4 Port Solenoid Valve

VQD1000 Series

Rubber Seal **Direct Operated Poppet Type**

Unprecedented high speed, with stable response times

ON: 4 ms, OFF: 2 ms, Dispersion accuracy ±1 ms (With light/surge voltage suppressor at a supply pressure of 0.5 MPa) (Use clean and dry air.)

Compact and lightweight (34 g) with large flow capacity

Body width of 10 mm, C: 0.22 dm3/(s-bar) 2 W C: 0.27 dm3/(s-bar) 3.2 W (U type: Large flow)

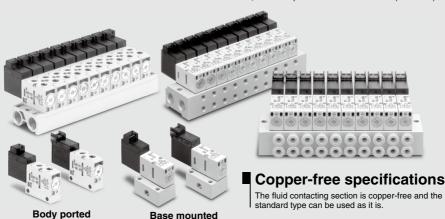


Available in vacuum applications (Up to -101.2 kPa)

Can be used in vacuum/release circuits When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).

Clean room specifications available as special.

Since the main valve has no sliding seals, non-oil treatment specification at the fluid contacting section is available (Made-to-Order part no. X16). The external non-leak specification is also available (10- series).



Cylinder Speed Chart

Base Mounted

Use as a guide for selection.

Please confirm the actual conditions with SMC Sizing Program.

Series	Average speed (mm/s)	CJ2 series Pressure (Load facto Stroke 60).5 MPa r 50%		Bore size CM2 series Pressure: 0.5 MPa Load ratio: 50% Stroke: 300 mm						
		ø6	ø10	ø16	ø20	ø25	ø32	ø40			
VQD1151U	500 450 400 350 300 250 200 150 100 50						upwar upwar	ndicular, d actuation tal actuation			

- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

Conditions

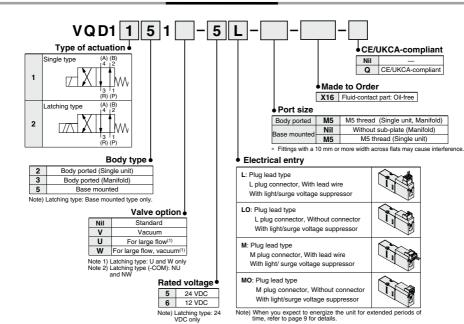
Base r	nounted	CJ2 series	CM2 series			
	Tube bore x Length	TU0425 x 1m				
VQD1151U	Speed controller	AS1201F-M5-04	AS2201F-02-04			
	Silencer	AN120-M5				



4 Port Solenoid Valve **Direct Operated Poppet Type** VQD1000 Series <€ ĽK



How to Order Valves



Standard Specifications





M plug connector Base mounted



L plug connector

Body ported

M plug connector Body ported

Item		Туре	Standard single type	Large-flow single type	Large-flow latching type			
	Valve construction		4 port direct operated poppet valve					
	Fluid		Air					
E S	Maximum operating pres	sure		0.7 MPa				
을	Minimum operating pressu	re/Vacuum		0 MPa / -101.2 kPa	ı			
8	Response time(1)		ON: 4ms±1,	OFF: 2ms±1	10ms or less			
Valve specifications	Ambient and fluid tempe	rature		-10 to 50°C (2)				
ē	Lubrication			Not required				
S	Manual override		Non-locking	Locking type				
<u>×</u>	Impact/Vibration resistar	тсе ⁽³⁾	150/30 m/s ²					
۸a	Mounting position		Unrestricted					
-	Enclosure		Dust tight					
	Weight		34	37 g				
S	Coil rated voltage	DC	24 V,	24 DC				
8	Allowable voltage fluctua	ation	±10% of rated voltage					
क्चंद	Coil insulation type		(Class B or equivaler	nt			
Electricity specifications	Power consumption	DC	2 W	2 W 32 W (Energy saving type) (Inrush: 3.2 W, Holding: 1.0 W) (4)				
Ele	Electrical entry		L plug connector, M plug connector (With indicator light and surge voltage suppressor)					

Note 1) Based on response time measurement, JIS B8419: 2010. (Coil temperature: 20°C, pressure: 0.5 MPa, at rated voltage, with light and surge suppressor, value at operation excluding restart period). The period immediately after a restart may be delayed for about 1 msc depending on operating conditions.

Note 2) Operating the valve at low temperatures may cause confesse to form, therefore dry air must be used.

Note 3) Operating the valve at low temperatures may cause condensate to form, therefore dry air must be used.

Note 3) Impact resistance:

Note 3) Impact resistance:

Note 3) Impact resistance:

No mailunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

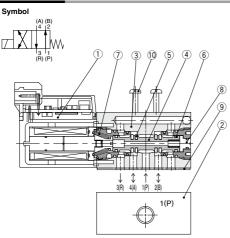
No mailunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the period of the value of the period of the description of the period of th



Flow Rate Characteristics

Valve model			Flow rate characteristics								
		D. 1.1.	1	\rightarrow 4/2 (P \rightarrow A/E	3)	4/2 → 5/3 (A/B → EA/EB)					
		Port size	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv			
	VQD1121-□M-M5		0.22	0.16	0.05	0.19	0.31	0.05			
Body ported	VQD1121₩-□ h-M5	M5 x 0.8	0.27	0.24	0.07	0.28	0.28	0.07			
Base mounted	VQD1151-□h-M5		0.22	0.10	0.05	0.22	0.31	0.06			
(With sub-plate)	VQD12 51W-□ K-M5		0.27	0.25	0.07	0.27	0.28	0.07			

Construction



Component Parts (Single Type)

No	Description	Material	Note
1	Solenoid coil assembly	_	
2	Sub-plate	Aluminum	VQD1000-S-M5 (Base mounted only)
3	Body	ZDC	
4	Spool valve	Aluminum	
5	Poppet	HNBR	
6	Guide ring	Resin	
7	Return spring	Stainless steel	
8	Manual override	Aluminum	
9	Gasket	HNBR	
10	Round head combination screw	Steel	

Note) Body cannot be disassembled.

Valve Single Unit Option

Piping plate assembly VQD1000-20A



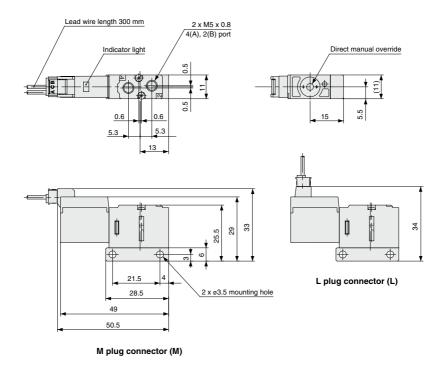
Manifold type (VQD1131) can be changed to single unit type (VQD1121) by mounting plate assembly.

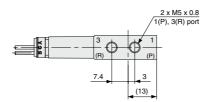
Note) Plate should be mounted with manifold mounting screws (M1.7 x 20). Proper tightening torque of thread: 0.18 to 0.25 N·m



Dimensions/Body Ported

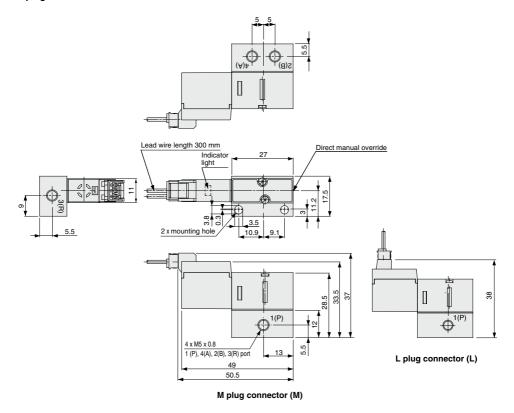
L plug connector: VQD1121□-□L-M5 M plug connector: VQD1121□-□M-M5





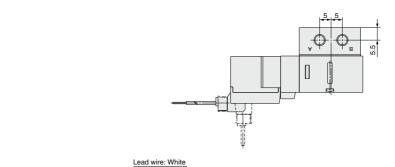
Dimensions/Base Mounted

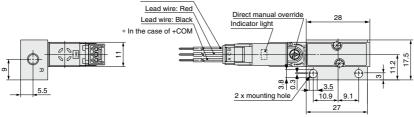
L plug connector: VQD1151□-□L-M5 M plug connector: VQD1151□-□M-M5

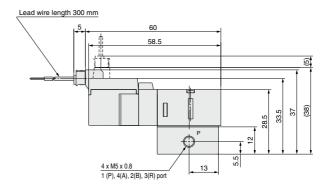


Dimensions/Base Mounted

L plug connector: VQD1251□-□L-M5
M plug connector: VQD1251□-□M-M5







• The dashed line indicates L plug connector.

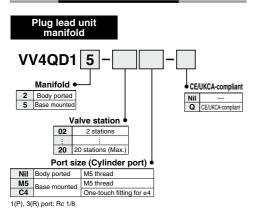
4 Port Solenoid Valve Direct Operated Poppet Type VQD1000 Series





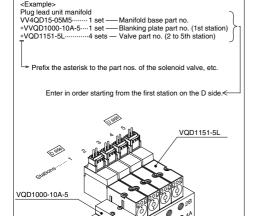




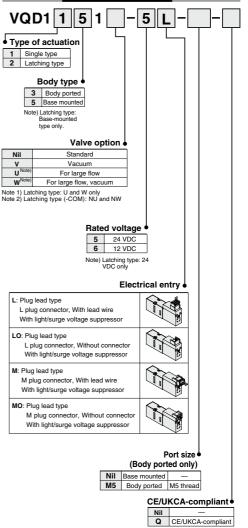


How to Order Manifold Assembly

manifold base part number.



Specify the part numbers for valves and options together beneath the



VV4QD15-05M5

Manifold Options

Blanking plate assembly/Body ported

VVQD1000-10A-2



Blanking plate assembly includes 2 screws and gasket

Blanking plate assembly/Base mounted

VVQD1000-10A-5

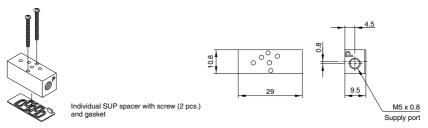


Blanking plate assembly includes 2 screws and gasket

Individual SUP spacer/Base mounted

VVQD1000-P-M5-5

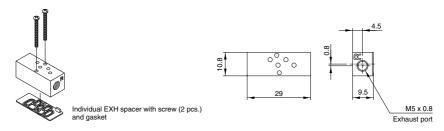
Mount the individual SUP spacer on the manifold base, and thus making it possible to have supply port individually for each valve.



Individual EXH spacer/Base mounted

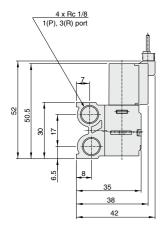
VVQD1000-R-M5-5

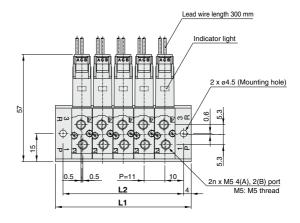
Mount the individual EXH spacer on the manifold base, and thus making it possible to have exhaust port individually for each valve. (Common EXH type)



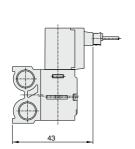
Dimensions/Body Ported

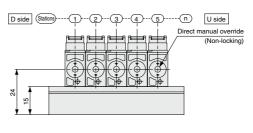
Plug lead unit manifold(VV4QD12-□)





M plug connector (M)



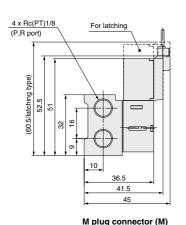


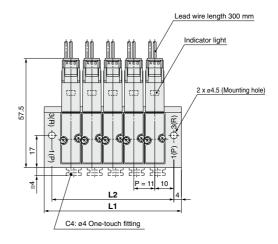
L plug connector (L)

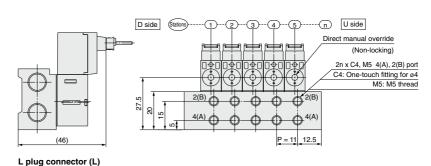
Dimensions n: Sta											Stations								
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	39	50	61	72	83	94	105	116	127	138	149	160	171	182	193	204	215	226	237
L2	31	42	53	64	75	86	97	108	119	130	141	152	163	174	185	196	207	218	229

Dimensions/Base Mounted

Plug lead manifold unit (VV4QD15-□)







Dimensions n: Stations \sqrt{n} L2



VQD1000 Series **Specific Product Precautions 1**

Be sure to read this before handling the products. Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

Manual Override Operation

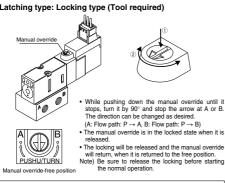
∕∿ Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is

■Single type: Non-locking push type (Tool required)



■Latching type: Locking type (Tool required)



Continuous Energization

∕**∖ Warnin**a

- Coil temperature may get high due to ambient temperature or energizing duration. Do not touch the valve by hand directly. When there is such a dangerous case to be touched by hands directly, install a protective cover.
- · When you expect to energize the single type for extended periods of time, refer to page 9 for details.
- The latching type should not be energized over 30 seconds. Be sure to wait more than you energize the unit (both A and B should be turned off.) before you move on to the next operation.

Mounting of Valves

∕∿ Caution

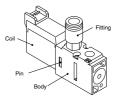
 After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.

Proper tightening torque (N·m) 0.18 to 0.25

Mounting of Valves

↑ Caution

. When piping and mounting valves, clamp the body part in place to avoid applying force to the coil. If you apply force over 120 N to coil, connection pins deform, which may cause malfunction. (Latching: 50 N or more)



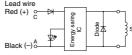
Wiring Specifications

⚠ Caution

• Single type (Standard: 2 W) Lead wire Red (+,-) Black (-,+)o-

Note) Coil surge voltage generated when OFF is about 60 V. Please consult with SMC when you need to reduce the surge voltage.

 Single type (Large flow: 3.2 W) Lead wire



<Energy saving type's electrical power waveform> (Rated voltage: 24 VDC) Applied voltage SOL 3.2W Energy saving type 1.0W

3.2 W type (Energy saving type)

reduces current consumption at holding which reduces the overall power consumption using the circuit shown in the left figure. Refer to the energy

saving type's electrical power

waveform below.

Latching solenoid type B (-) Reset o-K

· How to order connector assembly Single

AXT661-14A- Latching, Positive common AXT661-13A-

· Latching, Negative common AXT661-13AN-

Connector and socket (3 pcs.) only AXT661-12A

Positive common Lead wire Black (-) A-ON Simultaneous SOL White (-) B-ON o

15 to 25 ms

Negative common

Lead wire Red (+) A-ON รื≲ดเ White (+) B-ON c

Lead wire length

300 mm
600 mm
1000 mm
2000 mm
3000 mm

Plug connector lead wire length

Lead wire length of plug connector valve with lead wire is 300 mm. When ordering a valve with a lead wire of 600 mm or longer, be sure to indicate the model number of the valve without connector and connector assembly.



VQD1000 Series Specific Product Precautions 2

Be sure to read this before handling the products. Refer to page 8 for safety instructions and pages 9 to 15 for 3/4/5 port solenoid valve precautions.

Latching

⚠ Caution

Latching Type

The latching is equipped with a self-holding mechanism, which permits a movable iron core in the solenoid to hold the set (A-ON) and reset (B-ON) positions during momentary energization (50 ms or longer). Therefore, there is no need to energize continuously.

- < Special Cautions for Latching>
- Use in a circuit that does not have simultaneous energization of A-ON and B-ON signals.
- The minimum energization time required for self-holding is 50 ms.
- Although there is no problem for normal operations and environments, please consult SMC when operating in an environment with vibration (10G or more) or strong magnetic fields.
- When there is the magnetic body at the valve side, it may cause malfunction.
 - Allow a space over 10 mm between the valve and magnetic body.
- Even though this valve is held on to B-ON position (passage: P
 → B), it may switch to the set position during transportation or
 due to impact when mounting valves, etc.

Therefore, check the initial position by means of power supply or manual override prior to use.

En	ergizatior	า	Passage	Light color
A-ON (Set)	A (-) Black	C (+) Red	$\begin{array}{c} P \rightarrow A \\ (B \rightarrow R) \end{array}$	Red
B-ON (Reset)	B (-) White	C (+) Red	$\begin{array}{c} P \to B \\ (A \to R) \end{array}$	Green

Note) For positive common

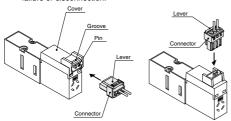
How to Use Plug Connector

∧ Caution

Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.

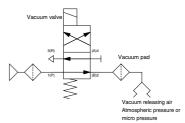
Note) Gently pull the lead wire, otherwise it may cause contact failure or disconnection.



How to Use the Valve for Vacuum Applications (When used as a 3 port valve)

⚠ Caution

Application example of "VQD1231\"," (Symbols used are typical examples.)



- Use a VQD1²/₂³1^V/_W valve for vacuum applications.
 Connect the vacuum source to the 3(R) port.
- * Air pressure cannot be applied to the 3(R) port.
- When used as a 3 port valve, conversion from N.O. to N.C. and vice versa is possible by plugging either port 4(A) or 2(B).
- * Cannot be used as 2 port valve.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to the Web Catalog.