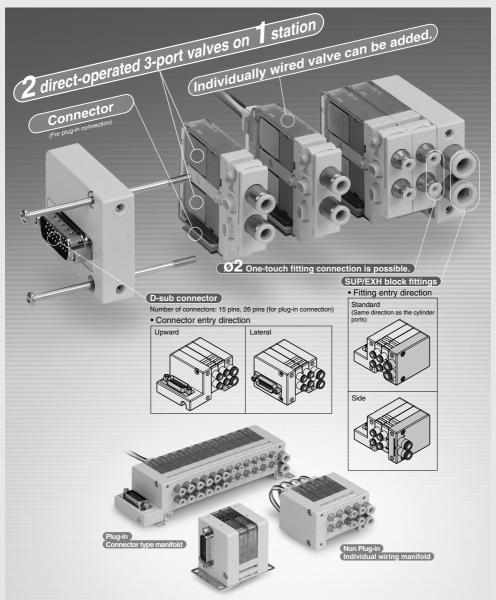
3 Port Solenoid Valve

VV100 Series

Highly Integrated Unit Manifold



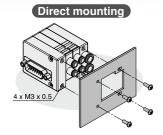
Compact manifold with two 3-port valves on 1 station



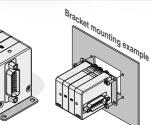


L: Dimensions													
	Stations	1	2	3	4	5	6	7	8	9	10	11	12
	L	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4

Mounting



Bracket mounting



Piping Variations

- Metric size: ø2, ø4 One-touch fitting
- Inch size: ø1/8", ø5/32" One-touch fitting





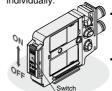


(Upward entry)

Elbow fitting (Downward entry)

With Switch

Possible to shut the signal of each valves individually.



- The valve coil is not energized even if an electric signal is fed by the manifold's connec-
- Effective use as a safety measure for maintenance.

Applications

- Operating a small bore size cylinder such as a pin cylinder
- Air-operated valve for chemical valve



INDEX

Common Spe	cifications	P.1142
Construction		P.1143

Plug-in Connector Type Manifold



How to Order P.1144, 1145
Manifold Electrical Wiring P.1146
Connector Wiring Diagram ····· P.1146
Dimensions P.1147 to 1151

Non Plug-in Individual Wiring Manifold



How to Order ·····	P.1152,	1153
Dimensions ······	P.1154,	1155

Manifold Exploded View ·····	P.1156
Manifold Options ·····	P.1157 to 1159
Specific Product Precautions	P.1160 to 1164





Manifold Specifications

	Model			onnector	Non plug-in		
Model		Type 10FA	Type 10FB	Type 10			
Manifold type			Connec	tor type	Individual wiring		
1 (SUP), 3	(EXH)			Common	SUP, EXH		
Valve stations			1 to 12 stations (Max. 7 stations if all valves have double solenoid.)	1 to 12 stations	1 to 12 stations		
Applicable	connect	or	D-sub connector 15 pins D-sub connector 26 pins				
			Refer to page 1159.				
Internal w	iring		Non-polar, +COM., -COM. +COM, -COM.				
2a, 2b por	2a, 2b port piping Location		Valve				
specificati	ion	Direction	Side, Upward, Do	wnward (Using elb	ow fittings for upward or downward)		
Port size	1 (SUP), 3 (EXH) port Note		C4, C6, N3, N7				
POIL SIZE	2a, 2b port		C2, C4, N1, N3				
Weight W (g) n: Valve	stations Note 2)	W = 56 + n				

Note 1) Supply to 3 port and exhaust from 1 port for V120 type (N.O.).

Solenoid Valve Specifications

Fluid	11212			Air		
Operating press		Positive pres	sure	0 to 0.7		
range (MPa)	sure	Vacuum	N.C.	1 port: -100 kPa to 0.6/3 ports: -100 kPa to 0		
range (wra)		pressure	N.O.	1 port: -100 kPa to 0/3 ports: -100 kPa to 0.6		
Ambient and flu	uid ter	nperature (°C)		-10 to 50 (No freezing)		
Maximum opera	ating f	requency (Hz)		20		
Lubrication				Not required		
Mounting orien	tation			Unrestricted		
Impact/Vibration resistance (m/s²) Note 1)			Note 1)	150/30		
Enclosure				Dustproof		
Coil rated volta	ge (D0	C)		24 V, 12 V		
Allowable volta	ge flu	ctuation (V)		±10% of rated voltage Note 2)		
Power	Stand	dard		0.4		
consumption (W) With power saving circuit (Continuous duty type)		circuit	0.15 Note 3)			
		ype)	[Starting 0.4, Holding 0.15]			
Surge voltage suppressor				Diode		
Indicator light				LED		

Note 1) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000Hz. Test was performed in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states for each condition. (Value in the initial state)

Note 2) For the allowable voltage fluctuation for Z and T types (with power saving circuit), observe the following range because there is voltage drop due to internal circuit.

Z type 24 VDC: -7% to +10% T type 24 VDC: -5% to +10% 12 VDC: -4% to +10% 12 VDC: -6% to +10%

Note 3) Refer to page 1161 for details.

Response Time

Response time ms (at 0.5 MPa) 7 or less	Note) Based on dynamic performance test, JIS B 8419: 2010. (Coil temperature: 20°C, at rated voltage)
---	---

Weight

Valve model	Number of solenoids	Port size	Weight (g)
V110□-C2/C4	1 pc. (Single)	C2, C4	31
V110⊟=02/04	2 pcs. (Double)	(ø2, ø4 One-touch fitting)	40

Flow Rate Characteristics

	Port size			Flow rate ch	w rate characteristics			
	1(P)	2a, 2b	1(P)	2a/2b	2a/2b→3(E)			
	I(F)	2a, 2b	C [dm3/(s-bar)]	b	C [dm3/(s-bar)]	b		
	C6	C2	0.03	0.22	0.05	0.31		
	Co	C4	0.03	0.19	0.05	0.29		

^{*} The effective area S (mm²) is approximately 5 times as large as the sonic conductance (S = C x 5).



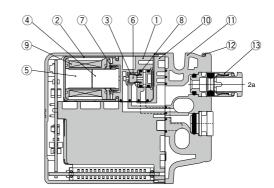
Note 2) The weight W is the value for the manifold only. (It is applied when the SUP/EXH block fitting is straight type.)
The weight of solenoid valve should be added by the number of stations.

Construction

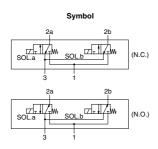
Single

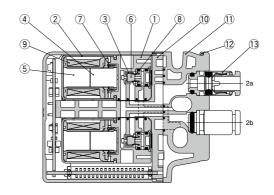
Symbol





Double





Component Parts

No.	Description	Material	
1	Body	Resin	
2	Cover	Stainless steel	
3	Push rod	Resin	
4	Armature assembly	Stainless steel/Resin	
5	Core	Stainless steel	
6	Poppet	FKM	
7	Return spring	Stainless steel	
8	Poppet spring	Stainless steel	
9	Coil assembly	_	
10	Pilot adapter	Resin	
11	Port block	Resin	
12	Clip	Stainless steel	

Replacement Parts

One-touch Fitting (Metric Size)

No.	Port	Port size	Part no.
		ø2 One-touch fitting (Straight)	KJH02-C1
		ø4 One-touch fitting (Straight)	KJH04-C1
	2a. 2b	ø2 One-touch fitting (Elbow)	KJL02-C1
	2a, 20	ø4 One-touch fitting (Elbow)	KJL04-C1-N
		ø2 One-touch fitting (Long elbow)	KJW02-C1
13		ø4 One-touch fitting (Long elbow)	KJW04-C1-N
13		ø4 One-touch fitting (Straight)	VVQ1000-50A-C4
		ø6 One-touch fitting (Straight)	VVQ1000-50A-C6
	1/D) 0/E)	ø4 One-touch fitting (Elbow)	SZ3000-73-1A-L4
	1(P), 3(E)	ø6 One-touch fitting (Elbow)	SZ3000-73-1A-L6
		ø4 One-touch fitting (Long elbow)	SZ3000-73-2A-L4
		ø6 One-touch fitting (Long elbow)	SZ3000-73-2A-L6

One-touch Fitting (Inch Size)

No.	Port	Port size	Part no.
13	2a, 2b	ø1/8" One-touch fitting (Straight)	KJH01-C1
		ø5/32" One-touch fitting (Straight)	KJH03-C1
13	1/D) 0/E)	ø5/32" One-touch fitting (Straight)	VVQ1000-50A-N3
	1(P), 3(E)	ø1/4" One-touch fitting (Straight)	VVQ1000-50A-N7

3 Port Solenoid Valve

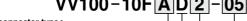
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VV100 Series/D-sub Connector

Plug-in Connector Type Manifold

How to Order Manifold

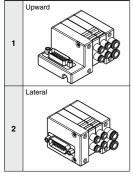
VV100-10FAD2-05U1-C6





Connector block mounting position: D side

Connector entry direction •



Valve stations •

A. D-Su	D COIIIIECIC	JI 10 pills				
Symbol	Stations	Note				
01	1 station	Up to 14				
÷	:	solenoids				
12	12 stations	possible.				

B: D-sub connector 26 pins Symbol Stations 1 station Up to 24 solenoids possible 12 stations

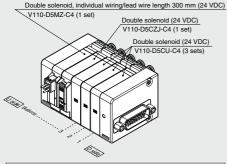
> SUP/EXH block mounting position: U side

Mo	unting option
Symbol	Mounting
Nil	Manifold direct mounting type With mounting nut M3 x 0.5
Note)	Manifold direct mounting type With mounting nut No. 10-32 UNF (Inch size)
F1	With bracket (Standard)
F2	With bracket (Port downward)

Note) If the mounting option "N" (Mounting nut: Inch size) is selected, the bracket cannot be

Ordering example (VV100-10FA)

How to Order Valve Manifold Assembly



- VV100-10FAD2-05U1-C6 ···· 1 set (Manifold part no.)
- * V110-D5CU-C4 ······ 3 sets (Double solenoid part no.)
- * V110-D5CZJ-C4 1 set (Double solenoid, with switch part no.)
- * V110-D5MZ-C4 1 set (Double solenoid, individual wiring lead wire length 300 mm part no.)
- The asterisk denotes the symbol for assembly Prefix to the part no. of the solenoid valve, etc.
- The valve arrangement is numbered as the 1st station from D side. . Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing.

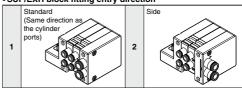
SUP/EXH block port size

One	One-touch fitting (Metric size)									
C4	ø4 One-touch fitting (Straight)									
C6	ø6 One-touch fitting (Straight)									
L4	ø4 elbow fitting (Upward entry)									
L6	ø6 elbow fitting (Upward entry)									
B4	ø4 elbow fitting (Downward entry)									
B6	ø6 elbow fitting (Downward entry)									

One-touch fitting (Inch size)

N3 | ø5/32" One-touch fitting (Straight) N7 Ø1/4" One-touch fitting (Straight)

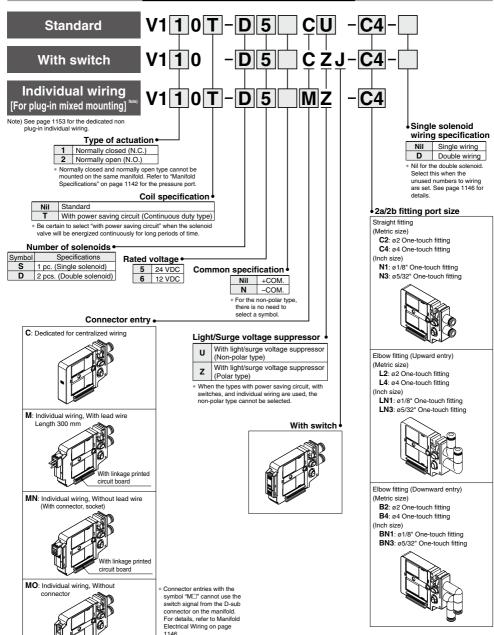
SUP/EXH block fitting entry direction



* If the mounted valve is N.O., apply pressure to the 3(E) port and exhaust air from the 1(P) port.

How to Order Valve for Connector Type





When ordering a connector

assembly separately, see

pages 1163 and 1164.

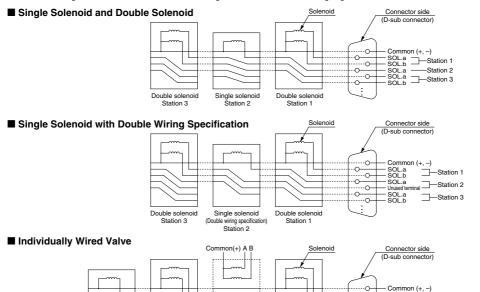
With linkage printed

circuit hoard

Manifold Electrical Wiring (Image)

When a valve is added, the signals of the connector are assigned to the valve. This makes it completely unnecessary to disassemble the connector unit.

* The connector arrangement shown below differs from the actual arrangement. Refer to the Connector Wiring Diagram below.



Individual wiring (M type)

Station 2

Connector Wiring Diagram

Single solenoid Station 4 Double solenoid

Station 3

Type FB: D-sub connector (26 pins)

SOL.a SOL.b Station 1

___Station 3

-Station 4

SOL.a

SOL.b

SOL a

-0

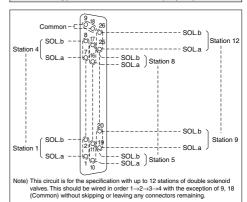
-0

Double solenoid

Station 1

....o

-0



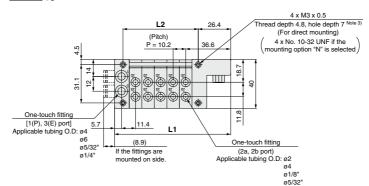
⚠ Caution

When the non-polar U type valves are used, either +COM or -COM wiring of the manifold is possible. However when Z type valves are used, select the common specifications, +COM or -COM.

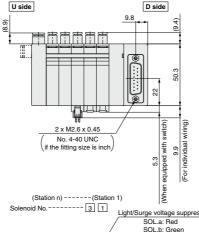
3 Port Solenoid Valve/D-sub Connector Plug-in Connector Type Manifold **VV100 Series**

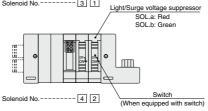
Dimensions

VV100-10FAD1-Stations U2-









Note 1) 10FA and 10FB types have the same L1 and L2 dimensions, and the only difference is the number of poles of the connector. See page 1146 for the pin arrangement.

30.6

Note 2) For manifold dimensions including elbow fitting, see page 1151.

(Lead wire length)

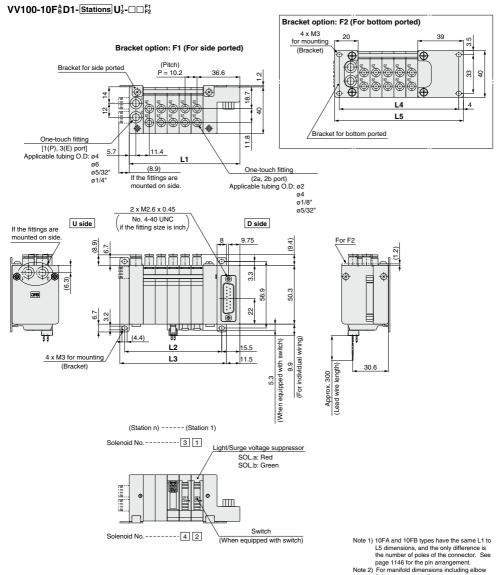
Approx. 300

Note 3) As the distance between the block end to the thread is 2.5 mm, the screw depth should be 5 to 7 mm.

I	L: Dimensions n: Stations												
Ì	L n	1	2	3	4	5	6	7	8	9	10	11	12
	L1	53.7	63.9	74.1	84.3	94.5	104.7	114.9	125.1	135.3	145.5	155.7	165.9
ı	12	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	1122	122 4	132 6



Dimensions



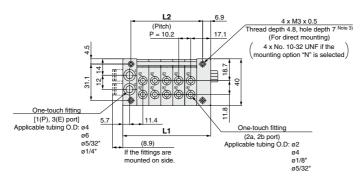
L: D	ime	nsio	ns
$\overline{}$	n		Τ.

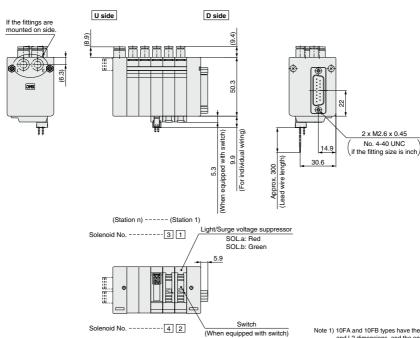
L: DIM	Dimensions n: Stations												
_ n	1	2	3	4	5	6	7	8	9	10	11	12	
L1	53.7	63.9	74.1	84.3	94.5	104.7	114.9	125.1	135.3	145.5	155.7	165.9	
L2	42.2	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4	
L3	50.2	60.4	70.6	80.8	91	101.2	111.4	121.6	131.8	142	152.2	162.4	
L4	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6	142.8	153	163.2	173.4	
L5	68.6	78.8	89	99.2	109.4	119.6	129.8	140	150.2	160.4	170.6	180.8	

fitting, see page 1151.

3 Port Solenoid Valve/D-sub Connector Plug-in Connector Type Manifold **VV100 Series**

VV100-10F^A_BD2-Stations U₂¹-□□





L: Dim	L: Dimensions n: Stations											
_ n	1	2	3	4	5	6	7	8	9	10	11	12
L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
L2	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6

Note 1) 10FA and 10FB types have the same L1 and L2 dimensions, and the only difference is the number of poles of the connector.

See page 1146 for the pin arrangement.

Note 2) For manifold dimensions including elbow

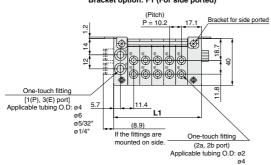
fitting, see page 1156.

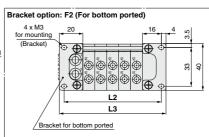
Note 3) As the distance between the block end to the thread is 2.5 mm, the screw depth should be 5 to 7 mm.

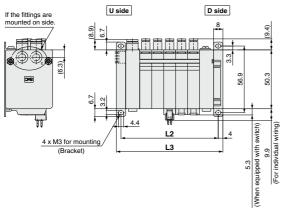
Dimensions

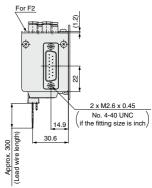
VV100-10F $_B^A$ D2-Stations U $_2^1$ - \square F $_2^{F1}$

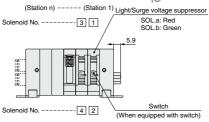
Bracket option: F1 (For side ported)











Note 1) 10FA and 10FB types have the same L1 to L3 dimensions, and the only difference is the number of poles of the connector. See page 1146 for the pin arrangement.

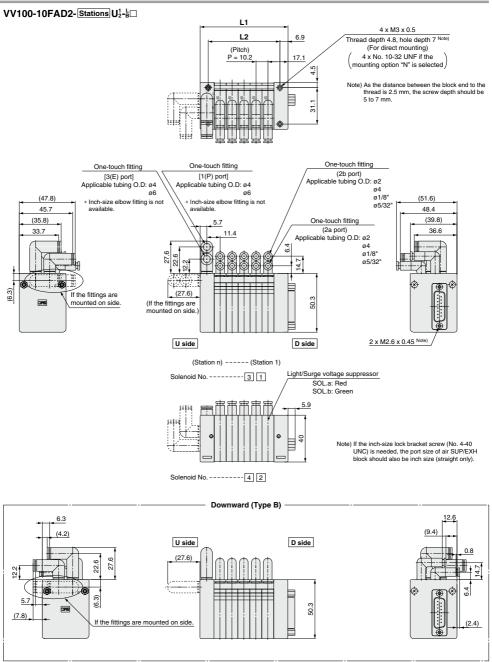
Note 2) For manifold dimensions including elbow fitting, see page 1151.

L: Dim	L: Dimensions n: Stations											
_ n	1	2	3	4	5	6	7	8	9	10	11	12
L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
L2	42.2	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4
L3	50.2	60.4	70.6	80.8	91	101.2	111.4	121.6	131.8	142	152.2	162.4



ø1/8" ø5/32"

3 Port Solenoid Valve/D-sub Connector Plug-in Connector Type Manifold **VV100** Series



SMC

3 Port Solenoid Valve

VV100 Series

Non Plug-in Individual Wiring Manifold

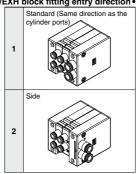
How to Order Manifold





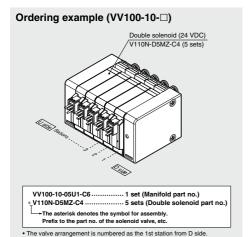
SUP/EXH block mounting position: U side

SUP/EXH block fitting entry direction



Note) If the mounted valve is N.O., apply pressure to the 3(E) port and exhaust air from the 1(P) port.

How to Order Valve Manifold Assembly



. Indicate the valves to be attached below the manifold part number, in order

starting from station 1 as shown in the drawing.

N Note)

Manifold direct mounting type

With mounting nut M3 x 0.5

With mounting nut No. 10-32 UNF (Inch size)

With bracket (Standard)

Mounting

Manifold direct mounting type

Mounting option

Symbol

Note) If the mounting option "N" (Mounting nut: Inch size) is selected, the bracket cannot be mounted.

With bracket (Port downward)

SUP/EXH block port size

F2

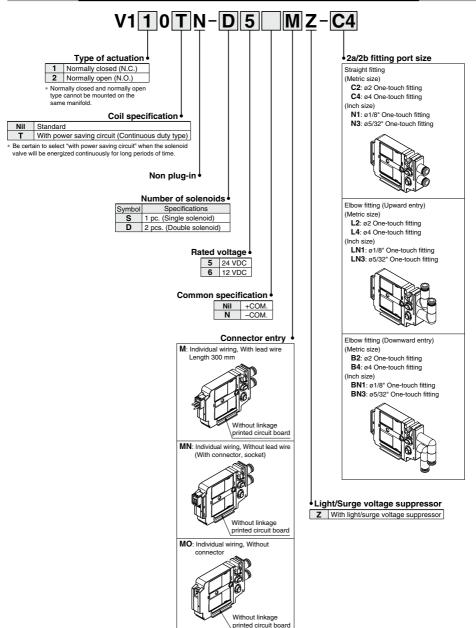
One	-touch fitting (wetric size)
C4	ø4 One-touch fitting (Straight)
C6	ø6 One-touch fitting (Straight)
L4	ø4 elbow fitting (Upward entry)
L6	ø6 elbow fitting (Upward entry)
B4	ø4 elbow fitting (Downward entry)
B6	ø6 elbow fitting (Downward entry)

One-touch fitting (Inch size)

N3	ø5/32" One-touch fitting (Straight)
N7	ø1/4" One-touch fitting (Straight)

How to Order Valve Dedicated for Non Plug-in Individual Wiring

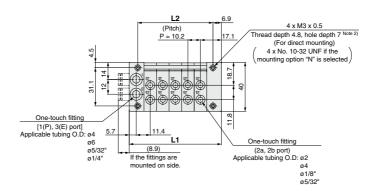


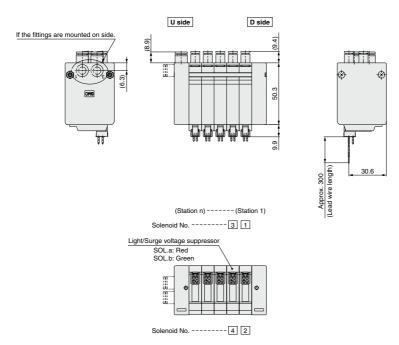


When ordering a connector assembly separately, see pages 1163 and 1164.

Dimensions

VV100-10-Stations U₂-□□



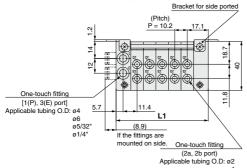


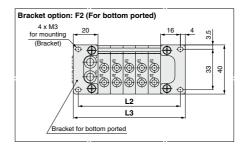
L: Dim	L: Dimensions n: Stations											
	1	2	3	4	5	6	7	8	9	10	11	12
L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
L2	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112.2	122.4	132.6

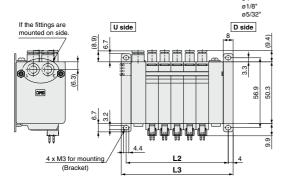
Note 1) For manifold dimensions including elbow fitting, see page 1151.

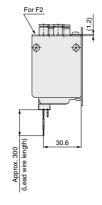
Note 2) As the distance between the block end to the thread is 2.5 mm, the screw depth should be 5 to 7 mm.

Bracket option: F1 (For side ported)









Solenoid No	3 1							
Light/Surge voltage suppressor								
SOL.a: Red								
SOL.b: Green								
01 o	•							

Solenoid No. ---- 4 2

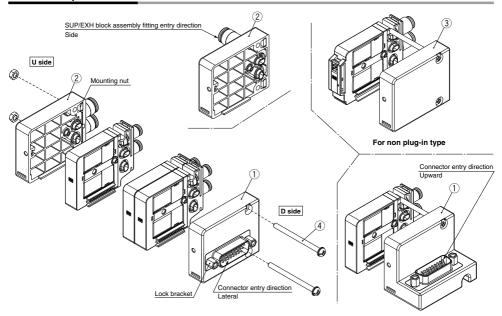
(Station n) ----- (Station 1)

Note) For manifold dimensions including elbow fitting, see page 1151.

L: Dimensions n: Stations											Stations	
_ n	1	2	3	4	5	6	7	8	9	10	11	12
L1	34.2	44.4	54.6	64.8	75	85.2	95.4	105.6	115.8	126	136.2	146.4
L2	42.2	52.4	62.6	72.8	83	93.2	103.4	113.6	123.8	134	144.2	154.4
L3	50.2	60.4	70.6	80.8	91	101.2	111.4	121.6	131.8	142	152.2	162.4



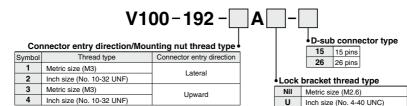
Manifold Exploded View



No.	Description	Part no.	Note			
1	Connector block assembly Note) (For plug-in)	V100-192-□A□-15	Refer to Connector Block Assembly Part No. table below.			
	SUP/EXH end block assembly Note) (Common for plug-in and non	V100-193-1A-□ [Mounting nut (Metric size: M3)]	(Metric size) C4: ø4 One-touch fitting C6: ø6 One-touch fittina			
(2)	plug-in types) <fitting direction:="" entry="" standard=""> SUP/EXH end block assembly Note) (Common for plug-in and non</fitting>	V100-193-2A-□ [Mounting nut (Inch size: No. 10-32 UNF)]	L4: ø4 elbow fitting (Upward entry) L6: ø6 elbow fitting (Upward entry) B4: ø4 elbow fitting (Downward entry) B6: ø6 elbow fitting (Downward entry)			
۷		V100-193-3A-□ [Mounting nut (Metric size: M3)]	(Inch size) N3: Ø5/32" One-touch fitting N7: Ø1/4" One-touch fitting			
	plug-in types) <fitting direction:="" entry="" side=""></fitting>	V100-193-4A-□ [Mounting nut (Inch size: No. 10-32 UNF)]	<mounting (4="" no.="" nut="" part="" pos.="" set)=""> Metric size (M3): V100-197-1A Inch size (No. 10-32 UNF): V100-197-2A</mounting>			
(3)	End block assembly Note)	V100-199-1A [Mounting nut (Metric size: M3)]				
9	(For non plug-in)	V100-199-2A [Mounting nut (Inch size: No. 10-32 UNF)]				
4	Tension bolt (With hexagon nut)	V100-202-□A	☐: Stations (1 to 12) 2 pcs./set			

Note) If a bracket is intended to be mounted, select ① Connector block assembly, ② SUP/EXH end block assembly 1A or 3A, and ③ End block assembly 1A with mounting nut (Metric size: M3).

Connector Block Assembly Part No.



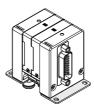
Manifold Options

■ Bracket Assembly

V100-198-1A (For side ported) <Common for upward/ lateral connectors>

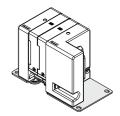


V100-198-3A (For bottom ported) <For lateral connector>



* The screws (M3) with which the bracket is mounted on the manifold are included.

V100-198-4A (For bottom ported) <For upward connector>



■ Bracket Mounting Procedure

<For side ported>



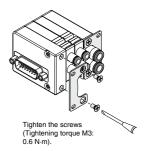
 Fit the bracket to the groove at the connector block (end block).

② Tighten the screws

(Tightening torque M3:

0.6 N·m).

<For bottom ported>

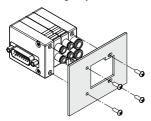


Note) The bracket can be mounted on the block with the mounting nut (Metric size:
M3) only. It cannot be mounted on the block with inch-size mounting nut (No.
10-32 UNF).

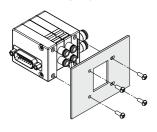
Manifold Options

■ Mounting Example

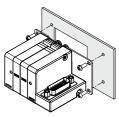
Manifold direct mounting
SUP/EXH block fitting entry direction: Standard



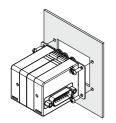
SUP/EXH block fitting entry direction: Side



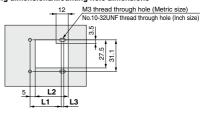
Bracket mounting (For bottom ported) Upward connector



Lateral connector



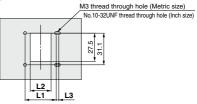
Panel fitting dimensions/Mounting hole dimensions



Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112	122	133
L2	22.4	32.8	43.2	53.6	64	74.4	84.8	95.2	106	116	126	137
L3	.3 1.3						2.5					

(Reference dimension)

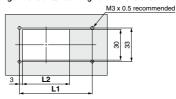
Panel fitting dimensions/Mounting hole dimensions



Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	20.4	30.6	40.8	51	61.2	71.4	81.6	91.8	102	112	122	133
L2	10.4	20.8	31.2	41.6	52	62.4	72.8	83.2	93.6	104	114	125
L3	3 1.3						2.5					

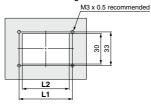
(Reference dimension)

Panel fitting dimensions/Mounting hole dimensions



Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	61.2	71.4	81.6	91.8	102	112	122	133	143	153	163	173
L2	36.2	46.6	57	67.4	77.8	88.2	98.6	109	119	130	140	151
										Doforo	nco dim	oncion)

Panel fitting dimensions/Mounting hole dimensions



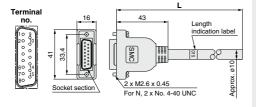
Station n	1	2	3	4	5	6	7	8	9	10	11	12
L1	52.4	62.6	72.8	83	93.2	103	114	124	134	144	154	165
L2	36.2	46.6	57	67.4	77.8	88.2	98.6	109	119	130	140	151

SMC

Manifold Options

D-sub connector cable assembly

For 15 pins V100-DS15-□□□ (N)



D-sub Connector Cable Assembly

Cable length L	Assembly part no.	Note
1.5 m	V100-DS15-015(N)	0 11 45
3 m	V100-DS15-030(N)	Cable 15 cores X23AWG
5 m	V100-DS15-050(N)	AZSAWG

Note) For N, the unified thread is used.

For other commercial connectors, use a 15 pin type with female connector conforming to MIL-C24308.

D-sub Connector Cable Assembly Cable Color List of Each Terminal No.

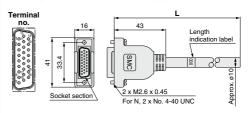
Terminal no.	Lead wire color	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black

Electric Characteristics

Item	Characteristics						
Conductor resistance Ω/km, 20°C	65 or less						
Withstand pressure V, 1 min, AC	1000						
Insulation resistance MΩkm, 20°C	5 or more						

^{*} The minimum bending radius for D-sub connector cables is 20 mm.

For 26 pins V100-DS26-□□□ (N)



D-sub Connector Cable Assembly

Cable length L	Assembly part no.	Note
1.5 m	V100-DS26-015(N)	0.11.00
3 m	V100-DS26-030(N)	Cable 26 cores X23AWG
5 m	V100-DS26-050(N)	AZJAWU

Note) For N, the unified thread is used.

D-sub Connector Cable Assembly Cable Color List of Each Terminal No.

	u	
Terminal no.	Lead wire color	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Gray	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Gray	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Gray	Red
24	Black	White
25	White	None
26	Light blue	None



Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

Valve with Switch

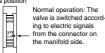
.Marning

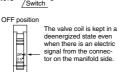
When turning off the valve using the switch, move it to the position where the valve is locked. If the switch is at an improper position and is energized, equipment connected to the valve could be actuated.

Also, if the switch is turned OFF on the valve in the energized state, be careful because any actuators connected will actuate.

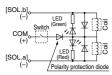


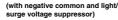
ON position

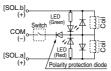




Electric circuit diagram (with positive common and light/ surge voltage suppressor)





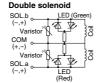


Light/Surge Voltage Suppressor

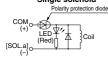
∕ Caution

■ Non-Polar Type Single solenoid



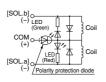


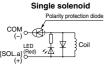
■ Positive Common Single solenoid



■ Negative Common

Double solenoid





Double solenoid



Countermeasure for Surge Voltage Intrusion

With non-polar type solenoid valves, at times of sudden interruption of the loading power supply, such as emergency shutdown, surge voltage intrusion may be generated from loading equipment with a large capacity (power consumption), and the solenoid valve in a deenergized state may switch over (see Figure 1). When installing a breaker circuit for the loading power supply. consider using a solenoid valve with polarity (with polarity protection diode), or install a surge absorption diode between the loading equipment COM line and the output equipment COM line (see Figure 2).

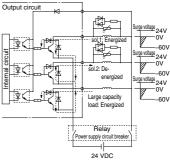


Figure 1. Surge intrusion circuit example (24 VDC)

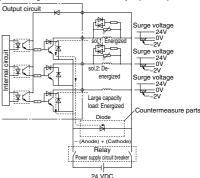


Figure 2. Surge intrusion circuit example (24 VDC)

Continuous Duty

∕!\ Caution

If a valve is energized continuously for long periods of time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If a valve will be energized continuously, be sure to use the "Continuous duty type" with a power saving circuit. In particular, there will be a large increase in temperature if 3 or more neighboring stations are simultaneously energized continuously for long periods of time, or if the a and b sides are simultaneously energized continuously for long periods of time. Be very careful in such cases.





Be sure to read this before handling the products.

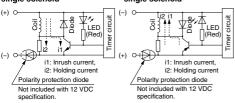
Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

Continuous Duty

■ With Power Saving Circuit

Compared to the standard products, power consumption is reduced down to approx. 1/3 (V1□0T) by cutting the unnecessary wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)

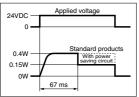
Electric circuit diagram (with power saving circuit) Positive common, Negative common, single solenoid single solenoid



Working Principle

With the circuit above, the current consumption, when holding, is reduced to save energy. Refer to the electric wave data below.

Power waveform of power saving type (V1□0T)

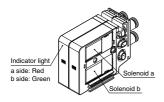


- When a power saving circuit is installed, a diode to prevent reverse current is not available for 12 V DC specification. Therefore, use caution not to connect in reverse.
- Be careful about the allowable voltage fluctuation since a voltage drop of about 0.5 V occurs due to a transistor. (Refer to the solenoid specifications of each valve for details.)

Light Indication

⚠ Caution

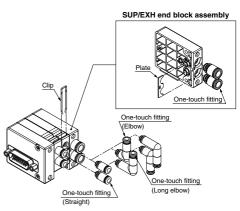
When equipped with light/surge voltage suppressor, the light window turns red when solenoid a is energized, and it turns green when solenoid b is energized.



Fitting Replacement

^Caution

By replacing a valve's fitting, it is possible to change the port size of the 2a, 2b, 1(P), and 3(E) ports. When replacing it, pull out the fitting after removing the clip or the plate with a flat head screw-driver, etc. To mount a new fitting, insert it into place and then fully reinsert the clip or the plate.



One-touch Fitting Part No.

Metric Size

Port	Port size	Part no.
2(a) 2(b)	ø2 One-touch fitting (Straight)	KJH02-C1
	ø4 One-touch fitting (Straight)	KJH04-C1
	ø2 One-touch fitting (Elbow)	KJL02-C1
	ø4 One-touch fitting (Elbow)	KJL04-C1-N
	ø2 One-touch fitting (Long elbow)	KJW02-C1
	ø4 One-touch fitting (Long elbow)	KJW04-C1-N
	ø4 One-touch fitting (Straight)	VVQ1000-50A-C4
	ø6 One-touch fitting (Straight)	VVQ1000-50A-C6
1(P) 3(E)	ø4 One-touch fitting (Elbow)	SZ3000-73-1A-L4
	ø6 One-touch fitting (Elbow)	SZ3000-73-1A-L6
	ø4 One-touch fitting (Long elbow)	SZ3000-73-2A-L4
	ø6 One-touch fitting (Long elbow)	SZ3000-73-2A-L6

Inch Size

Port	Port size	Part no.
2(a)	ø1/8" One-touch fitting (Straight)	KJH01-C1
2(b)	ø5/32" One-touch fitting (Straight)	KJH03-C1
1(P)	ø5/32" One-touch fitting (Straight)	VVQ1000-50A-N3
3(E)	ø1/4" One-touch fitting (Straight)	VVQ1000-50A-N7

Note 1) Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.

Note 2) When removing a straight fitting from a valve, after removing the clip, attach tubing or a plug (KJP-02, KO2P-TIII) to the one-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting (resin part), the release button may be damaged.

Note 3) Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before starting any work.

Note 4) While inserting a tubing into an elbow fitting, hold the main body of the assembly by hand. Failure to do so will exert an undue force on the valve or the fitting, resulting in air leakage or damage.



Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

One-touch Fittings

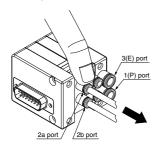
1. Tube attachment/detachment for one-touch fittings

1) Attaching of tubing

- (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, there is the danger that the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage.
 - Also allow some extra length in the tube.
- (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
- (3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.

2) Detaching of tubing

(1) The 2a and 2b ports use the KJ series, so the tube can be removed by pressing on part of the release button. However, for the 1(P) and 3(E) ports, press the release button evenly as before.



Hold down part of the release button with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow.

- (2) Pull out the tube while holding down the release button so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.
- (3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

Other Tubing Brands

∧ Caution

- When using tube other than SMC brand, confirm the following specifications are satisfied with respect to the outside diameter tolerance of the tube.
 - 1) Nylon tubing within \pm 0.1 mm 2) Soft nylon tubing within \pm 0.1 mm
 - 3) Polyurethane tubing within +0.15 mm, within -0.2 mm

Do not use tubing which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other troubles, such as air leakage or the tube pulling out after connection.

How to Use Plug Connector

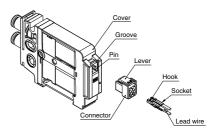
⚠ Caution

When attaching and detaching a connector, first shut off the electric power and the air supply.

Also, crimp the lead wires and sockets securely.

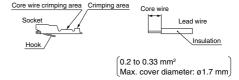
1. Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



2. Crimping of lead wires and sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part. (Crimping tool: Model no. DXT170-75-1)





Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

How to Use Plug Connector

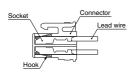
3. Attaching and detaching lead wires with sockets

Attaching

Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

Detaching

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward.



<Positive common>

Single solenoid

(Unused)

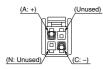


Double solenoid

<Negative common>

(N: Unused)

Single solenoid



Double solenoid



Plug Connector Lead Wire Length

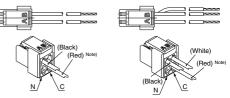
⚠ Caution

Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.

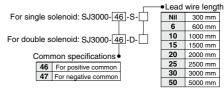
■ Connector Assembly Part No.

For single solenoid
SJ3000-46-S
(for positive common)
SJ3000-47-S
(for negative common)

For double solenoid
SJ3000-46-D
(for positive common)
SJ3000-47-D
(for negative common)



Note) In case of negative common, the lead wire changes from red to yellow.



For single solenoid

Without lead wire: SJ3000-46-S-N (positive/negative common) (Connector, Socket x 2 pcs. only)

For double solenoid

Without lead wire: SJ3000-46-D-N (positive/negative common) (Connector, Socket x 3 pcs. only)

■ How to Order

Include the connector assembly part number together with the part number for the plug connector's solenoid valve without connector.

(Example) In case of lead wire length 2000 mm and positive common V110N-D5MOZ-C4 SJ3000-46-D-20





Be sure to read this before handling the products.

Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

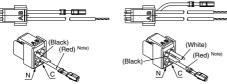
Connector Assembly for Manifolds (for Junction Common)

∧ Caution

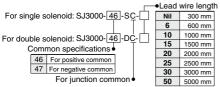
Using the connector assembly (for junction common) for solenoid valves installed in the manifold reduces the labor involved in wiring work because common wiring for all solenoid valves is integrated into a single wire.

■ Connector Assembly Part No. (for Junction Common) For single solenoid For double solenoid

For single solenoid For double solenoid SJ3000-46-SC- (for positive common) SJ3000-46-DC- (for positive common) SJ3000-47-DC- (for negative common) SJ3000-47-DC-



Note) In case of negative common, the lead wire changes from red to yellow.



■ How to Order

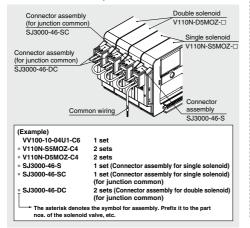
Indicate the part no. of the connector assembly for the manifold and solenoid valve.

If the arrangement is complicated, specify them by means of the manifold specification sheet.

Note 1) Applications like connectors not wired to a valve is not possible. Note 2) For the solenoid valve, designate "Without connector (MOZ)" for

Note 2) For the solenoid valve, designate "Without connector (MOZ)" fo the connector type.

Note 3) Connector assembly with lead wire for place where the signals are transmitted to the common wiring. (Only the valves of first station and/or last station of manifold are compatible to connector with lead wire for common.)



Wiring Procedure for Connector Assembly (for Junction Common)

∧ Caution

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, refer to "How to Use Plug Connector" on the page 1163.

