

High Vacuum Angle Valve with Heat-Resistant Solid State Auto Switch

SMC CORPORATION
1-16-4 Shimbashi, Minato-ku
Tokyo 105-0004, JAPAN

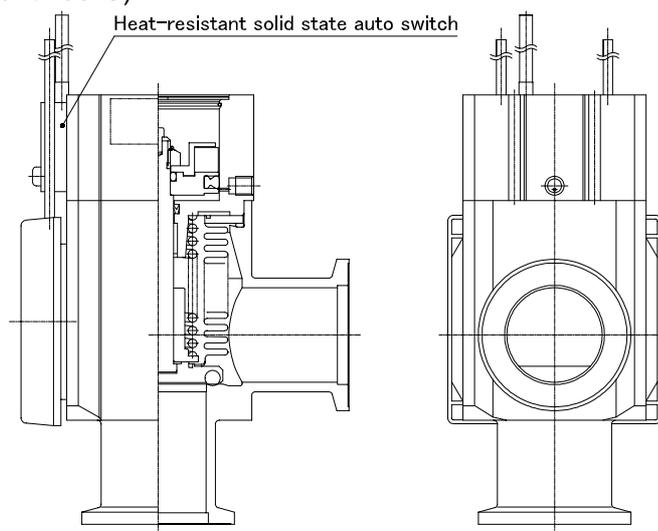
XLA-25**-F7NJ

URL: <http://www.smcworld.com>

**Feature 1: With heat-resistant solid state auto switch,
for detecting the position open/close of valve.**
(Operating temperature range: 5 to 150°C)

**Feature 2: Various seals can
be selected. (O-ring)**

Seal material	Inside of () : Compound No.
Nil	FKM (1349-80)
N1	EPDM (2101-80)
P1	BARREL PERFLUORO (70W)
Q1	KALREZ (4079)
R1	CHEMRAZ (SS592)
R2	CHEMRAZ (SS630)
R3	CHEMRAZ (SSE38)
S1	VMQ (1232-70)
T1	FKM FOR PLASMA (3310-75)



Specifications

High vacuum angle valve

Valve type	N.C. type (Pressurize to open, bellows seal)
Fluid	Non-corrosive gas for aluminum alloy (A6063) and SUS304/316
Ambient and operating temperature	5 to 150°C
Operating pressure	Atmospheric pressure to 1×10^{-6} Pa (for absolute pressure)
Conductance (*1)	14L/sec
Leakage	Refer to How to Order/Part where seal material is changed
Response time (*2)	0.1sec
Flange type	KF25
Principal materials	Body: Aluminum alloy, Bellows: Stainless steel
Actuation pressure	0.4 to 0.7MPa
Actuation port size	M5
Service life	2 million cycles (For standard seal material: FKM)
Weight	0.45kg (Without heat-resistant solid state auto switch)

*1) Conductance is the same as that of an elbow with the same dimensions.

*2) The time required for 90% valve movement when an actuation pressure of 0.5MPa is applied.
There is a difference of about 20% in this value at the upper and lower pressure limits.

Heaters (*3)

Rated heater voltage	90 to 125VAC	
Heater power W (nominal value)	H1: 80°C	200/10
In-rush/Consumption (power)	H3: 120°C	200/30

*3) In-rush current will flow to the heater for several tens of second and will then subside.

Please refer to our high vacuum angle valve (Series XL) catalogue (CAT.E829) for other details.

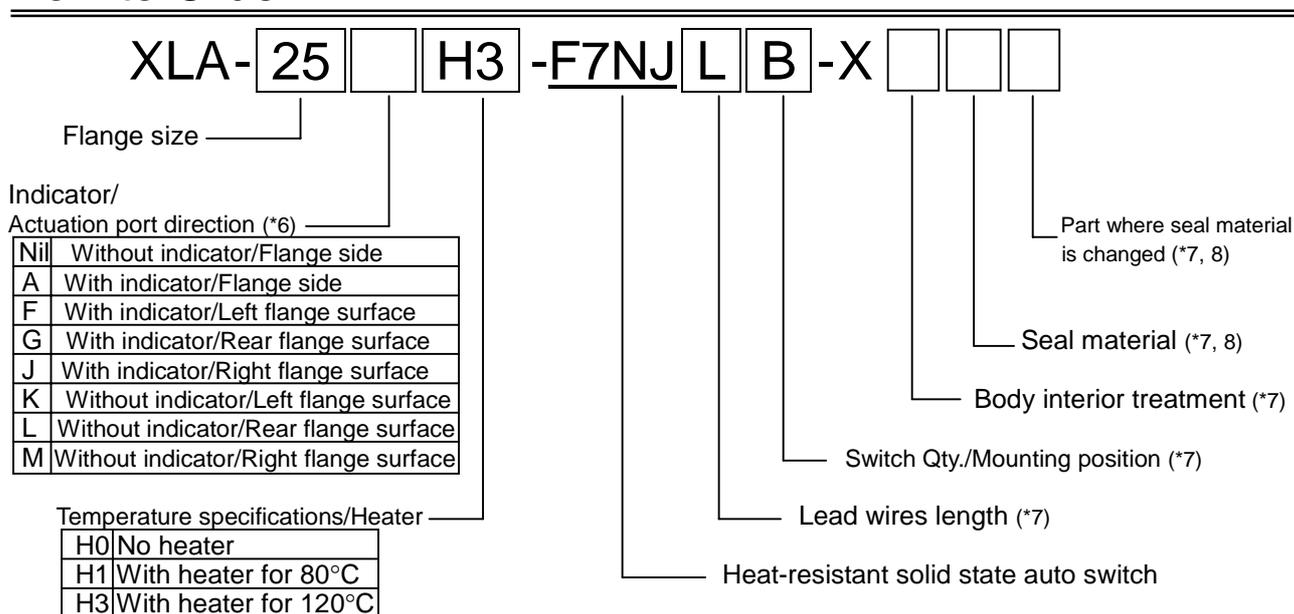
Heat-resistant solid state auto switch (D-F7NJ*) (*4)

Power supply voltage	24VDC (20 to 26VDC)
Current consumption	25mA or less
Load voltage	28VDC or less
Load current	40mA or less
Internal voltage drop	0.8V or less
Leakage current	100 μ A or less
Operating time	1ms or less
Ambient temperature	Sensor: 0 to 150°C(*5), Amplifier: 0 to 60°C
Indicator light (Amplifier)	Actuated position: Red LED, Optimum operating position: Green LED
Enclosure	Sensor: IEC529 Standard IP63, Amplifier: IEC529 Standard IP65
Lead wires	Oil resistant heavy duty vinyl cord, \varnothing 3.4mm, 0.2mm ² , 3 wires (brown, blue, black)
Lead wires length (Switch weight)	L: 3m (170g), Z: 5m (210g)

*4) Please refer to our Best Pneumatics (general catalogue) for the details of heat-resistance auto switch.

*5) Use high vacuum angle valve within operating temperature (5 to 150°C).

How to Order



*6) Actuation port direction
(EX) Left flange surface: Indicates that the direction of the actuation port is to the left side when flange surface A (refer to Dimensions) is viewed from the front.

*7) Choose part number from How to Order shown below.

*8) The part where seal material has been changed is to be changed to the same material that specified part (O-ring) has chosen. FKM (fluorine rubber) will be used as seal materials with no symbols and ones for unspecified parts.

*9) Please refer to dimensions for seal parts (2-1, 4).

Lead wires length	
L	3m
Z	5m

Switch Qty./Mounting position	
B	1 pc. (When valve open, a switch is ON)
C	1 pc. (When valve close, a switch is ON)

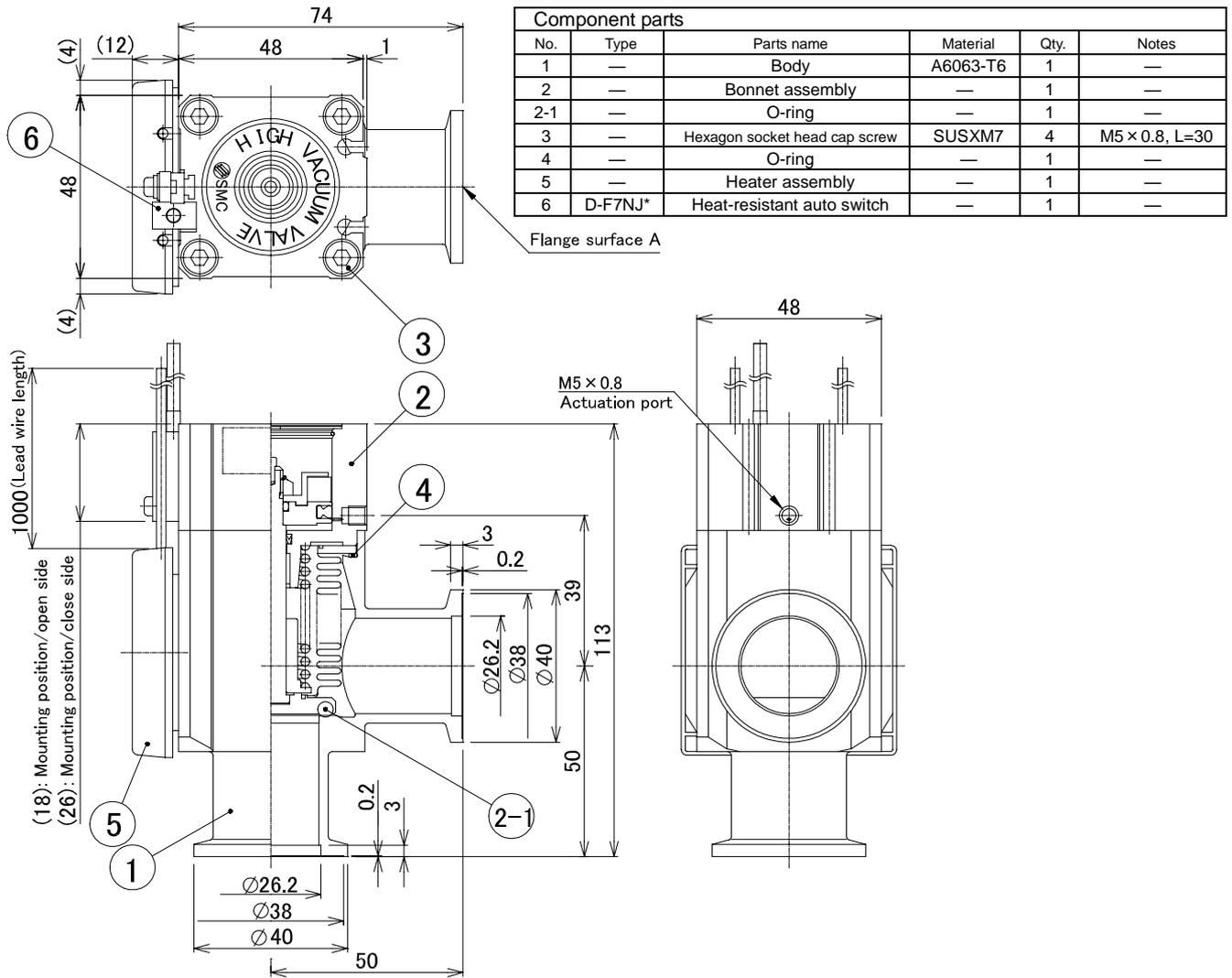
Body interior treatment	
Nil	Base material
A	Oxalic acid anodized

Seal material/Inside of () : Compound No.	
Nil	FKM (1349-80)
N1	EPDM (2101-80)
P1	BARREL PERFLUORO (70W)
Q1	KALREZ (4079)
R1	CHEMRAZ (SS592)
R2	CHEMRAZ (SS630)
R3	CHEMRAZ (SSE38)
S1	VMQ (1232-70)
T1	FKM FOR PLASMA (3310-75)

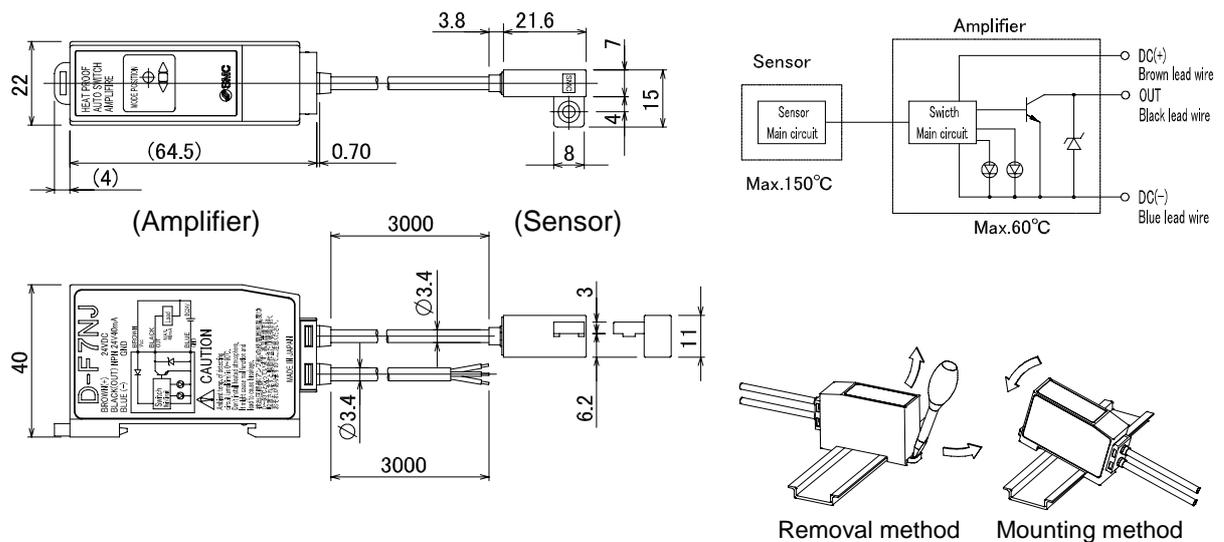
Part where seal material is changed			
	Part where seal material is changed	Leakage (*10) Unit: Pa·m ³ /sec or less	
		Internal	External
Nil	None	1.3×10^{-10}	1.3×10^{-11}
A	2-1, 4	1.3×10^{-8}	1.3×10^{-9}
B	2-1	1.3×10^{-8}	1.3×10^{-11}
C	4	1.3×10^{-10}	1.3×10^{-9}

*10) At ordinary temperatures, excluding gas permeation

Dimensions: mm



Heat-resistant solid state auto switch



Caution To ensure the safest possible operation of this product, please be sure to read thoroughly the "Safety Instruction" in our "high vacuum angle valve (Series XL) catalogue" (CAT.E829) before use.