## **SMC** Information

**SMC Corporation** 

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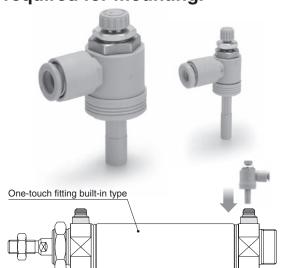
12-E590

D-SZ Printing QY 8150SZ

# **Speed Controller with One-touch Fitting Plug-in Type**

Series AS DDP

- One-touch fitting!
- No need for tools, reducing time required for mounting.



### **△** Warning

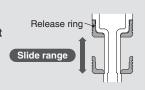
fittings.

 Do not use the body A in a continuously rotating place.
It may damage the body A or

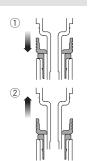


#### **↑** Caution Release from One-touch fitting

The release ring slides up and down and does not come off from the body A with the drop prevention function.



- ①Slide down the release ring, and push the release bushing to the end.
- ②Bring up the body, while holding it down.
- 3Take the finger off the release ring and remove the speed controller from the One-touch fitting.



#### Model

Mo	del	Rod and applicable tubing O.D.				
Meter-out type	Meter-in type	ø <b>4</b>	ø <b>6</b>	ø <b>6</b> ø <b>8</b> ø <b>1</b>		
AS1000P-04-04	AS1010P-04-04	•	_	_	_	
AS2000P-04-04	AS2010P-04-04		_	_	_	
AS2000P-06-06	AS2010P-06-06	_	•	_	_	
AS2500P-06-06	AS2510P-06-06	_	•	_	_	
AS3000P-08-08	AS3010P-08-08	_	_	•	_	
AS3000P-10-10	AS3010P-10-10	_	_	_	•	

<Visual identification between meter-out and meter-in types>

The lock nut provides identification. The lock nut of the meter-out type is zinc chromated (The round lock nut is electroless nickel plated), and the one of the meter-in type is black zinc chromated.

#### **Specifications**

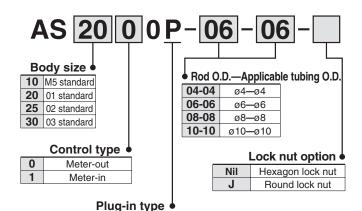
Fluid	Air					
Proof pressure	1.5 MPa					
Max. operating pressure	1 MPa					
Min. operating pressure	0.1 MPa					
Ambient and fluid temperature	−5 to 60°C (No freezing)					
Applicable tubing material	Nylon, Soft nylon, Polyurethane					

#### Flow Rate and Sonic Conductance

	Model	AS10□0P	AS20	0□0P	AS25□0P	AS30□0P		
Rod and applicable tubing O.D. (Metric size)		ø4	ø4	ø6	ø6	ø8	ø10	
Controlled flow Free flow	Flow rate [L/min (ANR)]	100	130	230	290	660 920		
	Sonic conductance [dm³/(s·bar)]	0.28	0.36	0.64	0.8	1.8	2.6	
Critical pressure ratio	Controlled flow	0.2	0.2		0.2	0.2		
	Free flow	0.25	0.:	25	0.25	0.25		

Note) Flow rate values are measured at 0.5 MPa and 20°C.

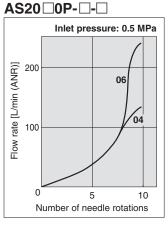
#### **How to Order**

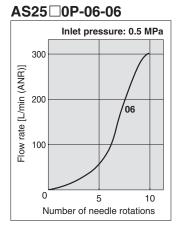


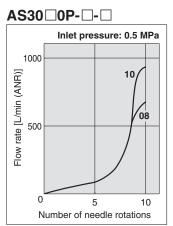
## Series AS DDDDP

#### **Needle Valve/Flow-rate Characteristics**

## AS10 □ 0 P-04-04 Inlet pressure: 0.5 MPa 100 Flow rate [L/min (ANR)] 5 10 Number of needle rotations



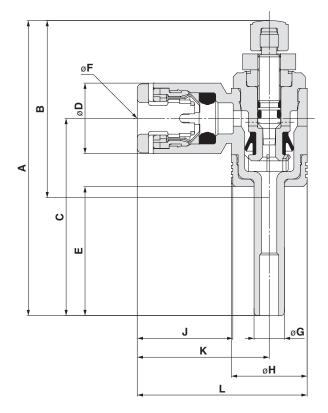




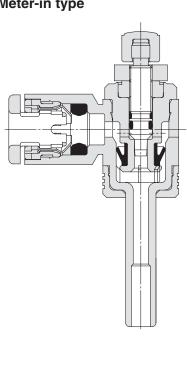
Note) The numbers above the flow-rate characteristic curves in the charts show the tubing diameter as defined by the product number.

#### **Dimensions**

#### Meter-out type



#### Meter-in type



Model	Α		В			øD	Е	~ -	~C	øΗ		V	
	MIN.	MAX.	MIN.	MAX.		שש	-	ø <b>F</b>	ø <b>G</b>	νп	J	, ,	
AS10□0P-04-04	38.9	41.7	23.9	26.7	26	9.3	17	4	4	10	12.7	17.4	22.4
AS20□0P-04-04	46.4	51.4	31.4	36.4	30	9.3	17.1	4	4	13.6	12.7	18.9	25.7
AS20□0P-06-06	47.3	52.3	31.3	36.3	30	11.6	18	6	6	13.6	13.5	19.9	26.7
AS25□0P-06-06	49.6	54.6	33.6	38.6	32	12.8	18	6	6	17	16.8	24.1	32.6
AS30□0P-08-08	55.5	60.5	37	42	36	15.2	19	8	8	22	18.5	27	38
AS30□0P-10-10	58.5	63.5	37.5	42.5	39	18.5	22	10	10	22	21	30.5	41.5