# Regulator with Built-in Pressure Gauge Filter Regulator with Built-in Pressure Gauge







Improved environmental durability due to 2-layer construction

\* Body size 30 or more



# Improved visibility by mounting the pressure gauge on the top of the knob





ACG/ARG/AWG Series



# Space saving, Labor saving

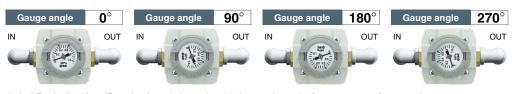
# ■Installation height: Approx. 30 mm reduction \* FOT ARG30-B



Angle adjustment of the pressure gauge makes space saving possible.



Mounting angle of pressure gauge is selectable depending on the piping direction

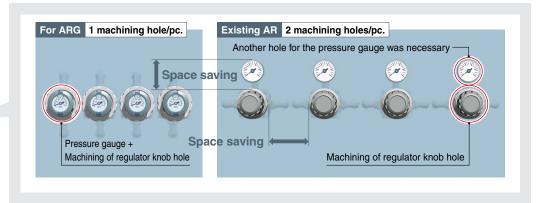


\* Mounting angle can be changed as desired. For details, refer to "Procedure for replacing or changing the mounting angle of a pressure gauge" on page 42.

# No need to machine a hole for the pressure gauge

Pressure gauge, regulator, and knob are integrated into one location.





# Improved operability

### Easier limit indicator adjustment due to one-touch mounting/removal of the pressure gauge cover





### Pressure gauge anti-revolving mechanism

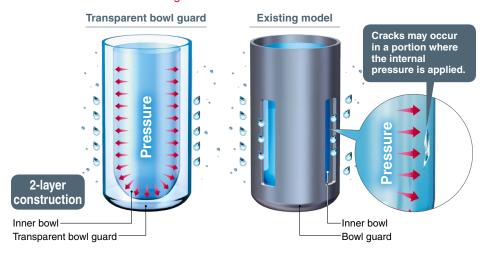
Pressure gauge does not rotate during knob operation.



# **Transparent bowl guard**

# Better environmental resistance: Transparent bowl guard can protect the inner bowl!

Windows on the bowl guard have been removed and the inner bowl is instead covered with a polycarbonate transparent bowl guard. Now, even if the environment changes and the bowl is exposed to corrosive chemical or oil splash, the foreign matter will not stick directly to the pressurized bowl. This can reduce risk of bowl breakage.



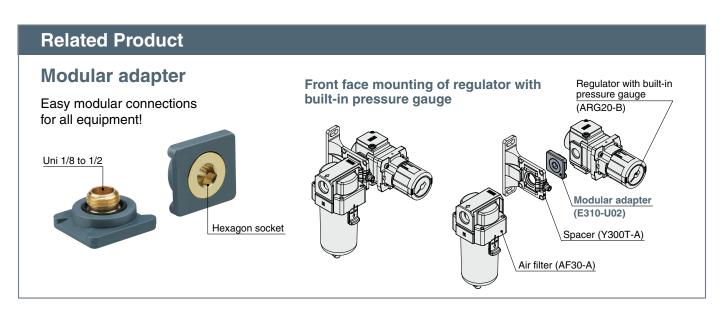


Use of transparent bowl guard makes it possible to check the condensate inside the filter bowl and the remaining oil amount in the lubricator from the entire periphery.



■ Light weight: Approx. 12% reduction

760 g ← 860 g (For AWG40)



**SMC** 



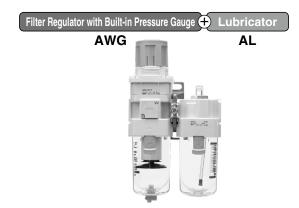
# ACG-B Series

### **Series Configuration**

### **Air Combination**



Model		Dogo			
Wodei	1/8	1/4	3/8	1/2	Page
ACG20-B	•	•			
ACG30-B		•	•		5
ACG40-B		•	•	•	



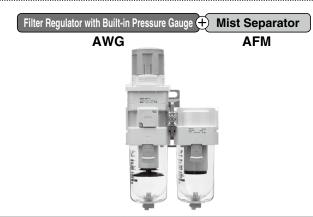
Model		Dogo			
Model	1/8	1/4	3/8	1/2	Page
ACG20A-B	•	•			
ACG30A-B		•	•		10
ACG40A-B		•	•	•	



Model		Page			
iviodei	1/8	1/4	3/8	1/2	Page
ACG20B-B	•	•			
ACG30B-B		•	•		12
ACG40B-B		•	•	•	



Model		Page			
iviodei	1/8	1/4	3/8	1/2	Page
ACG20C-B	•	•			
ACG30C-B		•	•		14
ACG40C-B		•	•	•	



Model		Port size					
Model	1/8	1/4	3/8	1/2	Page		
ACG20D-B	•	•					
ACG30D-B		•	•		16		
ACG40D-B		•	•	•	1		

### Air Filter AF



Model	Port size					
Model	1/8	1/4	3/8	1/2		
AF20-A	•	•				
AF30-A		•	•			
AF40-A		•	•	•		

### Mist Separator AFM



Model	Port size					
Model	1/8	1/4	3/8	1/2		
AFM20-A	•	•				
AFM30-A		•	•			
AFM40-A		•	•	•		

### Regulator with Built-in Pressure Gauge ARG



Model		Page			
Model	1/8	1/4	3/8	1/2	Page
ARG20-B	•	•			
ARG30-B		•	•		22
ARG40-B		•	•	•	

### Regulator with Built-in Pressure Gauge with Backflow Function ARG□K



Model		Port	size		Pogo
Model	1/8	1/4	3/8	1/2	Page
ARG20K-B	•	•			
ARG30K-B		•	•		22
ARG40K-B		•	•	•	

### Filter Regulator with Built-in Pressure Gauge AWG



Model	Port size				Dogo
Model	1/8	1/4	3/8	1/2	Page
AWG20-B	•	•			
AWG30-B		•	•		32
AWG40-B		•	•	•	

### Filter Regulator with Built-in Pressure Gauge with Backflow Function AWG K



Model	Port size				Dogo
iviodei	1/8	1/4	3/8	1/2	Page
AWG20K-B	•	•			
AWG30K-B		•	•		32
AWG40K-B		•	•	•	

### Lubricator AL



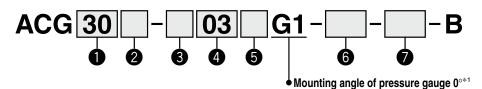
Model				
Model	1/8	1/4	3/8	1/2
AL20-A	•	•		
AL30-A		•	•	
AL40-A		•	•	•

# **Air Combination**



# ACG20-B to ACG40-B

### **How to Order**



- Semi-standard: Select one each for **a** to **h**.
- Option/Attachment/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) ACG30C-F03DG1-SV1-16NR-B

	_						0	
				Symbol	Description		Body size	
						20	30	40
				Nil	Air filter + Regulator + Lubricator		•	•
				A	Filter regulator + Lubricator	+		
2		Mo	del combination	В	Air filter + Regulator	*2	•	
G		IVIO	dei combination	С	Air filter + Mist separator + Regulator			
				D	Filter regulator + Mist separator			
				+	Tiller regulator + Mist separator			
				Nil	Rc	•	•	
8		Pi	pe thread type	N*3	NPT			
•		• •	po unoda typo	F*4	G			
				+	<u> </u>			
				01	1/8			
				02	1/4		•	•
4			Port size	03	3/8		•	
				04	1/2	$\dashv \vdash = \vdash$		
				+	<i>(1</i> ⊆		1	
				Nil	Without auto drain	•	•	•
6			Option	C*5	Float type auto drain (N.C.)			
9	<b>S</b> ption		56211	<b>D</b> *6	Float type auto drain (N.O.)			
				+				
				Nil	Without attachment		•	•
				K	Check valve		•	•
6		Attachment*7		S	Pressure switch		•	•
•				V			•	•
			V1	Pressure relief 3-port valve		•	•	
				+				
				Nil	0.05 to 0.85 MPa setting		•	•
		а	Set pressure*8	1*9	0.02 to 0.2 MPa setting		•	
				+				
				Nil	Polycarbonate bowl		•	•
				2	Metal bowl		•	•
			**40	6	Nylon bowl		•	•
		b	Bowl*10	8	Metal bowl with level gauge		•	•
				C	With bowl guard		_*11	_*11
				6C	With bowl guard (Nylon bowl)	<b>—</b>	*12	*12
	lard			+	3 ( ) ,		1	I.
	Jda				With drain cock	•	•	•
0	Semi-stand		Air filter		Drain guide 1/8	•		_
	ا <u>ج</u>	С	drain port*13	<b>J</b> *14	Drain guide 1/4		•	•
	Ser			<b>W</b> *15	Drain cock with barb fitting (for ø6 x ø4 nylon tube)	<b>   _</b>	•	•
				+				1
			Lubricator lubricant	Nil	Without drain cock	•	•	•
		d	exhaust port	<b>3</b> *16	Lubricator with drain cock	•	•	•
				+				
			Exhaust	Nil	Relieving type	•	•	•
		е	mechanism	N	Non-relieving type	•	•	•
				+	· · · · · · · · · · · · · · · · · · ·		1	1
			Elana di Li	Nil	Flow direction: Left to right	•	•	•
		f	Flow direction	R	Flow direction: Right to left	•	•	•

# Air Combination ACG20-B to ACG40-B Series

				Symbol Description		Body size					
						20	30	40			
	[편]		Nil	Downward	•	•	•				
	nda	g	ARG knob*17	Υ	Upward	•	•	•			
7	star star					·					
	Semi-standard b		Dragouro unit	Nil	Product label, caution label for bowl, and pressure gauge in SI units: MPa	•	•	•			
			Pressure unit	<b>Z</b> *18	Product label: psi, caution label for bowl: psi/°F, and pressure gauge: MPa/psi dual scale	•	•	•			

- \*1 Mounting angle of pressure gauge is G1 only. If other mounting angles are needed, contact SMC
- \*2 Wall mount is not available for a regulator with downward facing knob. Contact SMC when wall mount is needed.
- \*3 Drain guide is NPT1/8 (applicable to the ACG20-B) and NPT1/4 (applicable to the ACG30-B to ACG40-B). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the ACG30-B to ACG40-B).
- \*4 Drain guide is G1/8 (applicable to the ACG20-B) and G1/4 (applicable to the ACG30-B to ACG40-B).
- \*5 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*6 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*7 Refer to the table below for the mounting position of the attachment.

- \*8 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*9 Spring and pressure gauge (full-span 0.3 MPa) are different from those for the standard specification. Outlet pressure may increase by 0.2 MPa or more.
- \*10 Refer to chemical data on page 41 for chemical resistance of the bowl. \*11 A bowl guard is provided as standard equipment (polycarbonate).
- \*12 A bowl guard is provided as standard equipment (nylon).
- \*13 The combination of float type auto drain C and D is not available.
- \*14 Without a valve function
- \*15 The combination of metal bowl 2 and 8 is not available.
- \*16 When choosing with W: Air filter drain port, the drain cock of a lubricator will be with barb fittings.
- \*17 Applicable models are ACG□□-B, ACG□□B-B, and ACG□□C-B.
- \*18 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

### **Attachments**

		Port size	Function	
Check valve		1/8, 1/4, 3/8	Prevents backflow from lubricator.	p
Pressure switch		_	Compact switch	p
Pressure relief 3-port valve		1/8, 1/4, 3/8, 1/2	Releases residual pressure in lines.	p
Accessories	3			

Refer to page 20 for spacer and spacer with bracket.

#### Attachment mounting position

macini incuming pocinion								
Symbol	Description	Attachment mounting position	Applicable model					
V	Ob a alcoration	AF + ARG + <b>K</b> + AL	ACG20 to 40-B					
K	Check valve	AWG + <b>K</b> + AL	ACG20A to 40A-B					
	Б.	AF + ARG + <b>S</b> + AL	ACG20 to 40-B					
S*1	Pressure switch	AF + <b>S</b> + ARG	ACG20B to 40B-B					
	SWILCH	AF + AFM + <b>S</b> + ARG	ACG20C to 40C-B					
		AF + ARG + AL + <b>V</b>	ACG20 to 40-B					
		AWG + AL + <b>V</b>	ACG20A to 40A-B					
V		AF + ARG + <b>V</b>	ACG20B to 40B-B					
	Pressure relief	AF + AFM + ARG + V	ACG20C to 40C-B					
	3-port valve	AWG + AFM + V	ACG20D to 40D-B					
		V + AF + ARG□K	ACG20B to 40B-B					
V1*2		V + AF + AFM + ARG□K	ACG20C to 40C-B					
		V + AWG□K + AFM	ACG20D to 40D-B					

- \*1 When the semi-standard specification: -Y (ARG with knob installed upward) is selected, the pressure switch cannot be mounted to the inlet/outlet of ARG
- \*2 Make sure that the outlet pressure is released to atmospheric pressure using a pressure gauge.

#### Mounting angle of pressure gauge

Symbol	G1
Gauge angle	0°
Mounting angle view	IN OUT
Mounting angle view (-R specification)	OUT IN MPa
·	

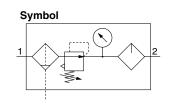
\* Possible to change to the optional mounting angles. For details, refer to page 42, "Procedure for replacing or changing the mounting angle of a pressure gauge."



# Air Filter + Regulator + Lubricator

# ACG20-B to ACG40-B





### Standard Specifications

Mo	odel	ACG20-B	ACG30-B	ACG40-B			
	Air filter	AF20-A	AF30-A	AF40-A			
Component	Regulator	ARG20-B	ARG30-B	ARG40-B			
	Lubricator	AL20-A	AL30-A	AL40-A			
Port size		1/8 1/4	1/4 3/8	1/4 3/8 1/2			
Fluid			Air				
Proof pressure	<del>)</del>	1.5 MPa					
Max. operating	pressure	1.0 MPa					
Set pressure ra	ange [ARG]	0.05 to 0.85 MPa					
Ambient and fl	uid temperatures	-5 to 60°C (with no freezing)					
Nominal filtratio	n rating [AF]	5 μm					
Recommended Iu	ubricant [AL]	Class 1 turbine oil (ISO VG32)					
Regulator const	truction [ARG]		Relieving type				
Bowl material	[AF/AL]	Polycarbonate					
Bowl guard	[AF/AL]	Semi-standard (Steel) Standard (Polycarbonate)					
Weight [kg]		0.44	0.89	1.52			

### Attachment/Option Part No.

Section					Attachment/Option part no.			
Sec	Description Mode			For ACG20-B	For ACG30-B	For ACG40-B		
	Pressure	Standard	0 to 1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS		
	gauge*1	Semi-standard	0 to 0.3 MPa	GB2-3AS	GB3-3AS	GB4-3AS		
Option	Float typ	oe*2	N.C.	AD27-A	AD37-A	AD47-A		
g	auto dra			_	AD38-A	AD48-A		
	Spacer			Y200-A	Y300-A	Y400-A		
	Spacer	with brac	ket	Y200T-A	Y200T-A Y300T-A			
Attachment	Check v	alve* <sup>3,</sup> *	4	AKM2000-□01-A (□02-A)	AKM3000-(□01-A) □02-A	AKM4000-(□02-A) □03-A		
ac	Pressur	e switch*	4, *5	IS10M-20-A	IS10M-30-A	IS10M-40-A		
Att	Pressur 3-port v			VHS20-□01A □02A	VHS30-□02A □03A	□02A VHS40-□03A □04A		



<sup>\*1</sup> Contact SMC regarding pressure gauge supply for psi unit specifications.
\*2 Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27-A) and 0.15 MPa for N.C. type (AD37-A and AD47-A). Contact SMC for psi and °F specifications.

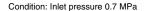
<sup>\*3</sup> For F.R.L. units, port sizes not in ( ) are for standard application.

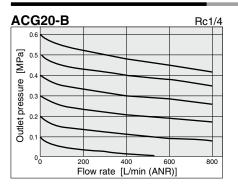
<sup>\*4</sup> Separate spacers are required for modular unit.

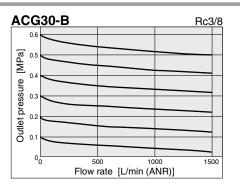
<sup>\*5</sup> Pressure switch cannot be mounted on the inlet and outlet sides of an ARG-B with an upward facing knob (semi-standard specification: -Y).

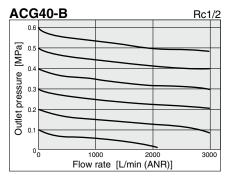
# Air Combination ACG20-B to ACG40-B Series

### Flow Rate Characteristics



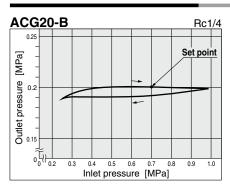


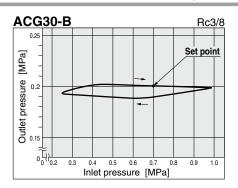


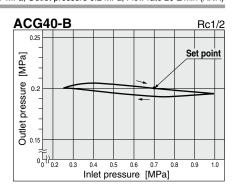


### **Pressure Characteristics**

Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 L/min (ANR)







# ⚠ Specific Product Precautions

I Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

### **Piping**

### **∕** Warning

1. When mounting a check valve, make sure the arrow (IN side) points in the correct direction of air flow.

#### Selection

### 

1. Float type auto drain

Operate under the following conditions to avoid malfunction.

### <N.O. type>

• Operating compressor: 0.75 kW (100 L/min (ANR)) or more When using 2 or more auto drains, multiply the value above by the number of auto drains to find the capacity of the compressors you will need.

For example, when using 2 auto drains, 1.5 kW (200 L/min (ANR)) of the compressor capacity is required.

• Operating pressure: 0.1 MPa or more

#### <N.C. type>

- Operating pressure for AD27-A: 0.1 MPa or more
- Operating pressure for AD37-A/AD47-A: 0.15 MPa or more
- 2. Use a regulator or filter regulator with a backflow function when mounting a pressure relief 3-port valve on the inlet side to ensure the release of the residual pressure. Otherwise, residual pressure will not be fully released.

#### Selection

### **∕∖∖ Caution**

- 1. If a pressure relief 3-port valve is mounted on the inlet side of the lubricator, causing a backflow of air, it can result in a backflow of oil or damage to internal parts. Do not use it in this manner.
- 2. An F.R.L. unit shipped from the plant has its model number labeled. However, components that are combined together during the distribution process do not have a label on them.
- When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For air combination selection, refer to the "Product Selection Guide.

### Air Supply

### **Caution**

Use an air filter with 5  $\mu m$  or less filtration rating on the inlet side of the valve to avoid any damage to the seat caused by dust when mounting a pressure relief 3-port valve on the inlet side.

### Mounting/Adjustment

### Caution

When the bowl is installed on the air filter, filter regulator, lubricator, mist separator, or micro mist separator (ACG30-B to ACG40-B), install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.



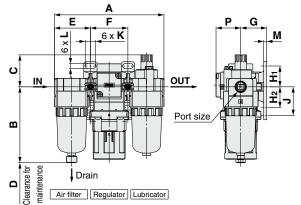


### ACG20-B to ACG40-B Series

### **Dimensions**

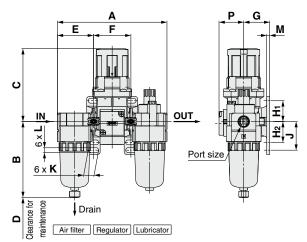
### ACG20-B Standard

Downward facing knob



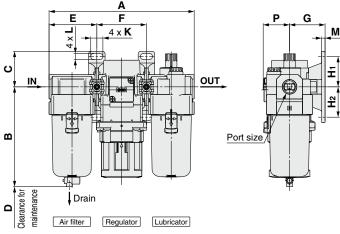
### ACG20-B Semi-standard (-Y)

Upward facing knob

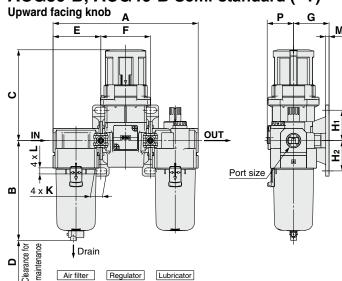


### ACG30-B, ACG40-B Standard

Downward facing knob



### ACG30-B, ACG40-B Semi-standard (-Y)



Applicable model		ACG20-B		ACG30-B, ACG40-B					
Optional/Semi-standard specifications	With auto drain	Metal bowl	With drain guide	With auto drain (N.O./N.C.)	Metal bowl	Metal bowl with level gauge	With drain guide	Drain cock with barb fitting	
Dimensions	M5 x 0.8	<b>B</b>	1/8 Width across flats 14	N.O.: Black N.C.: Gray  Thread type/Rc, G: ø10 One-touch fitting Thread type/NPT: ø3/8" One-touch fitting	B	B	Width across flats 17	Barb fitting applicable tubing:	

			Standard specifications													
Model	Port size	Port size		В		_	В				Bracket mount					
		A   E	-		D		E	F	G	H1	H <sub>2</sub>	J	K	L	M	
ACG20-B	1/8, 1/4	126.4	87.6	35.9	60	28.5	41.6	43.2	30	24	_*1	_*1	12*1	5.5*1	3.5	
ACG30-B	1/4, 3/8	167.4	115.1	41	80	30.5	55.1	57.2	41	35	35	_	14	7	4	
ACG40-B	1/4, 3/8, 1/2	220.4	147.1	48	110	36.1	72.6	75.2	50	40	40	_	18	9	5	

		Semi-standard specifications											
Model	Upward facing knob*2					With auto drain*3	With barb fitting*3	With drain guide*3	Metal bowl*3	Metal bowl with level gauge*3			
	C*4	H <sub>2</sub>	J	K	L	В	В	В	В	В			
ACG20-B	87.1	24	33	12	5.5	104.9	_	91.4	87.4	_			
ACG30-B	108.2	35	_	14	7	156.8	123.6	121.9	117.6	137.6			
ACG40-B	114.8	40	_	18	9	186.9	155.6	153.9	149.6	169.6			

<sup>\*1</sup> In the case of the ACG20-B's standard specification (downward facing knob), the wall mounting is not possible using the lower side mounting hole on the spacer with a bracket. Use the upper side mounting hole when wall mounting.



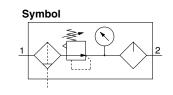
<sup>\*2</sup> In the case of the upward facing knob in the semi-standard specification, the C dimension will change. Also, in the case of the ACG20-B, wall mounting is possible by using the lower side mounting hole on the spacer with a bracket.

\*3 For the option/semi-standard specifications (with auto drain, with barb fitting, with drain guide, metal bowl, or metal bowl with level gauge), the total length (B dimension) will vary.

\*4 The length when the regulator knob is unlocked

# ACG20A-B to ACG40A-B





Standard Specifications

Mo	odel	ACG20A-B	ACG30A-B	ACG40A-B			
Commonant	Filter regulator	AWG20-B	AWG30-B	AWG40-B			
Component	Lubricator	AL20-A	AL30-A	AL40-A			
David aller		1/8	1/4	1/4			
Port size		1/4	3/8	3/8 1/2			
Fluid			Air				
Proof pressure	е	1.5 MPa					
Max. operating	g pressure	1.0 MPa					
Set pressure r	ange [AWG]	0.05 to 0.85 MPa					
Ambient and f	luid temperatures	-5 to 60°C (with no freezing)					
Nominal filtration	on rating [AWG]	5 μm					
Recommended I	ubricant [AL]	Class 1 turbine oil (ISO VG32)					
Filter regulator cor	nstruction [AWG]	Relieving type					
Bowl material	[AWG/AL]	Polycarbonate					
Bowl guard	[AWG/AL]	Semi-standard (Steel) Standard (Polycarbonate)					
Weight [kg]		0.39	0.74	1.29			

Attachment/Ontion Part No.

	aciliici	iu Opti	OII I alt IV	<u>.                                    </u>		
tion					Attachment/Option part no.	
Section	Description	on	Model	For ACG20A-B	For ACG30A-B	For ACG40A-B
F	ressure	Standard	0 to 1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS
g	auge*1	Semi-standard	0 to 0.3 MPa	GB2-3AS	GB3-3AS	GB4-3AS
Option	Float typ			AD27-A	AD37-A	AD47-A
opt	auto dra			_	AD38-A	AD48-A
	Spacer			Y200-A	Y300-A	Y400-A
<u>-</u> _	Spacer	with brac	ket	Y200T-A	Y300T-A	Y400T-A
Attachment	Check v	alve* <sup>3,</sup> *	4	AKM2000-□01-A (□02-A)	AKM3000-(□01-A) □02-A	AKM4000-(□02-A) □03-A
Atta	Pressure 3-port va			VHS20-□01A □02A	VHS30-□02A □03A	□02A VHS40-□03A □04A

\*1 Contact SMC regarding pressure gauge supply for psi unit specifications.

<sup>\*2</sup> Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27-A) and 0.15 MPa for N.C. type (AD37-A and AD47-A). Contact SMC for psi and °F

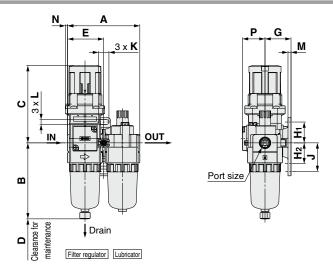
<sup>\*3</sup> For F.R.L. units, port sizes not in ( ) are for standard application.

<sup>\*4</sup> Separate spacers are required for modular unit.

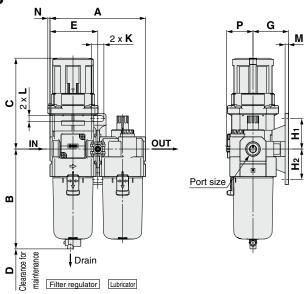
# ACG20A-B to ACG40A-B Series

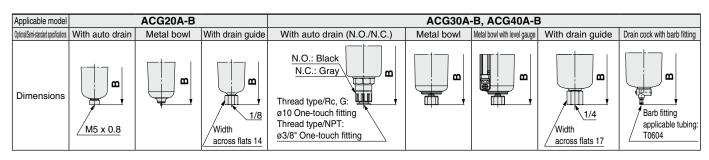
### **Dimensions**

### ACG20A-B



### ACG30A-B, ACG40A-B





						St	Standard specifications								
Model	Port size		В	C*1	_	N	В	Bracket mount							
		A   B	-		ט	l IN	F	E	G	H1	H <sub>2</sub>	J	K	L	M
ACG20A-B	1/8, 1/4	83.2	87.6	92.1	60	2.5	26	41.6	30	24	24	33	12	5.5	3.5
ACG30A-B	1/4, 3/8	110.2	115.1	108.2	80	2.5	30.5	55.1	41	35	35	_	14	7	4
ACG40A-B	1/4, 3/8, 1/2	145.2	147.1	114.8	110	0	37.3	72.6	50	40	40	_	18	9	5

	Semi-standard specifications*2										
Model	With auto drain	With barb fitting	With drain guide Metal bow		Metal bowl with level gauge						
	В	В	В	В	В						
ACG20A-B	104.9	_	91.4	87.4	_						
ACG30A-B	156.8	123.6	121.9	117.6	137.6						
ACG40A-B	186.9	155.6	153.9	149.5	169.5						

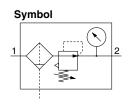
<sup>\*1</sup> The length when the filter regulator knob is unlocked

<sup>\*2</sup> For the option/semi-standard specifications (with auto drain, with barb fitting, with drain guide, metal bowl, or metal bowl with level gauge), the total length (B dimension) will vary.

Air Combination

# ACG20B-B to ACG40B-B





Standard Specifications

ACG40B-B

Mo	odel	ACG20B-B	ACG30B-B	ACG40B-B					
0	Air filter	AF20-A	AF30-A	AF40-A					
Component	Regulator	ARG20-B	ARG30-B	ARG40-B					
Port size		1/8	1/4	1/4					
Port Size		1/4	3/8	3/8 1/2					
Fluid		Air							
Proof pressure	•		1.5 MPa						
Max. operating	pressure		1.0 MPa						
Set pressure ra	ange [ARG]	0.05 to 0.85 MPa							
Ambient and fl	uid temperatures	-5 to 60°C (with no freezing)							
Nominal filtratio	n rating [AF]		5 μm						
Regulator const	truction [ARG]		Relieving type						
Bowl material	[AF]		Polycarbonate						
Bowl guard	[AF]	Semi-standard (Steel)	Semi-standard (Steel) Standard (Polycarbonate)						
Weight [kg]		0.32	0.64	1.04					

Attachment/Option Part No.

	aoiiiiioi	o opu	OII I dit it	<b>V</b> i		
tion					Attachment/Option part no.	
Section	Description	on	Model	For ACG20B-B	For ACG30B-B	For ACG40B-B
F	Pressure	Standard	0 to 1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS
(	0 0 1		0 to 0.3 MPa	GB2-3AS	GB3-3AS	GB4-3AS
Option	Float typ	e*2	N.C.	AD27-A	AD37-A	AD47-A
g	auto drain N.O		N.O.	_	AD38-A	AD48-A
	Spacer			Y200-A	Y300-A	Y400-A
jut	Spacer v	with brac	ket	Y200T-A	Y300T-A	Y400T-A
] HE	Pressure	Pressure switch*3, *4		IS10M-20-A	IS10M-30-A	IS10M-40-A
Attachment	Pressure relief 3-port valve*3			VHS20-□01A □02A	VHS30-□02A □03A	□02A VHS40-□03A □04A

<sup>\*1</sup> Contact SMC regarding pressure gauge supply for psi unit specifications.

Attachment | AWG+AFM | AF+AFM+ARG | AF+ARG | AWG+AL | AF+ARG+AL

<sup>\*2</sup> Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27-A) and 0.15 MPa for N.C. type (AD37-A and AD47-A). Contact SMC for psi and °F

<sup>\*3</sup> Separate spacers are required for modular unit.

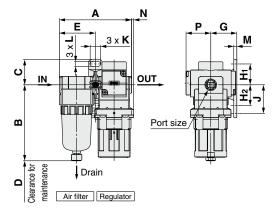
<sup>\*4</sup> Pressure switch cannot be mounted on the inlet and outlet sides of an ARG-B with an upward facing knob (semi-standard specification: -Y).

### ACG20B-B to ACG40B-B Series

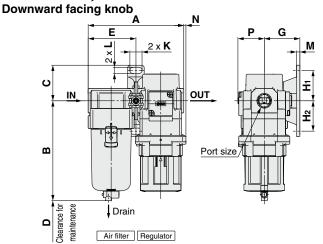
### **Dimensions**

### ACG20B-B Standard

Downward facing knob

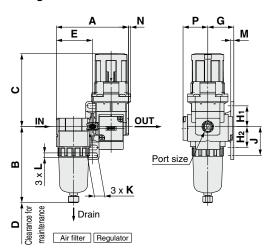


### ACG30B-B, ACG40B-B Standard

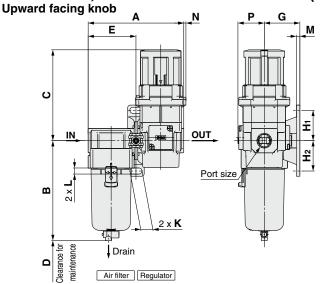


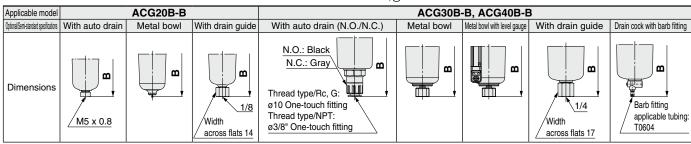
### ACG20B-B Semi-standard (-Y)

**Upward facing knob** 



### ACG30B-B, ACG40B-B Semi-standard (-Y)





	Standard specifications														
Model	Port size		В	_	_	N	В		Bracket mount    G   H1   H2   J   K   L   M						
		A	-		ן ט	IN	P	E	G	H1	H <sub>2</sub>	J		L	М
ACG20B-B	1/8, 1/4	83.2	87.6	29	25	2.5	28.5	41.6	30	*1	*1	*1	12*1	5.5*1	3.5
ACG30B-B	1/4, 3/8	110.2	115.1	41	35	2.5	30.5	55.1	41	35	35	_	14	7	4
ACG40B-B	1/4, 3/8, 1/2	145.2	147.1	48	40	0	36.1	72.6	50	40	40	_	18	9	5

		Semi-standard specifications											
Model		U	pward fac	ing knob <sup>*</sup>	<b>*</b> 2		With auto drain*3	With barb fitting*3	With drain guide*3	Metal bowl*3	Metal bowl with level gauge*3		
	C*4	H <sub>1</sub>	H <sub>2</sub>	J	K	L	В	В	В	В	В		
ACG20B-B	87	24	24	33	12	5.5	104.9	_	91.4	87.4	_		
ACG30B-B	108.5	35	35	_	14	7	156.8	123.6	121.9	117.6	137.6		
ACG40B-B	114.5	40	40	_	18	9	186.9	155.6	153.9	149.6	169.6		

<sup>\*1</sup> In the case of the ACG20B-B's standard specification (downward facing knob), the wall mounting is not possible using the lower side mounting hole on the spacer with a bracket. Use the upper side mounting hole when wall mounting.



<sup>\*2</sup> In the case of the upward facing knob in the semi-standard specification, the C dimension will change. Also, in the case of the ACG208-B, wall mounting is possible by using the lower side mounting hole on the space with a bracket.

\*3 For the option/semi-standard specifications (with auto drain, with barb fitting, with drain guide, metal bowl, or metal bowl with level gauge), the total length (B dimension) will vary.

\*4 The length when the regulator knob is unlocked

### Standard Specifications

Mo	odel	ACG20C-B	ACG30C-B	ACG40C-B				
	Air filter	AF20-A	AF30-A	AF40-A				
Component	Mist separator	AFM20-A	AFM30-A	AFM40-A				
	Regulator	ARG20-B	ARG30-B	ARG40-B				
Port size		1/8	1/4	1/4				
Port Size		1/4	3/8	3/8 1/2				
Fluid			Air					
Proof pressure	Э	1.5 MPa						
Max. operating	g pressure		1.0 MPa					
Set pressure r	ange [ARG]		0.05 to 0.85 MPa					
Rated flow [L/min	(ANR)]*1 [AFM]	200	450	1100				
Ambient and f	luid temperatures	−5 to 60°C (with no freezing)						
Nominal filtration	on rating [AF/AFM]	AF: 5 μr	m, AFM: 0.3 μm (Filtration efficiency	99.9%)				
Outlet side oil mist co	ncentration [AFM]	M	lax.1.0 mg/m³ (ANR)(≈ 0.8 ppm)*2, *	3				
Regulator cons	truction [ARG]	Relieving type						
Bowl material	[AF/AFM]		Polycarbonate					
Bowl guard	[AF/AFM]	Semi-standard (Steel)	Standard (Po	lycarbonate)				
Weight [kg]		0.43	0.88	1.52				

<sup>\*1</sup> Condition: Mist separator inlet pressure 0.7 MPa. The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

### Attachment/Option Part No.

	aciiiici	iuOpti	OII Fait IN	0.		
Section					Attachment/Option part no.	
Sec	Descripti	on	Model	For ACG20C-B	For ACG30C-B	For ACG40C-B
I	Pressure	Standard	0 to 1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS
	gauge*1	•		GB2-3AS	GB3-3AS	GB4-3AS
Option	Float typ	oe*2	N.C.	AD27-A	AD37-A	AD47-A
g	auto drain N.O.		N.O.	_	AD38-A	AD48-A
	Spacer			Y200-A	Y300-A	Y400-A
ij	Spacer	with brac	ket	Y200T-A	Y300T-A	Y400T-A
H	Pressur	e switch*	3, *4	IS10M-20-A	IS10M-30-A	IS10M-40-A
Attachment	Pressure relief 3-port valve*3			VHS20-□01A □02A	VHS30-□02A □03A	□02A VHS40-□03A □04A

<sup>\*1</sup> Contact SMC regarding pressure gauge supply for psi unit specifications.

ARG

<sup>\*2</sup> At compressor discharge 30 mg/m³ (ANR)

<sup>\*3</sup> Bowl seal and other O-rings are slightly lubricated.

<sup>\*2</sup> Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27-A) and 0.15 MPa for N.C. type (AD37-A and AD47-A). Contact SMC for psi and °F specifications.

<sup>\*3</sup> Separate spacers are required for modular unit.

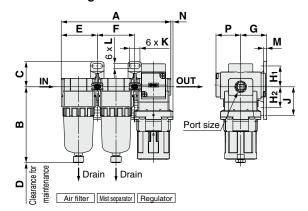
<sup>\*4</sup> Pressure switch cannot be mounted on the inlet and outlet sides of an ARG-B with an upward facing knob (semi-standard specification: -Y).

### ACG20C-B to ACG40C-B Series

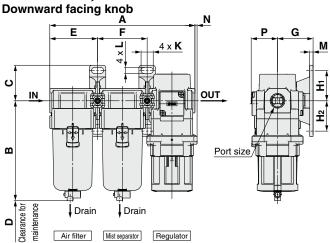
### **Dimensions**

### ACG20C-B Standard

Downward facing knob

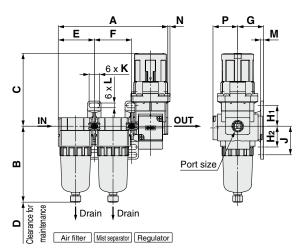


### ACG30C-B, ACG40C-B Standard

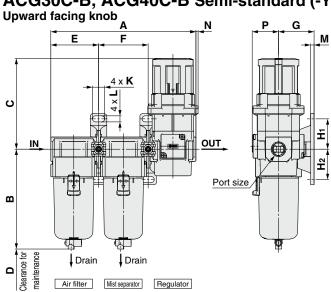


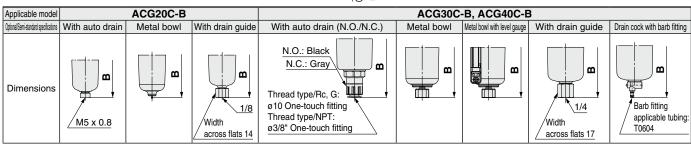
### ACG20C-B Semi-standard (-Y)

Upward facing knob



### ACG30C-B, ACG40C-B Semi-standard (-Y)





		Standard specifications														
Model	Port size		В		D	N										
		A	В		"	IN		E	F	G	H <sub>1</sub>	H <sub>2</sub>	J		L	M
ACG20C-B	1/8, 1/4	126.4	87.6	29	40	2.5	28.5	41.6	43.2	30	24		*1	12*1	5.5*1	3.5
ACG30C-B	1/4, 3/8	167.4	115.1	41	50	2.5	30.5	55.1	57.2	41	35	35	_	14	7	4
ACG40C-B	1/4, 3/8, 1/2	220.4	147.1	48	75	0	36.1	72.6	75.2	50	40	40	_	18	9	5

		Semi-standard specifications										
Model		Upwar	d facing	knob*2	With auto drain*3 With barb fitting*3 With drain guide*3				Metal bowl*3	Metal bowl with level gauge*3		
	C*4	H <sub>2</sub>	J	K	L	В	В	В	В	В		
ACG20C-B	87.1	24	33	12	5.5	104.9	_	91.4	87.4	_		
ACG30C-B	108.2	35	_	14	7	156.8	123.6	121.9	117.6	137.6		
ACG40C-B	114.8	40	_	18	9	186.9	155.6	153.9	149.6	169.6		

<sup>\*1</sup> In the case of the ACG20C-B's standard specification (downward facing knob), the wall mounting is not possible using the lower side mounting hole on the spacer with a bracket. Use the upper side mounting hole when wall mounting.



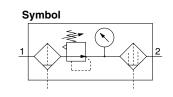
<sup>\*2</sup> In the case of the upward facing knob in the semi-standard specification, the C dimension will change. Also, in the case of the AGG20C-B, wall mounting is possible by using the lower side mounting hole on the space with a bracket.

\*3 For the option/semi-standard specifications (with auto drain, with barb fitting, with drain guide, metal bowl, or metal bowl with level gauge), the total length (B dimension) will vary.

<sup>\*4</sup> The length when the regulator knob is unlocked

# Filter Regulator + Mist Separator ACG20D-B to ACG40D-B





### Standard Specifications

Mo	odel	ACG20D-B	ACG30D-B	ACG40D-B				
0	Filter regulator	AWG20-B	AWG30-B	AWG40-B				
Component	Mist separator	AFM20-A	AFM30-A	AFM40-A				
Dout sine		1/8	1/4	1/4				
Port size		1/4	3/8	3/8 1/2				
Fluid		Air						
Proof pressure	9	1.5 MPa						
Max. operating	pressure		1.0 MPa					
Set pressure ra	ange [AWG]		0.05 to 0.85 MPa					
Rated flow [L/min	(ANR)]*1 [AFM]	150	330	800				
Ambient and fl	luid temperatures	−5 to 60°C (with no freezing)						
Nominal filtration	on rating [AWG/AFM]	AWG: 5 j	μm, AFM: 0.3 μm (Filtration efficienc	y 99.9%)				
Outlet side oil mist co	ncentration [AFM]	M	lax. 1.0 mg/m³ (ANR)(≈ 0.8 ppm)*2,	*3				
Filter regulator cor	nstruction [AWG]		Relieving type					
<b>Bowl material</b>	[AWG/AFM]		Polycarbonate					
Bowl guard	[AWG/AFM]	Semi-standard (Steel)	Standard (Po	olycarbonate)				
Weight [kg]		0.38	0.73	1.29				

<sup>\*1</sup> Condition: Mist separator inlet pressure 0.5 MPa. The rated flow varies depending on the inlet pressure. Keep the air flow within the rated flow to prevent an outflow of lubricant to the outlet side.

### Attachment/Option Part No.

	aominion	u Opti	OII I alt IV	<u> </u>		
tion					Attachment/Option part no.	
Section	Description	on	Model	For ACG20D-B	For ACG30D-B	For ACG40D-B
	1 10000410		0 to 1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS
	gauge*1	auge*1 Semi-standard 0 to 0.3 M		GB2-3AS	GB3-3AS	GB4-3AS
Option	Float typ	e*2	N.C.	AD27-A	AD37-A	AD47-A
g	auto dra	auto drain N.O.		_	AD38-A	AD48-A
<b>+</b>	Spacer			Y200-A	Y300-A	Y400-A
nen	Spacer v	with brac	ket	Y200T-A	Y300T-A	Y400T-A
Attachment	Pressure relief 3-port valve*3			VHS20-⊡01A ⊡02A	VHS30-□02A □03A	□02A VHS40-□03A □04A

<sup>\*2</sup> At compressor discharge 30 mg/m³ (ANR)

<sup>\*3</sup> Bowl seal and other O-rings are slightly lubricated.

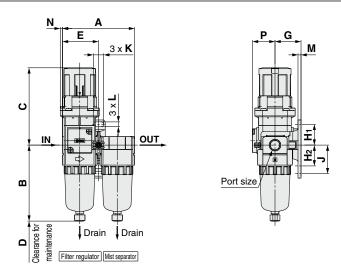
<sup>\*1</sup> Contact SMC regarding pressure gauge supply for psi unit specifications.
\*2 Minimum operating pressure: 0.1 MPa for N.O. type, 0.1 MPa for N.C. type (AD27-A) and 0.15 MPa for N.C. type (AD37-A and AD47-A). Contact SMC for psi and °F specifications.

<sup>\*3</sup> Separate spacers are required for modular unit.

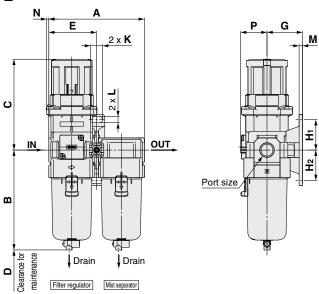
# ACG20D-B to ACG40D-B Series

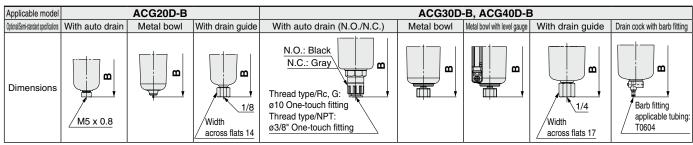
### **Dimensions**

### ACG20D-B



### ACG30D-B, ACG40D-B





		Standard specifications													
Model	Port size	Α	В	C*1	D	N	В	Bracket mount							
		A   B	U.,	"	l IN		E	G	H <sub>1</sub>	H <sub>2</sub>	J	K	L	M	
ACG20D-B	1/8, 1/4	83.2	87.6	92.1	40	2.5	26	41.6	30	24	24	33	12	5.5	3.5
ACG30D-B	1/4, 3/8	110.2	115.1	108.2	50	2.5	30.5	55.1	41	35	35	_	14	7	4
ACG40D-B	1/4, 3/8, 1/2	145.2	147.1	114.8	75	0	37.3	72.6	50	40	40	_	18	9	5

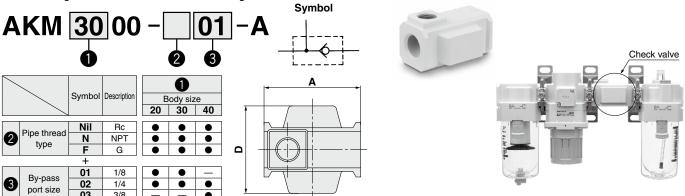
	Semi-standard specifications*2									
Model	With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge					
	В	В	В	В	В					
ACG20D-B	104.9	_	91.4	87.4	_					
ACG30D-B	156.8	123.6	121.9	117.6	137.6					
ACG40D-B	186.9	155.6	153.9	149.5	169.5					

<sup>\*1</sup> The length when the filter regulator knob is unlocked \*2 For the option/semi-standard specifications (with auto drain, with barb fitting, with drain guide, metal bowl, or metal bowl with level gauge), the total length (B dimension) will vary.

# **Air Combination ACG-B** Series **Attachments**

### Check Valve: (K) 1/8, 1/4, 3/8

A check valve with intermediate air release port can be easily installed to prevent a backflow of lubricant when redirecting the air flow and releasing the air on the outlet side of the regulator.



By-pass port size for

redirecting air flow

### **Specifications**

Model	Effective area [mm²]
AKM2000-A	28
AKM3000-A	55
AKM4000-A	111

Be sure to use above check valves when redirecting the air flow on the inlet side of the lubricator. Threads for IN and OUT ports are not machined.

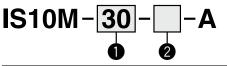
# OUT IN ω

Ε

Model	By-pass port size	Α	В	С	D	E	Applicable model
AKM2000-A	1/8, 1/4	40	28	11	40	11	ACG20-B, ACG20A-B
AKM3000-A	1/8, 1/4	53	34	14	48	13	ACG30-B, ACG30A-B
AKM4000-A	1/4, 3/8	70	42	18	54	15	ACG40-B, ACG40A-B

### Pressure Switch: (S)

A compact integrated pressure switch can be easily installed and facilitates the pressure detection of the line.



- Semi-standard: Select one each for a to c.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) IS10M-30-6LP-A

		Symbol	Description	Body size 20 30 40				
			Set pressure	Nil	0.1 to 0.4 MPa	•	•	•
	ا ح	а	range	6*1	0.1 to 0.6 MPa	•	•	•
	standard			+				
_	2		Lead wire	Nil	0.5 m	•	•	•
2	sta	b		L	3 m	•	•	•
			length	Z	5 m	•	•	•
	Semi		•	+				
	တ		Pressure unit of	Nil	MPa	•	•	•
		С	the scale plate P*2		MPa/psi dual scale	•	•	•
a-1 (	Cat n		ire renge of CD (L. 7) is	0.2 to 0.6 M	IPo (20 to 00 poi)			

- Set pressure range of 6P (L, Z) is 0.2 to 0.6 MPa (30 to 90 psi).
- \*2 This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

### **Specifications**

Fluid	Air						
Ambient and fluid temperatures	-5 to 60°C (with no freezing)						
Proof pressure	1.0 MPa						
Max. operating pressure	0.7 MPa						
Set pressure range (when OFF)	0.1 to 0.4 MPa						
Hysteresis	0.08 MPa or less						

#### **Switch Characteristics**

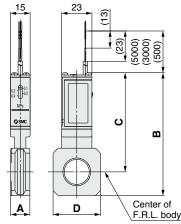
0	4
Contact point configuration	1a
Maximum contact point capacity	2 VA (AC), 2 W (DC)
Operating voltage: AC, DC	100 V or less
	12 V to 24 VAC, DC: 50 mA
Maximum operating current	48 VAC, DC: 40 mA
	100 VAC, DC: 20 mA

\* For detailed specifications on the IS10 series, refer to the IS10 series section of the SMC website: https://www.smcworld.com



**Symbol** 





Model	Α	В	С	D	Applicable model
IS10M-20-A	10.6	74.2	64.4	28	ACG20□-B
IS10M-30-A	12.6	84.5	70.5	30	ACG30□-B
IS10M-40-A	14.6	93.3	75.3	36	ACG40□-B

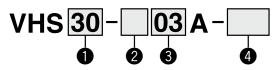
<sup>\*</sup> Separate spacers are required for modular unit.



# **ACG-B** Series

### Pressure Relief 3-Port Valve: (V)

With the use of a pressure relief 3-port valve, pressure left in the line can be easily exhausted.



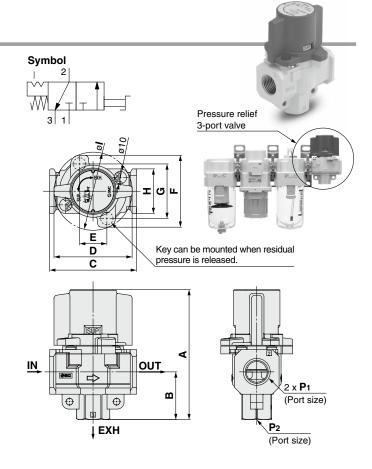
- Semi-standard: Select one each for a to b.
- Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) VHS30-03A-RZ

0 Symbol Description Body size 20 30 40 Nil Rc • • 2 N\*1 Pipe thread type NPT F\*1 G 01 1/8 02 1/4 8 Port size 03 • 3/8 04 1/2 Nil Flow direction: Left to right Flow Flow direction: Right to left 4 Nil Product label in SI units: MPa Z\*1 Product label in imperial units: psi

### **Flow Rate Characteristics**

	Port s	size	Flow rate characteristics							
Model	IN. OUT	EXH	IN -	→ OUT		$OUT \rightarrow EXH$				
	IIN, OUT		C (dm <sup>3</sup> /s·bar)	b	Cv	C (dm <sup>3</sup> /s·bar)	b	Cv		
VHS20	1/8	1/8	2.4	0.43	0.65	2.5	0.39	0.69		
VH320	1/4	1/0	3.3	0.40	0.88	3.1	0.51	0.84		
VHS30	1/4	1/4	6.4	0.45	1.7	6.2	0.38	1.7		
V11330	3/8	1/4	8.3	0.41	2.3	7.0	0.41	1.9		
	1/4		7.3	0.49	2.0	8.5	0.35	2.3		
VHS40	3/8	3/8	10.9	0.45	3.0	11.6	0.40	3.1		
	1/2		14.2	0.39	3.8	13.3	0.43	3.6		

 $\ast\,$  Use an air filter on the inlet side for operating protection.



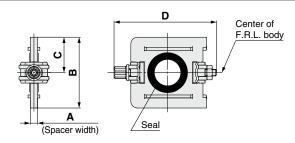
Model	Standard specifications										
	P <sub>1</sub>	P <sub>2</sub>	Α	В	С	D	Е	F	G	Н	ı
VHS20	1/8, 1/4	1/8	66.4	22.3	40	37.5	14	46.6	33.6	28	43
VHS30	1/4, 3/8	1/4	80.3	29.4	53	49	19	52	38	30	49
VHS40	1/4, 3/8, 1/2	3/8	104.9	38.5	70	63	22	58	44	36	63

<sup>\*1</sup> For pipe thread type: NPT only. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

# **ACG-B** Series

# **Accessories** (Spacer/Spacer with Bracket)

### **Spacer**



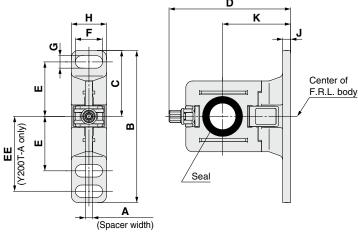
Model	Α	В	С	D	Applicable model
Y200-A	3.2	31.2	15.6	44.9	ACG20□-B
Y300-A	4.2	43.4	21.7	57.9	ACG30□-B
Y400-A	5.2	53	26.5	68.5	ACG40□-B



**Replacement Parts** 

Description	Motorial	Part no.						
Description	Material	Y200-A	Y300-A	Y400-A				
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S				

### **Spacer with Bracket**



Model	Α	В	С	D	Е	EE	F	G	Н	J	K	Applicable model
Y200T-A	3.2	67	29	53.4	24	33	12	5.5	15.5	3.5	30	ACG20□-B
Y300T-A	4.2	82	41	71.5	35	_	14	7	19	4	41	ACG30□-B
Y400T-A	5.2	96	48	86.1	40		18	9	26	5	50	ACG40□-B



Description	Material	Part no.					
Description	Ivialeriai	Y200T-A	Y300T-A	Y400T-A			
Seal	HNBR	Y220P-050S	Y320P-050S	Y420P-050S			



# **Modular Type** Regulator with Built-in Pressure Gauge ARG(K)-B Series

Regulator with Built-in Pressure Gauge ARG(K)-B Series	Model	Port size	Set pressure	Options
<u>e</u>	ARG20(K)-B	1/8, 1/4		
Section 10 to 10 t	ARG30(K)-B	1/4, 3/8	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Bracket  Set nut (for panel mount)
p. 22 to 31	ARG40(K)-B	1/4, 3/8, 1/2		

### **Made to Order**

1	0.4 MPa Setting (-X406) The maximum set pressure is 0.4 MPa. When a pressure gauge is included, the display will show a range from 0 to 0.7 MPa.	p. 29, 30
2	Special Mounting Angle Specification of Pressure Gauge (-X2101)	

### Regulator with Built-in Pressure Gauge

# ARG20-B to ARG40-B

Regulator with Built-in Pressure Gauge with Backflow Function

# ÅRG20K-B to ÅRG40K-B



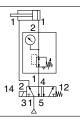
Symbol

Regulator

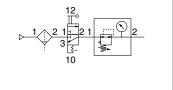


• Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

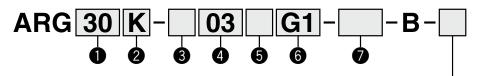
Example 1) When the pressure in the rear and the front of the cylinder differs:



Example 2) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



### **How to Order**



- Option/Pressure gauge/Semi-standard: Select one each for **a** to **f**.
- Option/Pressure gauge/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.
   Example) ARG30K-03G1H-1N-B

### Made to order

(Refer to pages 29 and 30 for details.)

With backflow function		_	_						0	
With backflow function    With backflow function   With backflow function					Symbol	Desc	ription		Body size	
### With backflow function ### With backflow function ### ### ### With backflow function ### With backflow function ### ### ### With backflow function ### ### ### ### ### ### ### ### ### #								20	30	40
Hamble   H	<u>_</u>		N/i+h	haakflow function		Without back	kflow function	•	•	•
Nil		V	VILII	Dacknow function	<b>K</b> *1	With backfl	ow function	•	•	•
Pipe thread type										
F					Nil	F	Rc	•	•	•
## 1/8   01   1/8   02   1/4   03   3/8   04   1/2   04   1/2   05   04   1/2   05   04   1/2   05   05   04   1/2   05   05   05   05   05   05   05   0	8	3 Pipe thread type			N	N	•	•	•	
1					F	(	•	•	•	
## Port size   02					+					
Port size    03					01	1	/8		_	
O3		4 Port size			02	1	/4		•	•
# Nil Without mounting option  B*3 With bracket  H With set nut (for panel mount)  +  G1 0°  G2 90°  Mounting angle of pressure gauge*4  G3 180°  G4 270°  +  c Set pressure*5 Nil 0.05 to 0.85 MPa setting  +  d Exhaust mechanism N Non-relieving type  +  d Knob Nil Downward  Y Upward  +  f Procure unit Nil Product label and pressure gauge in SI units: MPa	U				03	3		•	•	
Section   Sect						1		_	•	
## Add the state of the state o					+					
## A Mounting angle of pressure gauge*4 G3 180°		*2 <b>C</b>				Without mounting option		•	•	•
## A Mounting angle of pressure gauge*4 G3 180°	6	oţi	а	Mounting	<b>B</b> *3	With bracket		•	•	•
Mounting angle of pressure gauge 4 G3 180° G4 270°  To be pressure gauge 4 G3 180° G4 270°  C Set pressure 8 Nil 0.05 to 0.85 MPa setting 1 0.02 to 0.2 MPa setting 1 0.02 to 0.2 MPa setting 1 0.02 to 0.2 MPa setting 1 0.05 to 0.85 MPa se		ō			Н	With set nut (for panel mount)		•	•	•
Mounting angle of pressure gauge*4  G3 180° G4 270°  +  C Set pressure*5  Mil 0.05 to 0.85 MPa setting 1 0.02 to 0.2 MPa setting +  d Exhaust mechanism N Non-relieving type +  e Knob  Nil Downward Y Upward  H Reserve unit Nil Product label and pressure gauge in SI units: MPa  Mounting angle view: Refer to the next page   Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page   Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next page  Nounting angle view: Refer to the next p					+					
B pressure gauge*4 G3 180° Refer to the next page    G4 270°    +  C Set pressure*5 Nil 0.05 to 0.85 MPa setting    1 0.02 to 0.2 MPa setting    +  d Exhaust mechanism N Non-relieving type     +  E Nil Downward     Y Upward     Frequency unit Nil Product label and pressure gauge in SI units: MPa					G1	0°	•	•	•	
pressure gauge G3 180° G4 270°  +  c Set pressure*5 Nil 0.05 to 0.85 MPa setting 1 0.02 to 0.2 MPa setting +  d Exhaust mechanism N Non-relieving type +  e Knob Nil Downward Y Upward +  f Proccure unit Nil Product label and pressure gauge in SI units: MPa			<u>_</u>	Mounting angle of pressure gauge*4	G2	90°	Mounting angle view:	•	•	•
+    C   Set pressure*5   Nil   0.05 to 0.85 MPa setting	U		D		G3	180°	Refer to the next page	•	•	•
C Set pressure*5  Nil 0.05 to 0.85 MPa setting  1 0.02 to 0.2 MPa setting  +  d Exhaust mechanism  N Non-relieving type  +  e Knob  Nil Downward  Y Upward  +  f Proceure unit  Nil Product label and pressure gauge in SI units: MPa					G4	270°		•	•	•
To set pressure 1 0.02 to 0.2 MPa setting    +     d					+					
To the process of the			_	C-+*5	Nil	0.05 to 0.85 MPa setting		•	•	•
d Exhaust mechanism Nil Relieving type  N Non-relieving type  H  Knob Nil Downward  Y Upward  H  Proceure unit Nil Product label and pressure gauge in SI units: MPa			С	Set pressure	1	0.02 to 0.2 MPa setting		•	•	•
Total and mechanism Non-relieving type  +    Image: Comparison of the comparison of					+					
+  Proccure unit  Nil Product label and pressure gauge in SI units: MPa  • • • • • • • • • • • • • • • • • • •		5		Exhaust	Nil	Relieving type		•	•	•
+  Proceure unit  Nil Product label and pressure gauge in SI units: MPa  • • • • • • • • • • • • • • • • • • •		nga	a	mechanism	N	Non-relieving type	•	•	•	
+  Proceure unit  Nil Product label and pressure gauge in SI units: MPa  • • • • • • • • • • • • • • • • • • •	0	sta			+					
+  Proceure unit  Nil Product label and pressure gauge in SI units: MPa  • • • • • • • • • • • • • • • • • • •		۾ اجادا		Knoh	Nil	Downward	•	•	•	
f Proceure unit Nil Product label and pressure gauge in SI units: MPa		Se	-	KIIOD	Υ	Upward	•	•	•	
					+					
			•	Proceure unit					_	•
<b>Tessure unit Z</b> *6 Product label: psi, Pressure gauge: MPa/psi dual scale  O*7  O*7  O*7			ı	riessure unit	<b>Z</b> *6	Product label: psi, Pressure gau	ige: MPa/psi dual scale	0*7	0*7	0*7

# Regulator with Built-in Pressure Gauge ARG20-B to ARG40-B Series Regulator with Built-in Pressure Gauge with Backflow Function ARG20K-B to ARG40K-B Series



ARG40-B, ARG40K-B

### Mounting angle of pressure gauge

mounting a	igio oi procoure	guugu		
Symbol	G1	G2	G3	G4
Gauge angle	0°	90°	180°	270°
Mounting angle view	IN MP3 OUT	IN OUT	IN OUT	IN OUT

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B and H are not assembled and supplied loose at the time of shipment.
- \*3 Assembly of a bracket and set nuts
- \*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.3 MPa pressure gauge for 0.2 MPa type. Mounting angles other than the above (45°, 135°, 225°, and 315°) are available through the made to order (page 30).

Possible to change to the optional mounting angles. For details, refer to page 42, "Procedure for replacing or changing the mounting angle of a pressure gauge."

- \*5 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*6 For pipe thread type: NPT This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*7 O: For pipe thread type: NPT only

### Standard Specifications

•							
Model	ARG20(K)-B	ARG30(K)-B	ARG40(K)-B				
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2				
Fluid	Air						
Ambient and fluid temperatures	-5 to 60°C (with no freezing)						
Proof pressure	1.5 MPa						
Max. operating pressure		1.0 MPa					
Set pressure range		0.05 to 0.85 MPa					
Construction	Relieving type						
Weight [kg]	0.21	0.40	0.57				

### Option/Part No.

	Ontinual an asi			Model		
Optional specifications			ARG20(K)-B	ARG30(K)-B	ARG40(K)-B	
Bracket assembly*1			ARG23P-270AS	ARG33P-270AS	ARG43P-270AS	
Set nut			ARG23P-260S	ARG33P-260S	ARG43P-260S	
	Standard	1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS	
Pressure		0.3 MPa	GB2-3AS	GB3-3AS	GB4-3AS	
gauge	Semi-standard	1.0 MPa/150 psi	GB2-10AS-X101	GB3-10AS-X101	GB4-10AS-X101	
		0.3 MPa/45 psi	GB2-3AS-X101	GB3-3AS-X101	GB4-3AS-X101	

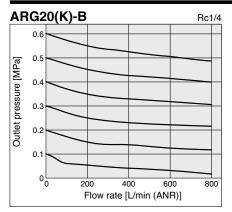
<sup>\*1</sup> The assembly consists of a bracket and set nuts.

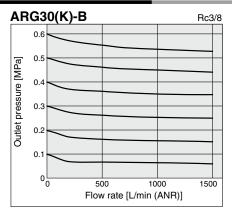


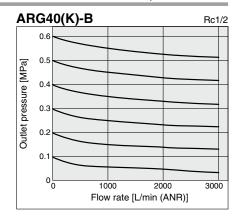
# ARG20-B to ARG40-B Series ARG20K-B to ARG40K-B Series

### Flow Rate Characteristics (Representative values)

Condition: Inlet pressure of 0.7 MPa

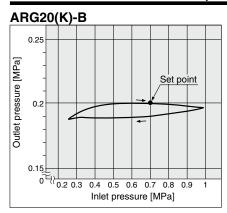


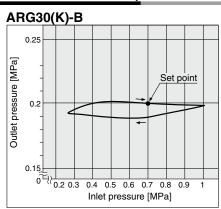


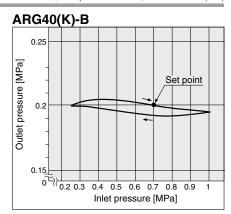


### **Pressure Characteristics (Representative values)**

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)



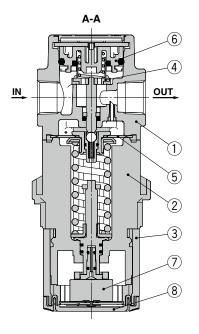


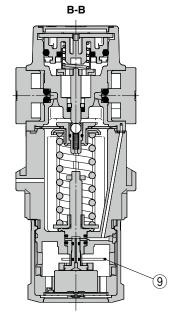


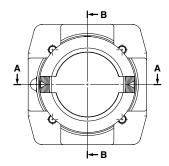
# Regulator with Built-in Pressure Gauge ARG20-B to ARG40-B Series Regulator with Built-in Pressure Gauge with Backflow Function ARG20K-B to ARG40K-B Series

# Construction

### ARG20(K)-B to ARG40(K)-B

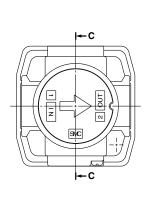


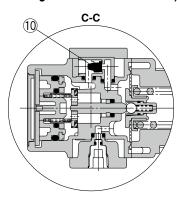




### ARG20K-B to ARG40K-B

(Regulator with Built-in Pressure Gauge with Backflow Function)





### **Component Parts**

No.	Description	Material	Color
1	Body	ADC	White
2	Bonnet	PBT	White
3	Knob	POM	Gray

### Replacement Parts

	idooinionit i di to							
No.	Description	Material		Part no.				
INO.	Description	Materiai	ARG20(K)-B	ARG30(K)-B	ARG40(K)-B			
4	Valve	Brass, HNBR	AR20P-410S	AR30P-410S	AR40P-410S			
5	Diaphragm assembly	Weatherable NBR	AR20P-150AS	AR30P-150AS	AR40P-150AS			
6	Valve guide assembly	POM/NBR	AR20P-050AS	AR30P-050AS	AR40P-050AS			
7	Pressure gauge*1	_	GB2-10AS	GB3-10AS	GB4-10AS			
8	Pressure gauge cover	PC	ARG20P-400S	ARG30P-400S	ARG40P-400S			
9	Clip	Stainless steel	ARG20P-420S	ARG30P-420S	ARG40P-420S			
10	Check valve assembly*2	_	AR23KP-020AS					

<sup>\*1</sup> Only the standard part numbers are listed in the pressure gauges. For the optional part numbers, refer to page 24.

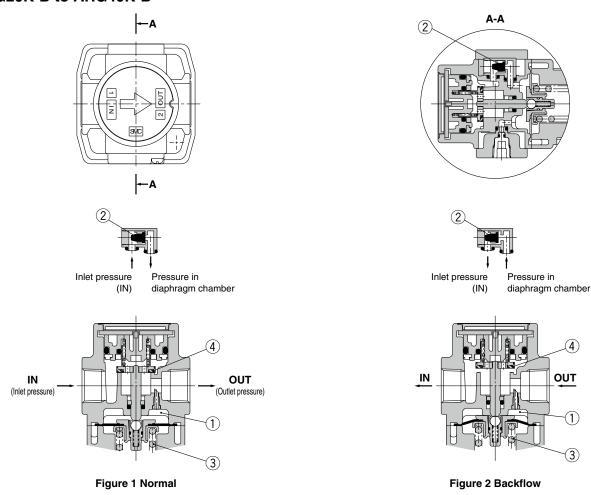
<sup>\*2</sup> Check valve assembly is applicable for a filter regulator with backflow function (ARG20K-B to ARG40K-B) only. Assembly of a check valve cover, check valve body assembly and 2 mounting screws



# ARG20-B to ARG40-B Series ARG20K-B to ARG40K-B Series

### Working Principle (Regulator with Built-in Pressure Gauge with Backflow Function)

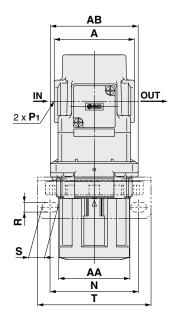
### ARG20K-B to ARG40K-B

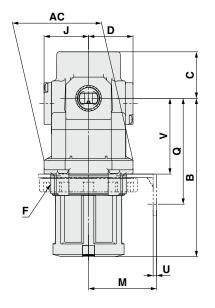


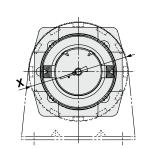
When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the spring ③ lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

### **Dimensions**









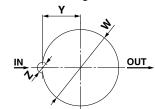


Plate thickness ARG20(K)-B to ARG40(K)-B: Max. 3.5

Model		Standard specifications											
	P <sub>1</sub>	Α	B*1	С	D	F	J	AA	AB	AC			
ARG20(K)-B	1/8, 1/4	40	87.1	26.5	28.5	M39 x 1.5	28.5	ø37	45	46.5			
ARG30(K)-B	1/4, 3/8	53	108.2	30.7	29.4	M50 x 1.5	29.4	ø47	58	58.8			
ARG40(K)-B	1/4, 3/8, 1/2	70	114.8	35.8	33.8	M55 x 1.5	33.8	ø52	70	70			

		Optional specifications										
Model			В	racket mou		Panel mount						
	М	N	Q	R	S	Т	U	٧	W	Х	Υ	Z
ARG20(K)-B	35	48	60	5.4	10.4	65	2.3	37.7	39.5	52.5	19.5	6
ARG30(K)-B	45	58.5	70	6.5	10.5	75	2.3	50.1	50.5	65	25	7
ARG40(K)-B	50	65.5	75.2	8.5	12.5	85	2.3	53.7	55.5	70	27.5	7

<sup>\*1</sup> The dimension of B is the length when the regulator knob is unlocked.

# Regulator with Built-in Pressure Gauge/ARG20-B to ARG40-B Regulator with Built-in Pressure Gauge with Backflow Function/ARG20K-B to ARG40K-B

# **Made to Order**

Please contact SMC for detailed dimensions, specifications and lead times.



### 1 0.4 MPa Setting

The setting specification is 0.4 MPa. The display will show a range from 0 to 0.7 MPa.

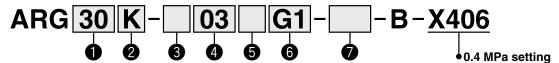
### **Specifications**

Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

### **Applicable Model**

Model	ARG20(K)-B	ARG30(K)-B	ARG40(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2



- Option/Pressure gauge/Semi-standard: Select one each for a to e.
- Option/Pressure gauge/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) ARG30K-03G1H-NY-B-X406

		_					0		
			Symbol	Description			Body size		
						20	30	40	
2	\ <b>\</b> /i:	th backflow function	Nil	Without back	flow function	•	•	•	
	VVI		<b>K</b> *2	With backfl	ow function	•	•	•	
			+						
			Nil		Rc	•	•	•	
3		Pipe thread type	N	N	PT	•	•	•	
			F	(	G .	•	•	•	
			+						
			01		/8	•	_	_	
4		Port size	02		/4	•	•	•	
		1 011 3126	03		/8	_	•	•	
			04	1/2		_	_	•	
			+						
_   *3	a a		Nil	Without mounting option		•	•	•	
5   €		Mounting	B*4	With bracket		•	•	•	
Ō	5		Н	With set nut (for panel mount)		•	•	•	
	_		+						
			G1	0°		•	•	•	
6	ь	Mounting angle of	G2	90°	Mounting angle view:	•	•	•	
	-	pressure gauge*5	G3	180°	Refer to the figure below	•	•	•	
			G4	270°		•	•	•	
			+						
	c	Exhaust mechanism	Nil	Relieving type		•	•	•	
2			N	Non-relieving type		•	•	•	
2	됩	+					,		
7   5	d	Knob	Nil	Downward		•	•	•	
Semi-standard	<u> </u>	14100	Υ	Upward		•	•	•	
, e			+					1	
0.	'   e	Pressure unit	Nil	Product label and pressure gauge in		•	•	•	
	"	i iessule uliit	<b>Z</b> *6	Product label: psi, Pressure gauge: N	MPa/psi dual scale	○*7	○*7	0*7	

### Mounting angle of pressure gauge

mounting angle of process o gauge													
Symbol	G1	G2	G3	G4									
Gauge angle	0°	90°	180°	270°									
Mounting angle view	IN MP2 OUT	IN OUT	IN OUT	IN STATE OF THE ST									

- \*2 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*3 Options B and H are not assembled and supplied loose at the time of shipment.
- \*4 Assembly of a bracket and set nuts
  \*5 A 0.7 MPa pressure gauge will be fitted.

Mounting angles other than the above (45°, 135°, 225°, and 315°) are available through the made to order (page 30).

Possible to change to the optional mounting angles. For details, refer to page 42,

"Procedure for replacing or changing the mounting angle of a pressure gauge."

\*7 O: For pipe thread type: NPT only

<sup>\*6</sup> For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)

# Regulator with Built-in Pressure Gauge ARG20-B to ARG40-B Series Regulator with Built-in Pressure Gauge with Backflow Function ARG20K-B to ARG40K-B Series

### 2 Special Mounting Angle Specification of Pressure Gauge (45°, 135°, 225°, 315°)

### **Applicable Model**

Model	ARG20(K)-B	ARG30(K)-B	ARG40(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2

Mounting angle of pressure gauge

- Symbol Description A 45° В 135° 225° C D 315°
- Special mounting angle specification of pressure gauge
- Option/Semi-standard: Select one each for a to e.
- · Option/Pressure gauge G5/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order. Example) ARG30K-03G5H-1N-B-X2101A

*	Refer	to t	he t	ahle	helow

_	_						0	
				Symbol	Description		Body size	
						20	30	40
		\ A (:41-	backflow function	Nil	Without backflow function	•	•	•
2		vvitr	Dackflow function	<b>K</b> *1	With backflow function	•	•	•
				+				
				Nil	Rc	•	•	•
8		Р	ipe thread type	N	NPT	•	•	•
				F	G	•	•	•
				+				
				01	1/8	•	_	_
		Port size		02	1/4	•	•	•
•				03	3/8	_	•	•
				04	1/2	_	_	•
				+				
	*2	2	<b>a</b> Mounting	Nil	Without mounting option	•	•	•
6	Option	а		<b>B</b> *3	With bracket	•	•	•
	ğ	-		Н	With set nut (for panel mount)	•	•	•
				+				
		b	Set pressure*4	Nil	0.05 to 0.85 MPa setting	•	•	•
			Get pressure	1	0.02 to 0.2 MPa setting	•	•	•
				+				
	ard	С	Exhaust mechanism	Nil	Relieving type	•	•	•
	l g	·	LAHAUSI IHECHAHISHI	N	Non-relieving type	•	•	•
6	Semi-standard			+				
	Ē	d	Knob	Nil	Downward	•	•	•
	Se	u	MIOD	Υ	Upward	•	•	•
		_		+				
		е	Pressure unit	Nil	Product label and pressure gauge in SI units: MPa	•	•	•
			i lessure unit	<b>Z</b> *5	Product label: psi, Pressure gauge: MPa/psi dual scale	○*6	○*6	○*6

### Mounting angle of pressure gauge

Symbol	X2101A	X2101B	X2101C	X2101D
Gauge angle	45°	135°	225°	315°
Mounting angle view	Product ladel position  45 o  OUT	OUT, Product label position	N OUT Product label position	Product lakel position  Product lakel position  OUT

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Options B and H are not assembled and supplied loose at the time of shipment.
- \*3 Assembly of a bracket and set nuts
- \*4 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.3 MPa pressure gauge for 0.2 MPa type.
- \*5 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
  - \*6 O: For pipe thread type: NPT only





# ARG Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

#### Selection

### **⚠** Warning

 Residual pressure disposal (outlet pressure removal) is not possible for the ARG20-B to ARG40-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the regulator with backflow function (ARG20K-B to ARG40K-B).

### **⚠** Caution

1. When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

#### **Maintenance**

### **⚠** Warning

1. When using the regulator with backflow function between a solenoid valve and an actuator, check the pressure gauge periodically.

Sudden pressure fluctuations may shorten the durability of the pressure gauge.

### **Mounting/Adjustment**

### **⚠** Warning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **⚠** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure.
   Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).





# **Modular Type** Filter Regulator with Built-in Pressure Gauge AWG(K)-B Series

Filter Regulator with Built-in Pressure Gauge AWG(K)-B Series	Model	Port size	Set pressure	Options
CONTRACTOR OF THE PROPERTY OF	AWG20(K)-B	1/8, 1/4		
	AWG30(K)-B	1/4, 3/8	0.05 to 0.85 MPa 0.02 to 0.2 MPa	Bracket  Set nut (for panel mount)  Float type auto drain
p. 32 to 41	AWG40(K)-B	1/4, 3/8, 1/2		

### **Made to Order**

_	0.4 MPa Setting (-X406)
1	The maximum set pressure is 0.4 MPa. When a pressure gauge
	is included, the display will show a range from 0 to 0.7 MPa.

p. 40

Filter Regulator with Built-in Pressure Gauge

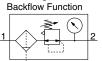
# AWG20-B to AWG40-B

Filter Regulator with Built-in Pressure Gauge with Backflow Function

# AWG20K-B to AWG40K-B

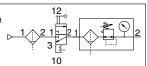


Filter Regulator with Backflow Function



- Integrated filter and regulator units save space and require less piping.
- Models with the backflow function include a mechanism which allows for the air pressure in the outlet side to be released to the inlet side.

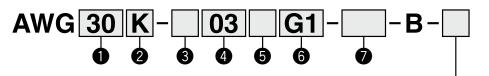
Example) When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



Symbol

Filter Regulator

### **How to Order**



- Option/Pressure gauge/Semi-standard: Select one each for **a** to **h**.
- Option/Pressure gauge/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

  Example) AWG30K-03G1H-1N-B

### Made to order

(Refer to page 40 for details.)

_	_	_						0	
				Symbol	Descript	ion		Body size	
							20	30	40
<u> </u>				Nil	Without backflo	w function	•	•	•
2	V	vitn	backflow function	<b>K</b> *1	With backflow	function	•	•	•
				+				,	
				Nil	Rc		•	•	•
3		Pi	pe thread type	N*2	NPT		•	•	•
				F*3	G		•	•	•
				+					
				01	1/8		•	_	
9			Port size	02	1/4		•	•	•
			. 511 0.20	03	3/8		_	•	•
				04	1/2		_		•
				+					
				Nil	Without mounting option		•	•	
	*4	а	Mounting	B*5 H	With bracket	•	•	•	
6	Option				With set nut (for panel mount)		•	•	•
	) pti		H NEI Without outs dusin						
			Float type	Nil	Without auto drain	•	•	•	
		b	auto drain	C*6	N.C. (Normally closed) Drain port is clo		•	•	•
				<b>D</b> *7	N.O. (Normally open) Drain port is oper	when pressure is not applied.	_	•	•
				+	00		•		
		С	Mounting angle of pressure gauge*8	G1	0°		•	•	•
3				G2	90°	Mounting angle view: Refer to the next page	•	•	
				G3 G4	180°	Refer to the next page	•	•	
				G4   	270°		•	•	
				Nil	0.05 to 0.85 MPa setting				
		d	Set pressure*9	1	0.02 to 0.2 MPa setting				_
				+	0.02 to 0.2 INFA Setting				
				Nil	Polycarbonate bowl		•	•	
				2	Metal bowl		•	•	
	ard			6	Nylon bowl		•	•	
	ınd	е	Bowl*10	8	Metal bowl with level gauge		_	•	-
	Semi-standard			C	With bowl guard		•	_*11	*11
	mi			6C	With bowl guard (Nylon bowl)		•	*12	*12
	Š			+	That sowi gadia (ityloii sowi)		•		
				Nil	With drain cock		•	•	•
					Drain guide 1/8		•	_	
		f	Drain port*13	<b>J</b> *14	Drain guide 1/4			•	•
				<b>W</b> *15	Drain cock with barb fitting		_	•	

# Filter Regulator with Built-in Pressure Gauge AWG20-B to AWG40-B Series Filter Regulator with Built-in Pressure Gauge with Backflow Function AWG20K-B to AWG40K-B Series



AWG40-B, AWG40K-B

						0		
				Symbol	Description		Body size	
			20	30	40			
	ard	Exhaust	Exhaust	Nil	Relieving type	•	•	•
	standard	g	mechanism	N	Non-relieving type	•	•	•
0	sta			+				
	Semi-	h	Dunna	Nil	Product label, caution label for bowl, and pressure gauge in SI units: MPa	•	•	•
	Se	"	Pressure unit	<b>Z</b> *16	Product label: psi, Caution label for bowl: psi/°F, Pressure gauge: MPa/psi dual scale	O*17	O*17	O*17

### Mounting angle of pressure gauge

	<u> </u>	<u> </u>		
Symbol	G1	G2	G3	G4
Gauge angle	0°	90°	180°	270°
Mounting angle view	IN MP3 OUT	IN OUT	IN OUT	IN OUT

- \*1 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*2 Drain guide is NPT1/8 (applicable to the AWG20(K)-B) and NPT1/4 (applicable to the  $AWG30(\mbox{\sc K})\mbox{-B}$  to  $AWG40(\mbox{\sc K})\mbox{-B}). The auto drain port$ comes with a ø3/8" One-touch fitting (applicable to the AWG30(K)-B to AWG40(K)-B).
- \*3 Drain guide is G1/8 (applicable to the AWG20(K)-B) and G1/4 (applicable to the AWG30(K)-B to AWG40(K)-B).
- \*4 Options B and H are not assembled and supplied loose at the time of shipment.
- \*5 Assembly of a bracket and set nuts
- \*6 When pressure is not applied, condensate which does not start the auto drain mechanism will be left in
- the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*7 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type is recommended.
- \*8 When the pressure gauge is attached, a 1.0 MPa pressure gauge will be fitted for standard (0.85 MPa) type. 0.3 MPa pressure gauge for 0.2 MPa type. Possible to change to the optional mounting angles. For details, refer to page 42, "Procedure for replacing or changing the mounting angle of a pressure gauge.
- \*9 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.
- \*10 Refer to chemical data on page 41 for chemical resistance of the bowl.
- A bowl guard is provided as standard equipment (polycarbonate).
- \*12 A bowl guard is provided as standard equipment (nylon).
- \*13 The combination of float type auto drain C and D is not available.
- \*14 Without a valve function
- \*15 The combination of metal bowl 2 and 8 is not available.
- \*16 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
- \*17 O: For pipe thread type: NPT only

### Standard Specifications

Model	AWG20(K)-B	AWG30(K)-B	AWG40(K)-B				
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2				
Fluid		Air					
Ambient and fluid temperatures	−5 to	60°C (with no free	ezing)				
Proof pressure		1.5 MPa					
Max. operating pressure	1.0 MPa						
Set pressure range	0.05 to 0.85 MPa						
Nominal filtration rating	5 μm						
Drain capacity [cm³]	8	25	45				
Bowl material	Polycarbonate						
Bowl guard	Semi-standard (Steel) Standard (Polycarbonate)						
Construction	Relieving type						
Weight [kg]	0.26	0.46	0.76				



# AWG20-B to AWG40-B Series AWG20K-B to AWG40K-B Series

### Option/Part No.

	Ontional angoif	ications	Model							
	Optional specif	ications	AWG20(K)-B	AWG20(K)-B AWG30(K)-B						
Bracket a	assembly*1		ARG23P-270AS	ARG33P-270AS	ARG43P-270AS					
Set nut			ARG23P-260S	ARG33P-260S	ARG43P-260S					
	Standard	1.0 MPa	GB2-10AS	GB3-10AS	GB4-10AS					
Pressure gauge Semi-standard	0.3 MPa	GB2-3AS	GB3-3AS	GB4-3AS						
	Semi-standard	1.0 MPa/150 psi	GB2-10AS-X101	GB3-10AS-X101	GB4-10AS-X101					
		0.3 MPa/45 psi	GB2-3AS-X101	GB2-3AS-X101 GB3-3AS-X101						

<sup>\*1</sup> The assembly consists of a bracket and set nuts.

### Bowl Assembly/Part No.

Bowl	Drain				Model	
material	discharge mechanism	Drain port	Other	AWG20(K)-B	AWG30(K)-B	AWG40(K)-B
		With drain cock	_	C2SF-A	_	_
		Willi draili cock	With bowl guard	C2SF-C-A	C3SF-A	C4SF-A
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-W-A	C4SF-W-A
Polycarbonate		With drain guide	_	C2SF□-J-A	_	_
Polycarbonale		(without valve function)	With bowl guard	C2SF□-CJ-A	C3SF□-J-A	C4SF□-J-A
	Automatic*1	Normally closed (N.C.)	_	AD27-A	_	_
	(Auto drain)	Normally closed (N.C.)	With bowl guard	With bowl guard AD27-C-A		AD47□-A
	(Auto diairi)	Normally open (N.O.)	With bowl guard	_	AD38□-A	AD48□-A
		With drain cock	_	C2SF-6-A	_	_
		Willi draili cock	With bowl guard	C2SF-6C-A	C3SF-6-A	C4SF-6-A
	Manual	Drain cock with barb fitting	With bowl guard	_	C3SF-6W-A	C4SF-6W-A
Nidan		With drain guide	_	C2SF□-6J-A	_	_
Nylon		(without valve function)	With bowl guard	C2SF□-6CJ-A	C3SF□-6J-A	C4SF□-6J-A
	A *1	Normally closed (N.C.)	_	AD27-6-A	_	_
	Automatic*1 (Auto drain)	Normally closed (N.C.)	With bowl guard	AD27-6C-A	AD37□-6-A	AD47□-6-A
	(Auto diairi)	Normally open (N.O.)	With bowl guard	_	AD38□-6-A	AD48□-6-A
		With drain cock	_	C2SF-2-A	C3SF-2-A	C4SF-2-A
	Manual	With drain cock	With level gauge	_	C3LF-8-A	C4LF-8-A
	Manual	With drain guide	_	C2SF□-2J-A	C3SF□-2J-A	C4SF□-2J-A
Metal		(without valve function)	With level gauge	_	C3LF□-8J-A	C4LF□-8J-A
ivietai		Normally algood (N.C.)		AD27-2-A	AD37□-2-A	AD47□-2-A
	Automatic*1	Normally closed (N.C.)	With level gauge	_	AD37□-8-A	AD47□-8-A
	(Auto drain)	Normally open (N.O.)	_	_	AD38□-2-A	AD48□-2-A
		Normally open (N.O.)	With level gauge	_	AD38□-8-A	AD48□-8-A

<sup>\*1</sup> Minimum operating pressure: N.O. type–0.1 MPa (AD38-A, AD48-A); N.C. type–0.1 MPa (AD27-A) and 0.15 MPa (AD37-A, AD47-A). Bowl assembly comes with a bowl seal.



 $<sup>\</sup>square$  in bowl assembly part numbers indicates a pipe thread type (applicable tubing for auto drain).

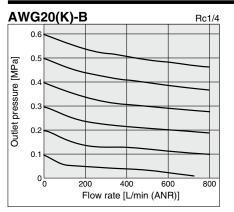
No indication is necessary for Rc thread; however, indicate N for NPT thread, and F for G thread. (For auto drain, Nil: ø10, N: ø3/8")

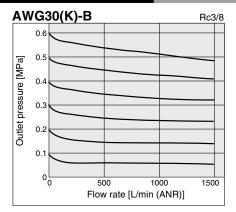
Please consult with SMC separately for psi and °F unit display specifications.

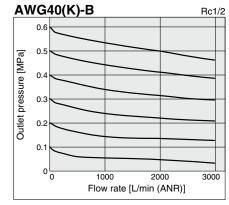
ARG

### Flow Rate Characteristics (Representative values)



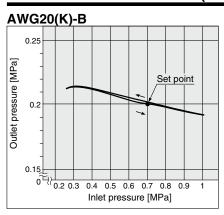


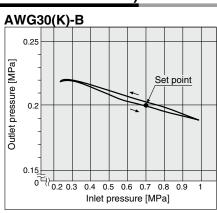


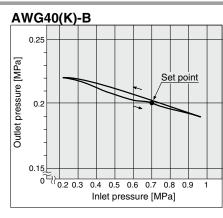


### Pressure Characteristics (Representative values)

Conditions: Inlet pressure of 0.7 MPa, Outlet pressure of 0.2 MPa, Flow rate 20 L/min (ANR)



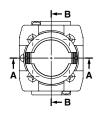


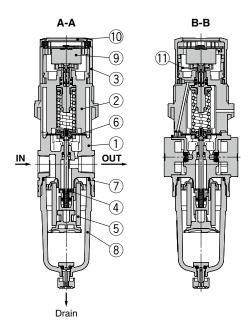


# AWG20-B to AWG40-B Series AWG20K-B to AWG40K-B Series

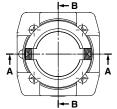
### Construction

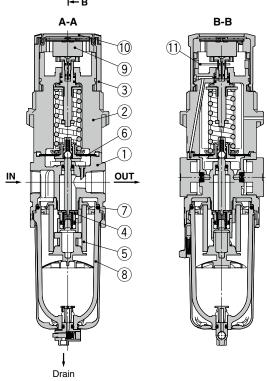
### AWG20(K)-B





### AWG30(K)-B, AWG40(K)-B



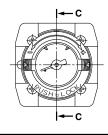


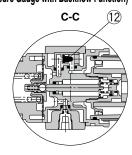
### AWG20K-B to AWG40K-B

(Filter Regulator with Built-in Pressure Gauge with Backflow Function)

**Component Parts** 

No.	Description	Material	Color
1	Body	ADC	White
2	Bonnet	PBT	White
3	Knob	POM	Gray





### **Replacement Parts**

No.	Description	Material	Part no.							
INO.	Description	iviateriai	AWG20(K)-B	AWG30(K)-B	AWG40(K)-B					
4	Valve assembly	Brass, HNBR	AW20P-340AS	AW30P-340AS	AW40P-340AS					
5	Element	Non-woven fabric	AF20P-060S	AF30P-060S	AF40P-060S					
6	Diaphragm assembly	Weatherable NBR	AR20P-150AS	AR30P-150AS	AR40P-150AS					
7	Bowl seal	NBR	C2SFP-260S	C32FP-260S	C42FP-260S					
8	Bowl assembly*1	PC	C2SF-A	C3SF-A*2	C4SF-A*2					
9	Pressure gauge*3	_	GB2-10AS	GB3-10AS	GB4-10AS					
10	Pressure gauge cover	PC	ARG20P-400S	ARG30P-400S	ARG40P-400S					
11	Clip	Stainless steel	ARG20P-420S	ARG30P-420S	ARG40P-420S					
12	Check valve assembly*4	_		AR23KP-020AS						

<sup>\*1</sup> Bowl assembly comes with a bowl seal. Please consult with SMC separately for psi and °F unit display specifications. \*2 Bowl assembly for the AWG30(K)-B and AWG40(K)-B models comes with a bowl guard (Material: Polycarbonate).

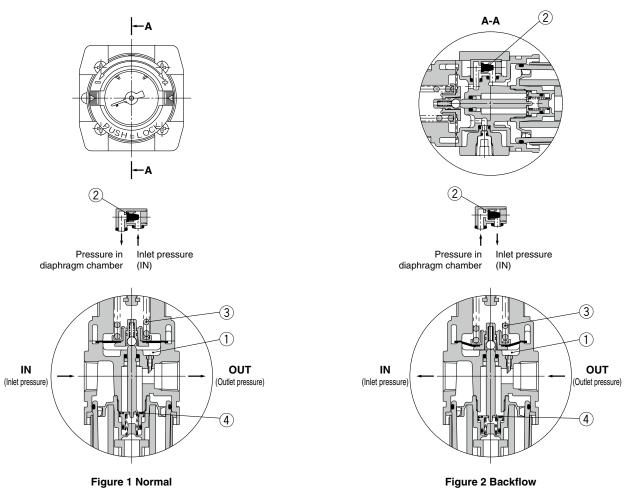
<sup>\*3</sup> Only the standard part numbers are listed in the pressure gauges. For the optional part numbers, refer to page 35.

Check valve assembly is applicable for a filter regulator with backflow function (AWG20K-B to AWG40K-B) only.

Assembly of a check valve cover, check valve body assembly and 2 mounting screws

### Working Principle (Filter Regulator with Built-in Pressure Gauge with Backflow Function)

### AWG20K-B to AWG40K-B

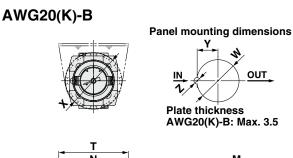


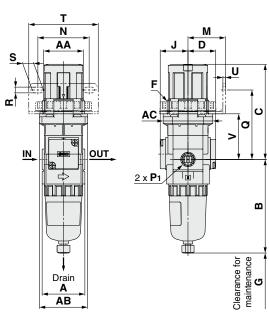
When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

This lowers the pressure in the diaphragm chamber ① and the force generated by the spring ③ lifts the diaphragm. The valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

# AWG20-B to AWG40-B Series AWG20K-B to AWG40K-B Series

### **Dimensions**



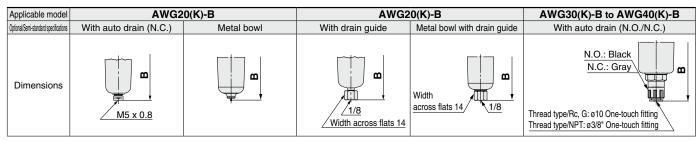


# 

maintenance **G** 

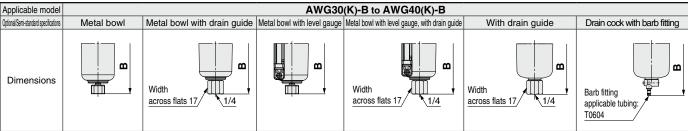
Clearance

Ε



Drain

AB



Model					Sta	andard spec	cifications					
	<b>P</b> 1	Α	В	C*1	D	E	F	G	J	AA	AB	AC
AWG20(K)-B	1/8, 1/4	40	87.6	92.1	26	_	M39 x 1.5	40	26	ø37	45	46.5
AWG30(K)-B	1/4, 3/8	53	115.1	108.2	29.4	30	M50 x 1.5	55	29.4	ø47	58	58.8
AWG40(K)-B	1/4, 3/8, 1/2	70	147.1	114.8	37.3	38.4	M55 x 1.5	80	37.3	ø52	70	70

		Optional specifications						Semi-standard specifications											
Model	Bracket mount				Panel mount			With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with drain guide	Metal bowl with level gauge	Metal bowl with level gauge, with drain guide					
	М	N	Q	R	S	Т	U	٧	W	Х	Υ	Z	В	В	В	В	В	В	В
AWG20(K)-B	35	48	65	5.4	10.4	65	2.3	42.7	39.5	52.5	19.5	6	104.9	_	91.4	87.4	93.9	_	_
AWG30(K)-B	45	58.5	70	6.5	10.5	75	2.3	50.1	50.5	65	25	7	156.8	123.6	121.9	117.6	122.1	137.6	142.1
AWG40(K)-B	50	65.5	75.2	8.5	12.5	85	2.3	53.7	55.5	70	27.5	7	186.9	155.6	153.9	149.5	154	169.5	174

<sup>\*1</sup> The length when the filter regulator knob is unlocked

### Filter Regulator with Built-in Pressure Gauge/AWG20-B to AWG40-B Filter Regulator with Built-in Pressure Gauge with Backflow Function/AWG20K-B to AWG40K-B

# Made to Order

Please contact SMC for detailed dimensions, specifications and lead times.



### 1 0.4 MPa Setting

The setting specification is 0.4 MPa. The display will show a range from 0 to 0.7 MPa.

#### **Specifications**

Proof pressure [MPa]	1.5
Max. operating pressure [MPa]	1.0
Set pressure range [MPa]*1	0.05 to 0.4

\*1 Pressure can be set higher than the specification pressure in some cases, but use pressure within the specification range.

### Applicable Model

Model	AWG20(K)-B	AWG30(K)-B	AWG40(K)-B
Port size	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2

- AWG 30
- Option/Pressure gauge/Semi-standard: Select one each for a to g.
- Option/Pressure gauge/Semi-standard symbol: When more than one specification is required, indicate in alphanumeric order.

		U	2	8 4 5 6	0.4 MF	Pa settir	ng 🌢				3 <u>G1H</u> - <u>2N</u> -B-X406
	\		Symbol	Description	on		1 Body size				
						20	30	40			
<b>a</b> w		10 6 1	Nil	Without backflow	function	•	•	•	7		
<b>2</b> Wi	ith bad	ckflow function	<b>K</b> *2	With backflow f	unction	•	•	•			
			+						7		
<u>a</u>	<b>.</b> .		Nil	Rc		•	•	•	4		
<b>3</b>	Pipe	thread type	N*3 F*4	NPT G		•	•	•	-		
			+	G			•	•	_		
			01	1/8			I _ I		٦		
_	_		02	1/4			•	•	1		
<b>4</b>	۲	ort size	03	3/8		_	•	•	1		
			04	1/2		_	_	•			
									_		
			Nil	Without mounting option		•	•	•	-		
*5	а	Mounting	B*6	With bracket		•	•	•	4		
•s uoitdo			H +	With set nut (for panel mount)			•	•			
			Nil	Without auto drain				_	7		
[	b	Float type	C*7	N.C. (Normally closed) Drain port is close	d when pressure is not applied			÷	+		
	~	auto drain	D*8	N.O. (Normally open) Drain port is open v			•	Ť	1		
	. —		+		, , , , , , , , , , , , , , , , , , , ,				_		
			G1	0°		•	•	•			
6	С	Mounting angle of	G2	90°	Mounting angle view:	•	•	•	Mounti	na Anale	of Pressure Gaug
•		pressure gauge*9	G3		fer to the figure on the right	•	•	•			Mounting angle view
			G4	270°			•	•	J	Gaago arigio	ividuality unglo viol
	1		+ Nil	Dalvas de anata le sud					- I I		IN OUT
			2	Polycarbonate bowl Metal bowl				÷	G1	0°	
			6	Nylon bowl				÷	1		W G
	d	Bowl*10	8	Metal bowl with level gauge			•	•			<del>-</del>
			C	With bowl guard		•	_*11	*11	1		IN PART OF
			6C	With bowl guard (Nylon bowl)		•	_*12	*12	G2	90°	
Semi-standard			+								
au g			Nil	With drain cock		•	•	•			- Table
2   sta	e	Drain port*13	J*14	Drain guide 1/8		•	_		4		
E E	-			Drain guide 1/4			•	•	- G3	180°	IN OUT
Ŋ			<b>W</b> *15 <b>+</b>	Drain cock with barb fitting				•			
		Exhaust	Nil	Relieving type				•	7		SHE OF
	f	mechanism	N	Non-relieving type				<del>-</del>			
			+						G4	270°	IN OUT
		ъ	Nil	Product label, caution label for bowl, and pressu	re gauge in SI units: MPa	•	•	•		210	
	g	Pressure unit	<b>Z</b> *16	Product label: psi, Caution label for bowl: psi/°F,		O*17	O*17	O*17	1		

- \*2 Set the inlet pressure to at least 0.05 MPa higher than the set pressure.
- \*3 Drain guide is NPT1/8 (applicable to the AWG20(K)-B) and NPT1/4 (applicable to the AWG30(K)-B to AWG40(K)-B). The auto drain port comes with a ø3/8" One-touch fitting (applicable to the AWG30(K)-B to AWG40(K)-B).
- \*4 Drain guide is G1/8 (applicable to the AWG20(K)-B) and G1/4 (applicable to the AWG30(K)-B to AWG40(K)-B).
- \*5 Options B and H are not assembled and supplied loose at the time of shipment.
  \*6 Assembly of a bracket and set nuts
- When pressure is not applied, condensate which does not start the auto drain mechanism will be left in the bowl. Releasing the residual condensate before ending operations for the day is recommended.
- \*8 If the compressor is small (0.75 kW, discharge flow is less than 100 L/min (ANR)), air leakage from the drain cock may occur during the start of operations. N.C. type
- \*9 A 0.7 MPa pressure gauge will be fitted. Possible to change to the optional mounting angles. For details, refer to page 42, "Procedure for replacing or changing the mounting angle of a pressure gauge."

  \*10 Refer to chemical data on page 41 for chemical resistance of the bowl.
- \*11 A bowl guard is provided as standard equipment (polycarbonate). \*12 A bowl guard is provided as standard equipment (nylon).
- \*13 The combination of float type auto drain C and D is not available. \*14 Without a valve function

- \*14 Without a valve function
  \*15 The combination of metal bowl 2 and 8 is not available.
  \*16 For pipe thread type: NPT. This product is for overseas use only according to the new Measurement Act. (The SI unit type is provided for use in Japan.)
  \*17 O: For pipe thread type: NPT only





# AWG Series Specific Product Precautions

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

Design/Selection

### **⚠** Warning

- Residual pressure disposal (outlet pressure removal) is not possible for the AWG20-B to AWG40-B even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AWG20K-B to AWG40K-B).
- 2. The standard bowl for the air filter, filter regulator, and lubricator, as well as the sight dome for the lubricator are made of polycarbonate. Do not use in an environment where they are exposed to or come in contact with organic solvents, chemicals, cutting oil, synthetic oil, alkali, and thread lock solutions.

Effects of atmosphere of organic solvents and chemicals, and where these elements are likely to adhere to the equipment.

Chemical data for substances causing degradation (Reference)

Acid S	Chemical name  Hydrochloric acid Sulfuric acid, Phosphoric acid Chromic acid Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda Sodium sulfide Potassium nitrate	Application examples  Acid washing liquid for metals  Degreasing of metals Industrial salts  Water-soluble cutting oil	Polycarbonate	Nylon ×
Acid S	Sulfuric acid, Phosphoric acid Chromic acid Sodium hydroxide (Caustic soda) Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda Sodium sulfide Potassium nitrate	for metals  Degreasing of metals Industrial salts		
Alkaline (	Potash Calcium hydroxide (Slack lime) Ammonia water Carbonate of soda Sodium sulfide Potassium nitrate	Industrial salts	×	0
Inorganic salts	Potassium nitrate			
9	Sulfate of soda	_	×	Δ
Chlorine solvents	Carbon tetrachloride Chloroform Ethylene chloride Methylene chloride	Cleansing liquid for metals Printing ink Dilution	×	Δ
Aromatic series	Benzene Toluene Paint thinner	Coatings Dry cleaning	×	Δ
Ketone	Acetone Methyl ethyl ketone Cyclohexane	Photographic film Dry cleaning Textile industries	×	×
Alcohol	Ethyl alcohol IPA Methyl alcohol	Antifreeze Adhesives	Δ	×
Oil	Gasoline Kerosene	_	×	0
Ester F	Phthalic acid dimethyl Phthalic acid diethyl Acetic acid	Synthetic oil Anti-rust additives	×	0
-ther	Methyl ether Ethyl ether	Brake oil additives	×	0
Amino N	Methyl amino	Cutting oil Brake oil additives Rubber accelerator	×	×
Others	Thread-lock fluid Seawater Leak tester	_	×	Δ

When the above factors are present, or there is some doubt, use a metal bowl for safety.

### **Design/Selection**

### **∧** Caution

 When operating at an inlet pressure lower than the inlet pressure used in the flow rate characteristics graph, the pressure drop on the outlet side may be greater. Therefore, be sure to conduct testing using the actual equipment.

For pressure control equipment selection, refer to the "Product Selection Guide."

#### **Maintenance**

### **⚠** Warning

1. Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

### Mounting/Adjustment

### **⚠** Warning

- 1. Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- 2. Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

### **∧** Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
  - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
  - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).
- 2. When the bowl is installed on the AWG30(K)-B to AWG40(K)-B, install them so that the lock button lines up to the groove of the front (or the back) of the body to avoid drop or damage of the bowl.





# A□G Series Precautions

Be sure to read this before handling products. Refer to the back cover for safety instructions. For F.R.L. units precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: https://www.smcworld.com

### Procedure for replacing or changing the mounting angle of a pressure gauge

### **⚠** Warning

When replacing a pressure gauge and/or changing the mounting angle, release the inlet and outlet pressure completely. It is dangerous to replace the pressure gauge or change the mounting angle while it is under pressure.

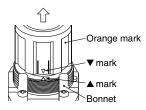
### 1. Advance preparation

Keep the knob unlocked and completely loosened. The unlocked state of the knob can be visually confirmed by the "Orange mark" shown near the bottom of the knob.



### 2. Removing the knob

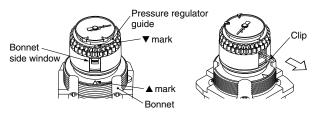
To remove the knob, align the  $\nabla$  mark on the knob and the  $\triangle$  mark on the bonnet and then pull the knob.



#### 3. Removing the clip

When the  $\blacktriangle$  mark on the bonnet and the  $\blacktriangledown$  mark on the pressure regulator guide are aligned, the clip can be seen from the side window of the bonnet. The clip can be picked and removed with tweezers.

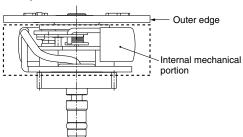
\* When adjusting the mark, turn the pressure regulator guide clockwise for adjustment.



### 4. Removing the pressure gauge

Pull the pressure gauge out by holding the outer edge of the dial.

\* Do not touch the internal mechanical portion (shown inside the dotted box). Accuracy of the pressure gauge may be adversely affected.



### 5. Setting the pressure gauge

After the mounting angle is adjusted as required, hold the outer edge of the pressure gauge dial and gently press down. For reference, the required clearance between the bottom of the dial and the top of the pressure regulator guide is shown in table 1.

- \* When the pressure gauge cannot be easily positioned, slightly rotate it. (The cog from the planet gear of the pressure regulator guide may be caught vertically in the cog from the sun gear which is mounted and integrated with the pressure gauge)
- \* Position the pressure gauge to the very bottom.
- \* Attached to the tip of the pressure gauge is an Oring with grease applied to it. Please use caution to prevent particles and/or dust from entering the pressure gauge when it is set. Otherwise, they may cause air leakage.

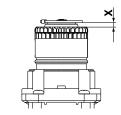


Table 1 Clearance Dimensions

	ARG20-B AWG20-B		
X dimension (reference value)	2.6 mm	3.3 mm	3.3 mm

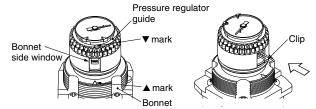
### 6. Setting the clip

Insert the clip in the side of the bonnet when the ▼ mark on the pressure regulator guide and the ▲ mark on the bonnet are aligned. When inserting and setting the clip, use an instrument with a narrow tip, such as tweezers.

- \* The clip is slightly tapered toward its tip to prevent it from being released. Set the clip by slightly opening its tip.
- \* When the clip cannot easily be set, the cause may be as follows:
  - (1) The pressure regulator screw might have been in a lower position than the current one. (The pressure regulator screw may reach a lower position if the pressing force of the pressure regulator screw is excessively applied. This occurs because there is a clearance between the pressure regulator nut and pressure spring, when the pressure regulator screw is loosened completely.)

Countermeasures ····· Turn the pressure regulator guide approx. 5 times clockwise (pressure rise direction).

(2) The pressure gauge is not firmly set.
Countermeasures ····· Refer to 5 "Setting the pressure gauge."



### 7. Setting the knob

Finished when the knob is set.

# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

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Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a nazaru wiun a nigin level on the first avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines.

(Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### **⚠** Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.