Electric Cylinder



- LC3F2
- System Chart P.926

25, 40, 50, 100, 200

- Model Selection P.927
- Electric Cylinder/LZB P.928
- Electric Cylinder/LZC P.934
- LZB/C Vertical Application Specifications P.938
 - Accessories P.939
- Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height ——— P.941

196 N

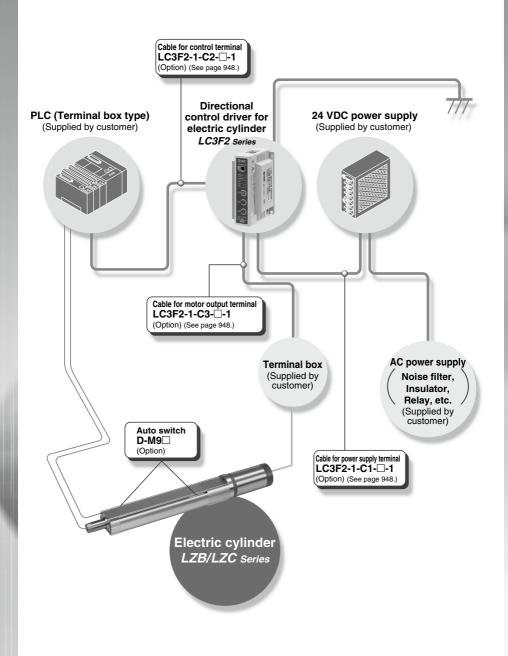
LZC

200 mm/s

Mounting and Moving Auto Switches — P.942

Lead: 2, 6, 12

LZ Series System Chart



SMC

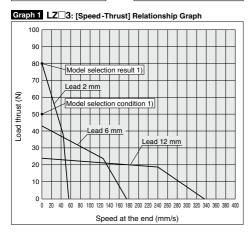
LZB/LZC Series **Model Selection**

Note) These graphs are made using actual data. Therefore these graphs are to be used as a reference and are not a guarantee of product's performance in any case. The graphs may change depending on the operating condition or environment.

Horizontal Motion of Pressing Force

Model selection condition 1) Used as a force-pressing. 50 N or greater pressing force is required

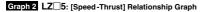
Model selection result 1) From Graph 1, LZB/C 3's lead 2 is applicable. (Pressing force: 80 N)

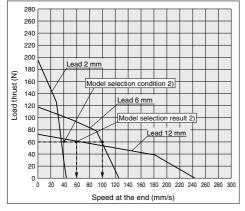


Horizontal Transfer

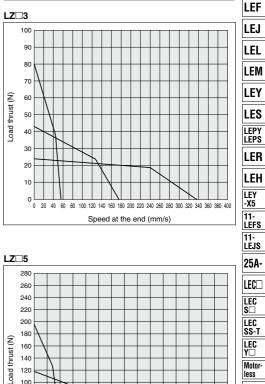
Model selection condition 2) Used as a transfer. 60 N transfer thrust and 40 mm/s transfer speed are required.

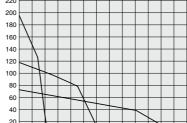
Model selection result 2) From Graph 2, LZB/CD5's lead 6 mm and lead 12 mm are applicable. But, speed at the end with 60 N load will be 100 mm/s for lead 6 mm and 60 mm/s for lead 12 mm. Select a suitable product in accordance with the customer's equipment.





Speed - Thrust Graph (Horizontal Operation)





Speed at the end (mm/s)

LAT

LZ

LC3F2 100 120 140 160 180 200 220 240 260 280 300



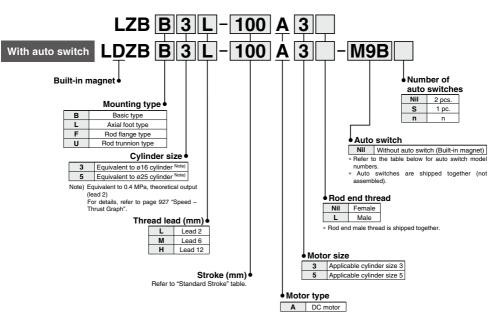
0

0

20 40 60 80

Electric Cylinder

How to Order



Standard Stroke

Cylinder size	Standard stroke (mm) *							
3, 5	25, 40, 50, 100, 200							

Other intermediate strokes can be manufactured upon receipt of order.

(Maximum manufacturable stroke: 200 mm) Conditions for using a trunnion bracket are as follows:

Maximum stroke: 150 mm

Thread lead L (lead 2 mm) only

Applicable Auto Switches/For detailed auto switch specifications, refer to page 944.

T	Special	Electrical	dicator light	Wiring	L	Load voltage		Auto switch		uto switch					Applicable load	
Туре	function	entry	lindic	(Output)	D	С	AC	model	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applicat	Die Ioau	
고압도				3-wire (NPN)		5 V		M9N	٠	•	٠	0	0	IC		
vitcali	-	Grommet	Yes	3-wire (PNP)	24 V 12 V — 12 V	12 V	-	M9P	•	•	•	0	0	circuit	Relay PLC	
Solid state auto switch				2-wire		M9B	•	•	•	0	0	-				

* Lead wire length symbols: 0.5 m Nil (Example) M9B

1 m ······· M M9BM 3 m ······ L M9BL

5 m Z M9BZ

* Solid state auto switches marked "O" are produced upon receipt of order.

LEF LEJ LEL LEM LEY LES

LEPS

LER LEH

LEY -X5

11-

LEFS 11-LEJS 25A-

LEC

LEC

S LEC SS-T LEC Y Motor less

LZ

LC3F2

Specifications



Size 3 (Equivalent to o 16 cylinder) 5 (Equivalent to o 25 cylinder) Lead screed Thread diameter 08 012	Note 1) 12 200							
Lead screw Lead (mm) 2 6 12 2 6 Rated speed with no load (mm/s) Note 2) 33 100 200 33 100 Rated thrust (N) Note 3) 80 43 24 196 117 Stroke (mm) 25, 40, 50, 100, 200 35, 40, 50, 100, 200 1.74 + (0.16/50 stroke) 1.74 + (0.16/50 stroke) Operating ambient temperature (°C) 5 to 40 (No condensation) 5 5 5								
Lead (mm) 2 6 12 2 6 Rated speed with no load (mm/s) Note 2) 33 100 200 33 100 Rated thrust (N) Note 3) 80 43 24 196 117 Stroke (mm) 25, 40, 50, 100, 200 Main body (kg) [∞] 0.67 + (0.07/50 stroke) 1.74 + (0.16/50 stroke) Operating ambient temperature (°C) 5 to 40 (No condensation)								
Rated thrust (N) Note 3) 80 43 24 196 117 Stroke (mm) 25, 40, 50, 100, 200	200							
Stroke (mm) 25, 40, 50, 100, 200 Main body (kg)* 0.67 + (0.07/50 stroke) 1.74 + (0.16/50 stroke) Operating ambient temperature (°C) 5 to 40 (No condensation)								
Main body (kg)* 0.67 + (0.07/50 stroke) 1.74 + (0.16/50 stroke) Operating ambient temperature (°C) 5 to 40 (No condensation)	72							
Operating ambient temperature (°C) 5 to 40 (No condensation)	25, 40, 50, 100, 200							
	-							
Allowable tolerance of stroke								
Motor DC motor								
Applicable directional control driver model LC3F212-5A3 LC3F212-5A5	LC3F212-5A3 LC3F212-5A5							
Applicable auto switch model D-M9N, M9P, M9B	D-M9N, M9P, M9B							

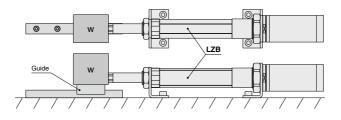
Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force. Note 3) Speed will vary as they are affected by a load. Refer to page 927 for model selection.

* Refer to page 939 for mounting bracket weight.

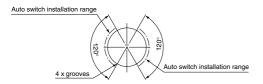
▲ Specific Product Precautions

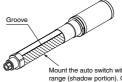
1. Do not apply any lateral load to the rod of the LZB series. When applying a lateral load, use a guide to avoid the load from being applied to the rod.



2. Auto switch mounting

There are 4 grooves on the outside surface of the cylinder tube, indicating the auto switch installation range. Mount the auto switches within the range shown below.

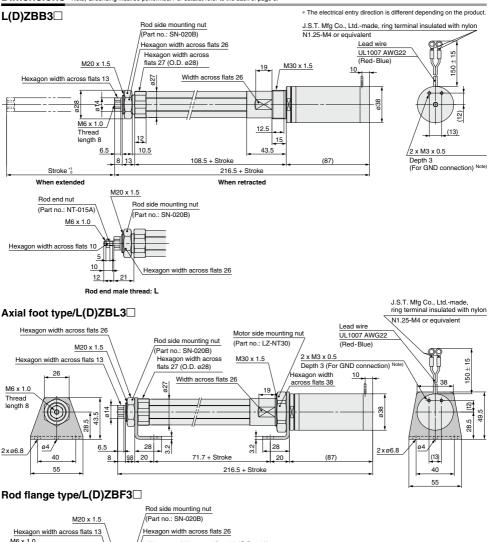




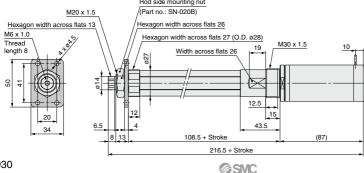
Mount the auto switch within the installation range (shadow portion). Otherwise, the auto switch may not activate.

* Refer to page 942 for information on mounting an auto switch.

LZB Series



Dimensions Note) Grounding must be performed. For details, refer to the back of page 5.



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LEY

LES

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LEPS LER LEH

11-LEFS

11-LEJS

Motor-

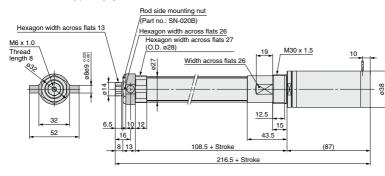
less

LAT

LZ LC3F2

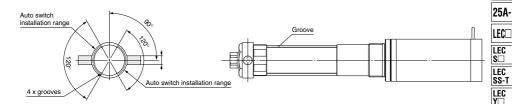
Dimensions

Rod trunnion type/L(D)ZBU3□



▲Caution for using a trunnion bracket

In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.

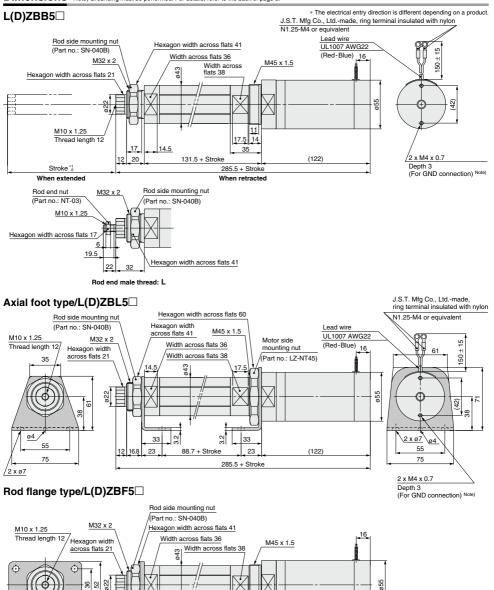


SMC

* Conditions for using a trunnion bracket are as follows:

- Maximum stroke: 150 mm
- Thread lead L (lead 2 mm) only

LZB Series



17.5 14

35

285.5 + Stroke

SMC

(122)

131.5 + Stroke

Dimensions Note) Grounding must be performed. For details, refer to the back of page 5.

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5 14.5

12 20

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LEPY LEPS

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11-LEJS

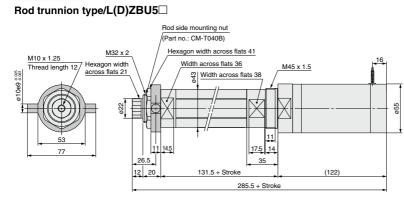
Motor-

less

LAT

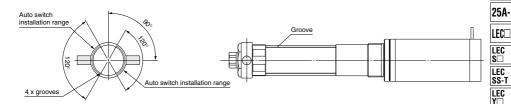
LZ LC3F2

Dimensions



▲Caution for using a trunnion bracket

In the event of mounting a trunnion bracket, fix it to the position illustrated below before using.



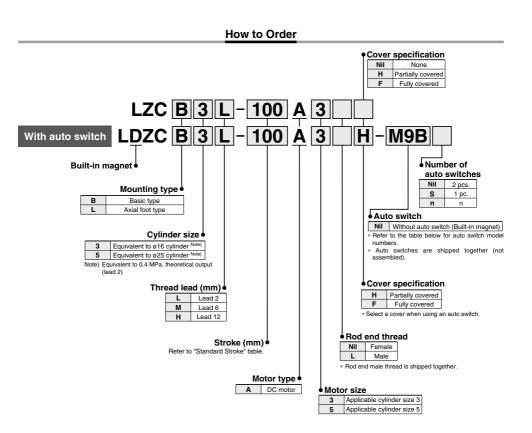
SMC

* Conditions for using a trunnion bracket are as follows:

Maximum stroke: 150 mm

• Thread lead L (lead 2 mm) only

Electric Cylinder



Standard Stroke

Cylinder size	Standard stroke (mm) *								
3, 5	25, 40, 50, 100, 200								
* Other intermediate strok	* Other intermediate strokes can be manufactured upon receipt of ord								

(Maximum manufacturable stroke: 200 mm)

Applicable Auto Switches/For detailed auto switch specifications, refer to page 944.

-	Special	Electrical	dicator light	Wirina	L	oad vol	tage			Lead wire length (m) *			Pre-wired	Applicable load			
Туре	function	entry	lidi	(Output)	D	С	AC	model	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applical	DIE IOAD		
hto				3-wire (NPN)		5 V		M9N	•	•	•	0	0	IC			
vitcal	—	Grommet	Yes	3-wire (PNP)	24 V	12 V	_	M9P	•	•	٠	0	0	circuit	Relay PLC		
Solid state auto switch								2-wire	12 V	M9B	•	•	٠	0	0	_	
امم ا	wire lene	the ourseholou	0.5 m	NII /	Evennel		2										

* Lead wire length symbols: 0.5 m ·······Nil (Example) M9B 1 m ······· M M9BM

3 m ----- L M9BL

5 m Z M9BZ

 \ast Solid state auto switches marked "O" are produced upon receipt of order.





Specifications



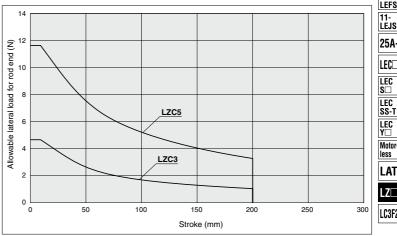
N	lodel	L ZC 3L	L□ZC□3M	L□ZC□3H	L ZC 5L	L ZC 5M	L ZC 5H		
Size		3 (Equivale	ent to ø16 cyli	nder) Note 1)	5 (Equival	ent to ø25 cyli	nder) Note 1)		
I and annous	Thread diameter		Ø8			Ø12			
Lead screw	Lead (mm)	2	6	12	2	6	12		
Rated speed with	n no load (mm/s) Note 2)	33	100	200	33	100	200		
Rated thrust (N) Note 3)	80	43	24	196 117 72				
Stroke (mm)		25, 40, 50, 100, 200							
Main body (kg	Main body (kg)* 0.72 + (0.03/50 stroke) 1.72 + (0.16/50 str				roke)				
Lateral load for (at maximum)			0.1	0.24					
Operating ambi	ent temperature (°C)			5 to 40 (No c	ondensation)				
Allowable tole	erance of stroke			+	1 0				
Motor				DC n	motor				
Applicable direction	nal control driver model	L	.C3F212-5A3		LC3F212-5A5				
Applicable au	to switch model	D-M9N, M9P, M9B							

Note 1) Equivalent to 0.4 MPa, theoretical output (lead 2)

Note 2) In the table speeds are shown without a load, as rated speed, and thrusts are shown as rated thrust based on the pressure force. Note 3) Speed will vary as they are affected by a load. Refer to page 927 for model selection.

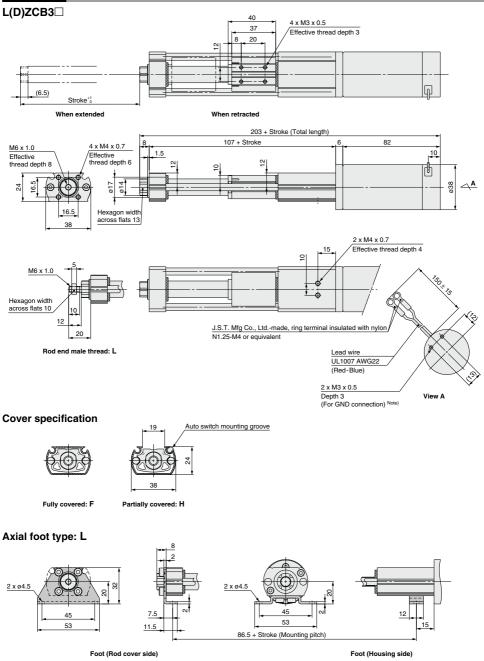
* Refer to page 939 for mounting bracket weight.

Allowable Lateral Load for Rod End



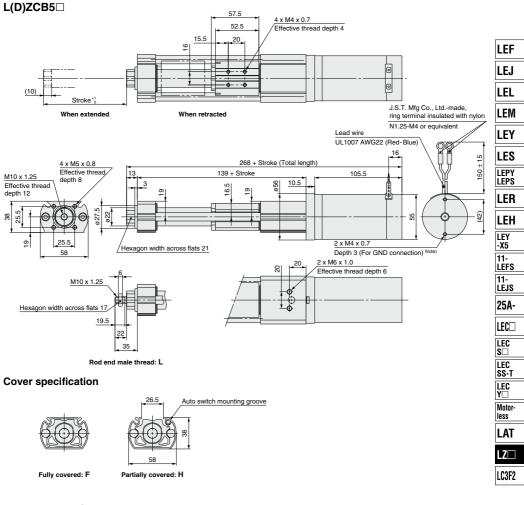
LZC Series

Dimensions Note) Grounding must be performed. For details, refer to the back of page 5.



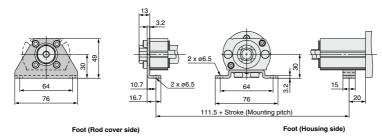
SMC

Electric Cylinder LZC Series



Dimensions Note) Grounding must be performed. For details, refer to the back of page 5.

Axial foot type: L



SMC

LZB/LZC Series

LZB/C Vertical Application Specifications

Some of the LZ series can be used in vertical applications. However, please check before using vertically.

Never apply a force exceeding the prescribed force.

When a force exceeding the transfer thrust is applied, the cylinder and directional control driver (LC3F2) may be damaged.

Model which can be used vertically

- L(D)ZB 3L-A3 ----
- L(D)ZC 3L-A3 ----
- L(D)ZB 5L-A5-0
- L(D)ZC 5L-A5

Specifications

Model	L(D)ZB⊡3L	L(D)ZC⊟3L	L(D)ZB□5L	L(D)ZC□5L		
Speed (mm/s)	P.9	927 Refer to the gra	aph on speed – thrust.			
Transfer thrust (Vertically) (N)	100					
Holding force [*] (N)	40 100			0		
Standard stroke (mm)		25, 40, 50, 100, 200				
Operating ambient temperature (°C)	5 to 40 (No condensation)					
Motor		DC r	DC motor			
Applicable directional control driver model	LC3F21	2-5A3🗆	LC3F212-5A5			
Applicable auto switch model		D-M9N, D-N	/9P, D-M9B			

* Holding force

Holding force means the force which cannot be dropped even if a load should be applied vertically when a cylinder is stopped. Therefore, for example, holding is not possible when turning off the power supply once a cylinder has been activated. Additionally, a load may be dropped due to external impacts or vibrations.

Additionally, a load may be dropped due to external impacts of vibrati

Electric Cylinder LZB/LZC Series

Accessories

LZB

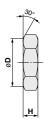
Accessory	Description
With auto switch	Switch mounting band, switch mounting bracket (one included per one switch)
Foot type	Rod side foot bracket, motor side foot bracket Rod side mounting nut, motor side mounting nut
Flange type	Flange bracket, rod side mounting nut
Trunnion type	Trunnion bracket Rod side mounting nut (designed for trunnion)

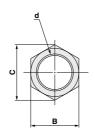
LZC

Accessory	Description
Foot type	Rod side foot bracket, motor side foot bracket Foot bracket mounting bolts (6)

Accessory Bracket

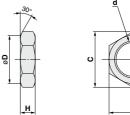
Mounting nut





Name	Part no.	Applicable series	в	с	D	d	н
Rod side mounting nut	SN-020B	LZB3	26	30	25.5	M20 x 1.5	8
Motor side mounting nut	LZ-NT30	LZB3	38	42	38	M30 x 1.5	10
Rod side mounting nut	SN-040B	LZB5	41	47.3	40.5	M32 x 2.0	10
Motor side mounting nut	LZ-NT45	LZB5	60	64	60	M45 x 1.5	10

Rod end nut



ď
B
(mm)

						(mm)
Part no.	Applicable series	в	с	D	d	н
NT-015A	LZ□3	10	11.5	9.8	M6 x 1.0	5
NT-03	LZ□5	17	19.6	16.5	M10 x 1.25	6

LEF

Mounting Bracket/Part No.

Series	LZB3	LZB5
Rod side foot	LZB-LR3 (64 g)	LZB-LR5 (112 g)
Motor side foot	LZB-LM3 (64 g)	LZB-LM5 (126 g)
Flange	LZB-F3 (40 g)	LZB-F5 (120 g)
Rod side trunnion	CM-T020B (40 g)	CM-T040B (100 g)

Series	LZC3	LZC5
Rod side foot	LZC-LR3 (21 g)	LZC-LR5 (71 g)
Motor side foot	LZC-LM3 (10 g)	LZC-LM5 (27 g)

(): Weight for bracket Note) Mounting bolts are not included. Please prepare separately.

(): Weight for bracket

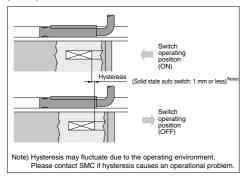
Note) Bracket mounting nuts are not included. Please purchase mounting nuts matched to each bracket separately.

(mm)



Auto Switch Hysteresis

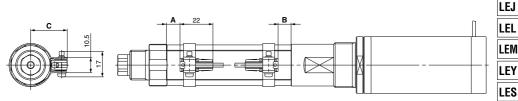
Hysteresis is the distance between the position at which slider movement operates an auto switch to the position at which reverse movement turns the switch off. This hysteresis is included in part of the operating range (one side).



Auto Switch Proper Mounting Position (Detection at Stroke End) and It's Mounting Height

Solid state auto switch D-M9□

LDZB



Auto Switch Mounting Position/Height

Model	Α	в	С
LDZB 3	20	19	24
LDZB 5	33	33	32

Operating Range of Auto Switch *

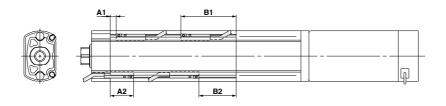
Model	Α
LDZB 3	3
LDZB 5 5	
. The energing range	امار م

 The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

Minimum Stroke for Auto Switch Mounting

Model	1 pc.	2 pcs. (Different sides)	2 pcs. (Same sides)	
LDZB 3	10	15	45	
LDZB 5	10	15	45	

LDZC



Auto Switch Mounting Position for Stroke End Detection

Model	A1	A2	B1	B2
LDZC 3	4.5	17.5	41.5	28
LDZC 5	7	57	20	44

Operating Range of

Auto ownton	
Model	Α
LDZC 3	2
LDZC 5	2

 The operating range is a guide including hysteresis, but is not guaranteed. There may be substantial variation depending on the surrounding environment (assuming approximately ±30% dispersion).

Minimum Stroke for Auto Switch Mounting

Model	1 pc.	2 pcs.
LDZC 3	5	10
LDZC 5	5	10

LEF

LZB Series

Mounting and Moving Auto Switches (Series LDZB Only)

▲ Caution

- 1. Tighten the screw under the specified torque when mounting the auto switch.
- 2. Set the auto switch mounting band perpendicularly to cylinder tube







Incorrectly attached

Mounting the Auto Switch

- 1. Attach a switch bracket to the switch holder. (Fit the switch bracket to the switch holder.)
- 2. Mount an auto switch mounting band to the cylinder tube.
- 3. Set the switch holder (1.) between the reinforcing plates of the band mounted to the cylinder.
- 4. Insert an auto switch mounting screw in the hole of the reinforcing plate through the auto switch holder, and thread it into the other plate. Tighten the screw temporarily.
- 5. Remove the set screw attached to the auto switch.
- 6. Attach a switch spacer to the auto switch.
- 7. Insert the auto switch with the switch spacer from the back of the switch holder.

(Insert the auto switch with an angle of approximately 10 to 15°. See figure 1.)

8. To secure the auto switch, tighten the switch mounting screw with the specified torque (0.8 N·m to 1.0 N·m).

Adjusting the Auto Switch Position

- 1. Unloosen the auto switch mounting screw 3 turns to adjust the auto switch set position.
- 2. Tighten the auto switch mounting screw as described above (8.) after adjustment.

Removing the Auto Switch

- 1. Remove the auto switch mounting screw from the switch holder.
- 2. Move the auto switch back towards the position where it stops at the lead wire side.
- 3. Hold up the lead wire side of the auto switch at the angle of around 45°
- 4. Maintain the angle, and pull back the auto switch obliquely at the same angle.

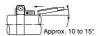
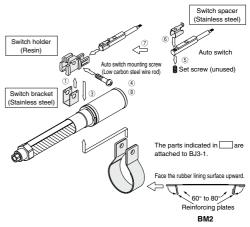


Figure 1. Auto switch insert angle



Auto Switch Mounting Bracket/Part No.

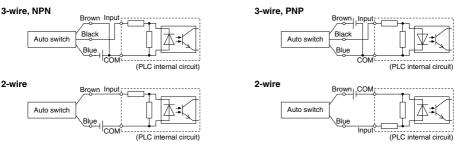
Applicable series	Mounting bracket	Mounting band
LDZB 3	BJ3-1	BM2-025
LDZB 5	Switch spacer Switch bracket	LZB5-SB

Order one auto switch mounting bracket and one auto switch mounting band per one auto switch.

Prior to Use Auto Switch Connection and Example

Source Input Specifications

Sink Input Specifications

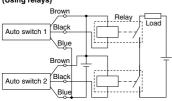


Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

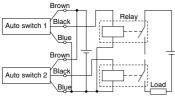
Example of AND (Series) and OR (Parallel) Connection

* When using solid state auto switches, ensure the application is set up so the signals for the first 50 ms are invalid.

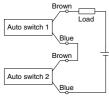
3-wire AND connection for NPN output (Using relays)



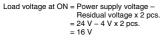
3-wire AND connection for PNP output (Using relays)



2-wire AND connection

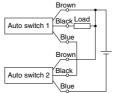


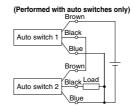
When two auto switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light up when both of the auto switches are in the ON state Auto switches with load voltage less than 20V cannot be used.



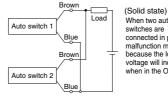
Example: Power supply is 24 VDC Internal voltage drop in auto switch is 4 V.

(Performed with auto switches only)



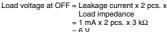


2-wire OB connection



Example: Load impedance is 3 kΩ

SMC



Leakage current from auto switch is 1 mA.

When two auto switches are connected in parallel. malfunction may occur because the load voltage will increase when in the OFF state.

(Reed)

Because there is no current leakage, the load voltage will not increase when turned OFF However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

3-wire OR connection for NPN output

LEF

LE.J

LEL

LEM

LEY

LES

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LEY

-X5

11-LĖFS

11-LĖJS

25A-

LEC

LEC S

LEC SS-T

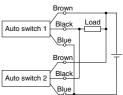
LEC

Motor less

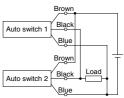
LAT

LZ

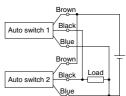
LC3F2



3-wire OR connection for PNP output







Auto Switches Solid State Auto Switch



Applicable Actuators D-M9 (F9) LZ Series

Auto Switch Specifications

Auto switch model	D-M9N	D-M9P	D-M9B	D-F9G	D-F9H
Contact	N.O. (A contact)		t)	N.C. (B contact)	
Electrical entry direction			In-line		
Wiring type	3-w	/ire	2-wire	3-w	/ire
Output type	NPN	PNP	_	NPN	PNP
Applicable load	IC circuit, Relay, PLC		24 VDC relay, PLC	IC circuit, Relay, PLC	
Power supply voltage	5, 12, 24 VDC	(4.5 to 28 V)	_	5, 12, 24 VDC (4.5 to 28 V	
Current consumption	10 mA or less		—	10 mA or less	
Load voltage	28 VDC or less		24 VDC (10 to 28 VDC)	28 VDC or less	Ι
Load current	40 mA or less		2.5 to 40 mA	40 mA or less	80 mA or less
Internal voltage drop	0.8 V or less at 10 mA (2 V or less at 40 mA)		4 V or less	1.5 V or less (0.8 V or less at 10 mA load current)	0.8 V or less
Leakage current	100 µA or les	100 µA or less at 24 VDC 0.8 r		100 µA or less at 24 VDC	
Indicator light	Red LED illu	uminates wher	turned ON.	Red LED illuminates when turned OFF.	
Standard	CE marking				

• Lead wires - Oilproof heavy-duty vinyl cord: ø2.7 x 3.2 ellipse (D-M9□)/ø2.7 (D-F9□)/ø3.4 (D-Y7□), 3 cores

● Ambient temperature — -10 to 60°C ● Operating time — 1 ms or less ● Impact resistance — 1000 m/s²

* For details, refer to Best Pneumatics No. 2-1. With pre-wired connector is also available



LZB Series Specific Product Precautions

Be sure to read this before handling the products. Refer to back page 50 for Safety Instructions and pages 3 to 13 for Electric Actuators/Cylinders and Auto Switches Precautions.

∆Caution

1. Mount the auto switches at the center of the operating range.

Check ON and OFF points before setting auto switches so that positions can be detected at the center of the operating range. If mounted at the end of the operating range, the signal detection will be unstable.

2. Be aware of the environment temperature and thermal cycle.

Operate auto switches and auto switch cylinders within the operating temperature range.

The reliability of the auto switches may be adversely affected, especially, when they are exposed to thermal shock, severe temperature and humidity cycle etc.

3. Be aware of the suitability of oil, chemicals etc.

Resin and rubber materials are used for the auto switches and auto switch mounting brackets. Therefore, if there are chemicals such as oil or organic solvents in the environment, the resin and rubber materials may be adversely affected.

4. During maintenance, securely tighten the switch mounting screws periodically.

Use auto switch mounting brackets with the proper tightening torque. In addition, securely tighten the auto switch mounting screws periodically.

5. Be careful not to pull or strain the lead wires.

Be careful not to apply excess tensile force (over 10 N) to the auto switches. Also, adjust the position of the auto switches by sufficiently loosening the auto switch mounting screws (3 turns or more).

Do not use the auto switches in environments with strong vibration and impact.

Do not use the auto switches in environments where excess vibration and impact force outside of the specifications are applied.

7. Be sure to use a switch spacer and a switch bracket. Confirm that a switch spacer is mounted to the end of the auto switch before fastening the auto switch. If the switch bracket is not mounted, the auto switch may move after installation.

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11- LEFS
11- LEJS
11- LEFS 11- LEJS 25A-
LEC S
LEC SS-T
LEC Y
LEC SD LEC SS-T LEC YD Motor- less
LAT
LZ□
LC3F2