it may lead to a reduced service life or cause damage to parts early on due to chattering or pulses from the main valve (diaphragm, piston, etc.). If there is a possibility that reverse pressure will be applied, take countermeasures by installing the check valve, etc. at the downstream side.
When installing the check valve, allow ample space between the valve and the check valve. If it is placed near the valve, it may cause chattering and pulses in the main valve.

# 2/3 Port Solenoid Valves for Fluid Control Specific Product Precautions 2 

Be sure to read this before handling the products. For detailed precautions on each series, refer to the main text.

## Electrical Connections

## © Caution



## DIN terminal

Internal connections are as shown below. Make connections to the power supply accordingly.

| Terminal no. | 1 | 2 |
| :---: | :---: | :---: |
| DIN terminal | $+(-)$ | $-(+)$ |

* There is no polarity.



## DIN (EN175301-803) Terminal

This DIN terminal corresponds to the Form A DIN connector with an 18 mm terminal pitch, which complies with EN175301-803B.


## Disassembly

1. After loosening the binding head screw with flange, then if the housing is pulled in the direction of the arrow, the connector will be removed from the solenoid valve.
2. Pull out the binding head screw with flange from the housing.
3. There is a cutout on the bottom of the terminal block. Insert a small flat head screwdriver, etc. into this cutout, and remove the terminal block from the housing. (See figure below.)
4. Remove the ground nut, and pull out the washer and the rubber seal.

## Wiring

1. Pass the cable through the ground nut, washer and rubber seal in this order, and insert these parts into the housing.
2. Loosen the binding head screw of the terminal block, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the binding head screw. The binding head screw of the terminal block is M3.
Note 1) Tighten the screw to a torque of between 0.5 and $0.6 \mathrm{~N} \cdot \mathrm{~m}$.
Note 2) Cable O.D.: $\varnothing 6$ to $ø 12 \mathrm{~mm}$
Note 3) For an outside cable diameter of $\varnothing 9$ to 12 mm , remove the internal parts of the rubber seal before using.

## $\triangle$ Caution

## Assembly

1. Pass the cable through the ground nut, washer, rubber seal and the housing in this order, and connect to the terminal block. Then, set the terminal block inside the housing. (Push in the terminal block until it snaps into position.)
2. Insert the rubber seal and the washer in this order into the cable entry of the housing, and then tighten the ground nut securely.
3. Insert the gasket between the bottom part of the terminal block and the plug attached to the equipment, and then insert the binding head screw with flange from the top of the housing, and tighten it.
Note 1) Tighten the screw to a torque of between 0.5 and $0.6 \mathrm{~N} \cdot \mathrm{~m}$.
Note 2) The orientation of the connector can be changed in steps of $90^{\circ}$ by changing the method of assembling the housing and the terminal block.

## Conduit terminal

Make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G1/2) with the special wiring conduit, etc.


View A-A
(Internal connection diagram)

## Disassembly

1. Loosen the mounting screw, and remove the terminal cover from the conduit terminal.

## Wiring

1. Insert the cable into the conduit terminal.
2. Loosen the screw with UP terminal of the conduit terminal, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the screw with UP terminal. Note 1) Tighten the screw to a torque of between 0.5 and $0.6 \mathrm{~N} \cdot \mathrm{~m}$.

## VX3 Series

## 2/3 Port Solenoid Valves for Fluid Control Specific Product Precautions 3

Be sure to read this before handling the products. For detailed precautions on each series, refer to the main text.

## Electrical Connections

## $\triangle$ Caution

## Assembly

1. Insert the gasket into the conduit terminal, and then clamp the terminal cover with the mounting screw.
Note 1) Tighten the screw to a torque of between 0.5 and $0.6 \mathrm{~N} \cdot \mathrm{~m}$. Note 2) When changing the orientation of the conduit terminal, carry out the following procedure.
2. Apply a tool (monkey wrench, spanner, etc.) to the width across flats of the conduit terminal, and turn the terminal in the counterclockwise direction.
3. Loosen the lock nut.
4. Turn the conduit terminal in the clamping direction (clockwise direction) to about $15^{\circ}$ ahead of the desired position.
5. Turn the lock nut by hand to the coil side until it is lightly tightened.
6. Apply a tool to the width across flats of the conduit terminal, and turn it to the desired position (through an angle of about $15^{\circ}$ ) so as to clamp the conduit terminal.
Note: When changing the orientation by applying additional tightening force to the conduit terminal from the factory-set position, turn no more than one half a turn.


## Conduit

When used as an IP65 equivalent, use seal (part no. VCW20-15-6) to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class H coil: AWG18 Insulator O.D. 2.2 mm
Class B coil: AWG20 Insulator O.D. 2.5 mm

(Bore size
Tightening torque 0.5 to $0.6 \mathrm{~N} \cdot \mathrm{~m}$ )

| Rated voltage | Lead wire color |  |
| :---: | :---: | :---: |
|  | (1) | (2) |
| DC | Black | Red |
| 100 VAC | Blue | Blue |
| 200 VAC | Red | Red |
| Other AC | Gray | Gray |

* There is no polarity for DC.

| Description | Part no. |
| :---: | :---: |
| Seal | VCW20-15-6 |

[^7]
## Electrical Circuits

## $\triangle$ Caution

## [DC circuit]

Grommet, Conduit,
Conduit terminal,
DIN type


Without electrical option

Conduit terminal,
DIN type


With light

Grommet, Conduit terminal, DIN type


With surge voltage suppressor

Conduit terminal,


With light/surge voltage suppressor
[AC, Class B (Built-in full wave rectifier type) Circuit]

* For AC/Class B, the standard product is equipped with surge voltage suppressor.



## [AC, Class B/H Circuit]




With surge voltage suppressor

Conduit terminal


With light/surge voltage suppressor


[^0]:    * Aluminum is only available with the material for a manifold base.

[^1]:    Note) The leakage amount ( $10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec}$ ) for the " V " and " M " option are values when the differential pressure is 0.1 MPa .

[^2]:    Note）The leakage amount（ $10^{-6} \mathrm{~Pa} \cdot \mathrm{~m}^{3} / \mathrm{sec}$ ）for the＂ V ＂option are values when the differential pressure is 0.1 MPa ．

[^3]:    Note) With no freezing

[^4]:    Note）Dynamic viscosity： $50 \mathrm{~mm}^{2} / \mathrm{s}$ or less

[^5]:    Note) Value when air pressure is applied.

[^6]:    * Refer to Table (1) for available combinations between each electrical option and rated voltage.

[^7]:    Note) Please order separately.

